

Roll Cage Bracket Kit

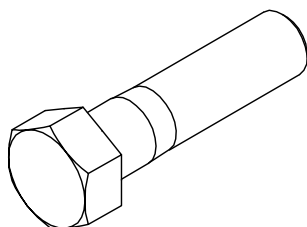
This exploded view diagram illustrates the assembly of a mechanical component, likely a bracket or support structure. The components are numbered 1 through 10:

- 1**: A small square plate with a central hole.
- 2**: A large L-shaped bracket with a square mounting flange on top, secured by four screws. It has a vertical support arm with two additional screws.
- 3**: A small L-shaped bracket with a single screw on the horizontal arm.
- 4**: A small L-shaped bracket with a single screw on the vertical arm.
- 5**: A small L-shaped bracket with a single screw on the horizontal arm.
- 6**: A small L-shaped bracket with a single screw on the vertical arm.
- 7**: A small L-shaped bracket with a single screw on the horizontal arm.
- 8**: A small L-shaped bracket with a single screw on the vertical arm.
- 9**: A small L-shaped bracket with a single screw on the horizontal arm.
- 10**: A large L-shaped bracket with a square mounting flange on top, secured by four screws. It has a vertical support arm with two additional screws.

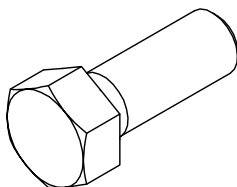
ASSEMBLY INSTRUCTIONS

MB3032-2 - Roll Cage Bracket Kit

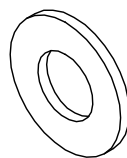
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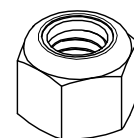
3/8-16 x 1-1/2" Hex G8 YZ
Qty 2



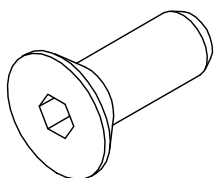
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Qty 24



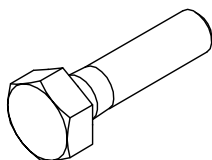
3/8" Flat Washer G8 YZ
Qty 40



3/8"-16 Nylock Nut G8 YZ
Qty 14



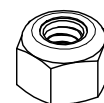
3/8-16 x 1" FHS-SS
Qty 8



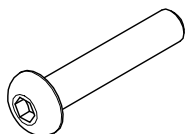
1/4-20 x 1" Hex G8 YZ
Qty 4



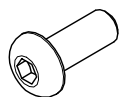
1/4" Flat Washer G8 YZ
Qty 8



1/4"-20 Nylock Nut G8 YZ
Qty 4



#10-24 x 1" BHS-SS
Qty 2



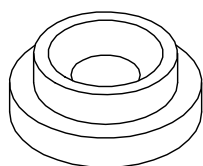
#10-24 x 1/2" BHS-SS
Qty 8



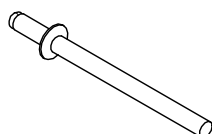
#10 Flat Washer SZ
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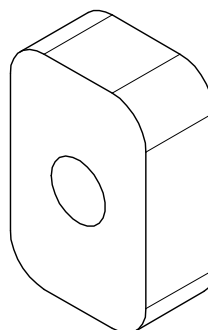
#10-24 Nylock Nut SZ
Qty 4



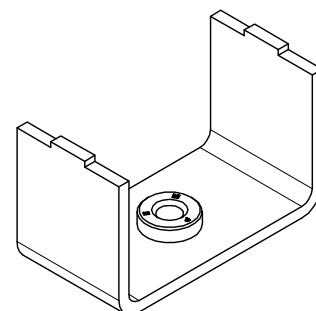
MB5505 - 7/16" CS
Qty 20



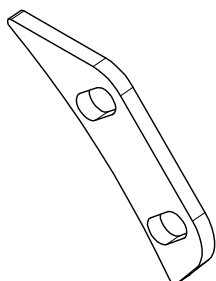
#42 Rivet
Qty 16



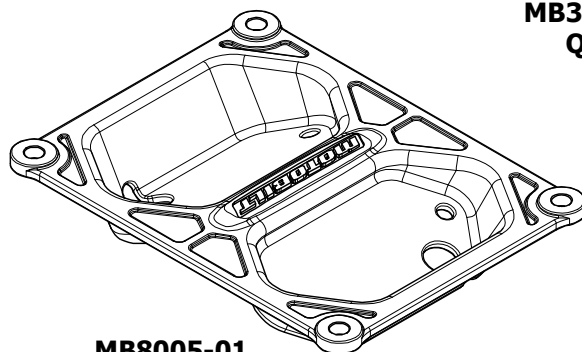
MB3032-17
Qty 2



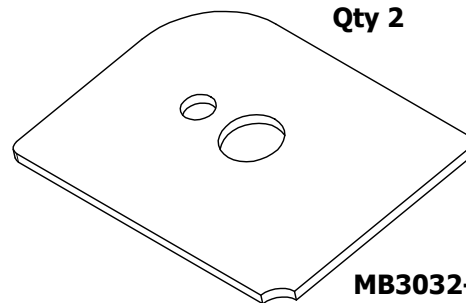
MB3032-14
Qty 2



MB3032-16
Qty 2



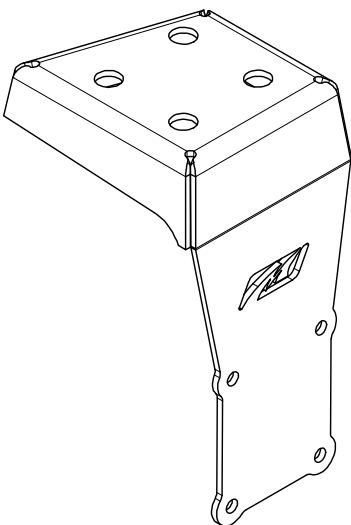
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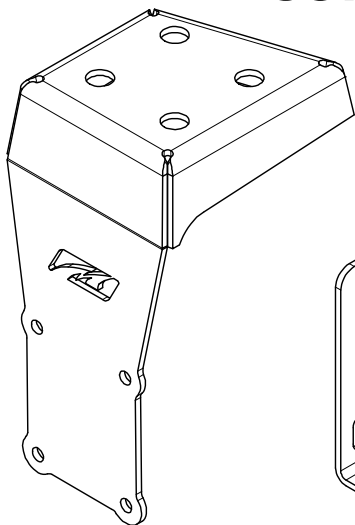
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Qty 1

MB3032-2 - Roll Cage Bracket Kit

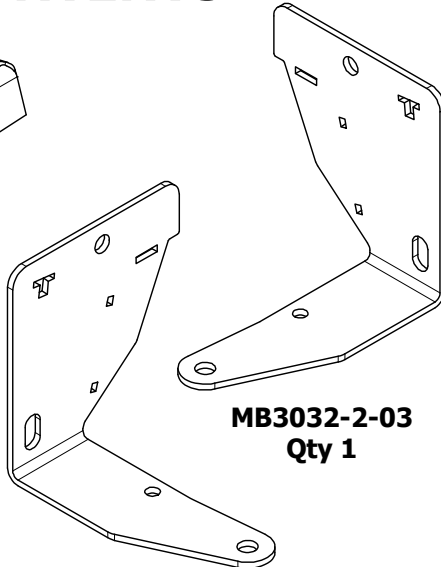
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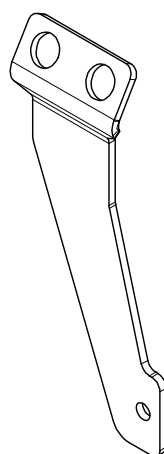
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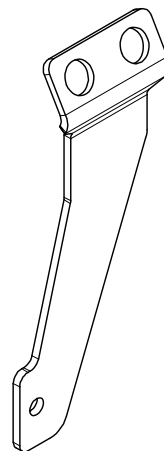
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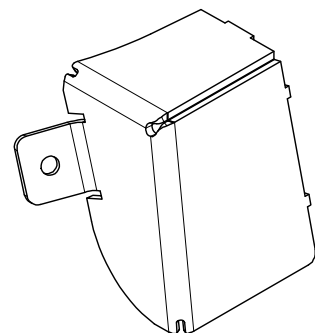
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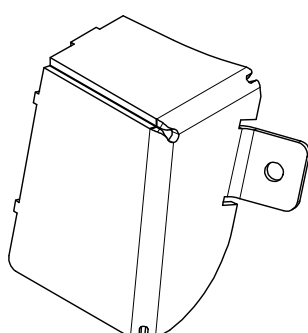
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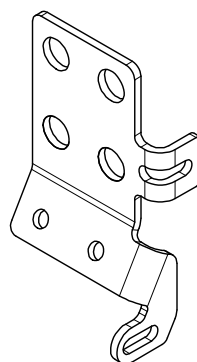
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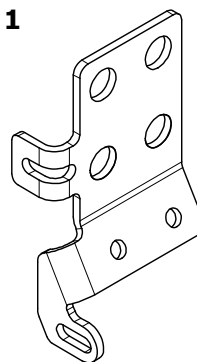
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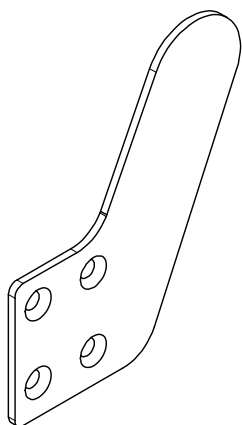
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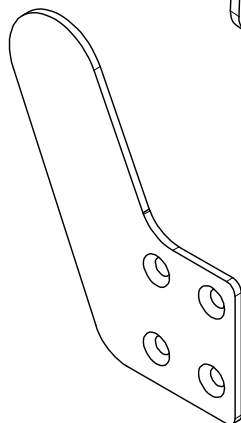
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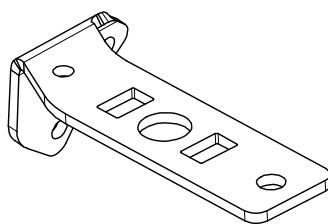
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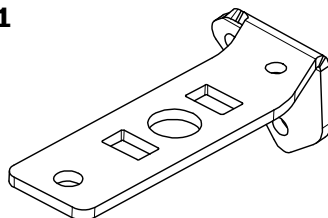
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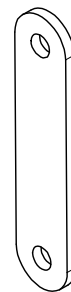
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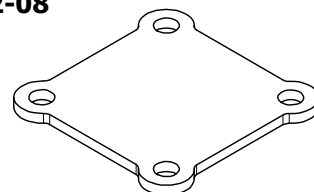
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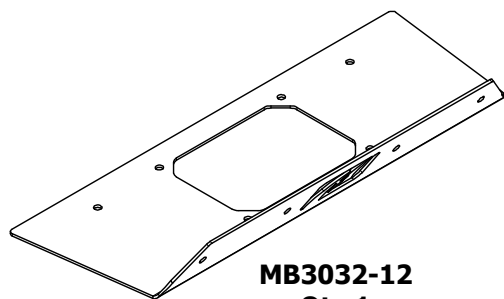
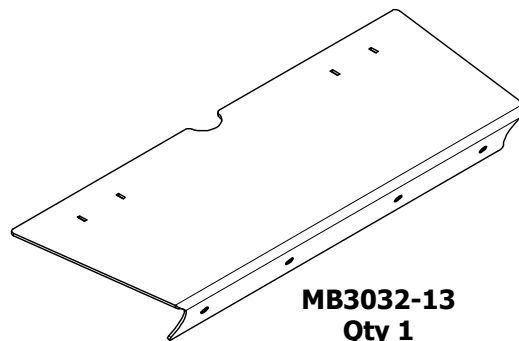
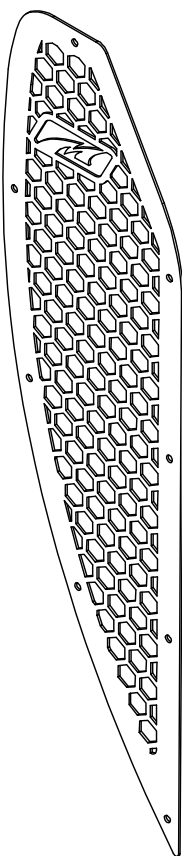
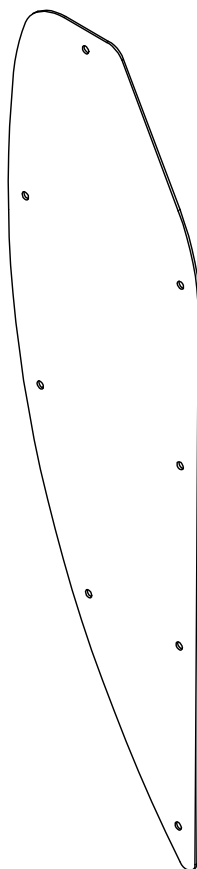
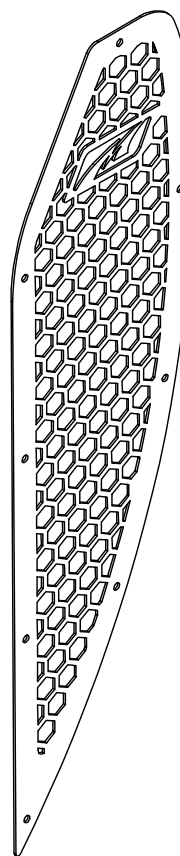
MB3032-07
Qty 1



MB3032-2-08
Qty 4



MB3032-2-07
Qty 2

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Qty 1**MB3032-13**
Qty 1**MB3032-10**
Qty 1**MB3032-11**
Qty 2**MB3032-09**
Qty 1



Preparation and Installation Guide

Compatibility: This Kit is designed to fit the 2 Door Jeep JK. This is designed to be a cage plate kit that will allow you to have a starting point for you tubes to land so you can make your own roll cage.

1. Fitment: This cage plate kit was initially designed to fit the Motobilt JK cage so certain parts will be difficult to fit with a handmade cage.

2. Dash: This kit requires drilling in to the Magnesium dash substructure. This is extremely flammable and need to be completely cleaned up before welding.

3. Dash and Center Console: This kit allows the dash and center console to stay in the jeep but covering / protecting it while welding will be needed.

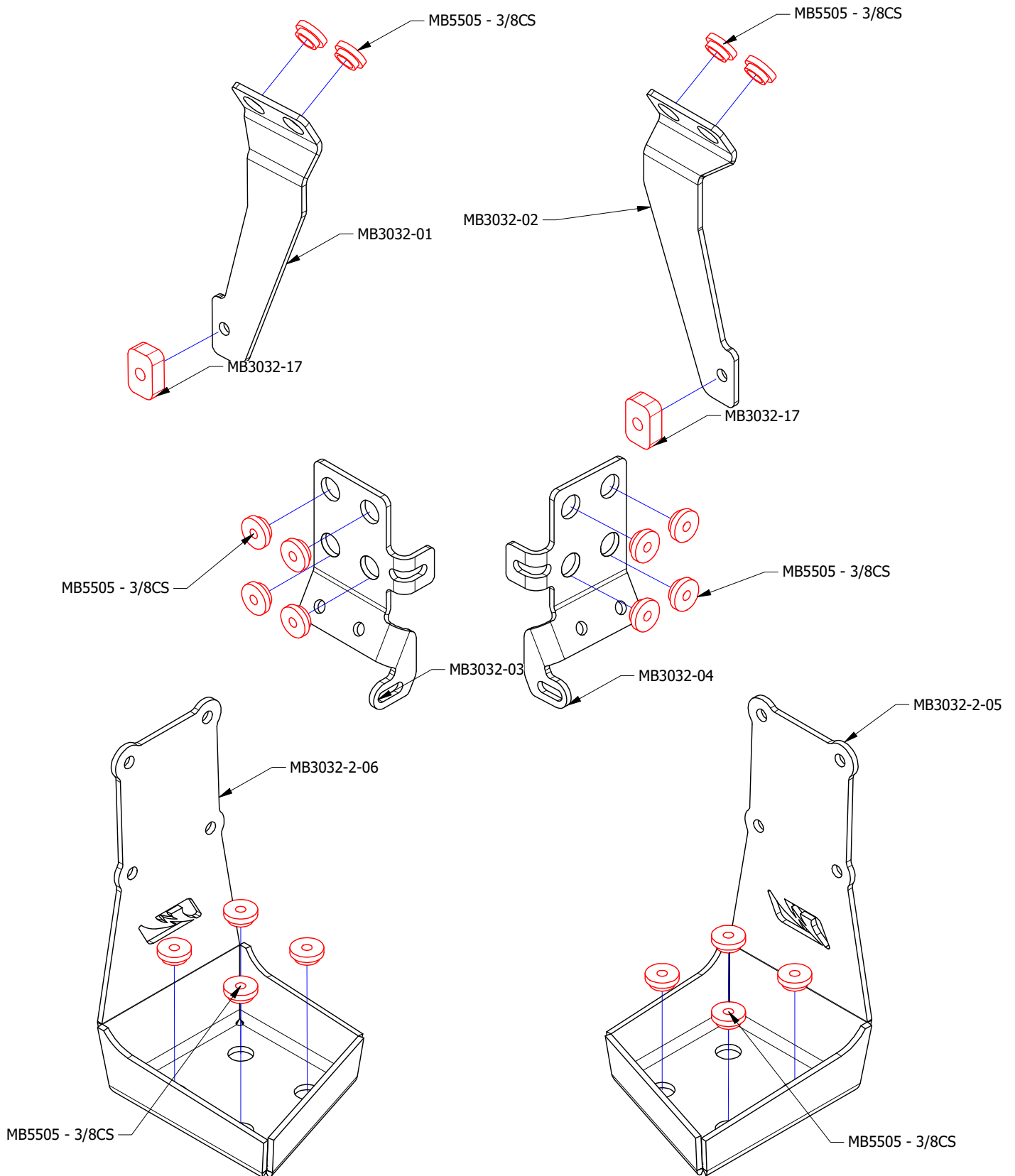
4. Stock Cage Removal: This kit will require removing the stock roll bar and it will not be able to go back to stock form.

Pro Tip: Use STEEL-IT paint, which can be welded through and easily touched up afterward.

Note: Motobilt, Inc. products are intended for **OFF-ROAD USE ONLY**. See full legal disclaimer at the end of these instructions.

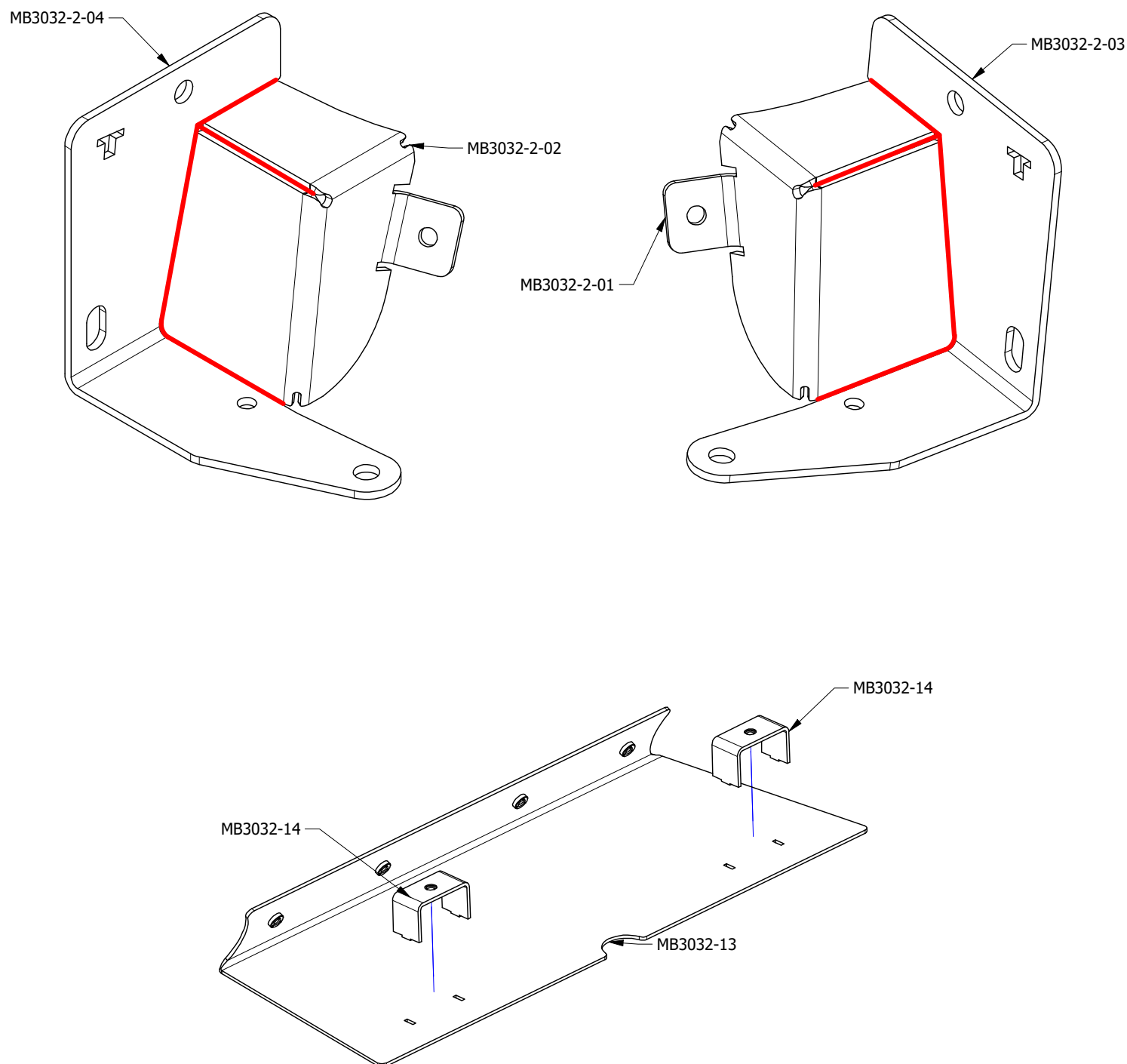
MB3032-2 - Roll Cage Bracket Kit

WELD ALL SHOWN WELD NUTS TO THE CAGE PLATES AS SHOWN BELOW.



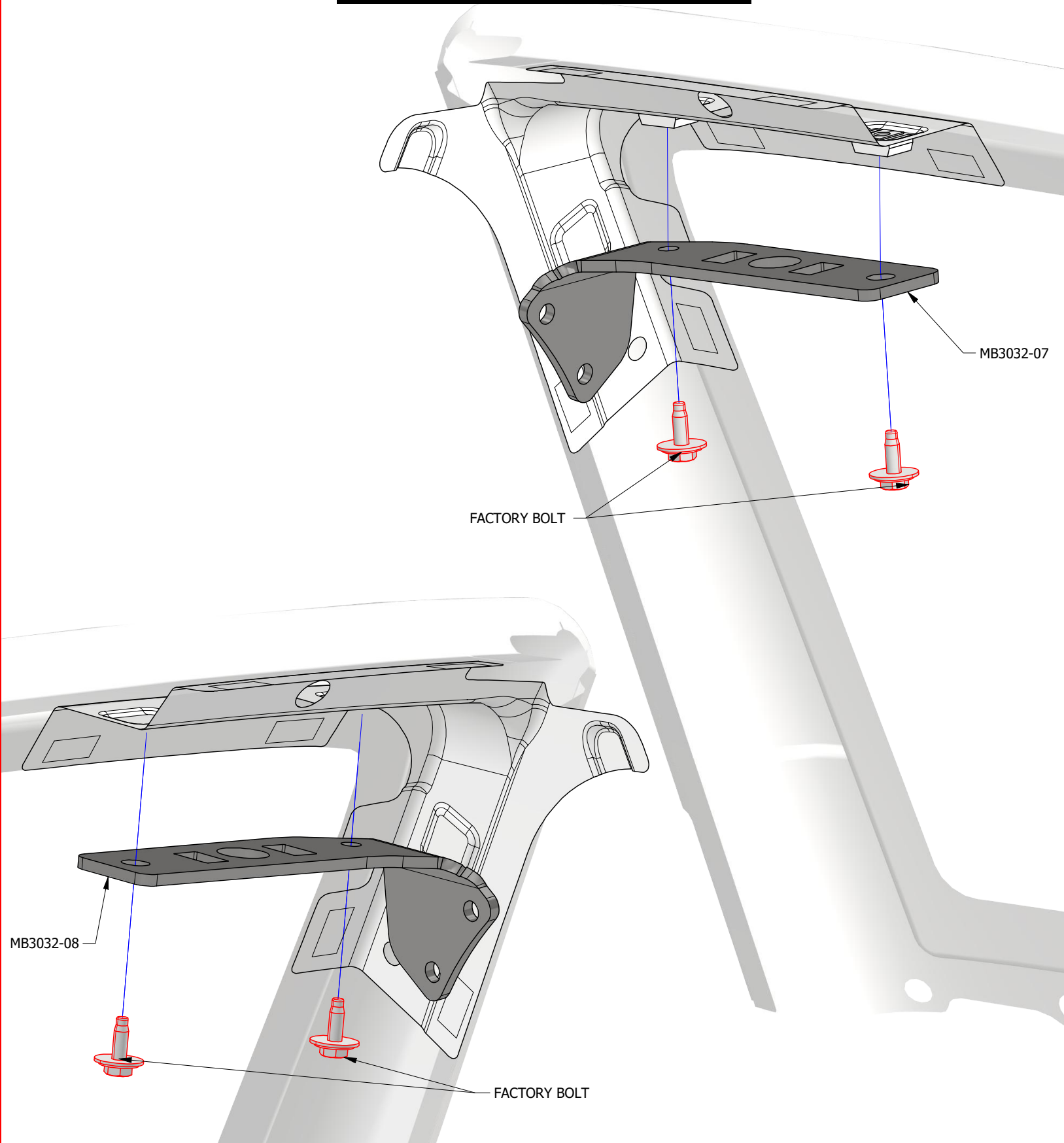
MB3032-2 - Roll Cage Bracket Kit

WELD THE BRACKETS BELOW AS SHOWN BELOW



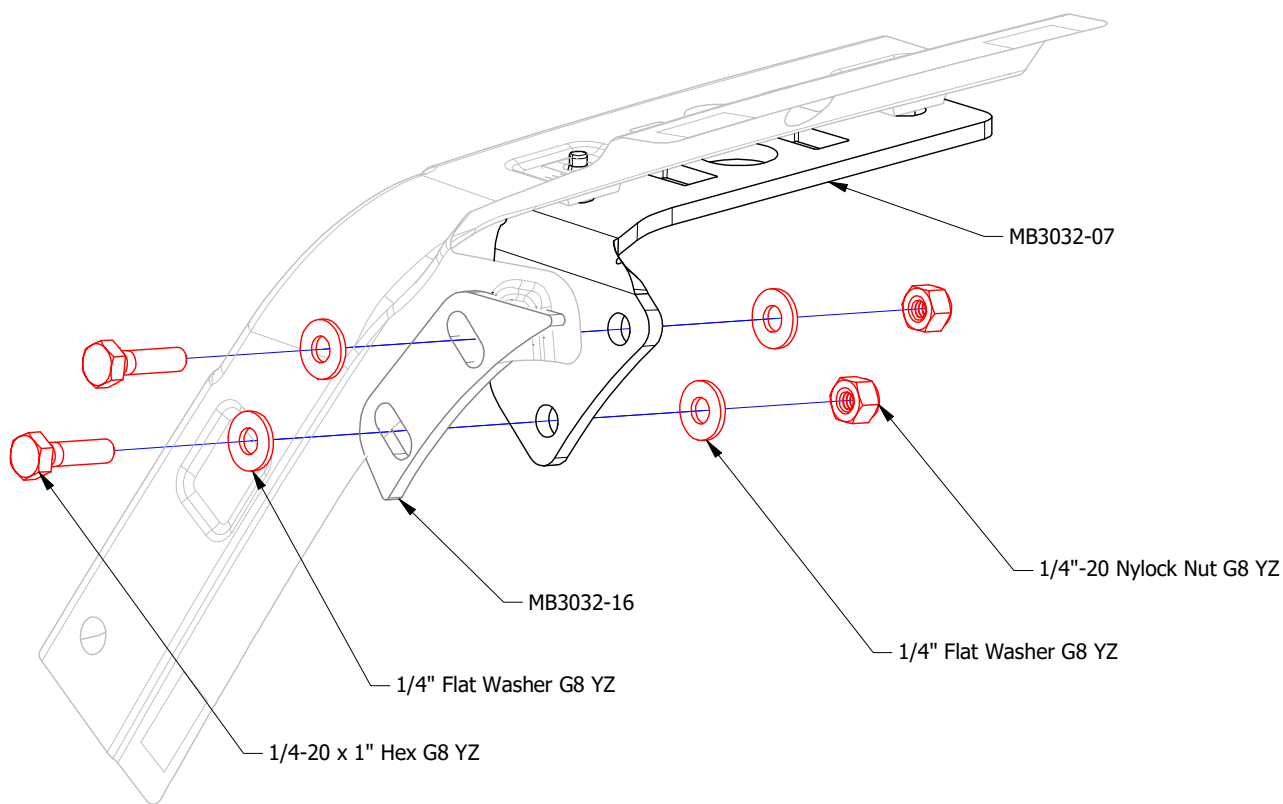
MB3032-2 - Roll Cage Bracket Kit

LOCATE THE FRONT WINDSHIELD BRACKETS TO THE UPPER WINDSHIELD USING THE FACTORY FASTENERS

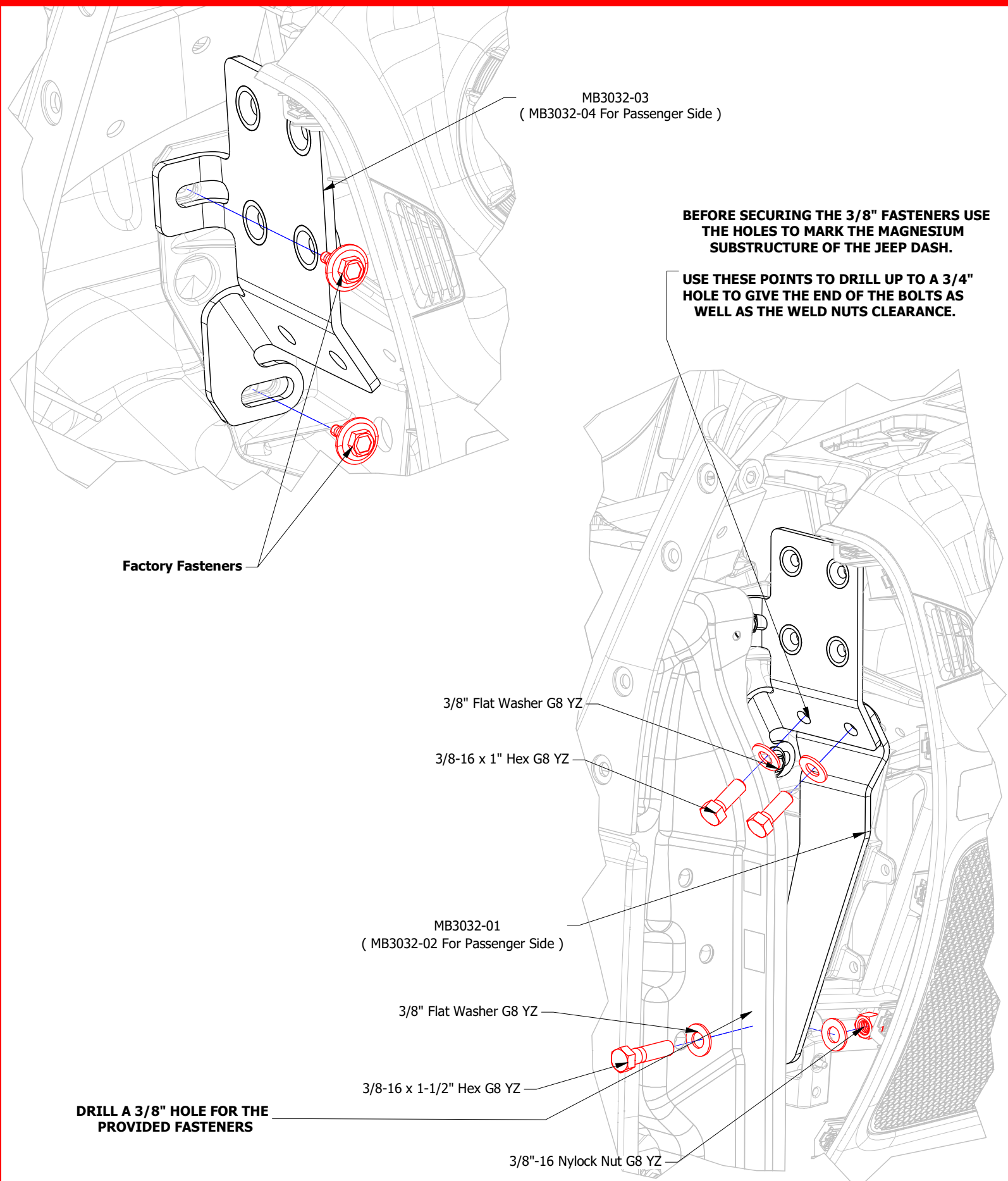


MB3032-2 - Roll Cage Bracket Kit

USE THE PROVIDED FASTENERS TO CONNECT MB3032-16
TO BOTH DRIVER AND PASSENGER WINDSHIELD BRACKETS
(MB3032-2 WILL NEED TO LAND AND BE ABLE TO WELD TO THE A PILLAR TUBE)



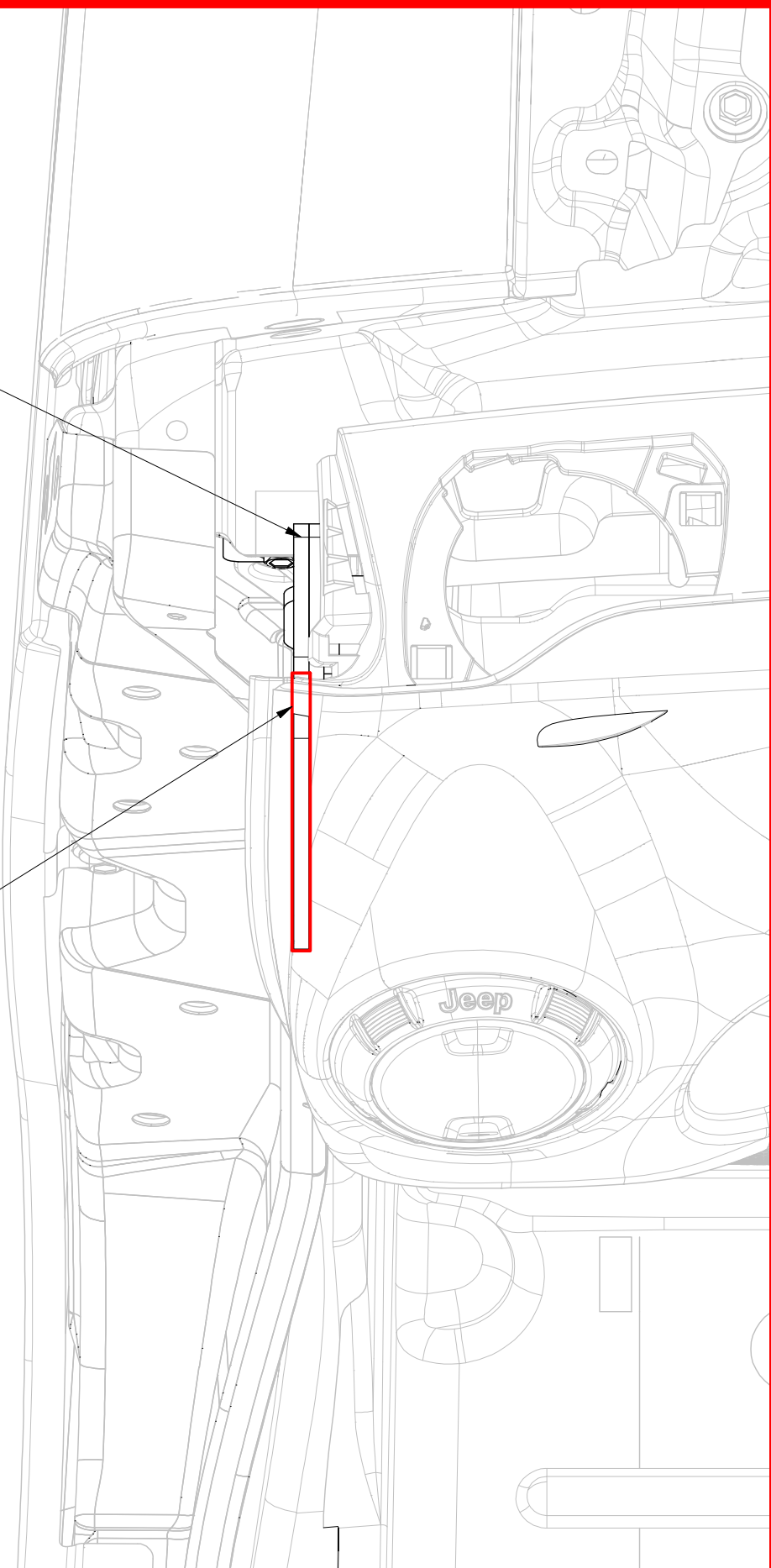
MB3032-2 - Roll Cage Bracket Kit



MB3032-2 - Roll Cage Bracket Kit

MB3032-05

CUT / NOTCH THE DASH TO ALLOW FOR THE MB3032-05 AND -06 TO COME THROUGH.



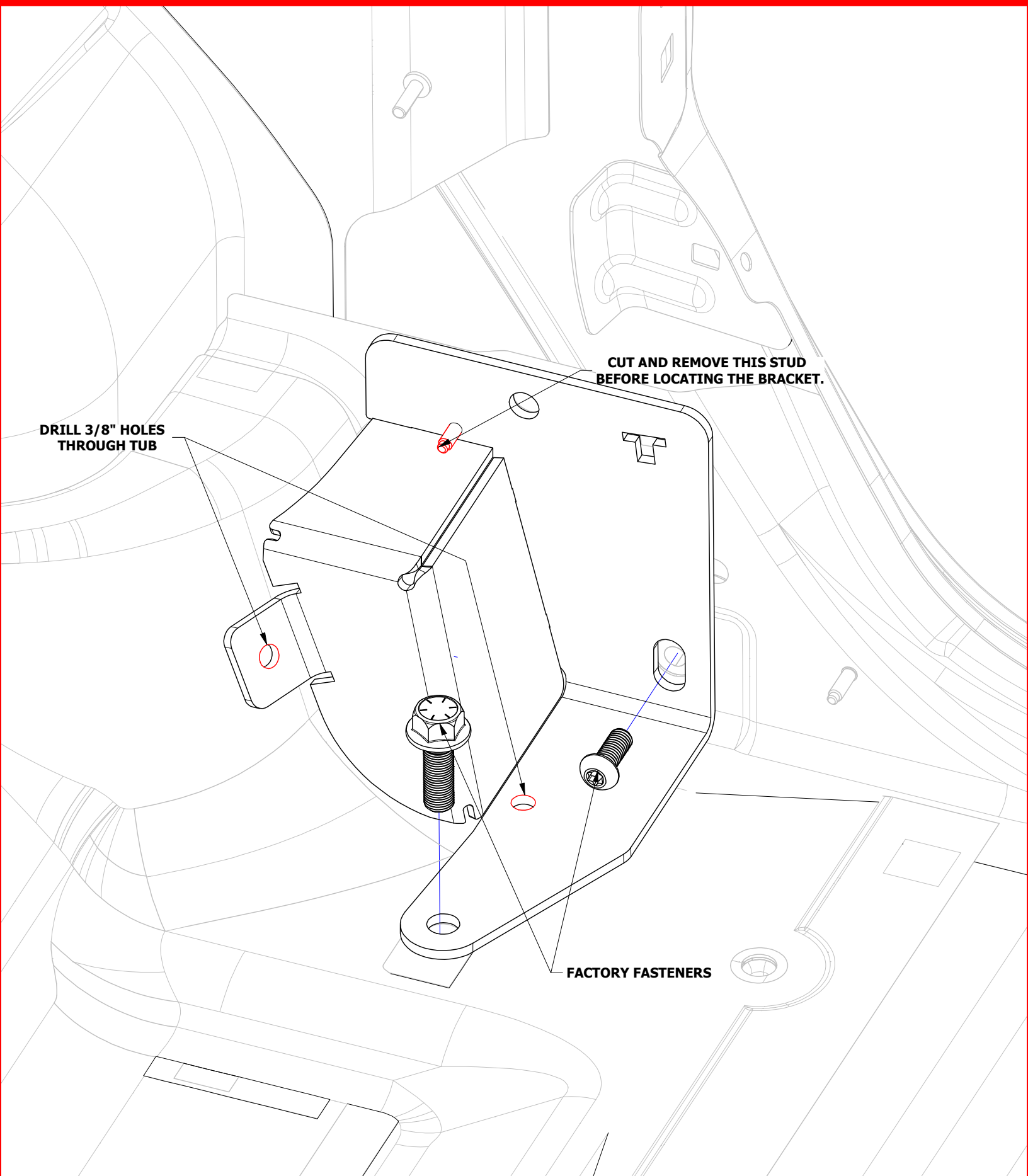
MB3032-2 - Roll Cage Bracket Kit

SECURE THE DASH BAR PLATES TO THE NEW MOUNTS USING THE PROVIDED FASTENERS.

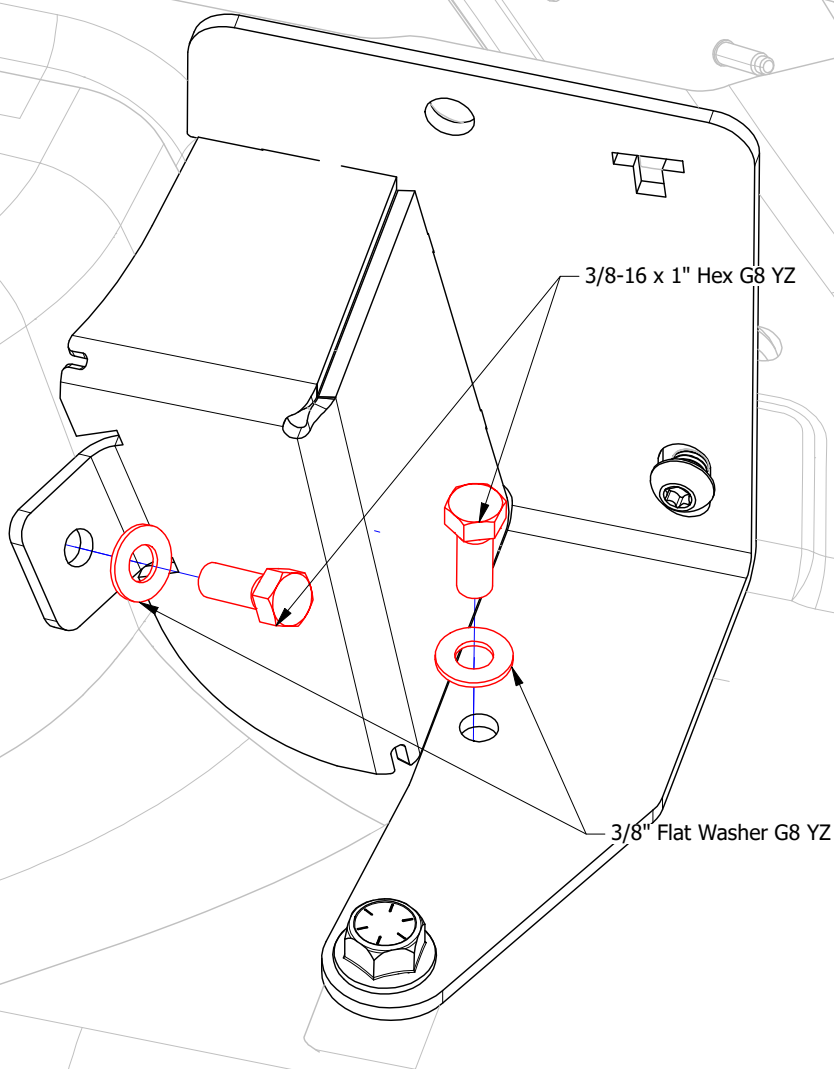
MB3032-05
(MB3032-06 For Passenger Side)

3/8-16 x 1" FHS-SS

MB3032-2 - Roll Cage Bracket Kit



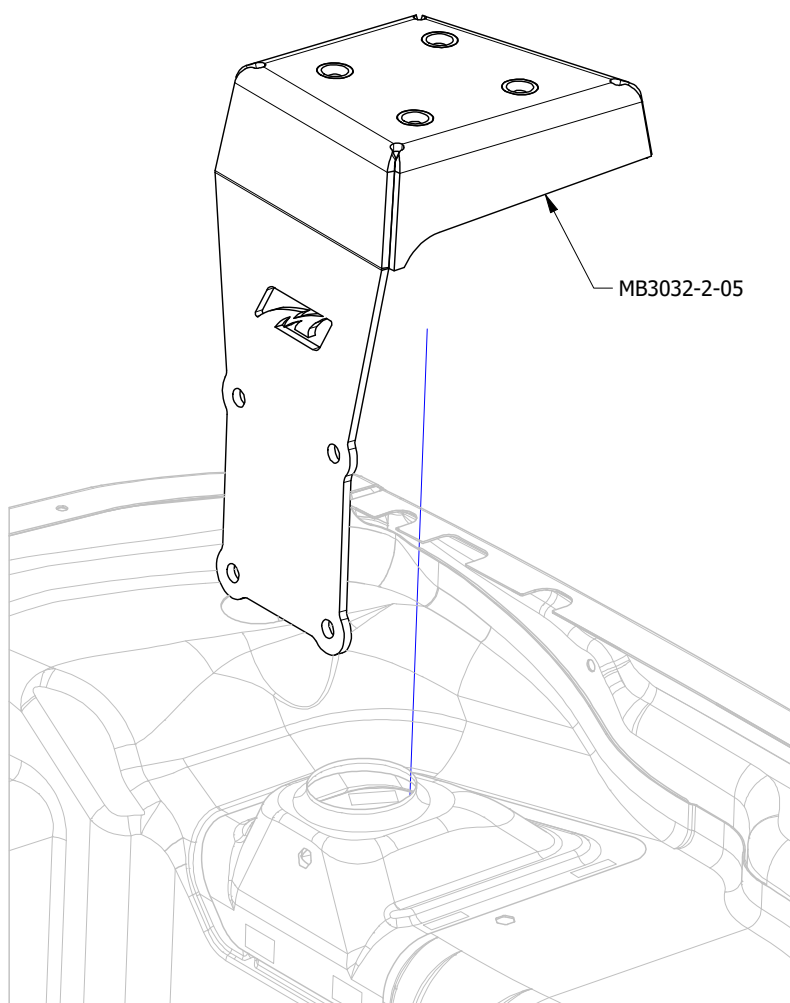
MB3032-2 - Roll Cage Bracket Kit



USING A 3/8" WASHER AS WELL AS NYLOCK NUT SECURE THE B PILLAR BRACKETS WITH THE PROVIDED FASTENERS.

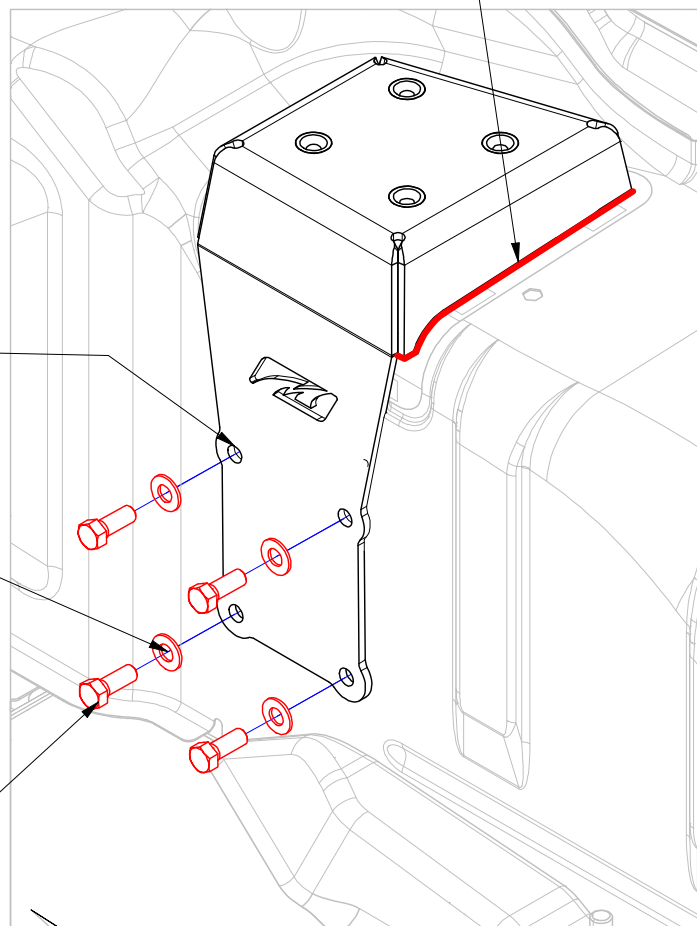
MB3032-2 - Roll Cage Bracket Kit

LOCATE THE C PILLAR BRACKET TO THE TUB OF THE JEEP



ENSURE TOP SURFACE OF C PILLAR MOUNT IS LEVEL BEFORE FINAL WELDING.

WELD THE OUTSIDE OF THE BRACKET TO TUB OF THE JEEP



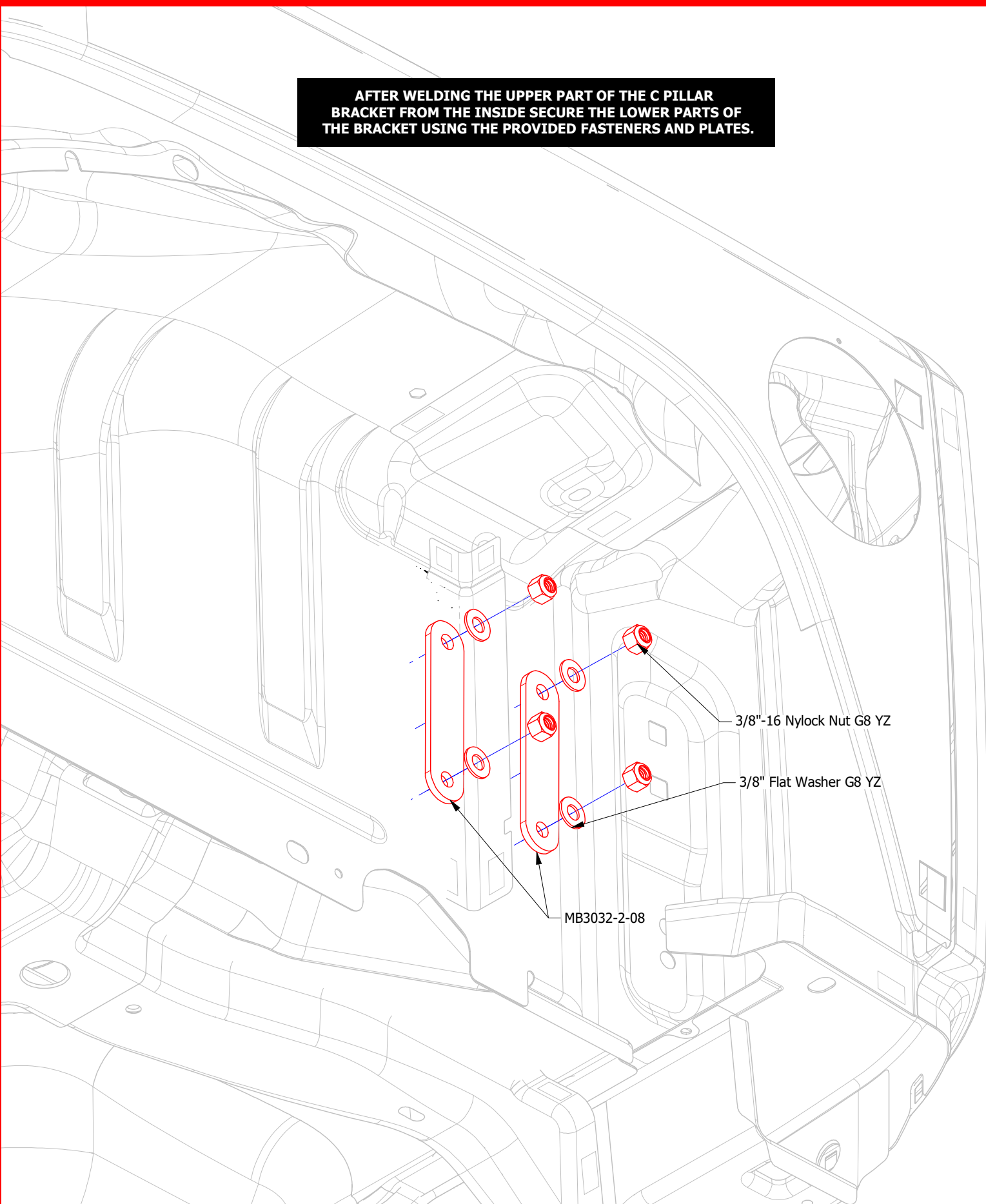
DRILL 3/8" HOLE TO ALLOW THE DOUBLER PLATES TO BE USED.

3/8" Flat Washer G8 YZ

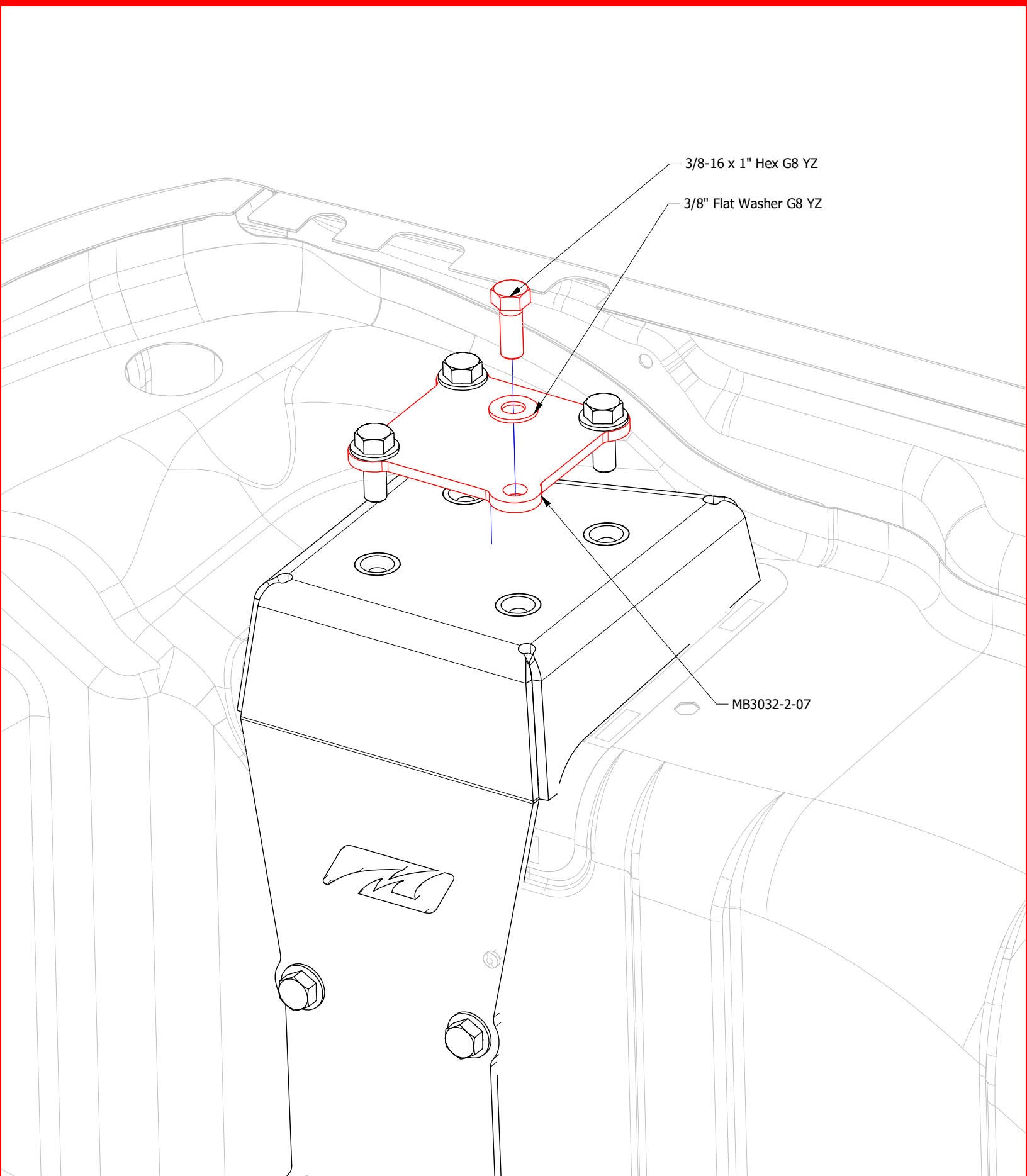
3/8-16 x 1" Hex G8 YZ

MB3032-2 - Roll Cage Bracket Kit

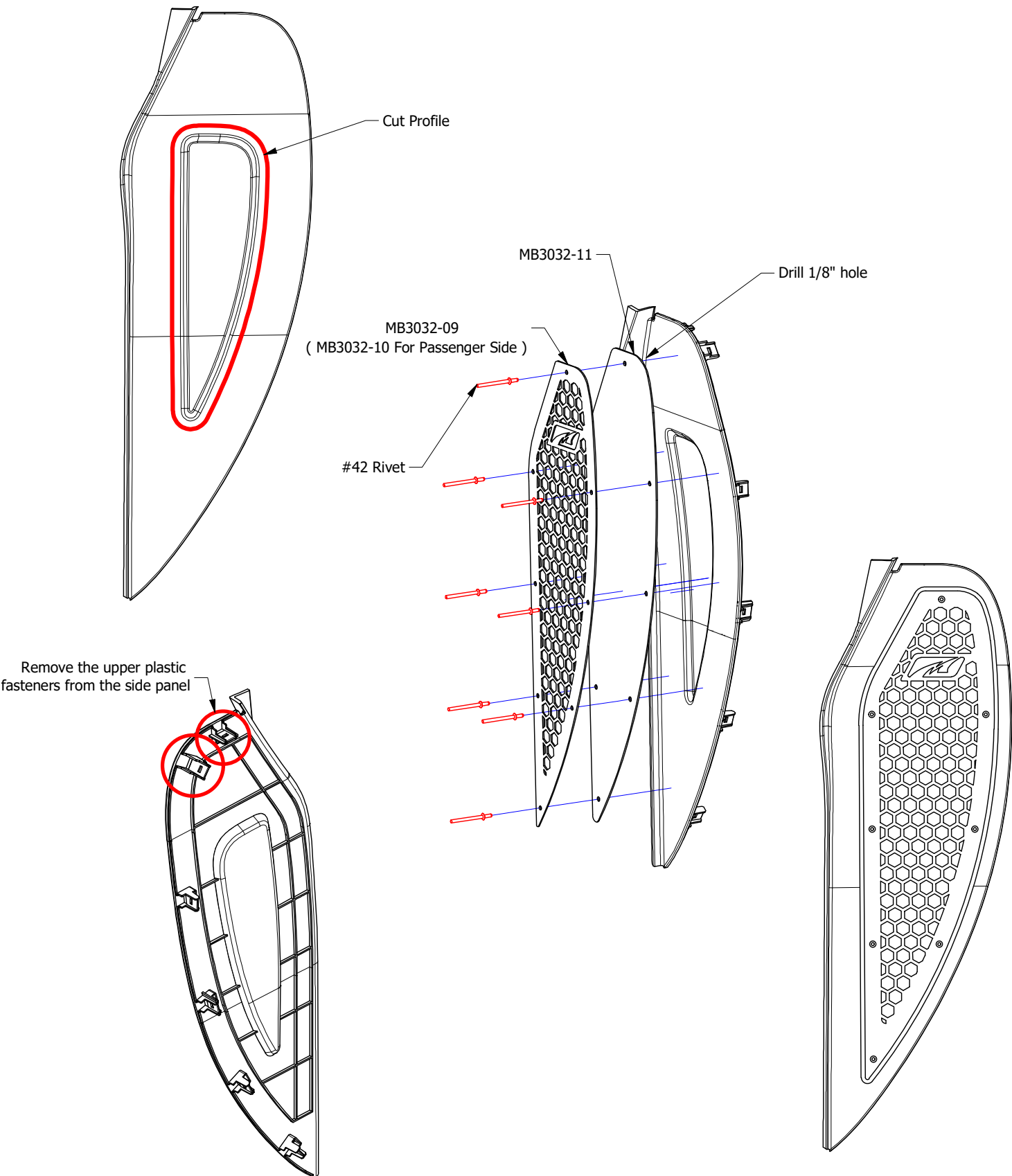
AFTER WELDING THE UPPER PART OF THE C PILLAR BRACKET FROM THE INSIDE SECURE THE LOWER PARTS OF THE BRACKET USING THE PROVIDED FASTENERS AND PLATES.



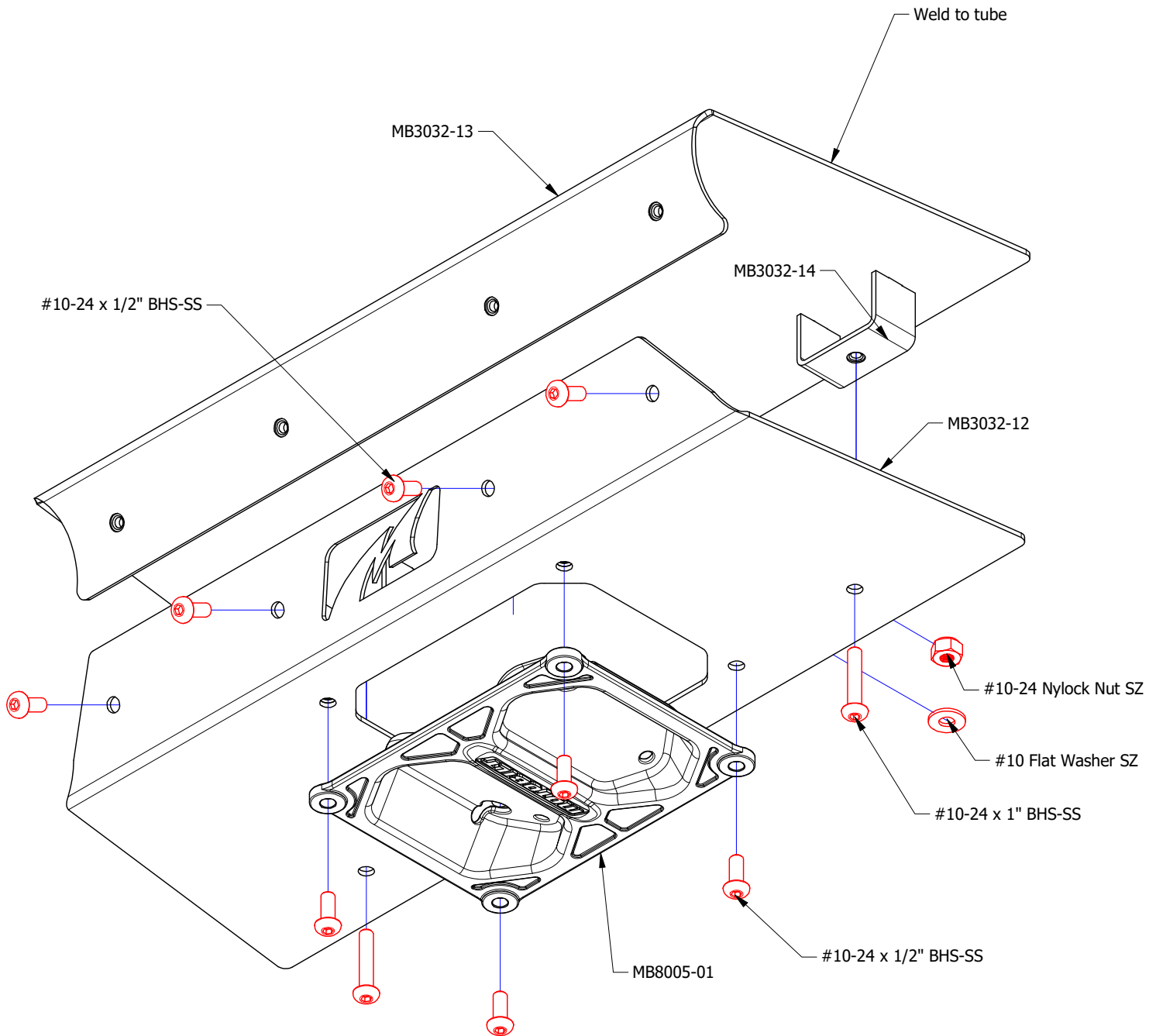
MB3032-2 - Roll Cage Bracket Kit



MB3032-2 - Roll Cage Bracket Kit



MB3032-2 - Roll Cage Bracket Kit



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