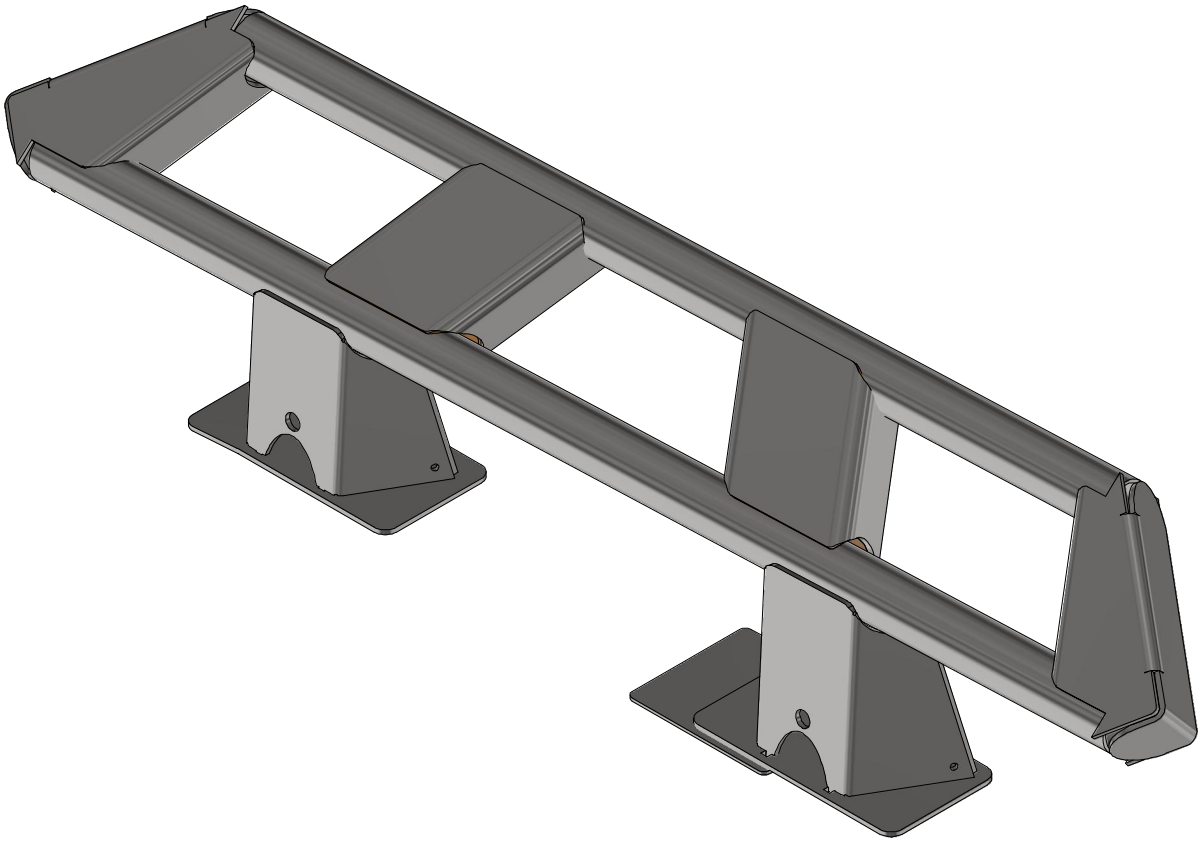
MB1159 - Assembly Instructions Frame Mounted Rocker Guards for JK / JL

FRAME MOUNTED ROCKER GUARDS

Compatible with 2007-2018 JK 2 Door
Compatible with 2018-Present JL 2 Door

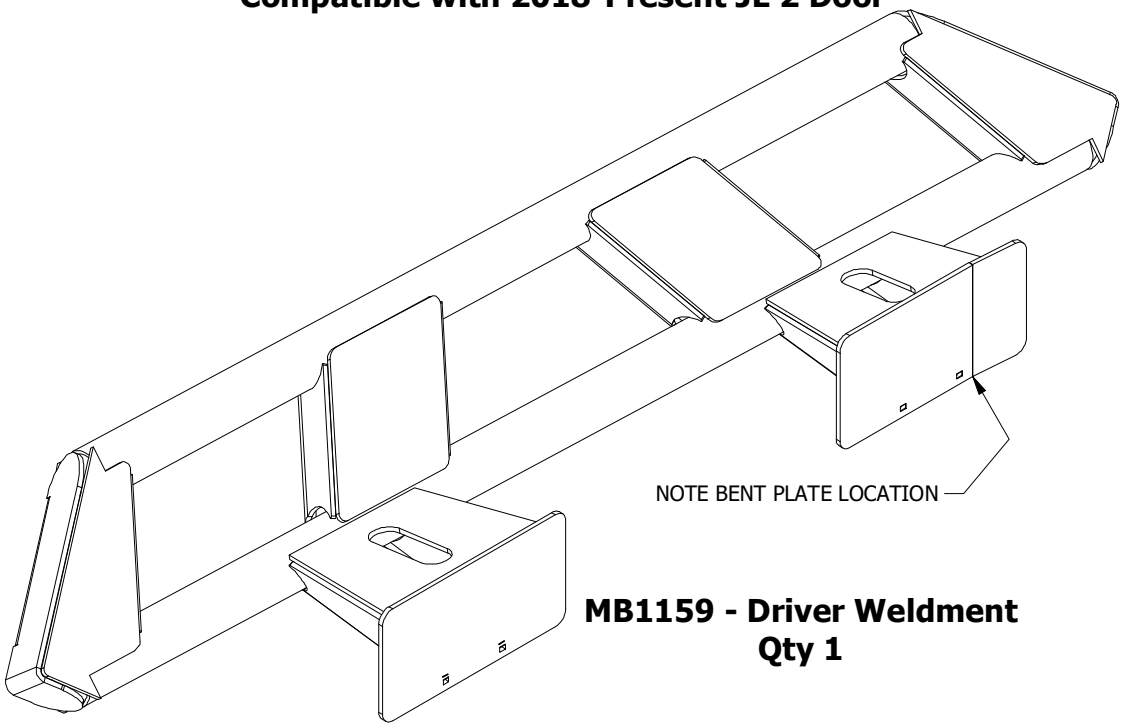


ASSEMBLY INSTRUCTIONS

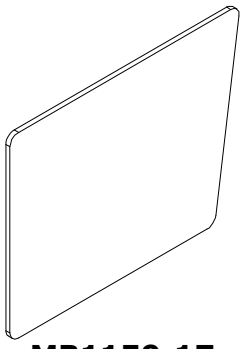
MB1159 - Assembly Instructions Frame Mounted Rocker Guards for JK / JL

CONTENTS

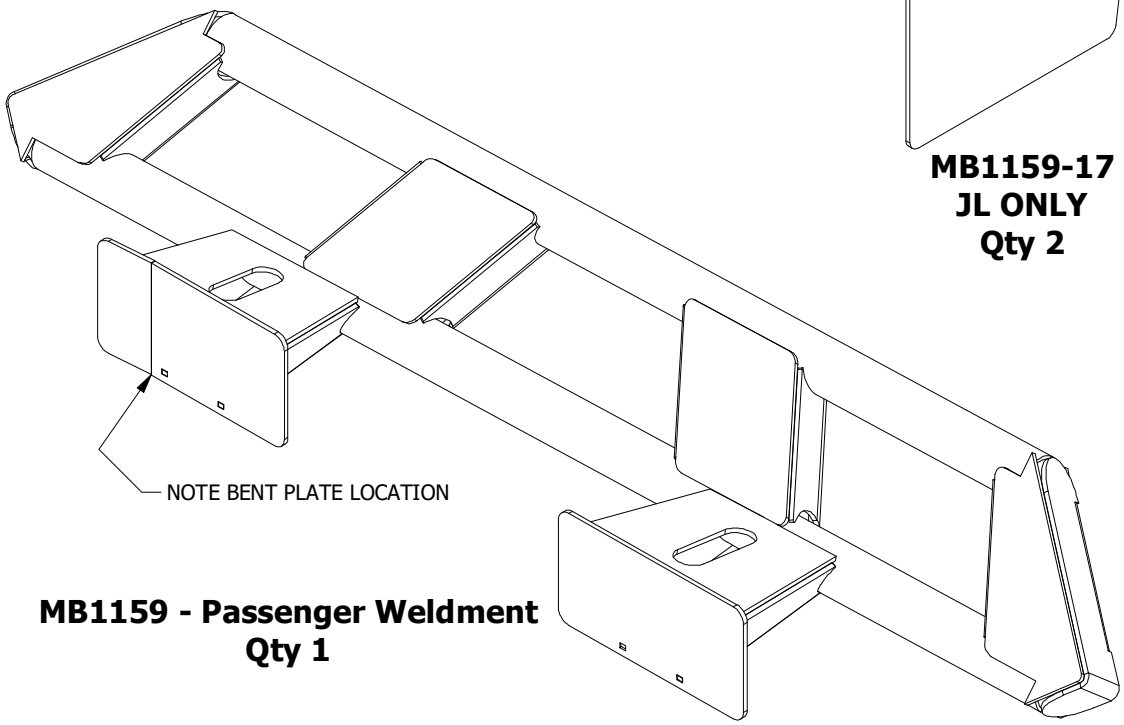
Compatible with 2007-2018 JK 2 Door
Compatible with 2018-Present JL 2 Door



MB1159 - Driver Weldment
Qty 1



MB1159-17
JL ONLY
Qty 2

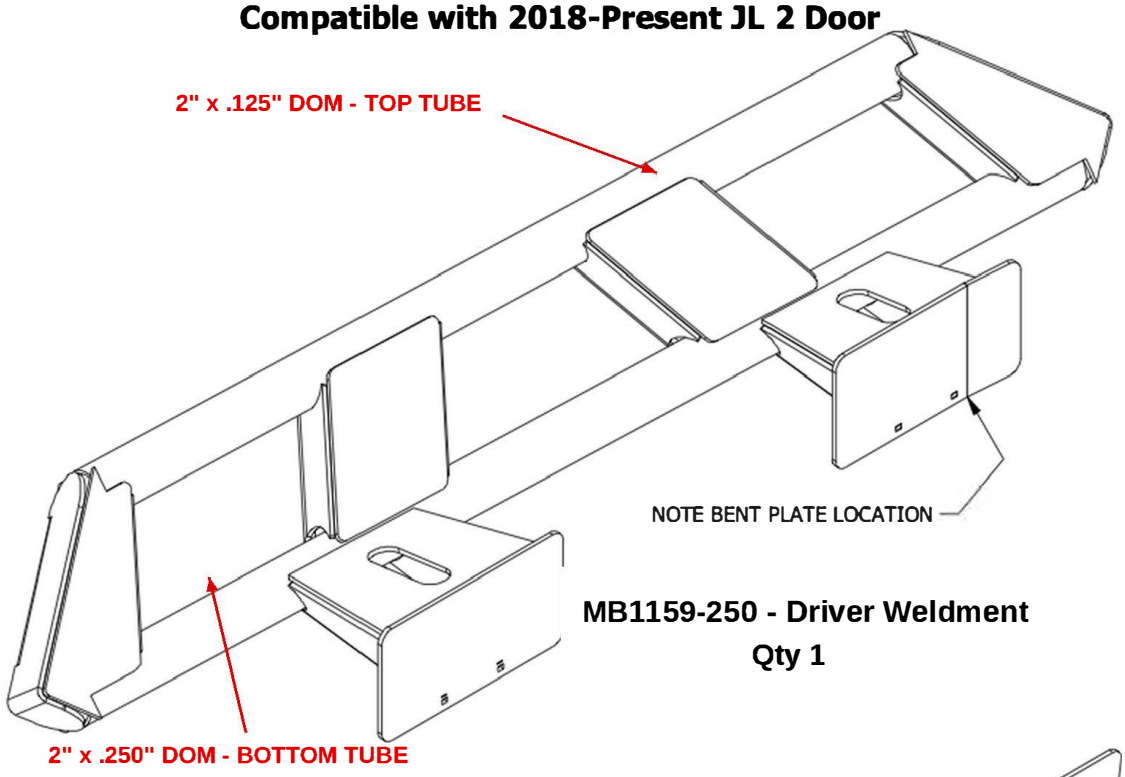


MB1159 - Passenger Weldment
Qty 1

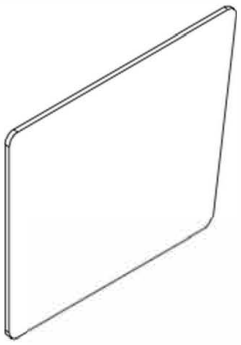
MB1159-250 - Assembly Instructions Frame Mounted Rocker Guards for JK / JL

CONTENTS

Compatible with 2007-2018 JK 2 Door
Compatible with 2018-Present JL 2 Door



MB1159-250 - Driver Weldment
Qty 1



MB1159-17
JL ONLY
Qty 2

MB1159-250 - Passenger Weldment
Qty 1

MB1159 - Assembly Instructions Frame Mounted Rocker Guards for JK / JL

Preparation and Installation Guide

Compatibility: This product fits Jeep JK and Jeep JL 2 Door models. The assembly instructions feature a Jeep JL body and frame, but the same procedures apply to the Jeep JK model.

1. **Disconnect Batteries:** Before starting the installation, disconnect all batteries.

2. **Install Lower Rocker Armor:** If you plan to install lower rocker armor (e.g., MB1033 for Jeep JK 2 Door or MB1154 for Jeep JL 2 Door), do this first before proceeding with the weld-on Rocker Guards.

3. **Prepare for Welding:**
   Cover or mask all painted areas, glass, mirrors, and trim.
   Ensure you have a fire extinguisher on hand.

4. **Paint or Powder Coat Parts:** Paint or powder coat all parts before installation. Note that welding will require touch-ups on painted areas.

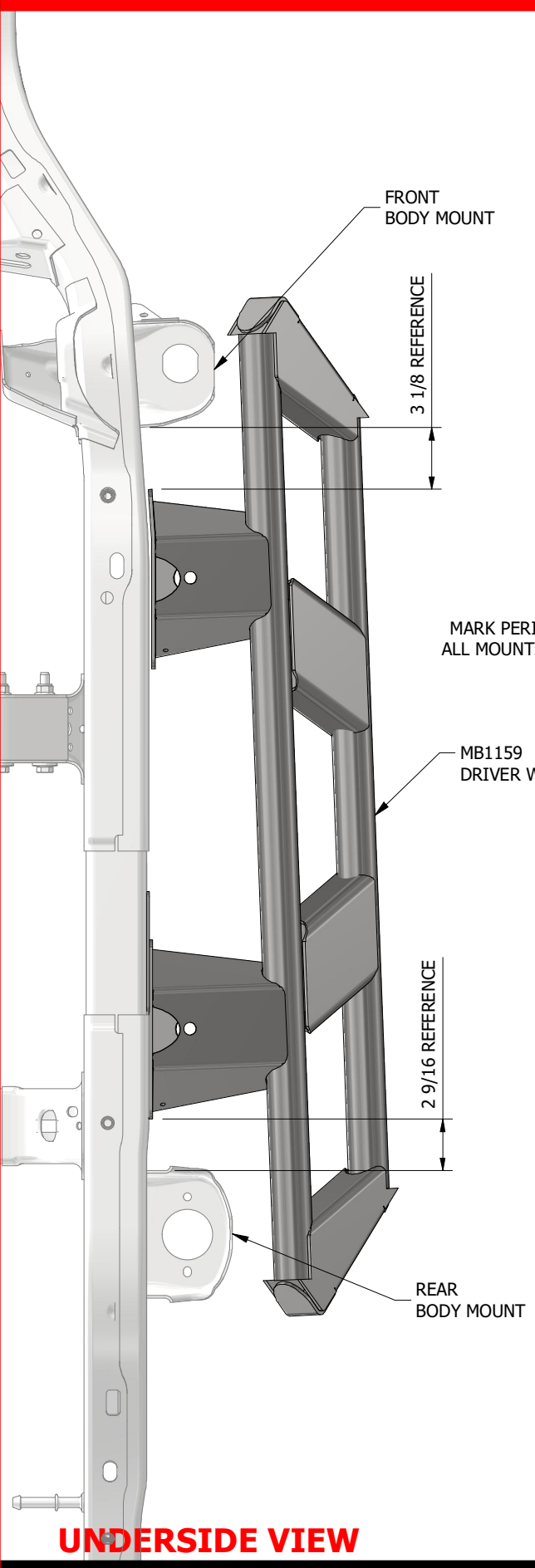
5. **Remove Factory Paint:** Remove factory paint from the frame where welding will occur.

6. **Weld the Product:** Weld the product to the frame of the vehicle.

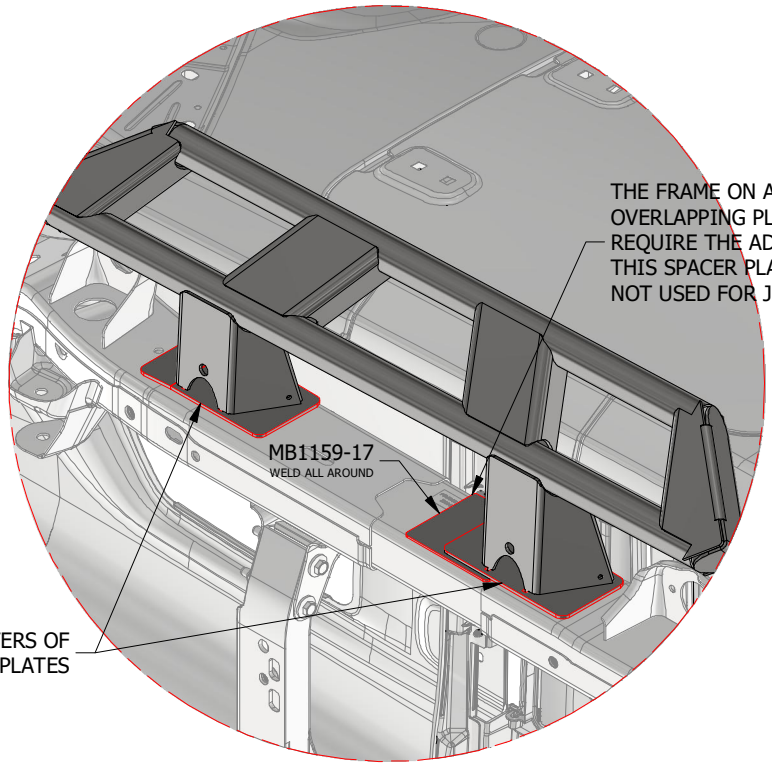
7. **Touch Up Paint**: After welding, touch up the frame and any affected areas with paint.

Pro Tip: Use STEEL-IT paint, which can be welded through and easily touched up afterward.

MB1159 - Assembly Instructions Frame Mounted Rocker Guards for JK / JL



UNDERSIDE VIEW



REFERENCE VIEW

1. CLAMP THE DRIVER WELDMENT TO THE FRAME IN THE POSITION AS SHOWN.
2. MARK THE PERIMETER OF THE MOUNTING PLATES.
3. UNCLAMP & REMOVE THE DRIVER WELDMENT.
4. GRIND PAINT OFF FRAME IN MARKED LOCATIONS.
5. REINSTALL & CLAMP DRIVER WELDMENT IN POSITION SHOWN.
6. TACK WELD MOUNTING PLATES TO FRAME.

ONCE ALL PARTS ARE INSTALLED & TACK WELDED, FULLY WELD THE PERIMETERS OF THE MOUNTING PLATES AND TUBES YOU INSTALLED.

TOUCH UP ALL PAINT WHERE NEEDED.

REPEAT ON PASSENGER SIDE