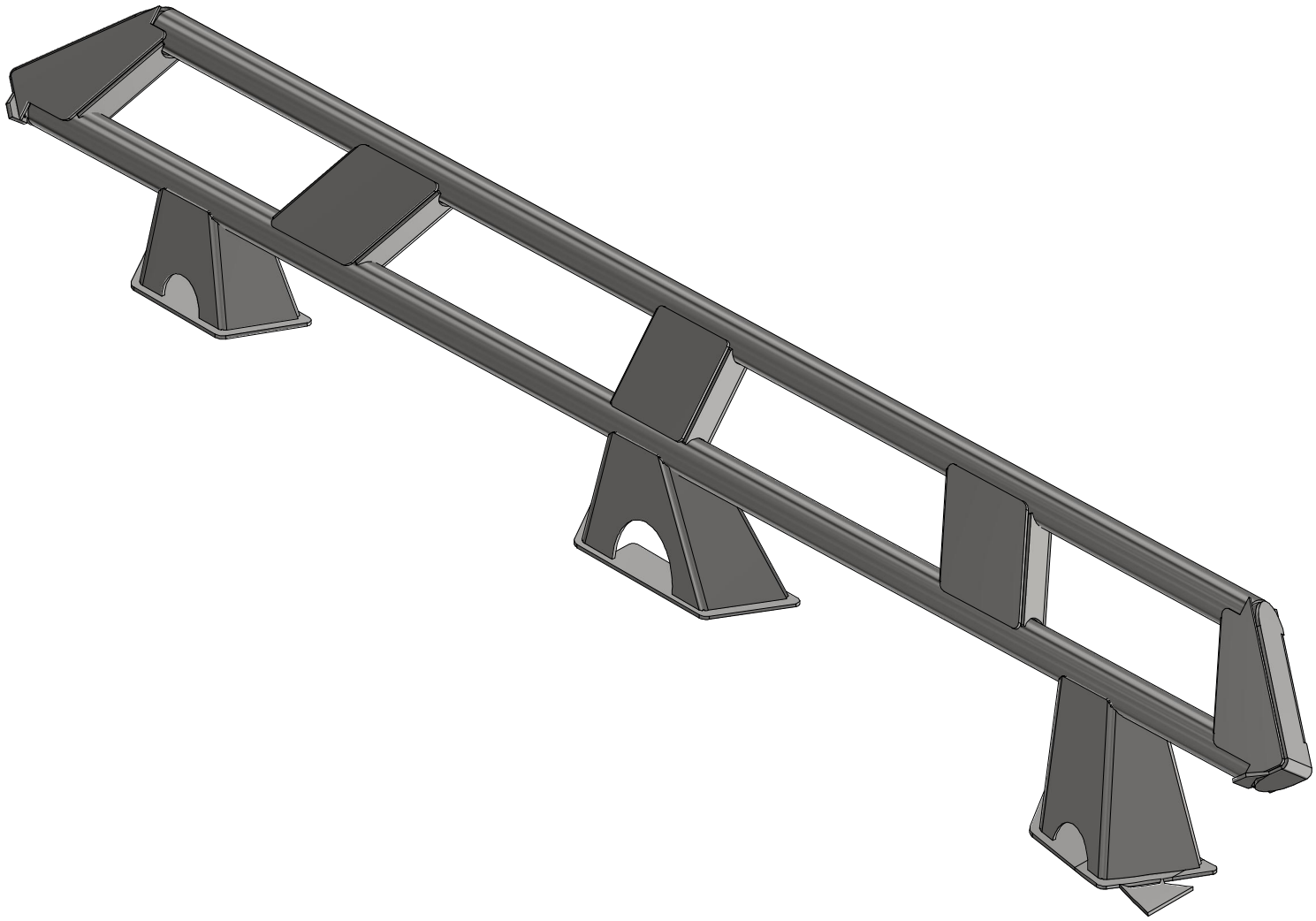
MB1193 - Assembly Instructions Frame Mounted Rock Rails for JT

FRAME MOUNTED ROCKER GUARDS

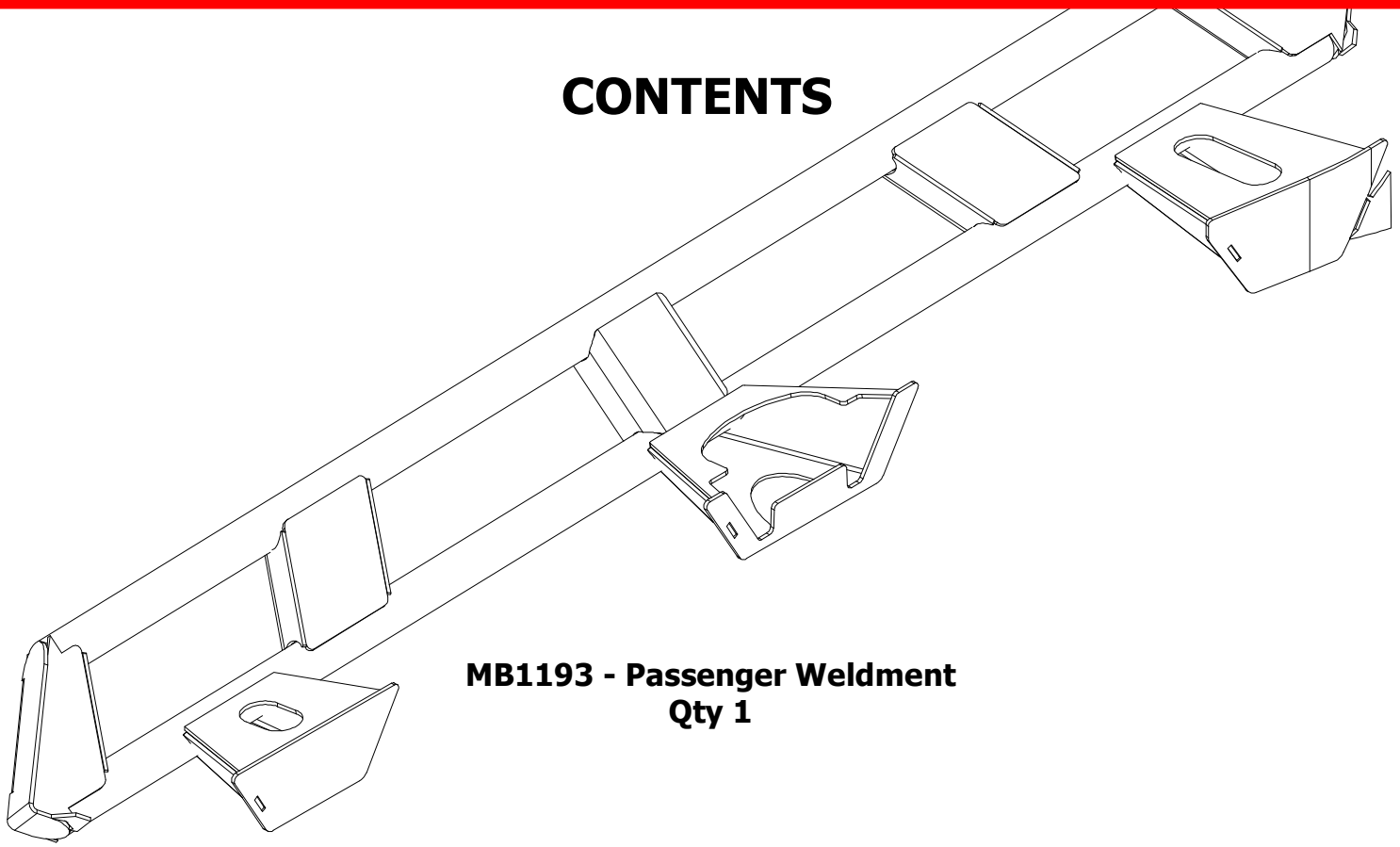
COMPATIBLE WITH 2020-PRESENT JT



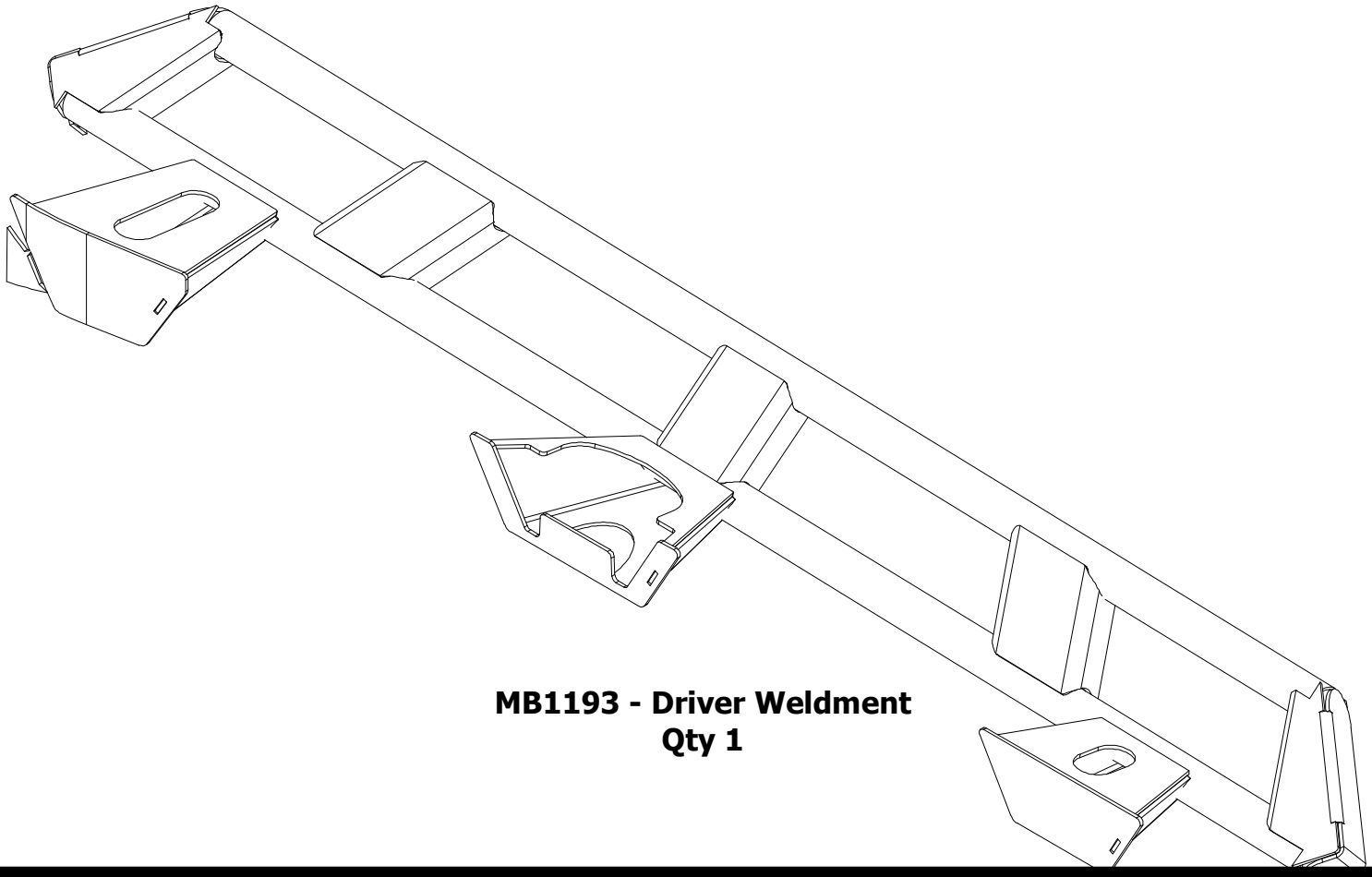
ASSEMBLY INSTRUCTIONS

MB1193 - Shipping Frame Mounted Rock Rails for JT

CONTENTS



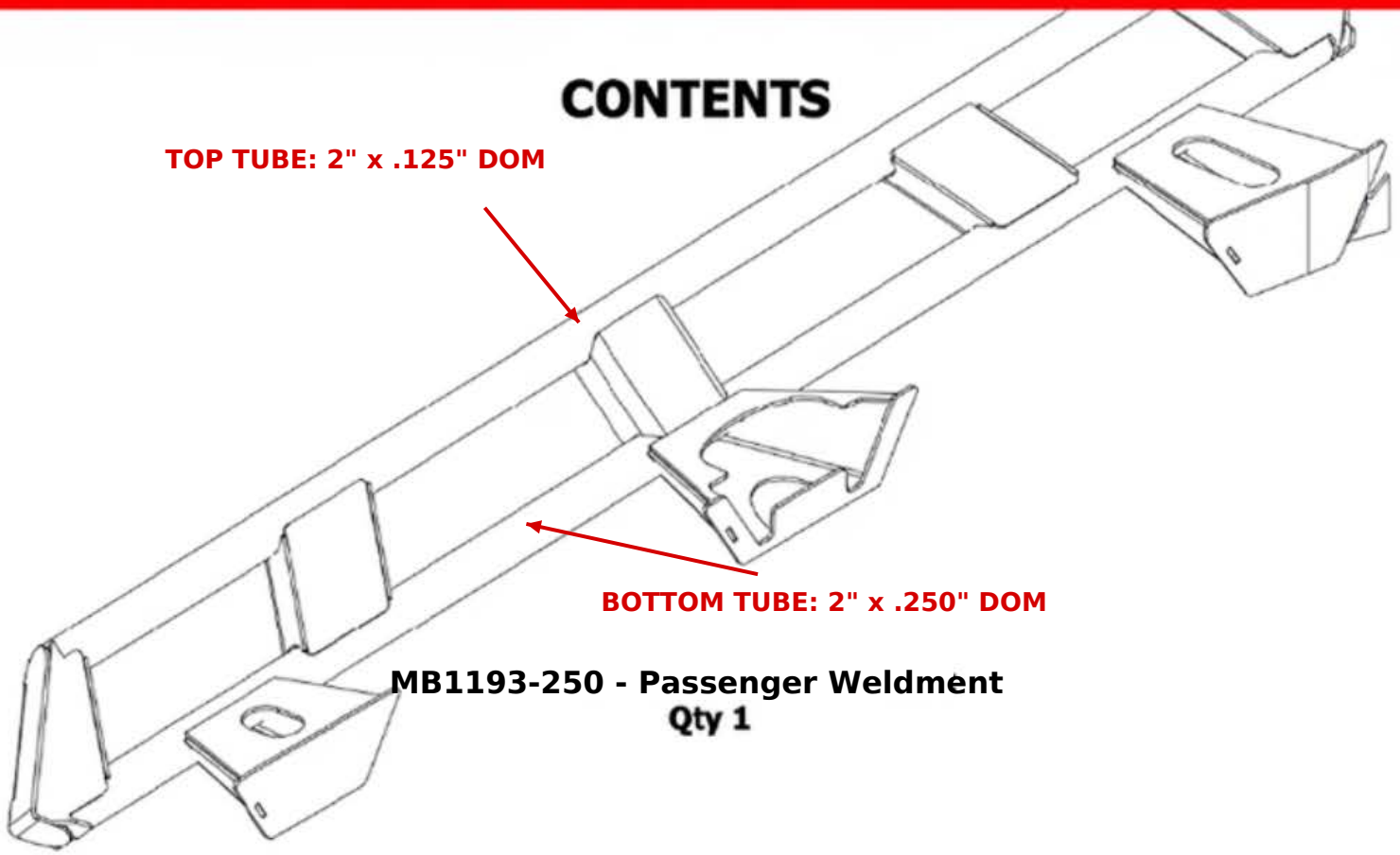
MB1193 - Passenger Weldment
Qty 1



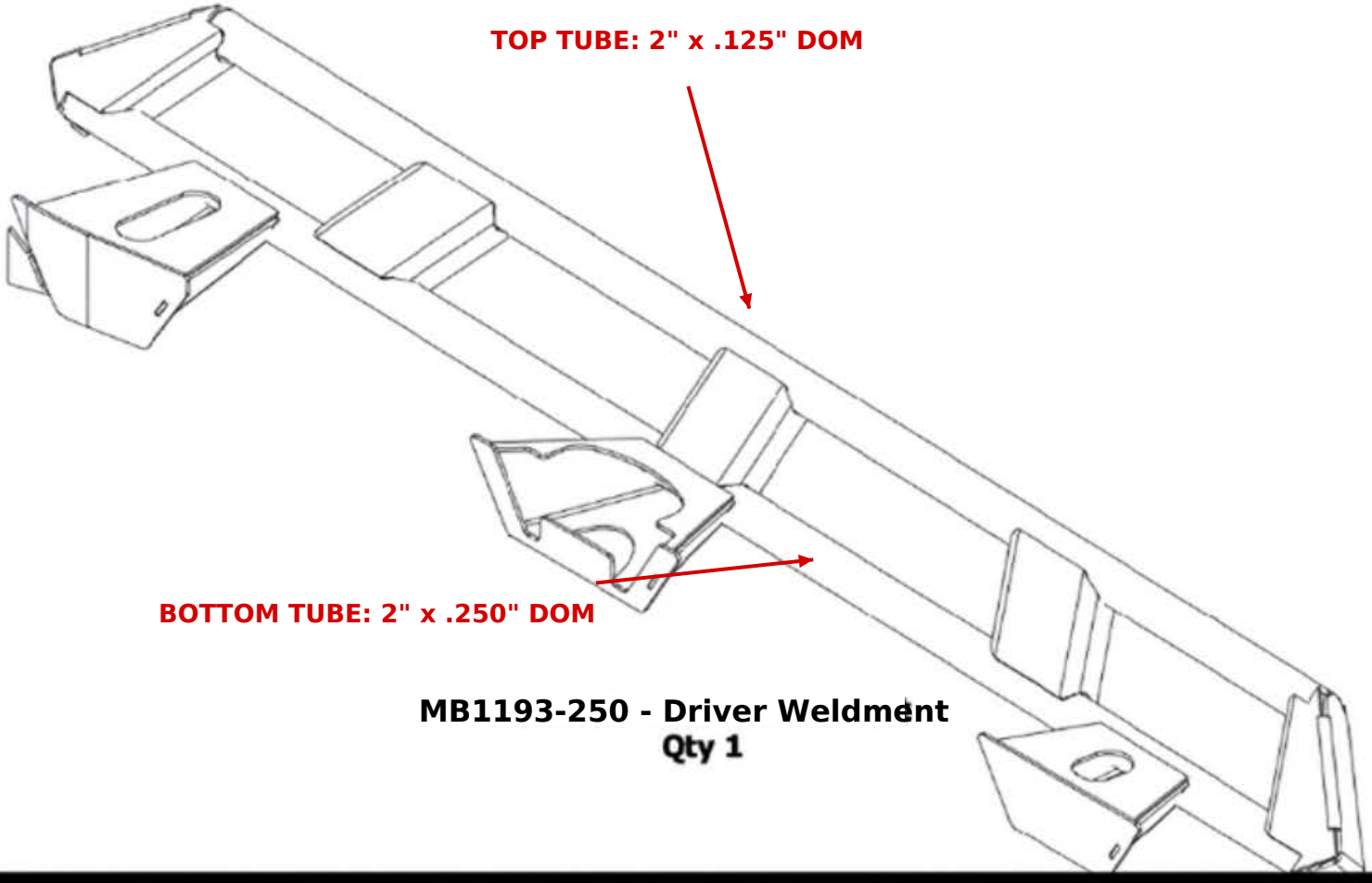
MB1193 - Driver Weldment
Qty 1

MB1193-250 - Shipping Frame Mounted Rock Rails for JT

CONTENTS



MB1193-250 - Passenger Weldment
Qty 1



MB1193-250 - Driver Weldment
Qty 1

MB1193 - Assembly Instructions Frame Mounted Rock Rails for JT

Preparation and Installation Guide

Compatibility: This product fits Jeep JT models. The assembly instructions feature a Jeep JT body and frame.

1. **Disconnect Batteries:** Before starting the installation, disconnect all batteries.

2. **Install Lower Rocker Armor:** If you plan to install lower rocker armor (e.g., MB1107 for Jeep JT), do this first before proceeding with the weld-on Rocker Guards.

3. **Prepare for Welding:**
   Cover or mask all painted areas, glass, mirrors, and trim.
   Ensure you have a fire extinguisher on hand.

4. **Paint or Powder Coat Parts:** Paint or powder coat all parts before installation. Note that welding will require touch-ups on painted areas.

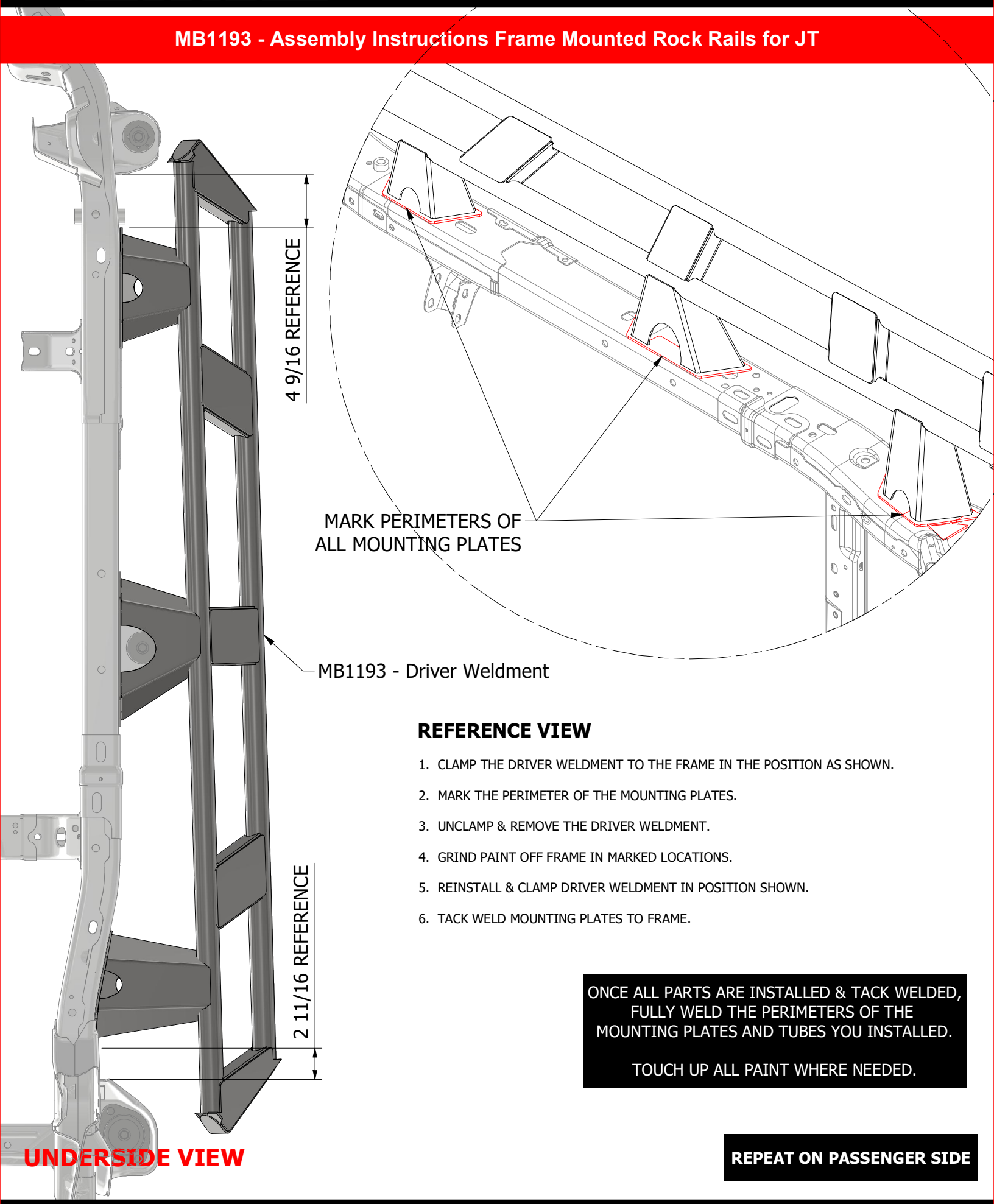
5. **Remove Factory Paint:** Remove factory paint from the frame where welding will occur.

6. **Weld the Product:** Weld the product to the frame of the vehicle.

7. **Touch Up Paint**: After welding, touch up the frame and any affected areas with paint.

Pro Tip: Use STEEL-IT paint, which can be welded through and easily touched up afterward.

MB1193 - Assembly Instructions Frame Mounted Rock Rails for JT



UNDERSIDE VIEW

REFERENCE VIEW

1. CLAMP THE DRIVER WELDMENT TO THE FRAME IN THE POSITION AS SHOWN.
2. MARK THE PERIMETER OF THE MOUNTING PLATES.
3. UNCLAMP & REMOVE THE DRIVER WELDMENT.
4. GRIND PAINT OFF FRAME IN MARKED LOCATIONS.
5. REINSTALL & CLAMP DRIVER WELDMENT IN POSITION SHOWN.
6. TACK WELD MOUNTING PLATES TO FRAME.

ONCE ALL PARTS ARE INSTALLED & TACK WELDED, FULLY WELD THE PERIMETERS OF THE MOUNTING PLATES AND TUBES YOU INSTALLED.

TOUCH UP ALL PAINT WHERE NEEDED.

REPEAT ON PASSENGER SIDE