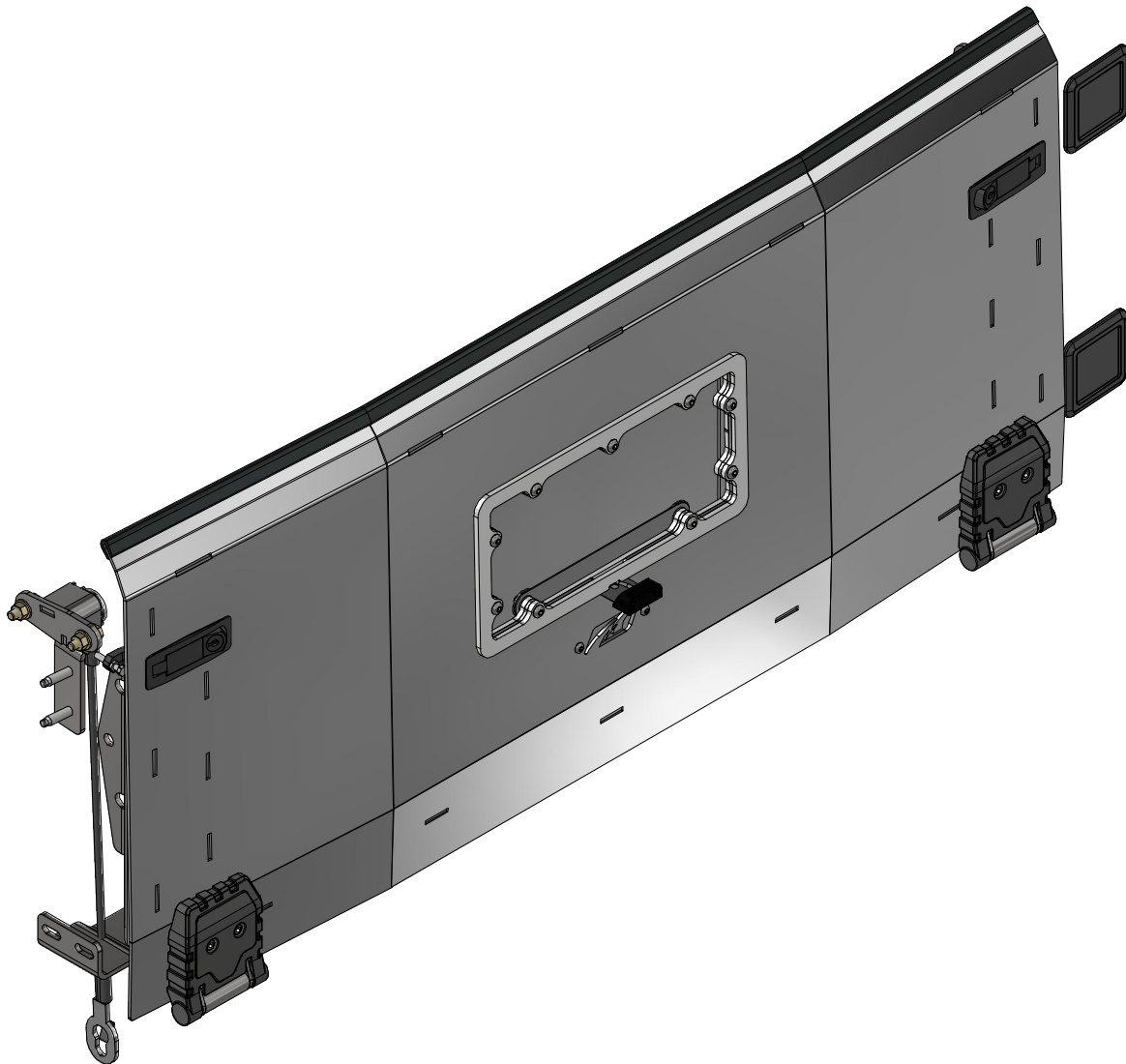


MB1184 - Assembly Instructions Drop Down Tailgate for JK / JKU

MB1184 - DROP DOWN TAILGATE FOR JK/JKU

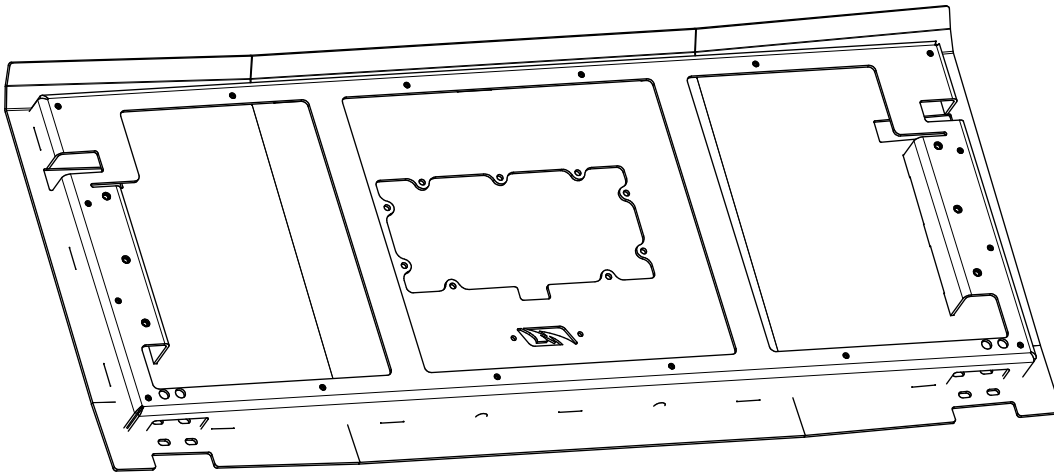
FITS 2007-2018 JEEP WRANGLER JK



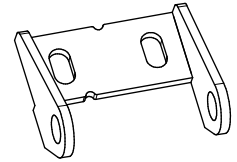
ASSEMBLY INSTRUCTIONS

MB1184 - Assembly Drop Down Tailgate for JK/JKU

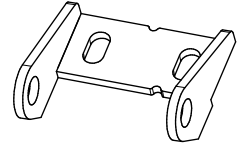
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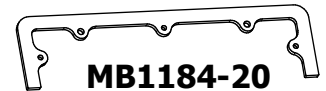
MB1184 - TAILGATE WELDMENT
QTY 1



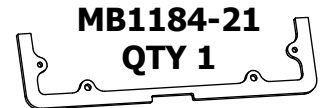
MB1184 - HINGE DRIVER
QTY 1



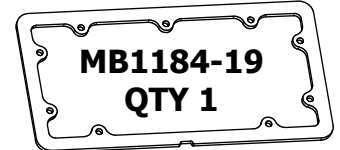
MB1184 - HINGE PASSENGER
QTY 1



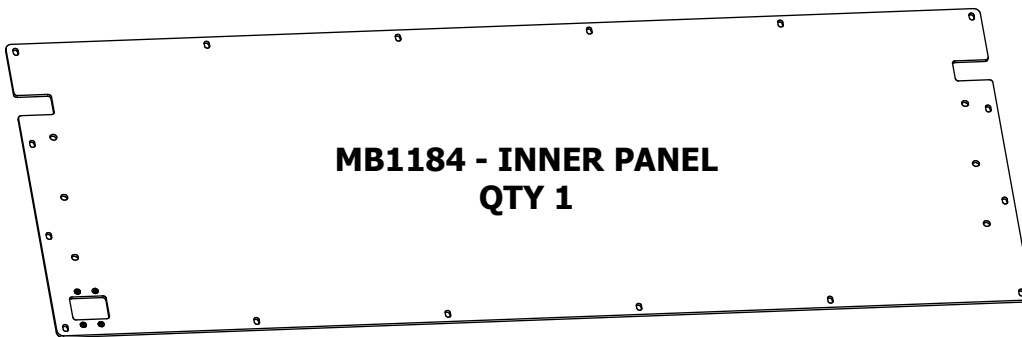
MB1184-20
QTY 1



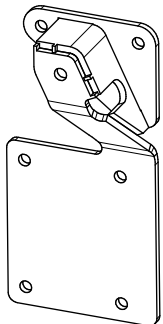
MB1184-21
QTY 1



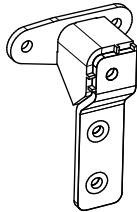
MB1184-19
QTY 1



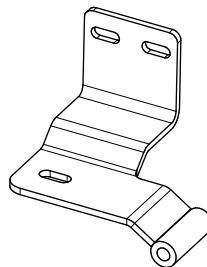
MB1184 - INNER PANEL
QTY 1



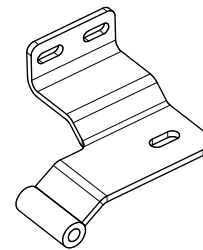
**MB1184 - CABLE
MOUNT PASSENGER**
QTY 1



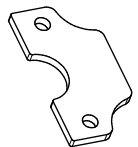
**MB1184 - CABLE
MOUNT DRIVER**
QTY 1



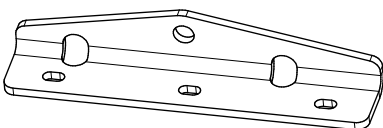
**MB1184 - HINGE
PIVOT PASSENGER**
QTY 1



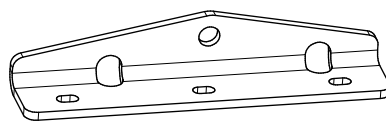
**MB1184 - HINGE
PIVOT PASSENGER**
QTY 1



MB1184-18
QTY 2



MB1184-17
QTY 1



MB1184-17_MIR
QTY 1



MB1184-22
QTY 1



**MB1184 -
TUBE SPACER**
QTY 2



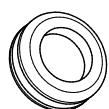
MB1184-15
QTY 2

MB1184 - Assembly Drop Down Tailgate for JK/JKU

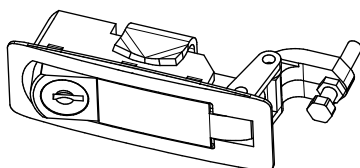
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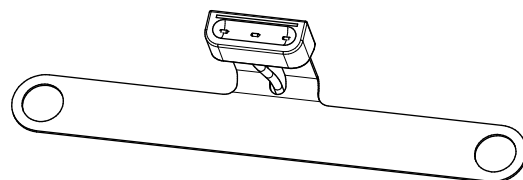
MB1184 - EDGE TRIM
QTY 1



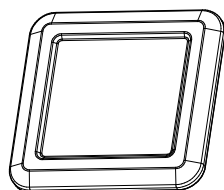
MB1184 - GROMMET
QTY 1



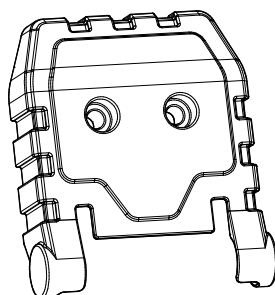
MB1184 - LATCH
0-24mm GRIP RANGE
QTY 2



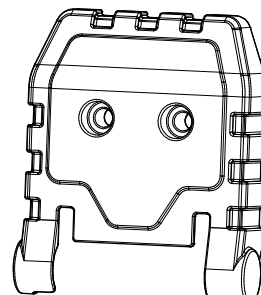
LD-PL6
LICENSE PLATE LED LIGHT
QTY 1



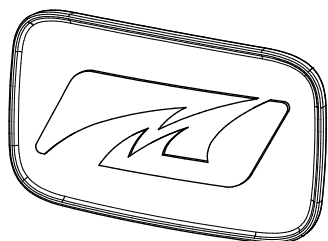
MB8015
FACTORY TAILGATE
HINGE DELETE COVER
QTY 2



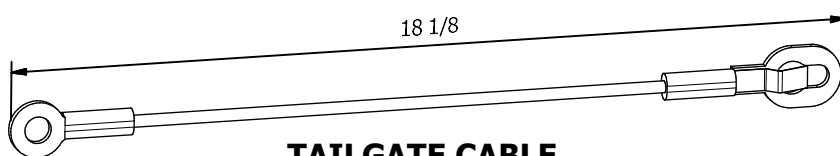
MB1184-24
HINGE COVER DRIVER
QTY 1



MB1184-25
HINGE COVER PASSENGER
QTY 1



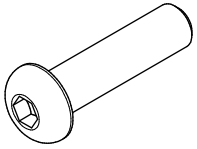
MB8003
LICENSE PLATE DELETE COVER
QTY 1



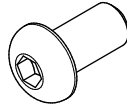
TAILGATE CABLE
QTY 2

MB1184 - Assembly Drop Down Tailgate for JK/JKU

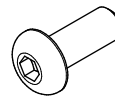
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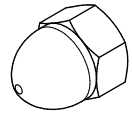
BUTTON HEAD SCREW
 $\frac{1}{4}$ "-20 X 1" LONG
 QTY 4



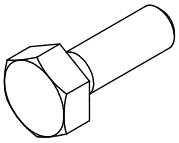
BUTTON HEAD SCREW
 $\frac{1}{4}$ "-20 X $\frac{1}{2}$ " LONG
 QTY 5



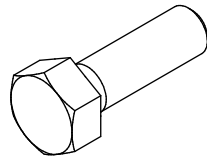
BUTTON HEAD SCREW
 #10-24 X $\frac{1}{2}$ " LONG
 QTY 24



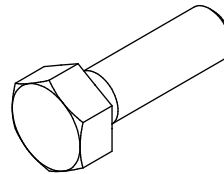
HIGH CROWN NUT,
 $\frac{1}{4}$ "-20, ZINC
 QTY 8



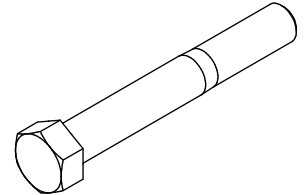
HEX BOLT
 $\frac{1}{4}$ "-20 X $\frac{3}{4}$ " LONG
 QTY 12



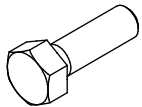
HEX BOLT
 $\frac{5}{16}$ "-18 X 1" LONG
 QTY 12



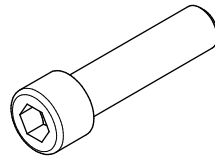
HEX BOLT
 $\frac{3}{8}$ "-16 X 2" LONG
 QTY 2



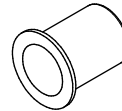
HEX BOLT
 $\frac{3}{8}$ "-16 X 2- $\frac{3}{4}$ " LONG
 QTY 2



HEX BOLT
 $\frac{7}{16}$ "-14 X 1" LONG
 QTY 2



SOCKET HEAD SCREW
 $\frac{1}{4}$ "-20 X 1" LONG
 QTY 4



RIVNUT
 $\frac{3}{8}$ "-16
 QTY 2



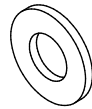
TOOTH LOCK WASHER,
 EXTERNAL, $\frac{1}{4}$ ", ZINC
 QTY 8



FLAT WASHER
 $\frac{1}{4}$ "
 QTY 14



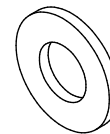
FLAT WASHER
 $\frac{5}{16}$ "
 QTY 20



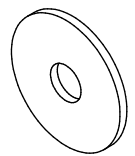
FLAT WASHER
 $\frac{3}{8}$ "
 QTY 2



FLAT WASHER
 $\frac{7}{16}$ "
 QTY 4



FLAT WASHER
 $\frac{1}{2}$ "
 QTY 4



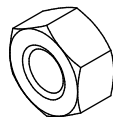
FENDER WASHER
 $\frac{1}{4}$ " X 1- $\frac{1}{4}$ " OD
 QTY 2



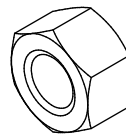
NYLOCK NUT
 #10-24
 QTY 2



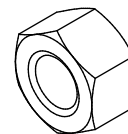
NYLOCK NUT
 $\frac{1}{4}$ "-20
 QTY 6



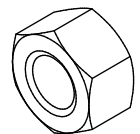
NYLOCK NUT
 $\frac{5}{16}$ "-18
 QTY 10



NYLOCK NUT
 $\frac{3}{8}$ "-16
 QTY 2



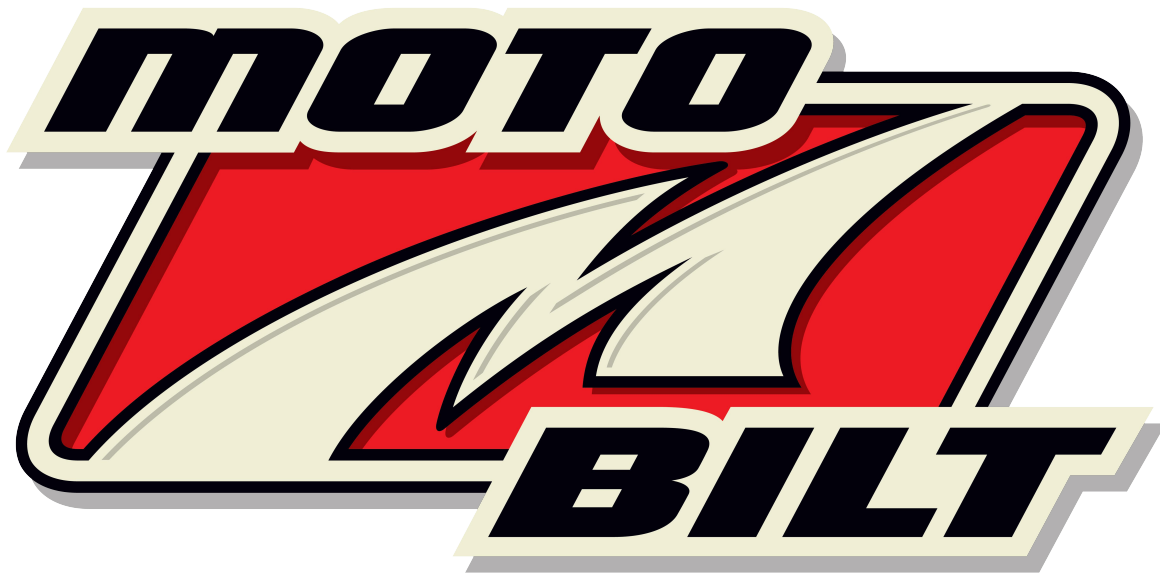
NYLOCK NUT
 $\frac{7}{16}$ "-16
 QTY 2



NYLOCK NUT
 $\frac{1}{2}$ "-13
 QTY 2

THIS FASTENER LIST DOES INCLUDE A FEW SPARES FOR SOME FASTENERS SHOWN, THUS, YOU MAY HAVE SOME EXTRA FASTENERS LEFT OVER AFTER ASSEMBLY

MB1184 - Assembly Instructions Drop Down Tailgate for JK / JKU



Preparation and Installation Guide for Your Jeep JK Fold Down Tailgate

Our new fold down tailgate is crafted from high-quality aluminum and shipped in bare metal. To achieve the best possible finish and ensure a flawless fit, we recommend the following procedure:

1. **Initial Fitting:** Before painting, assemble all components to ensure they fit perfectly on your Jeep JK. This step is crucial to avoid adjustments post-painting that could damage the finish.
2. **Disassembly and Cleaning:** Once you confirm the fit, disassemble and thoroughly clean all parts to prepare them for painting.
3. **Professional Painting:** For a superior and durable finish, we advise having the tailgate parts professionally prepared and painted by a reputable auto body shop. This ensures the paint is perfectly matched and applied evenly.
4. **Final Assembly:** After painting, reassemble the parts for the final installation. This process ensures all components align correctly and maintain their pristine condition.

Additional Recommendations:

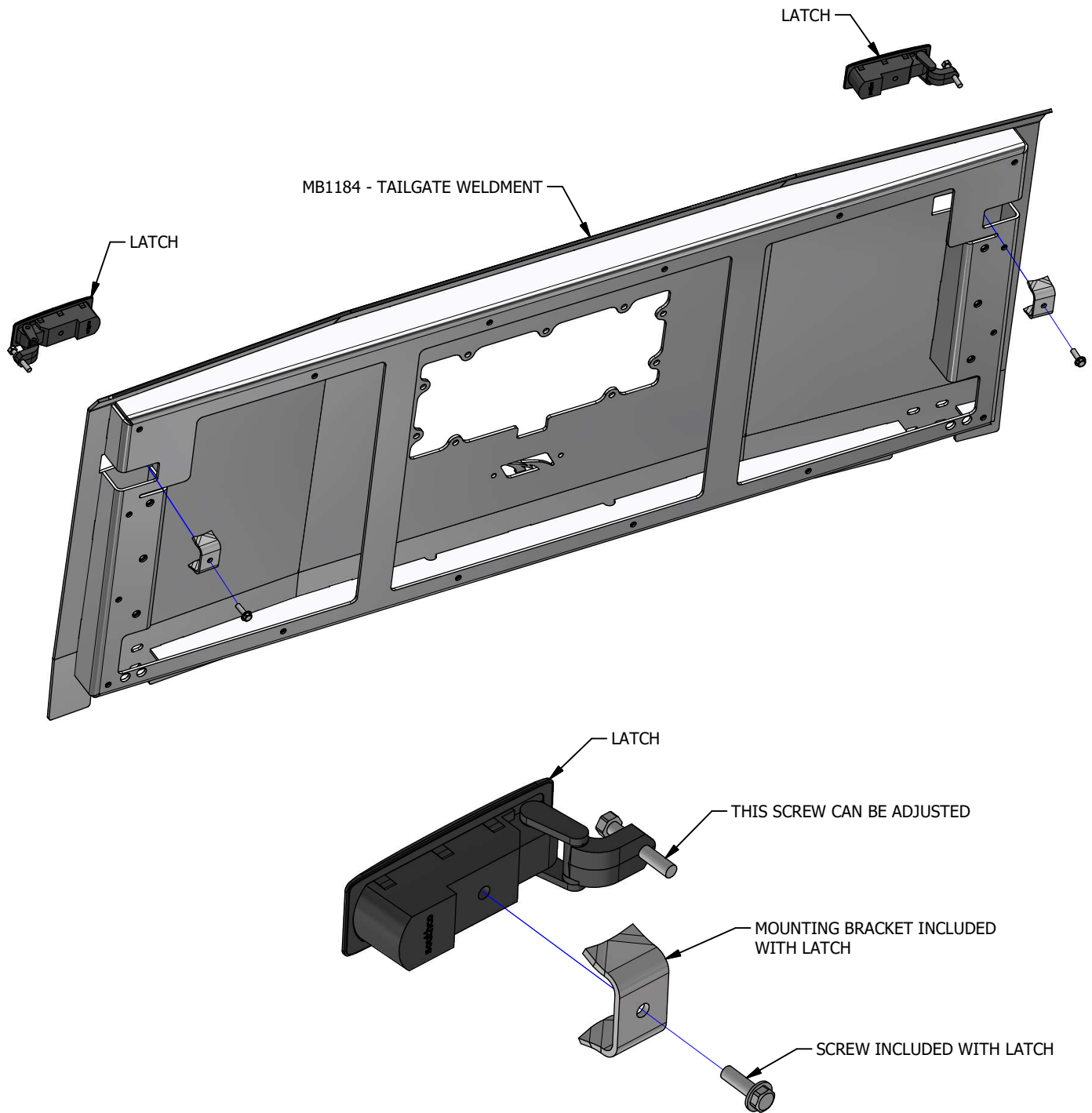
Modification Notice: Installation of this product involves modifications to your vehicle, including cutting into the body, trimming seals, and adjusting interior panels. After these modifications, it's important to touch up any exposed metal with suitable paint to prevent rust and ensure a seamless look.

By following these steps, you can enhance the aesthetics and functionality of your Jeep JK with confidence that the finish and fit are of the highest quality.

To further protect your investment, consider adding a non-slip marine grade flooring material to the removable interior panel.

MB1184 - Assembly Drop Down Tailgate for JK/JKU

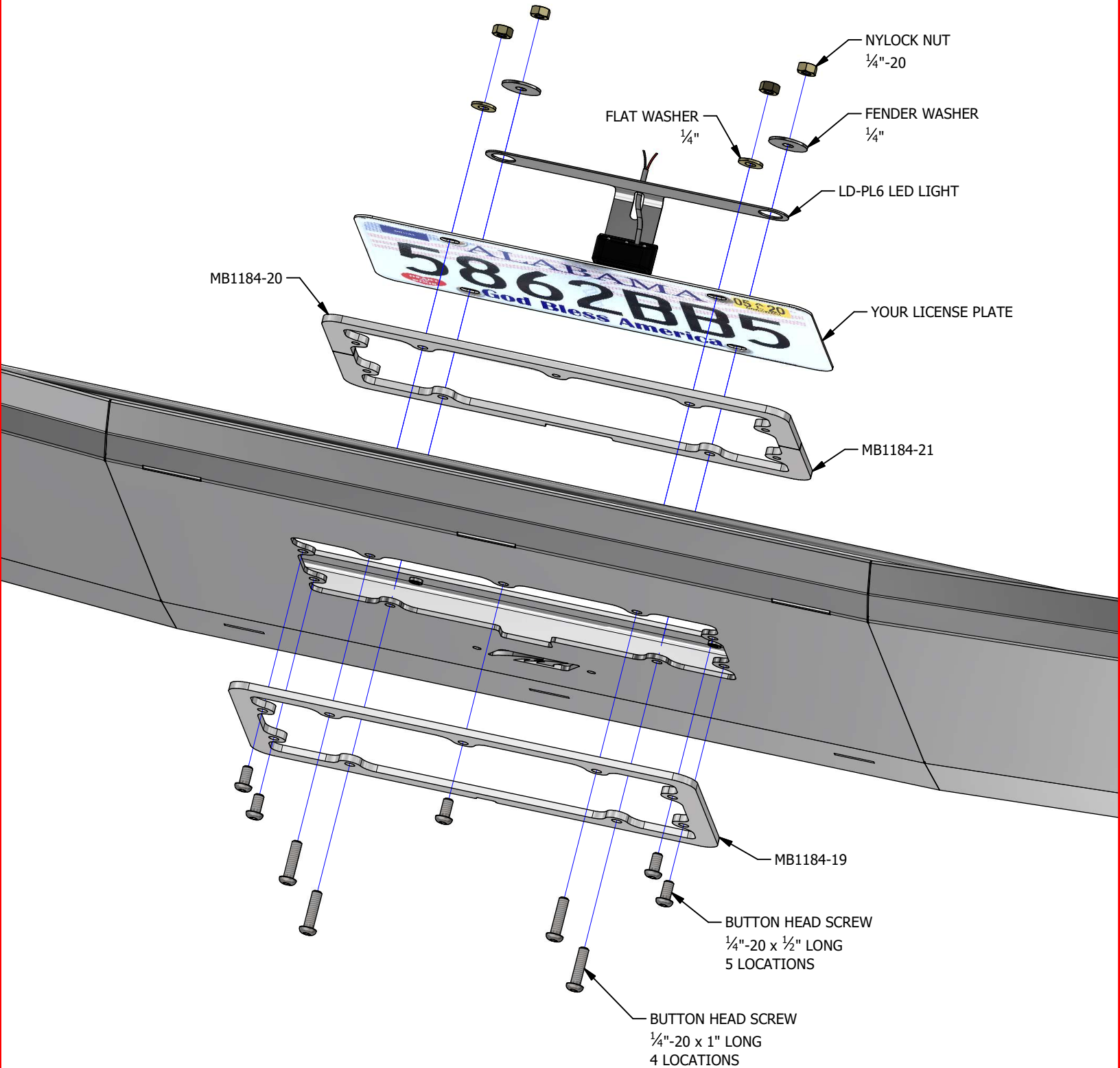
STEP 1



MB1184 - LATCH

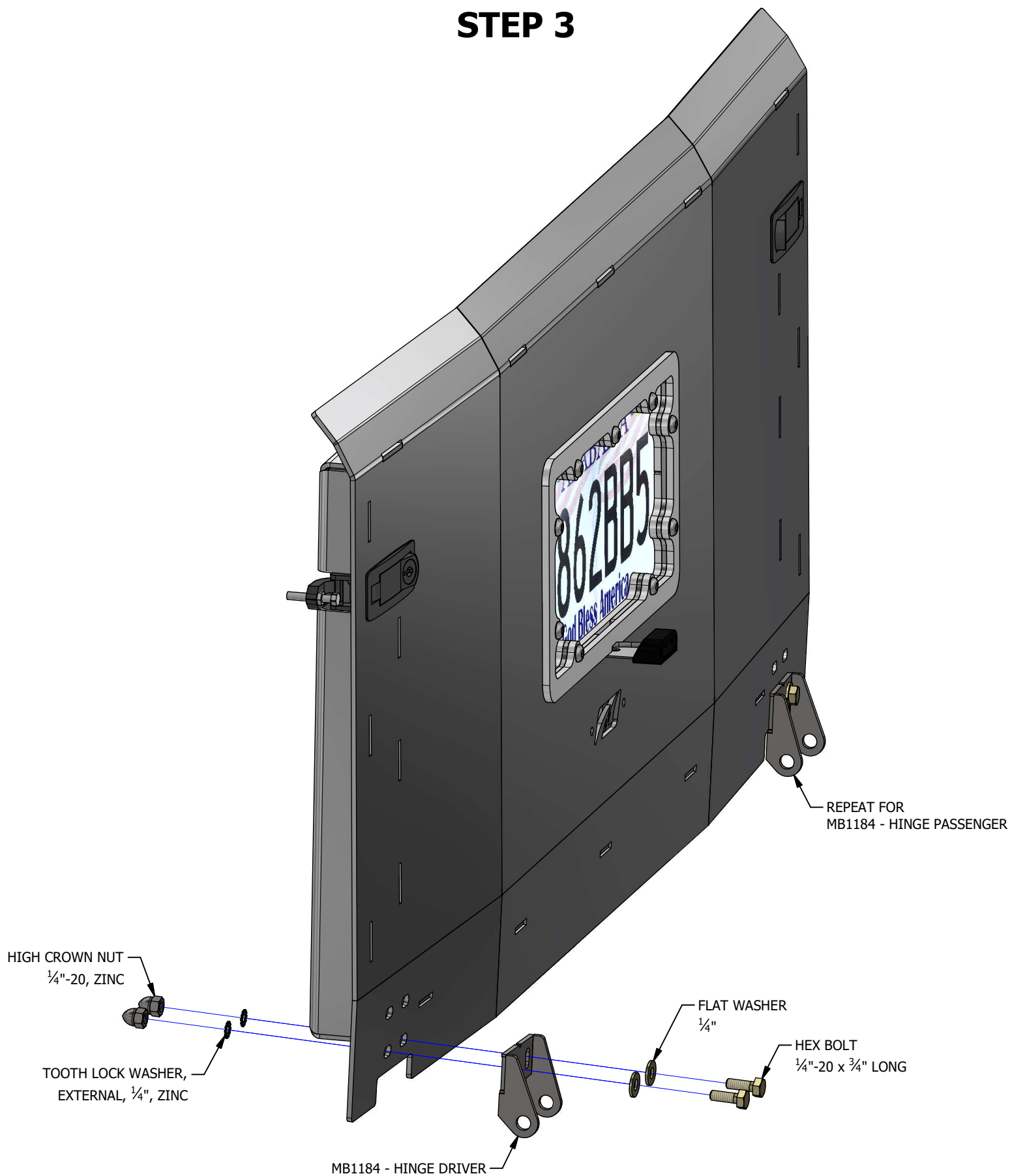
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 2



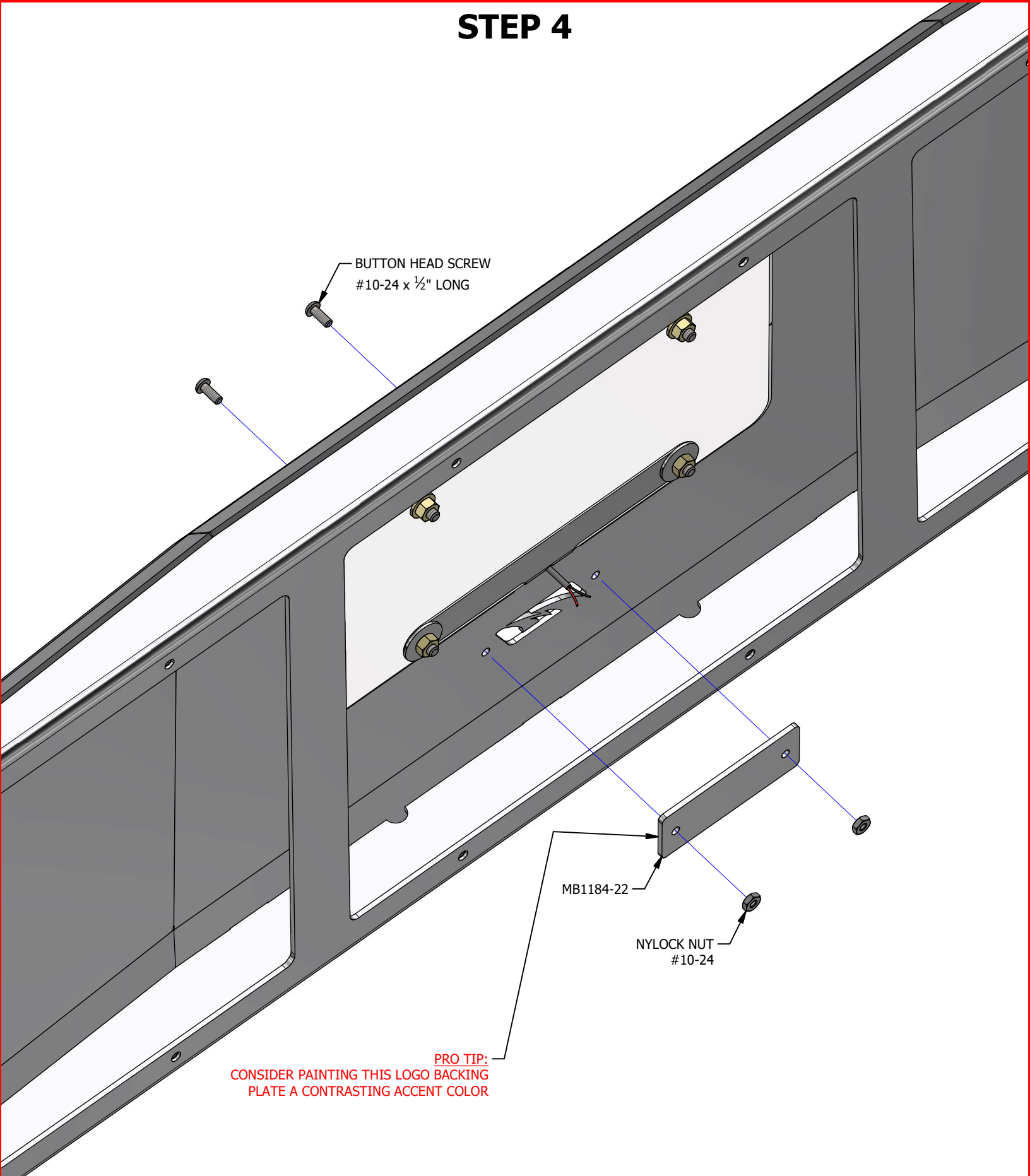
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 3



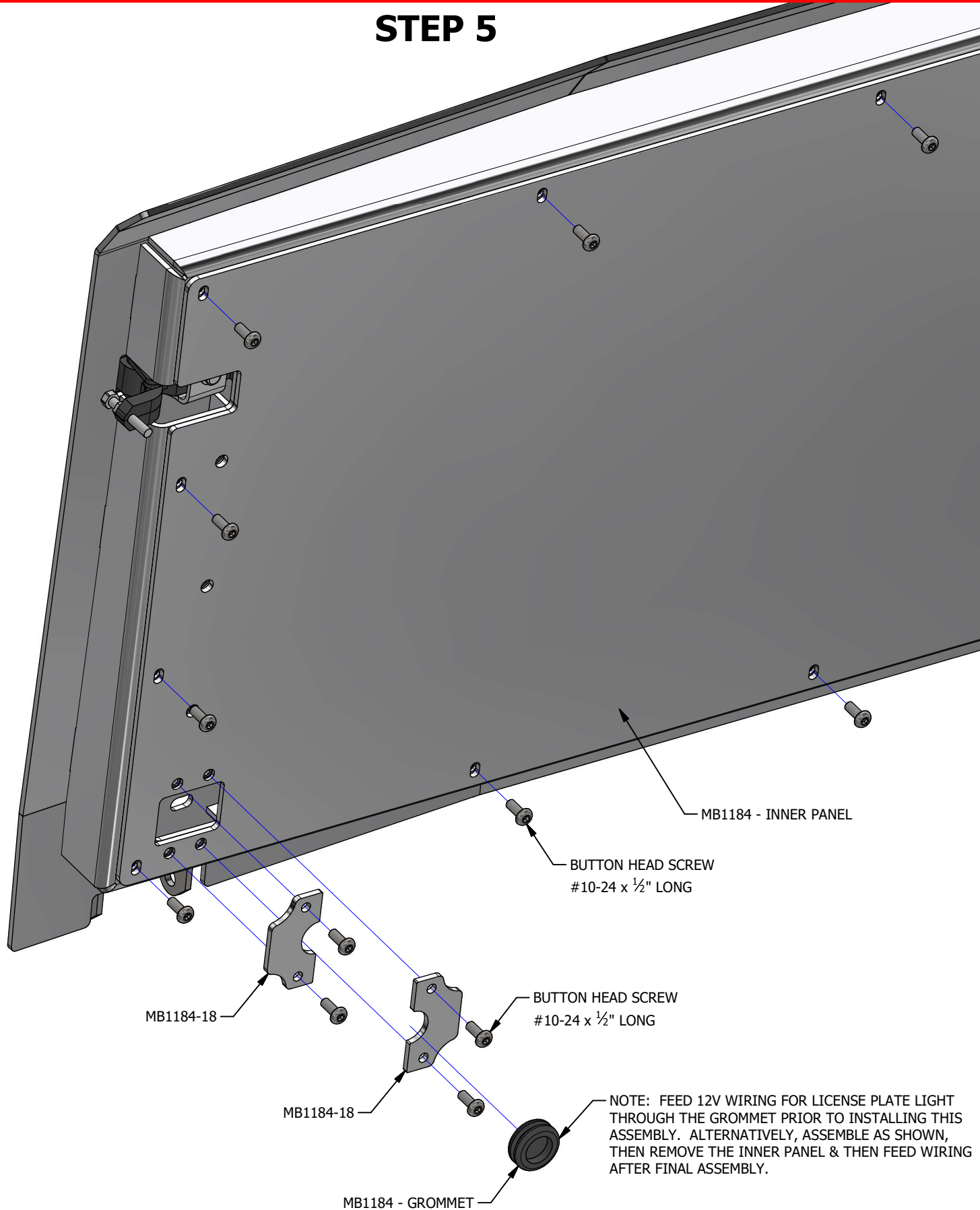
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 4



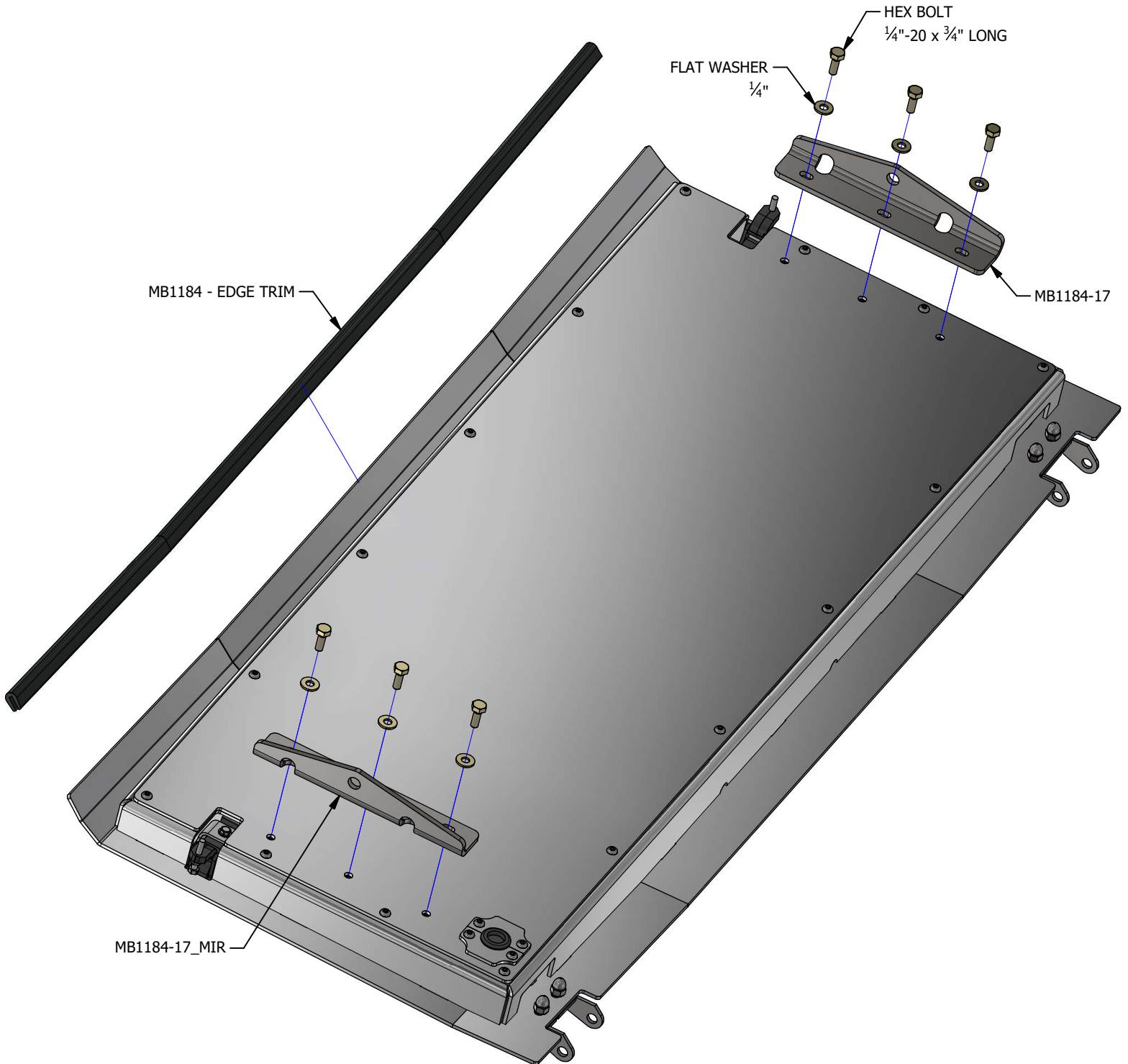
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 5



MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 6



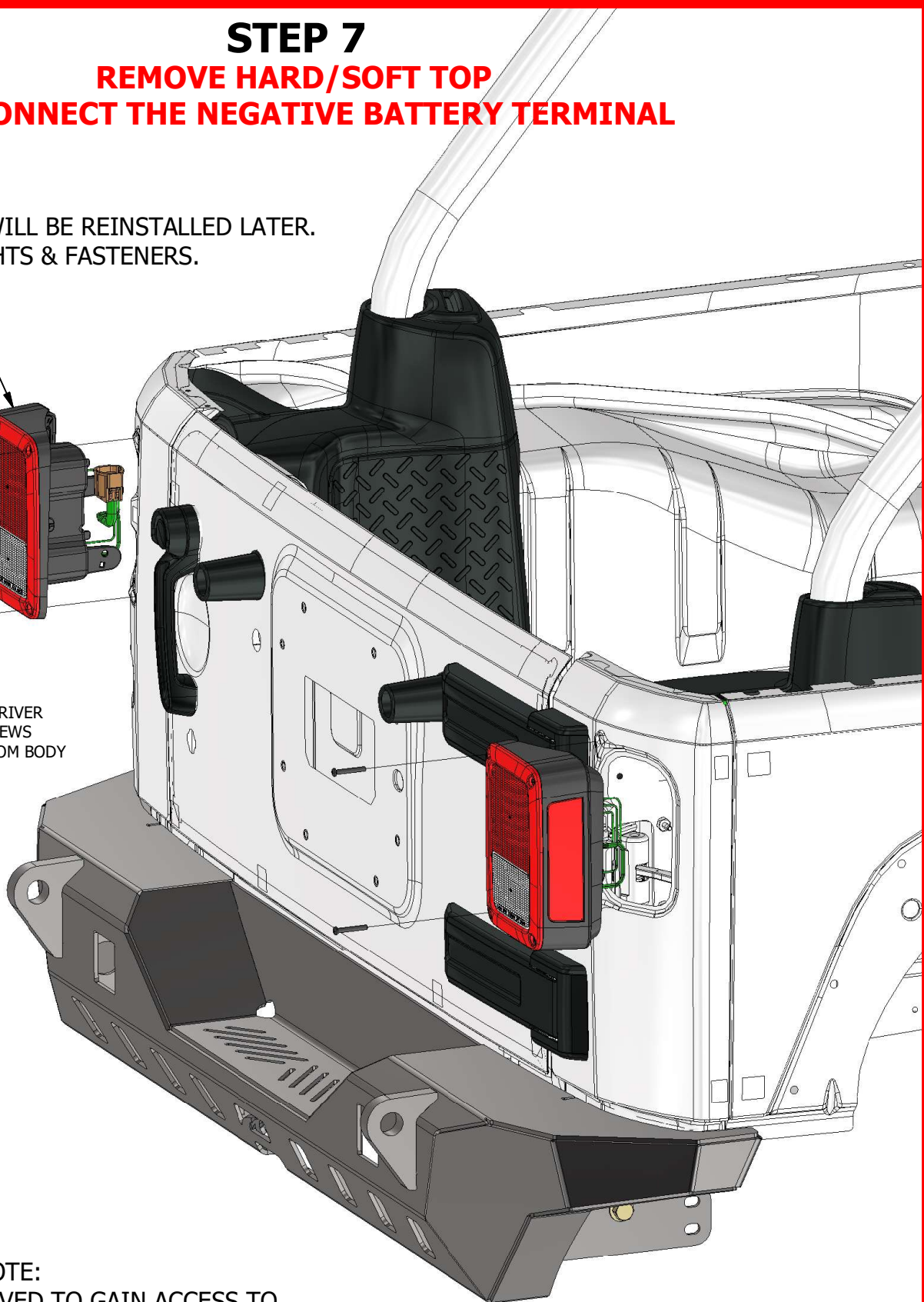
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 7 REMOVE HARD/SOFT TOP DISCONNECT THE NEGATIVE BATTERY TERMINAL

FACTORY TAIL LIGHTS WILL BE REINSTALLED LATER.
 KEEP ALL LIGHTS & FASTENERS.

TEMPORARILY REMOTE BOTH
 FACTORY REAR TAIL LIGHTS

USE PHILLIPS HEAD SCREWDRIVER
 TO REMOVE THESE TWO SCREWS
 TO RELEASE TAIL LIGHTS FROM BODY

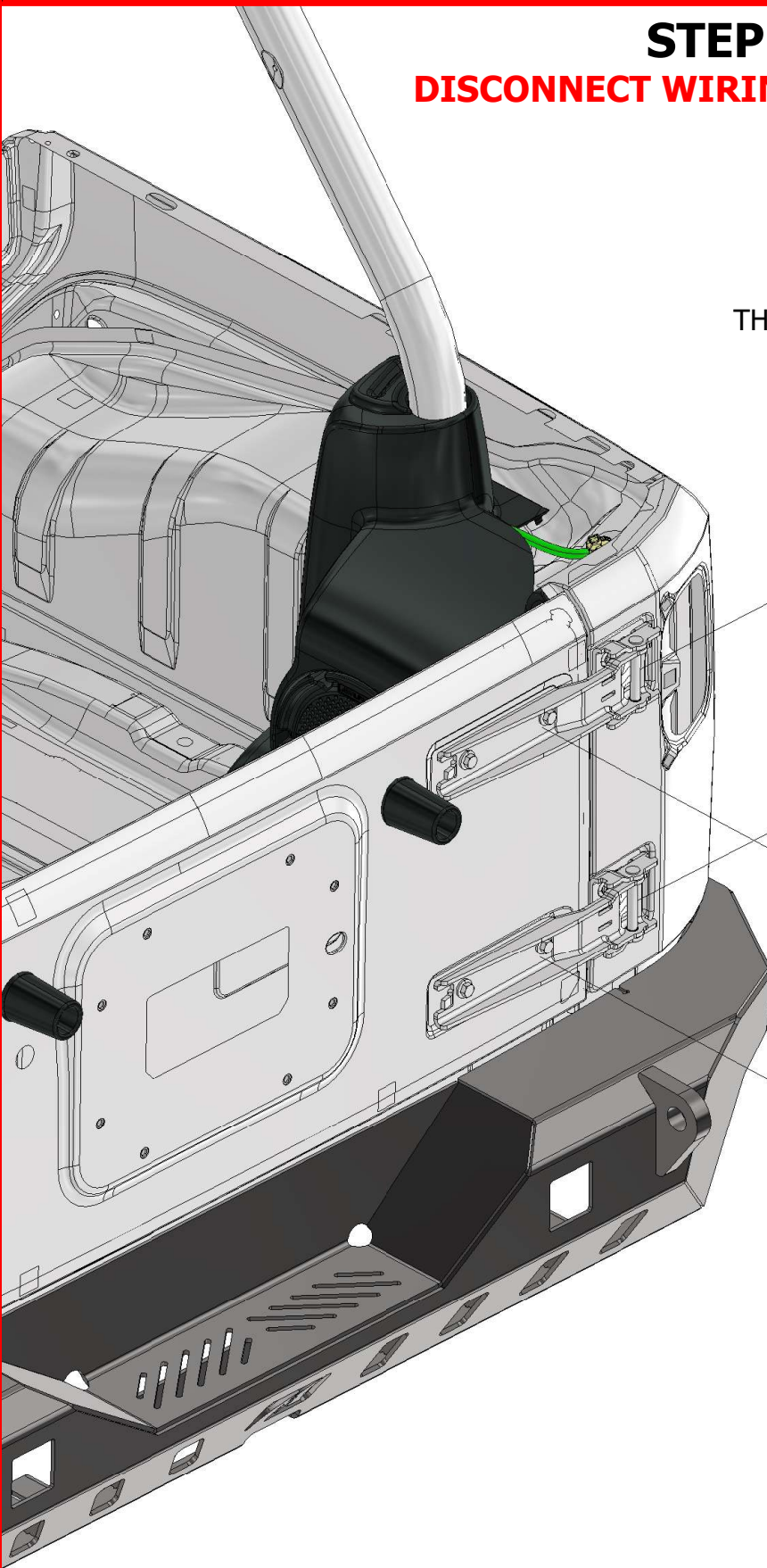


NOTE:
 TAIL LIGHTS ARE REMOVED TO GAIN ACCESS TO
 INSTALL NEW FASTENERS FOR NEW MOUNTING
 BRACKETS

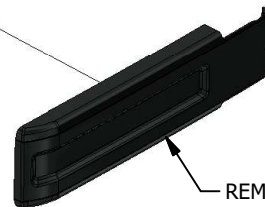
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 8 DISCONNECT WIRING TO TAILGATE

THIS FACTORY TRIM WILL NOT BE REUSED



REMOVE PLASTIC COVERS

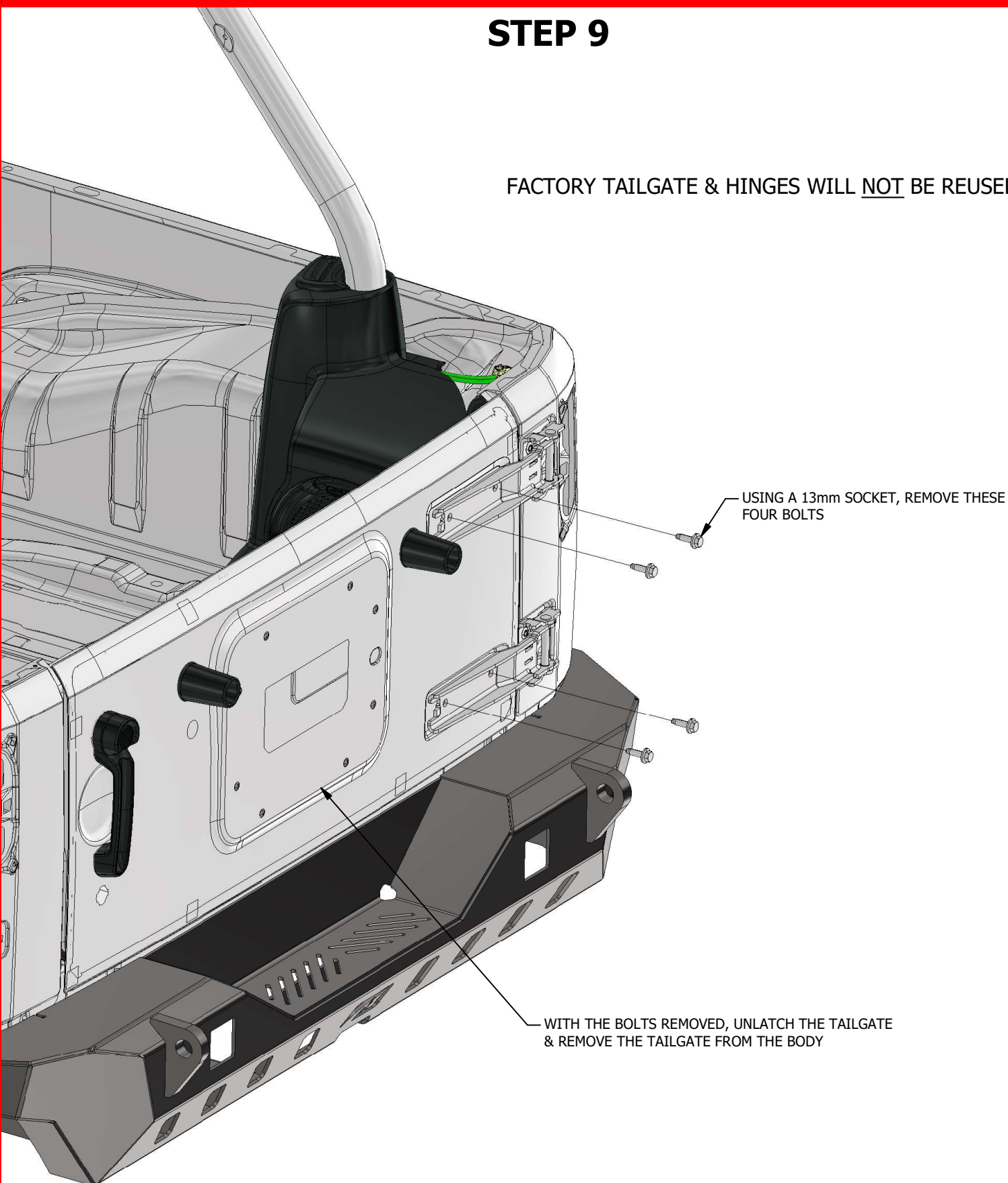


REMOVE PLASTIC HINGE COVERS

MB1184 - Assembly Drop Down Tailgate for JK/JKU

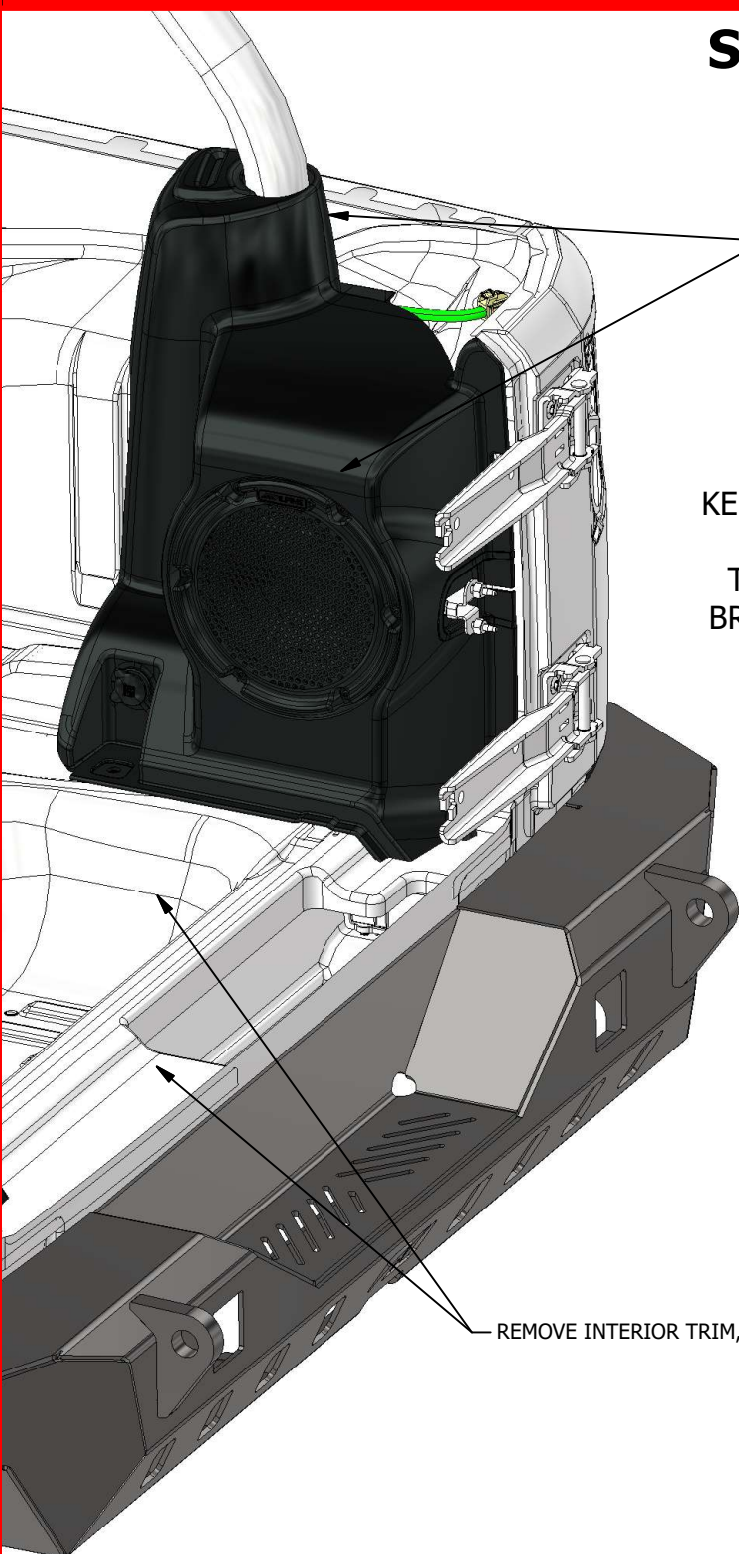
STEP 9

FACTORY TAILGATE & HINGES WILL NOT BE REUSED



MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 10



REMOVE INTERIOR TRIM INCLUDING SUBWOOFER (IF EQUIPPED)

KEEP ALL FACTORY HARDWARE & ALL INTERIOR TRIM. THESE PARTS WILL REQUIRE SOME TRIMMING TO FIT AROUND NEW MOUNTING BRACKETS BEING INSTALLED IN A LATER STEP.

REMOVE INTERIOR TRIM

REMOVE INTERIOR TRIM, COVERS & TRAYS



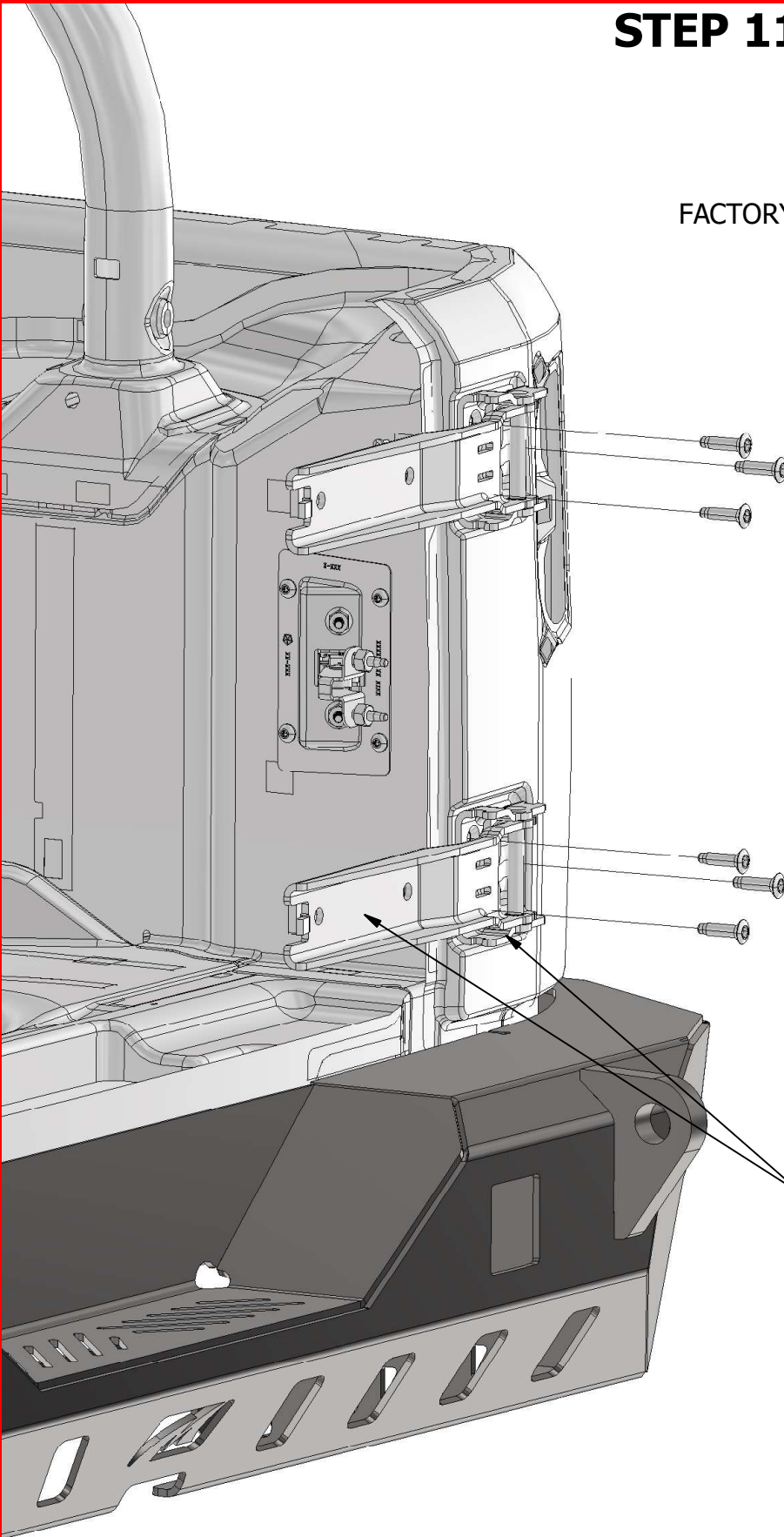
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 11

FACTORY TAILGATE HINGES & FASTENERS
WILL NOT BE REUSED

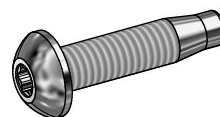
USING A T50 TORX BIT, REMOVE THE SIX
SCREWS FOR THE UPPER & LOWER HINGES

WITH THE SCREWS REMOVED, REMOVE THE FACTORY
HINGES FROM THE BODY



MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 12

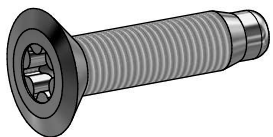


REUSE FACTORY HARDWARE
M6 x 25mm LONG
QTY 4

REMOVE THESE FOUR SCREWS THEN REMOVE
 THE DOOR PAWL MECHANISM FROM THE BODY.
NOTE: THE FOUR FACTORY SCREWS WILL BE
 REUSED IN A LATER STEP.

MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 13



REUSE FACTORY HARDWARE
M8 x 34mm LONG
QTY 2

REMOVE THESE TWO FACTORY SCREWS
NOTE: THESE TWO SCREWS WILL BE
 REUSED IN A LATER STEP

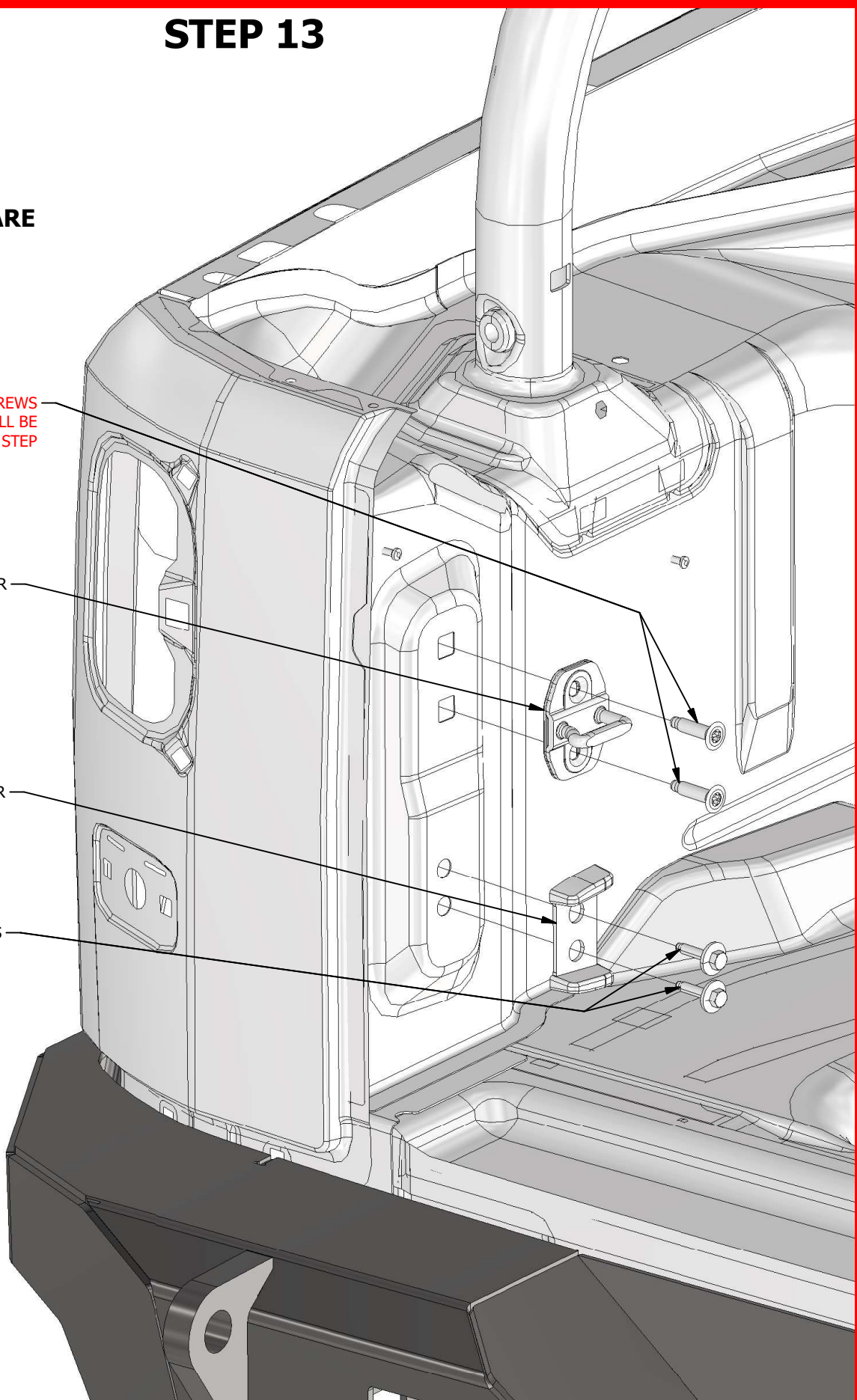
REMOVE STRIKER

FACTORY DOOR STRIKER
 WILL NOT BE REUSED

REMOVE DOOR ALIGNER

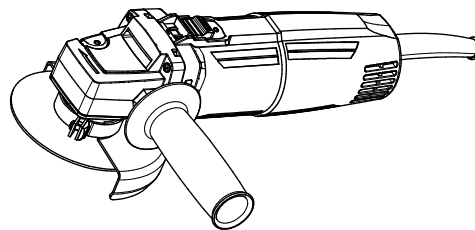
FACTORY DOOR ALIGNER
 WILL NOT BE REUSED

REMOVE THESE TWO FACTORY BOLTS

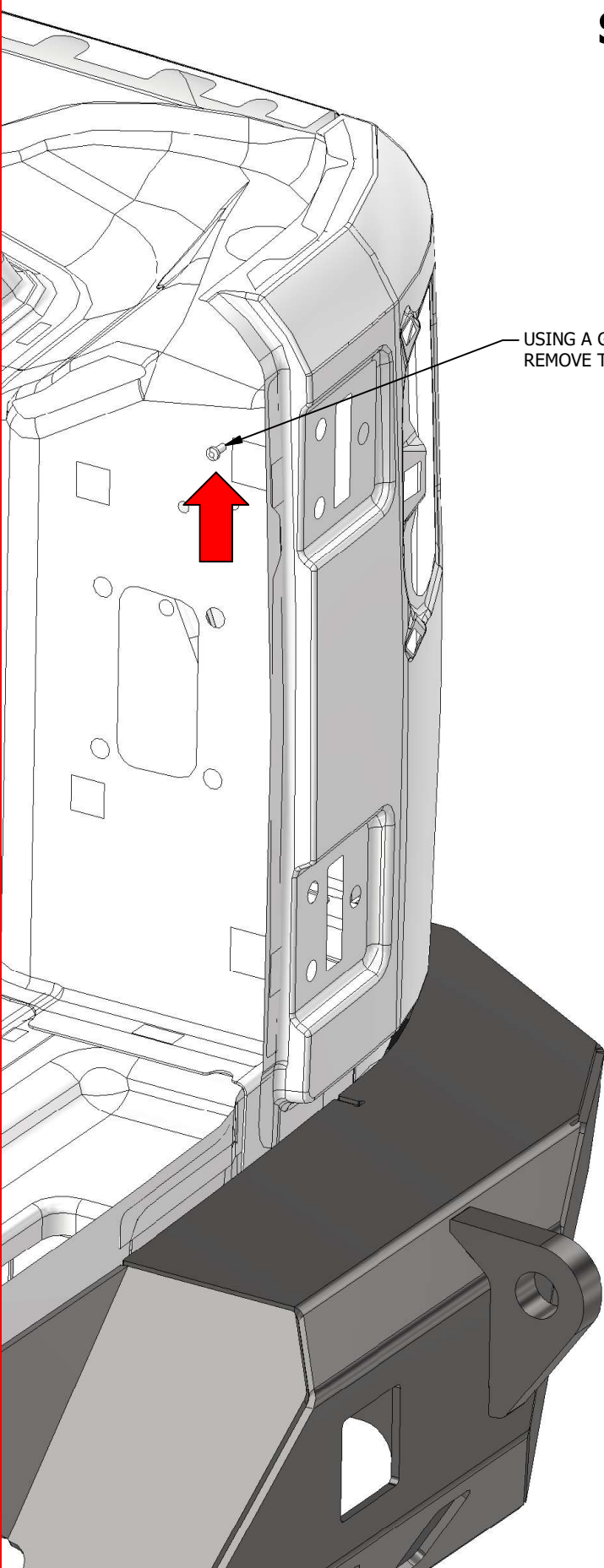


MB1184 - Assembly Drop Down Tailgate for JK/JKU

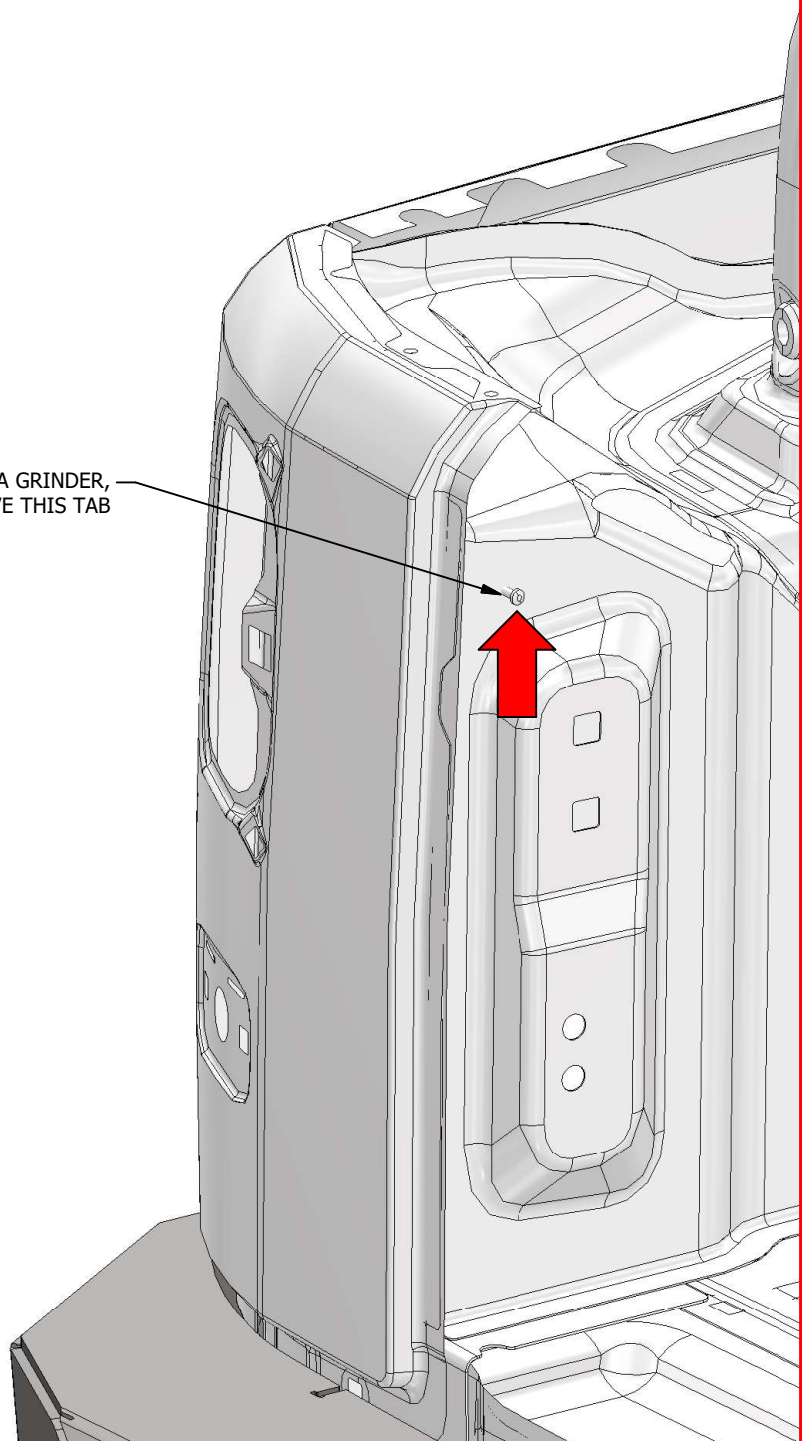
STEP 14



**GRINDER TOOL REQUIRED
FOR THIS STEP**

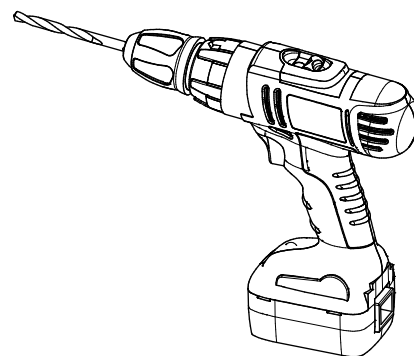


USING A GRINDER,
REMOVE THIS TAB

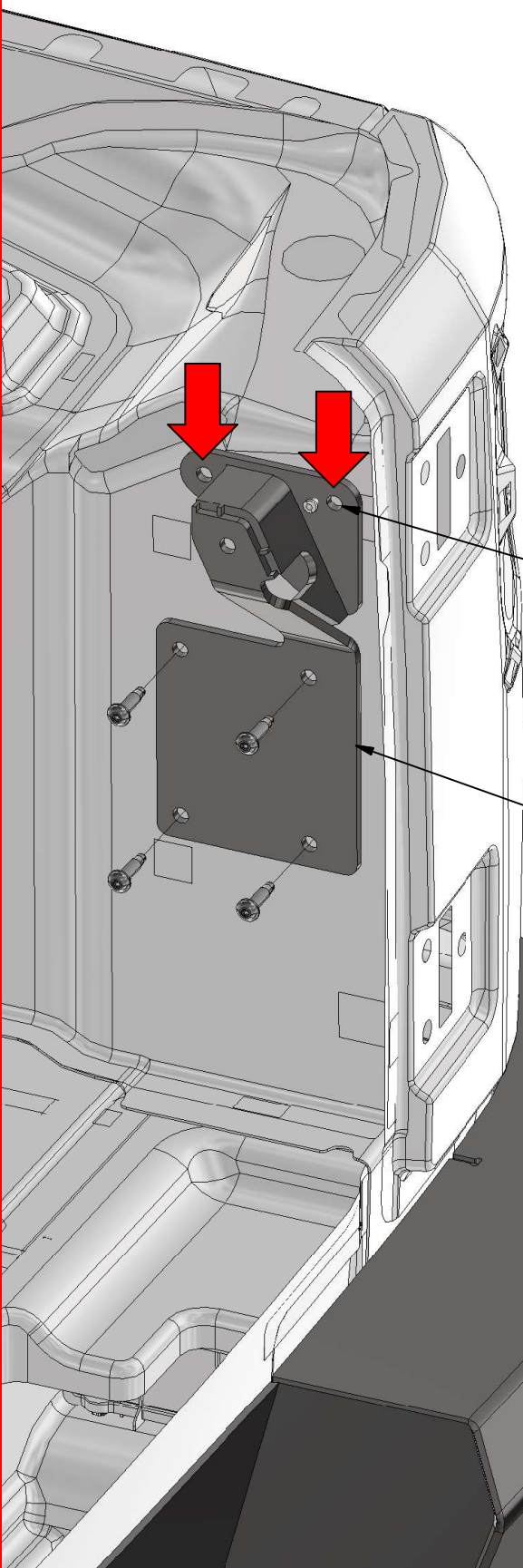


MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 15

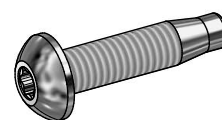


**DRILL WITH 11/32" BIT
REQUIRED FOR THIS STEP**



WITH FACTORY HARDWARE & BRACKET IN PLACE,
USE A DRILL WITH AN 11/32" DRILL BIT TO DRILL
THROUGH THE BODY IN THESE TWO LOCATIONS

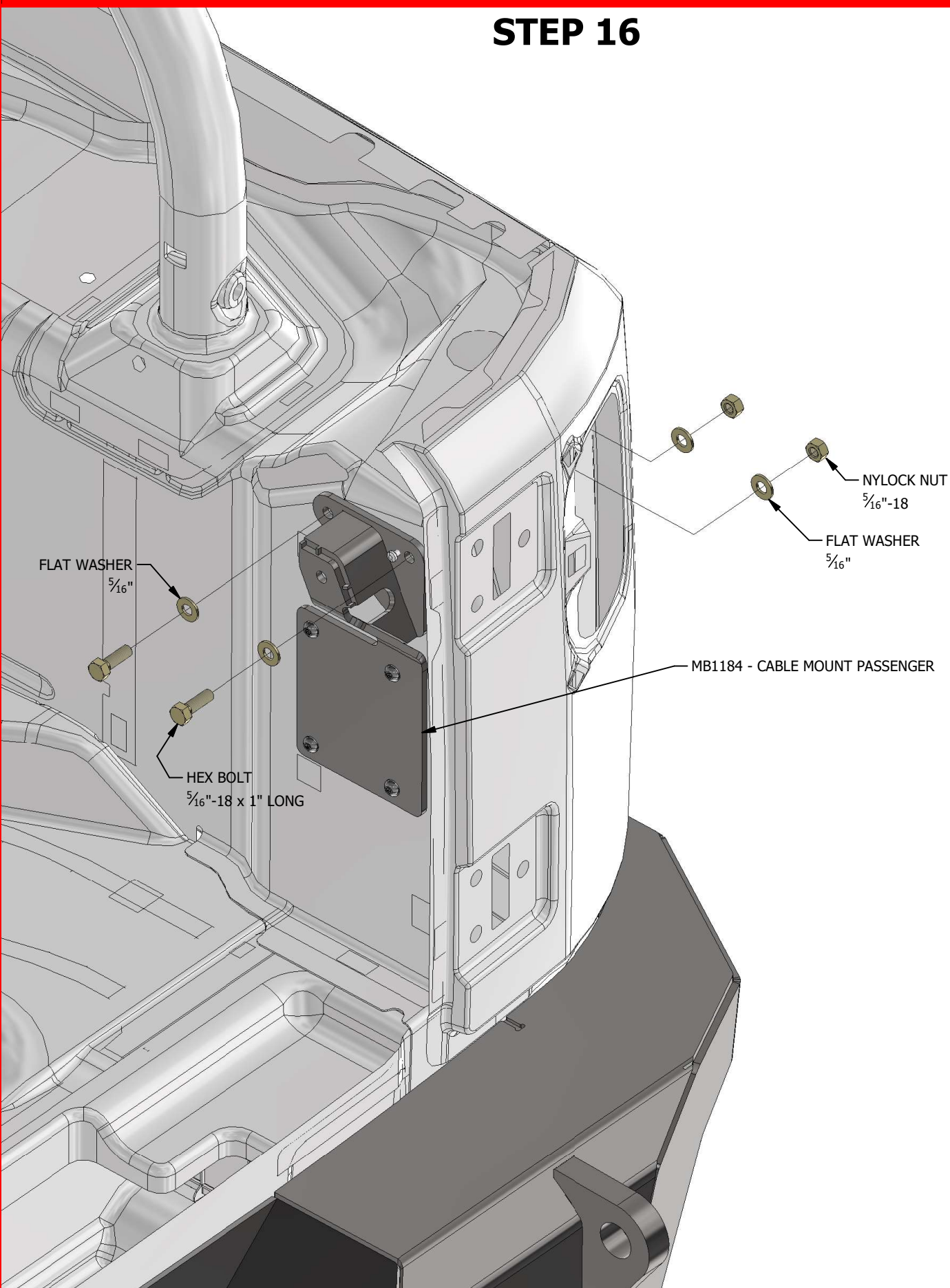
MB1184 - CABLE MOUNT PASSENGER



**REUSE FACTORY HARDWARE
M6 x 25mm LONG
QTY 4**

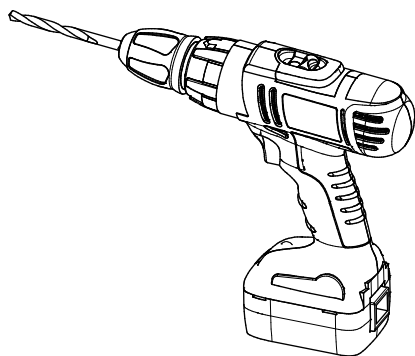
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 16



MB1184 - Assembly Drop Down Tailgate for JK/JKU

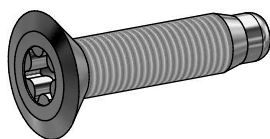
STEP 17



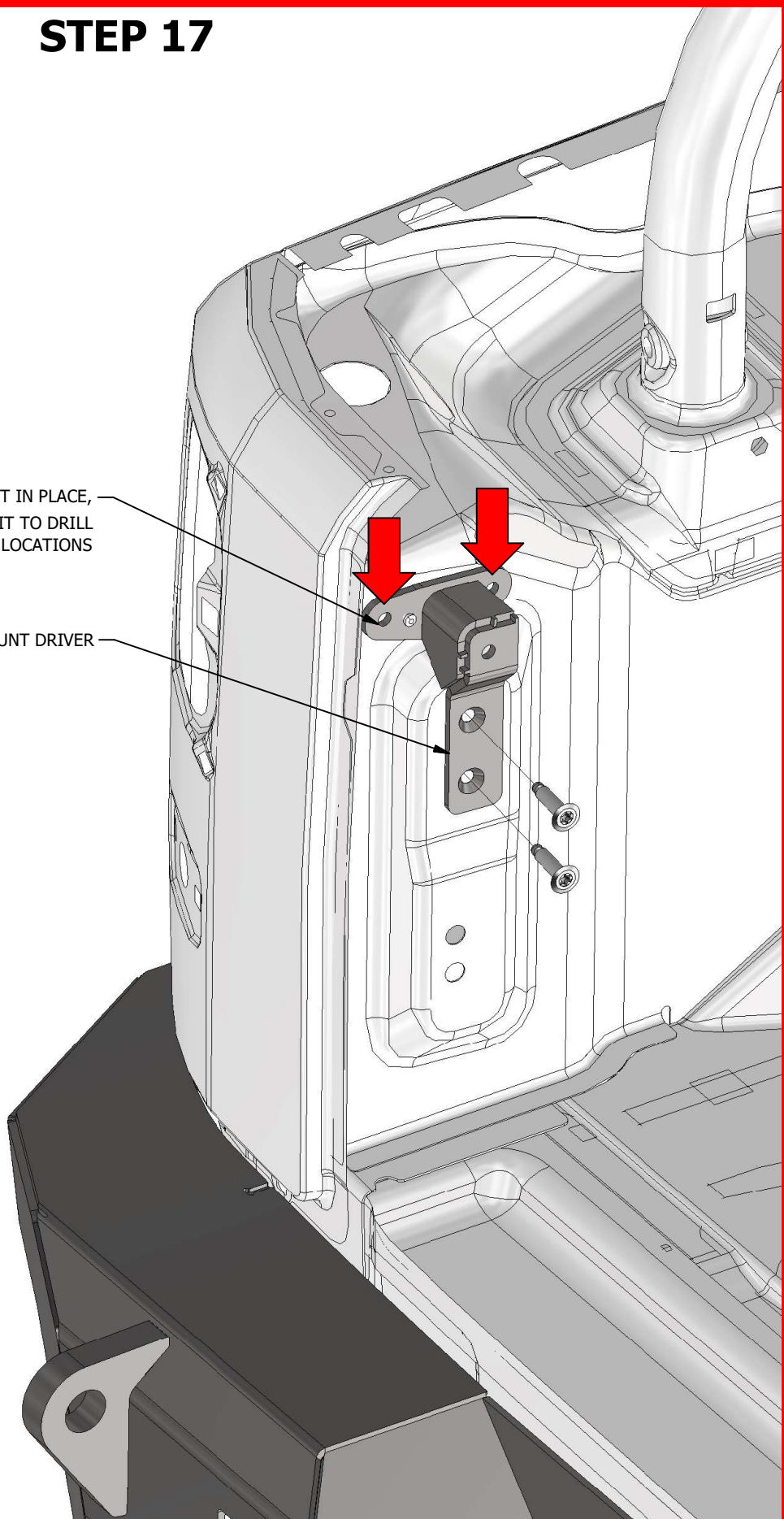
**DRILL WITH 11/32" BIT
REQUIRED FOR THIS STEP**

WITH FACTORY HARDWARE & BRACKET IN PLACE,
USE A DRILL WITH AN 11/32" DRILL BIT TO DRILL
THROUGH THE BODY IN THESE TWO LOCATIONS

MB1184 - CABLE MOUNT DRIVER

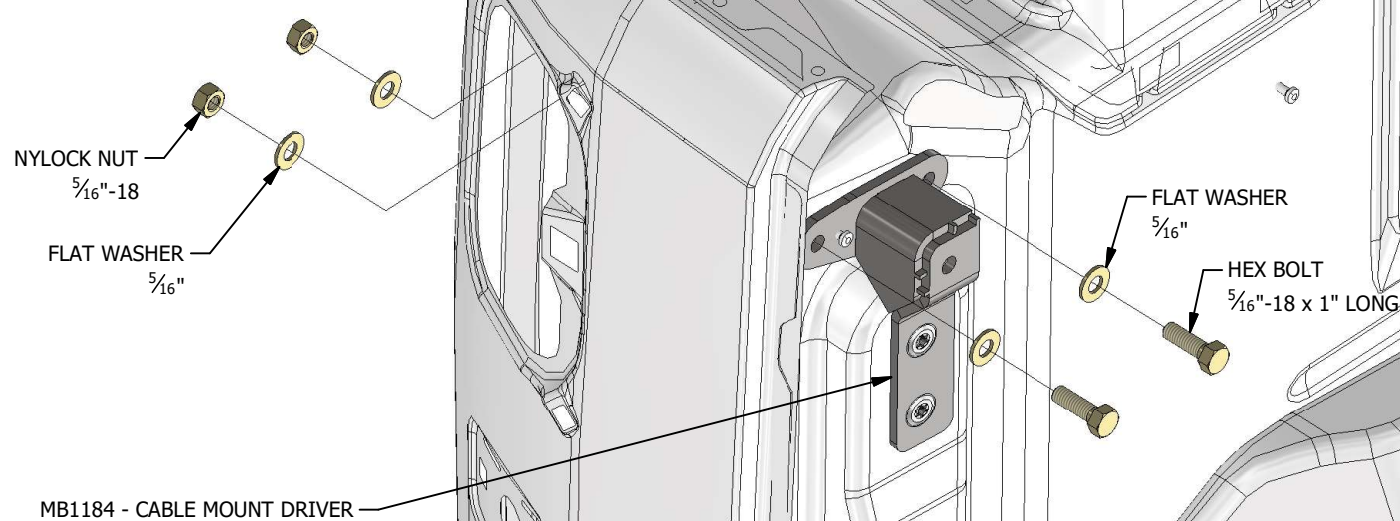


**REUSE FACTORY HARDWARE
M8 x 34mm LONG
QTY 2**



MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 18

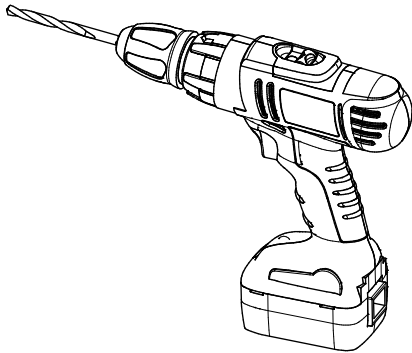


MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 19



MARK HOLES WHERE
RED ARROW SHOWN



**DRILL WITH 11/32" BIT
REQUIRED FOR THIS STEP**

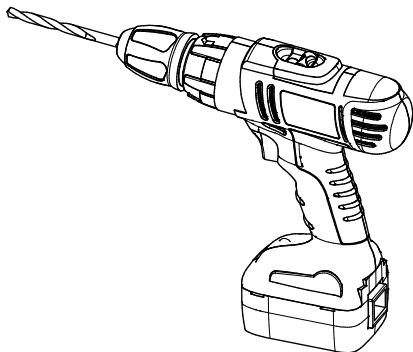
AFTER ALL HOLES ARE DRILLED,
REMOVE BRACKET & INSTALL $\frac{3}{8}$ "
RIVNUT IN THE LOWER $\frac{17}{32}$ "Ø HOLE
ONLY

DRILL $\frac{11}{32}$ " HOLES HERE
2 LOCATIONS

MARK CENTERS OF SLOTS
2 LOCATIONS

MB1148 - HINGE PIVOT DRIVER

WITH THE BRACKET & TUBE SPACER IN POSITION,
MARK THE CENTER OF THE HOLE ON FLOOR BENEATH



**DRILL WITH 17/32" BIT
REQUIRED FOR THIS STEP**



**INSTALL 3/8" RIVNUT
IN LOWER
 $\frac{17}{32}$ "Ø HOLE ONLY**

1-1/4" FROM CENTER OF HOLE
TO THE OUTSIDE FACE OF THE BODY

PLACE MB1184 - TUBE SPACER
ON THE UNDERSIDE OF THE BRACKET

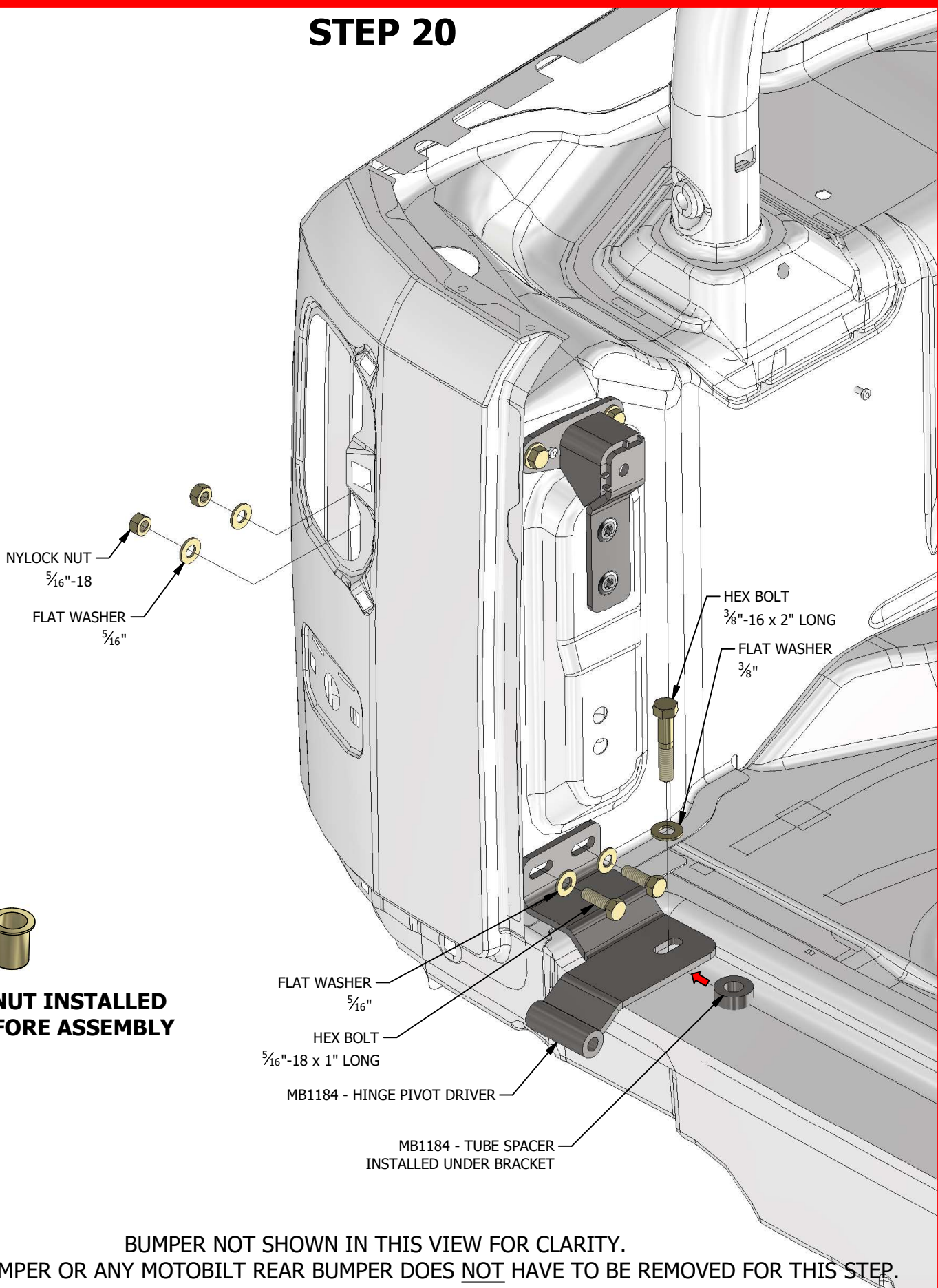
DRILL $\frac{17}{32}$ " HOLE HERE
1 LOCATION

BUMPER NOT SHOWN IN THIS VIEW FOR CLARITY.

A FACTORY BUMPER OR ANY MOTOBILT REAR BUMPER DOES NOT HAVE TO BE REMOVED FOR THIS STEP.

MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 20

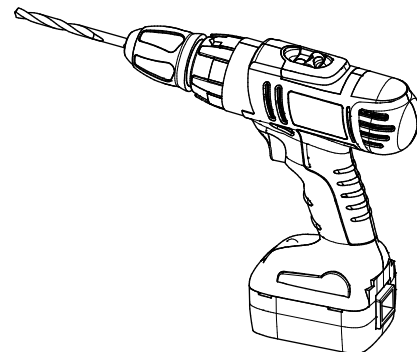


MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 21



MARK HOLES WHERE
RED ARROW SHOWN



**DRILL WITH 11/32" BIT
REQUIRED FOR THIS STEP**

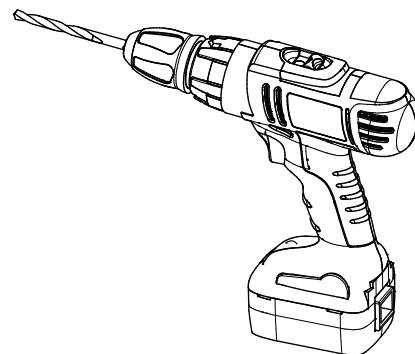
AFTER ALL HOLES ARE DRILLED,
REMOVE BRACKET & INSTALL $\frac{3}{8}$ "
RIVNUT IN THE LOWER $\frac{17}{32}$ "Ø HOLE
ONLY

DRILL $\frac{11}{32}$ " HOLES HERE
2 LOCATIONS

MARK CENTERS OF SLOTS
2 LOCATIONS

MB1184 - HINGE PIVOT PASSENGER

WITH THE BRACKET & TUBE SPACER IN POSITION,
MARK THE CENTER OF THE HOLE ON FLOOR BENEATH



**DRILL WITH 17/32" BIT
REQUIRED FOR THIS STEP**



**INSTALL 3/8" RIVNUT
IN LOWER
17/32"Ø HOLE ONLY**

PLACE MB1184 - TUBE SPACER
ON THE UNDERSIDE OF THE BRACKET

DRILL $\frac{17}{32}$ " HOLE HERE
1 LOCATION

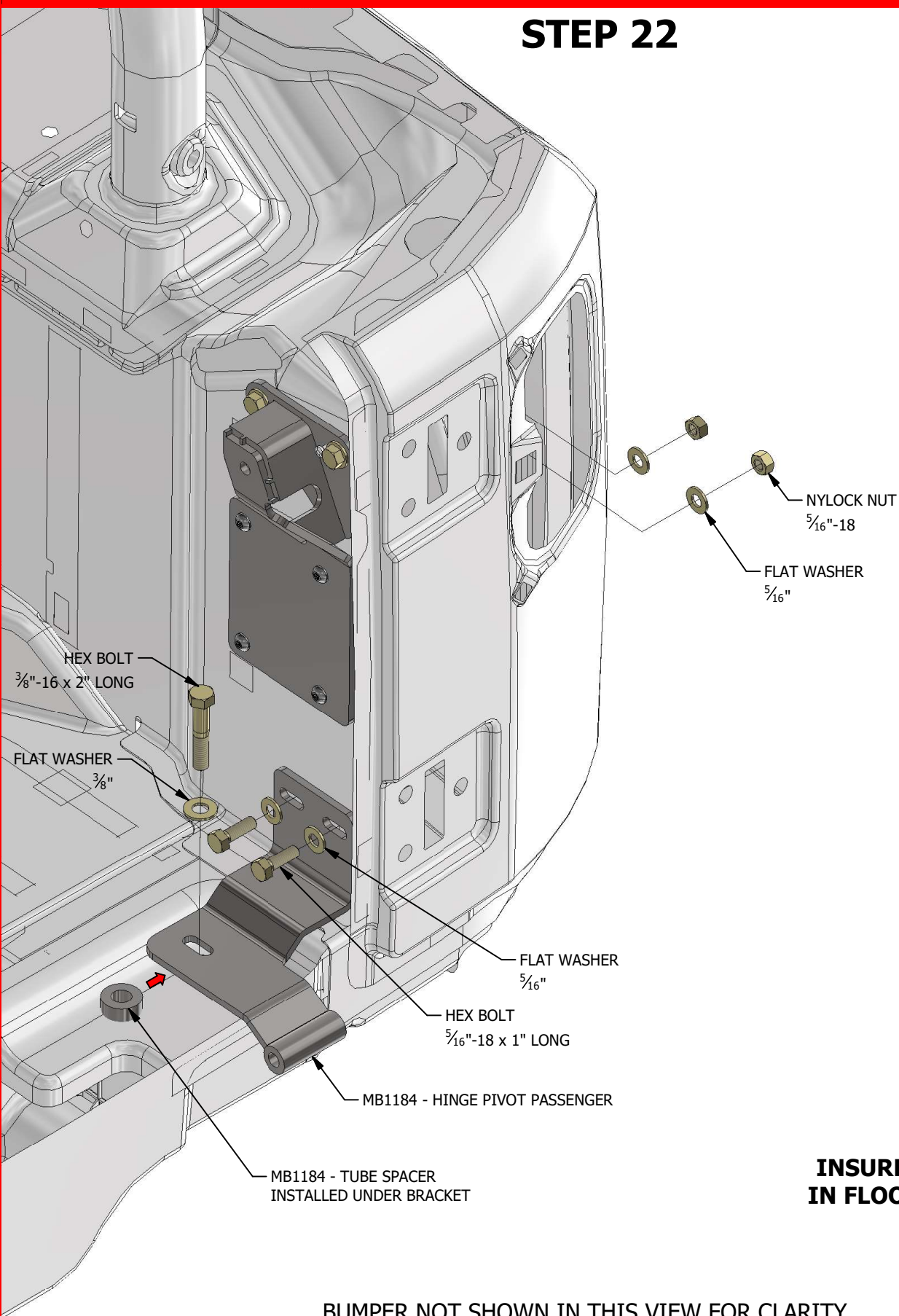
1-1/4" FROM CENTER OF HOLE
TO THE OUTSIDE FACE OF THE BODY

BUMPER NOT SHOWN IN THIS VIEW FOR CLARITY.

A FACTORY BUMPER OR ANY MOTOBILT REAR BUMPER DOES NOT HAVE TO BE REMOVED FOR THIS STEP.

MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 22

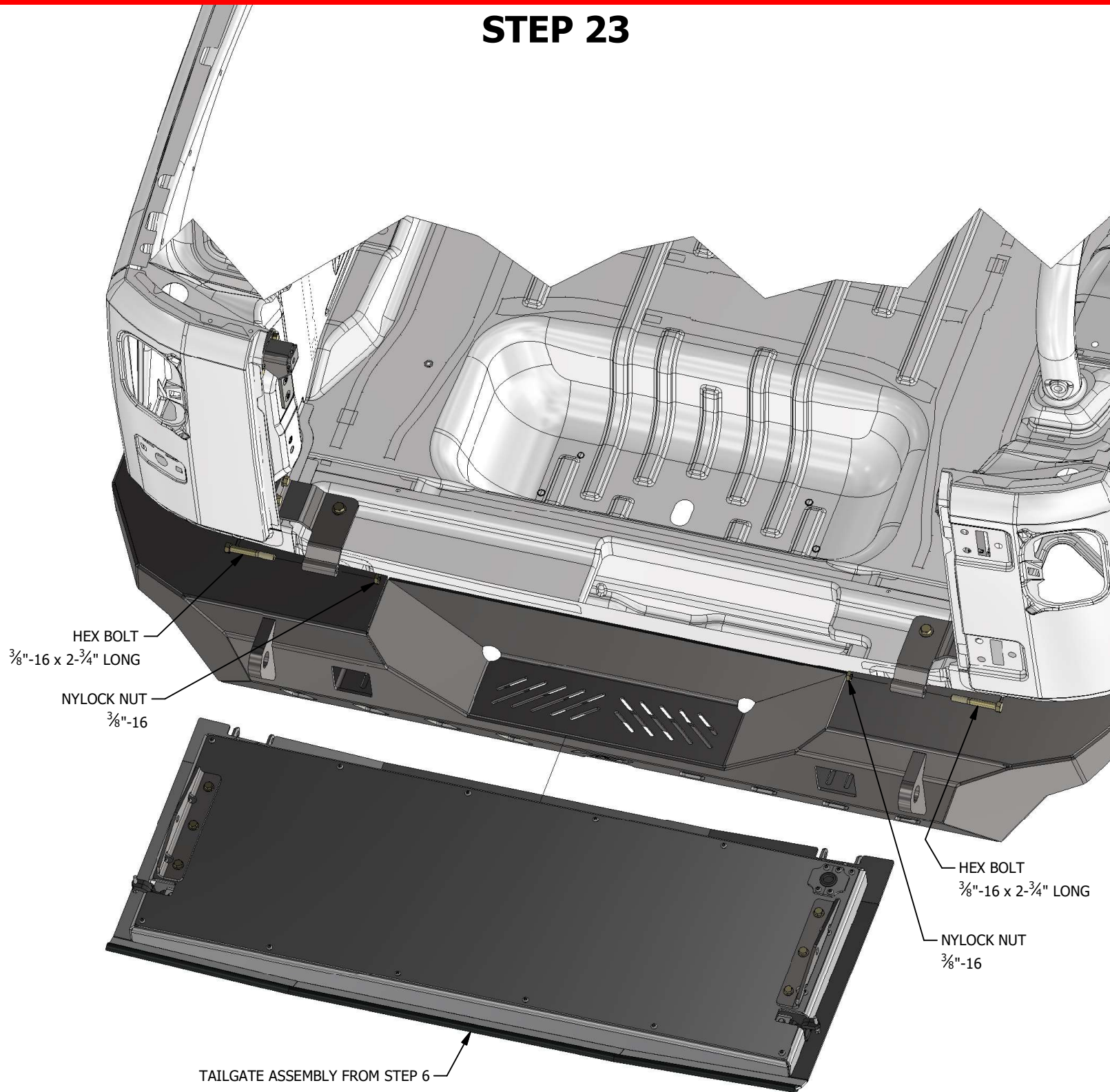


BUMPER NOT SHOWN IN THIS VIEW FOR CLARITY.

A FACTORY BUMPER OR ANY MOTOBILT REAR BUMPER DOES NOT HAVE TO BE REMOVED FOR THIS STEP.

MB1184 - Assembly Drop Down Tailgate for JK/JKU

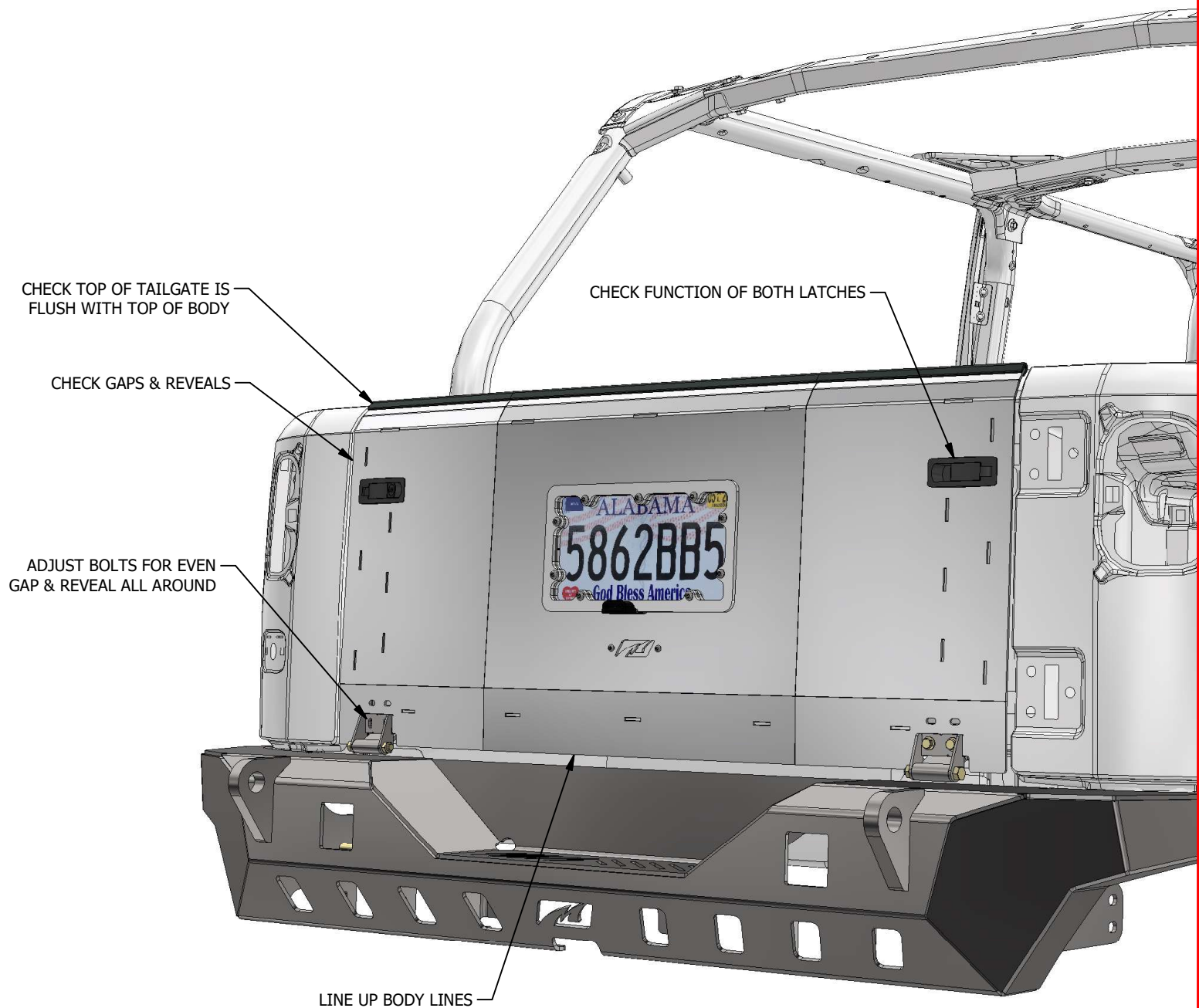
STEP 23



MB1184 - Assembly Drop Down Tailgate for JK/JKU

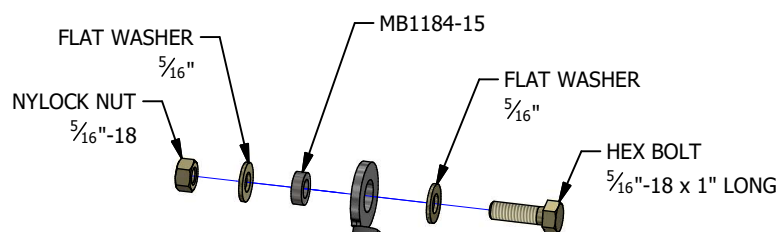
STEP 24

AFTER CHECKING & ADJUSTING ALL GAPS, REVEALS, BODY LINES & LATCH FUNCTIONS, TIGHTEN ALL HINGE BRACKETS

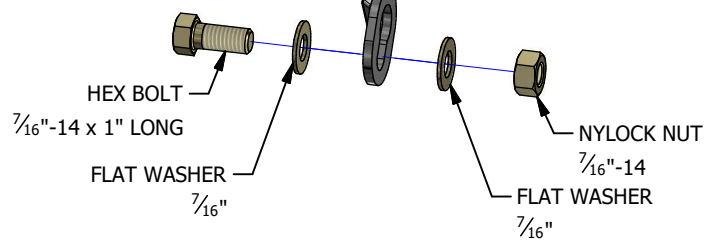


MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 25



TAILGATE CABLE

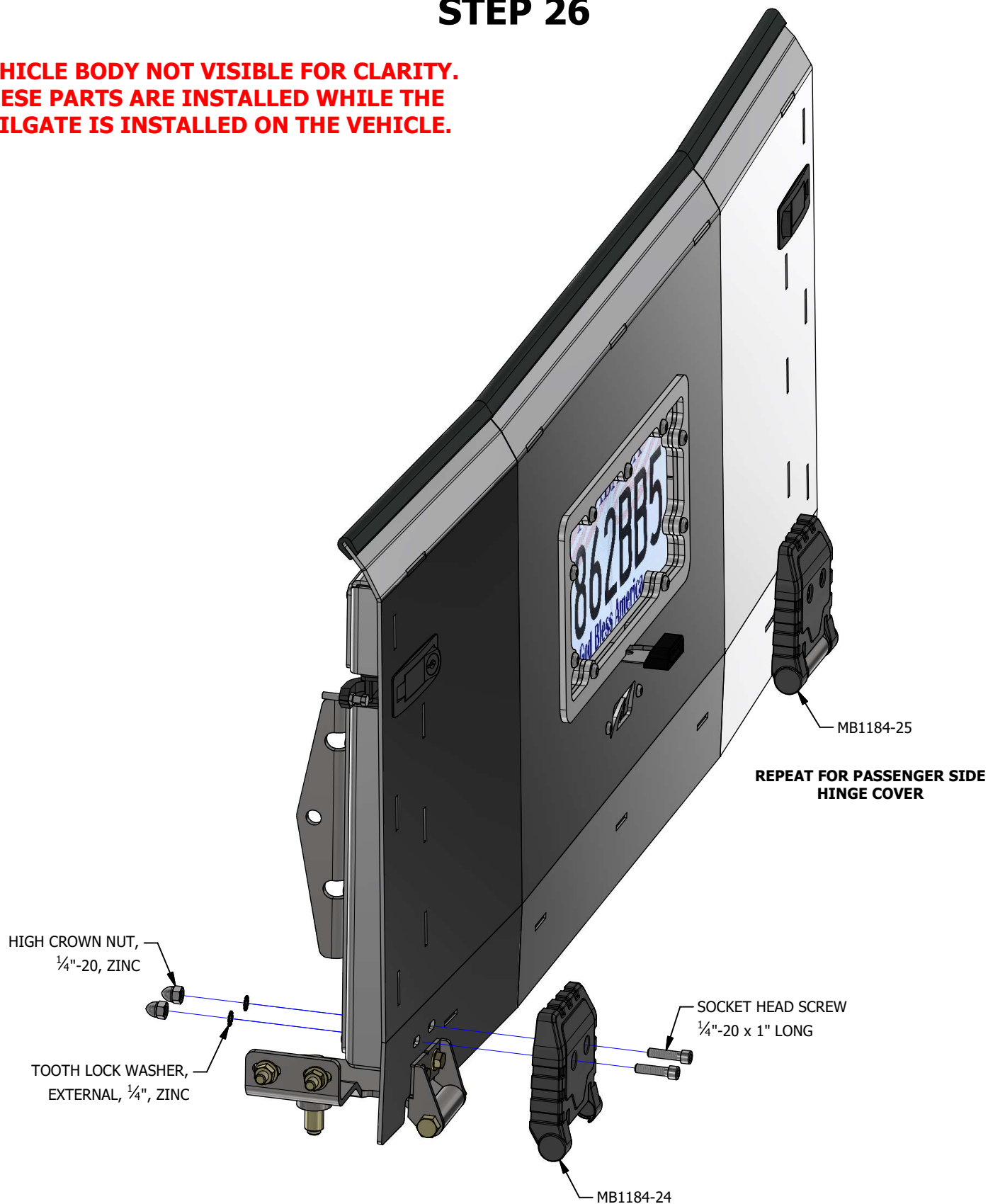


TAILGATE CABLE ASSEMBLY
QTY 2

MB1184 - Assembly Drop Down Tailgate for JK/JKU

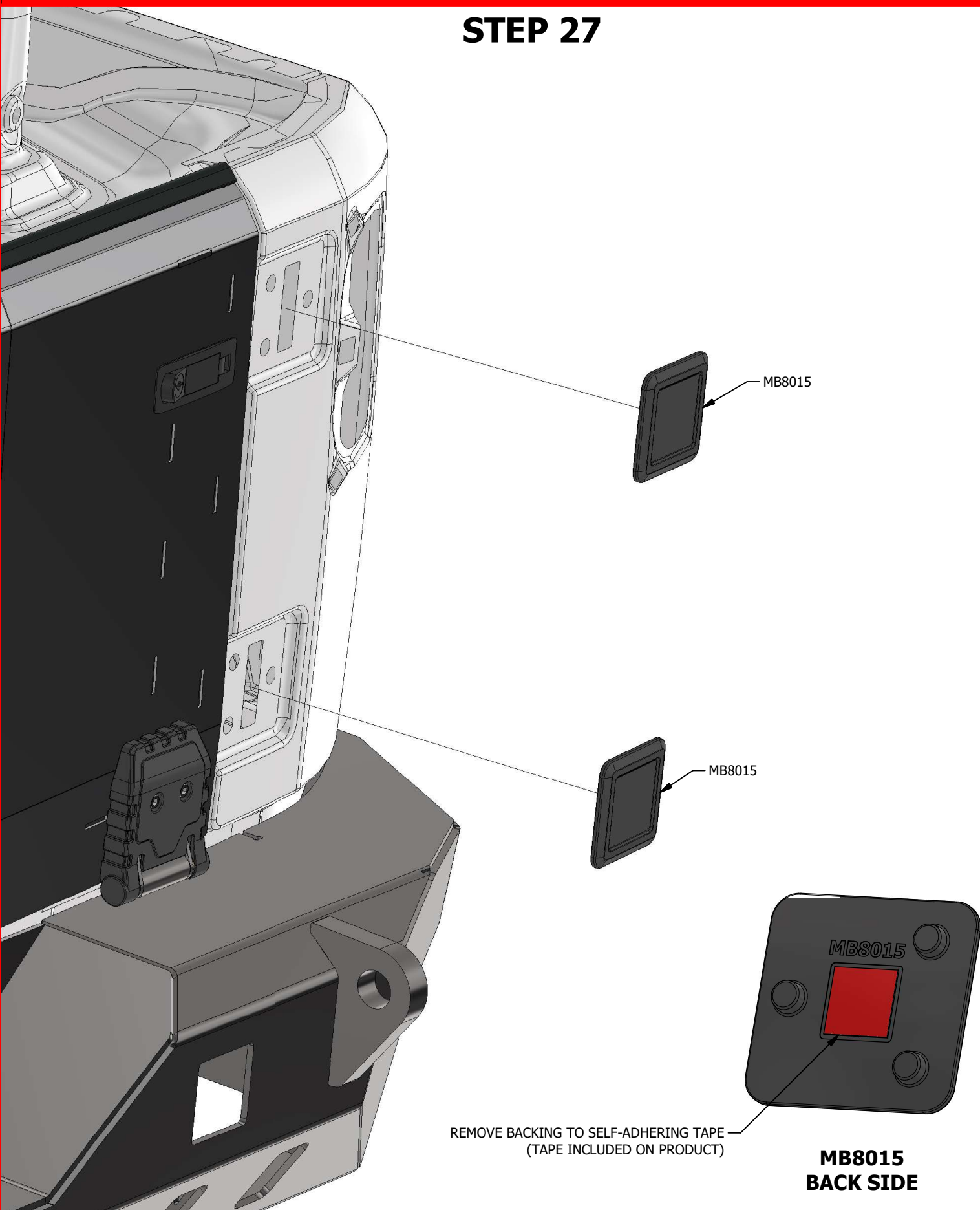
STEP 26

VEHICLE BODY NOT VISIBLE FOR CLARITY.
THESE PARTS ARE INSTALLED WHILE THE
TAILGATE IS INSTALLED ON THE VEHICLE.



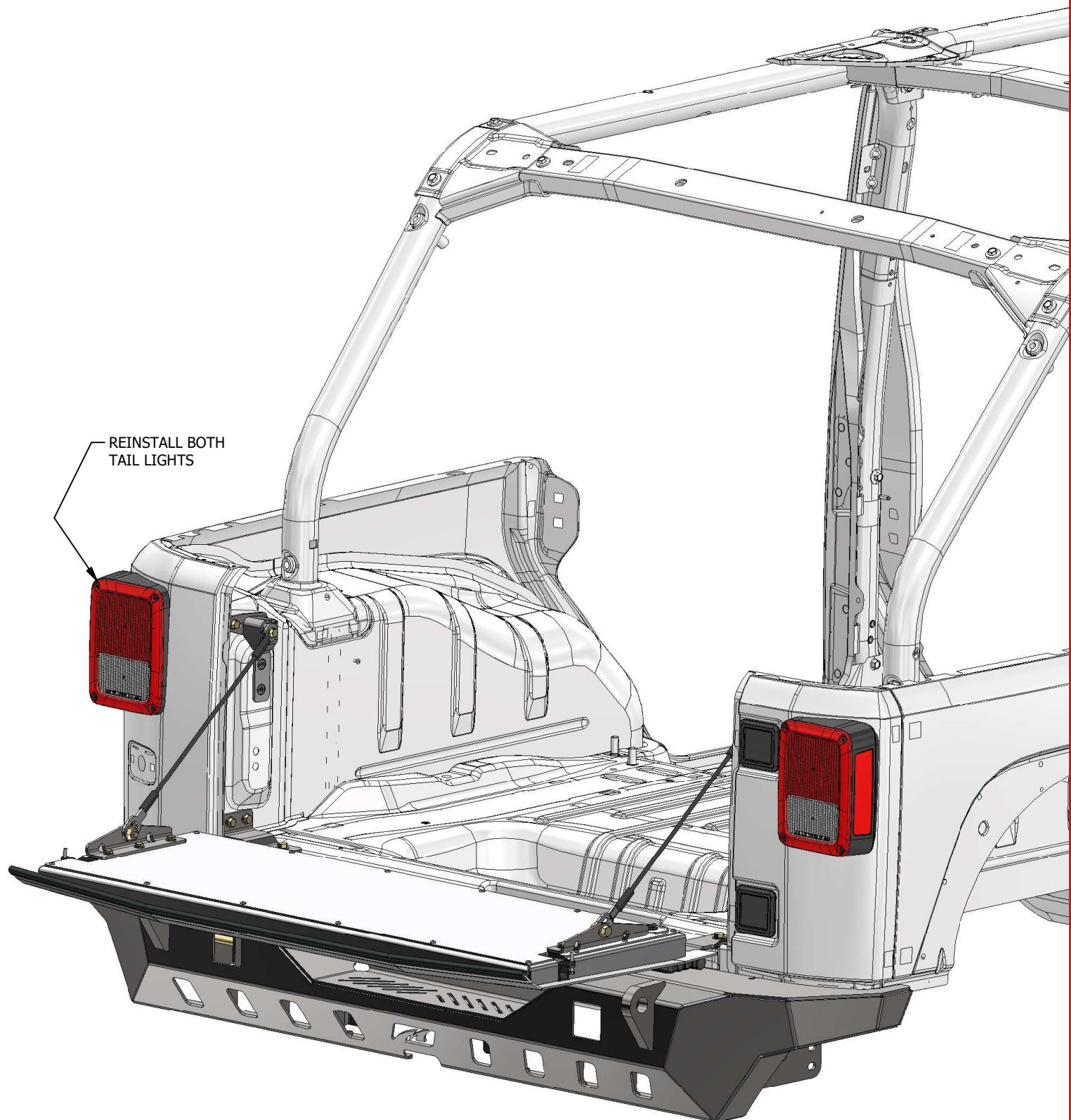
MB1184 - Assembly Drop Down Tailgate for JK/JKU

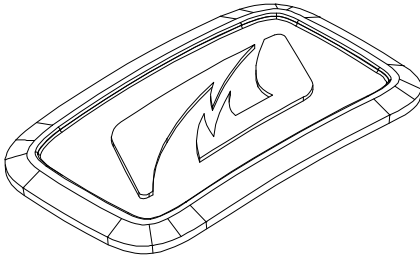
STEP 27



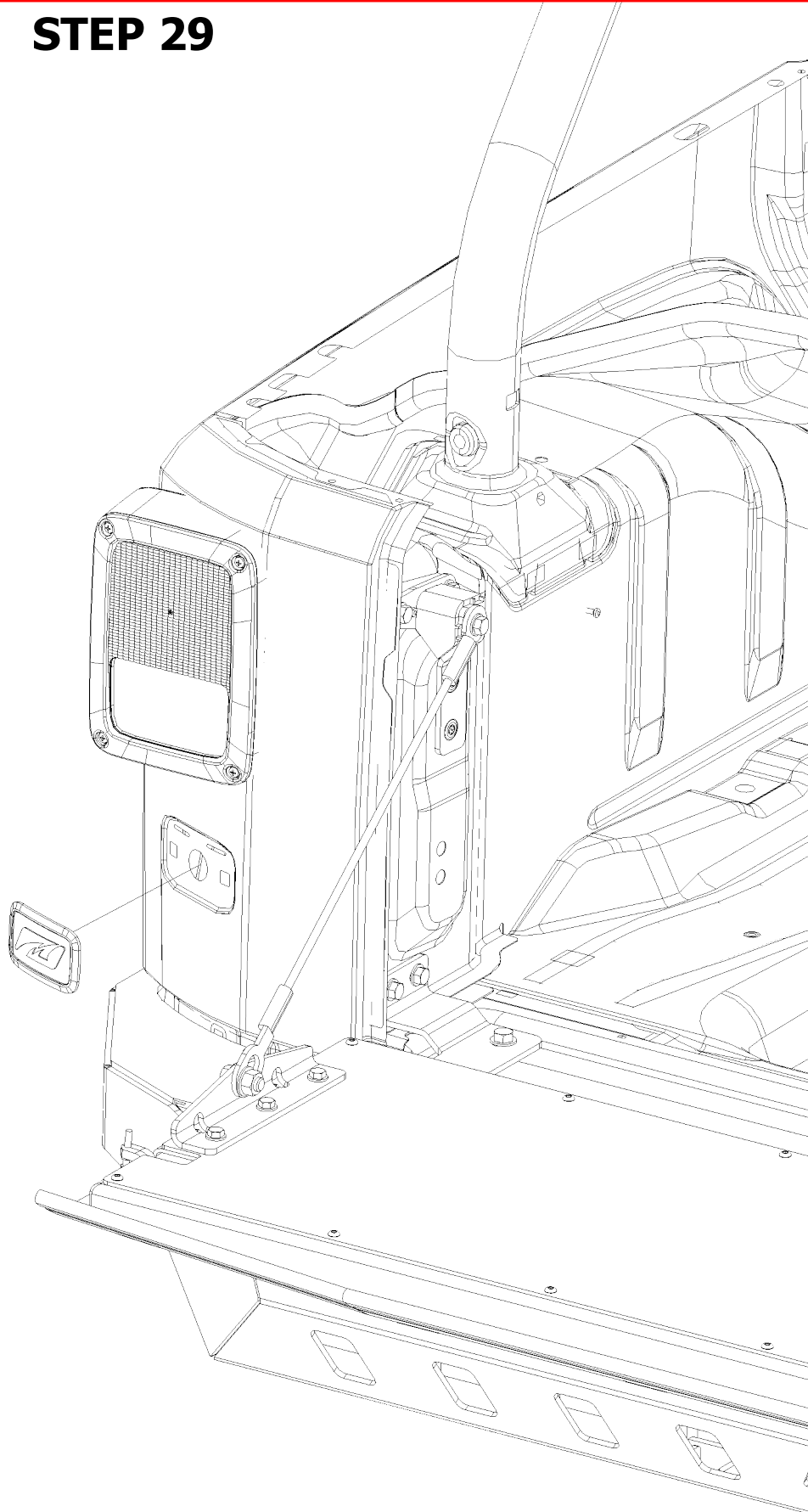
MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 28



MB1184 - Assembly Drop Down Tailgate for JK/JKU**STEP 29**

**MB8003
FRONT SIDE**



MB1184 - Assembly Drop Down Tailgate for JK/JKU

STEP 30

