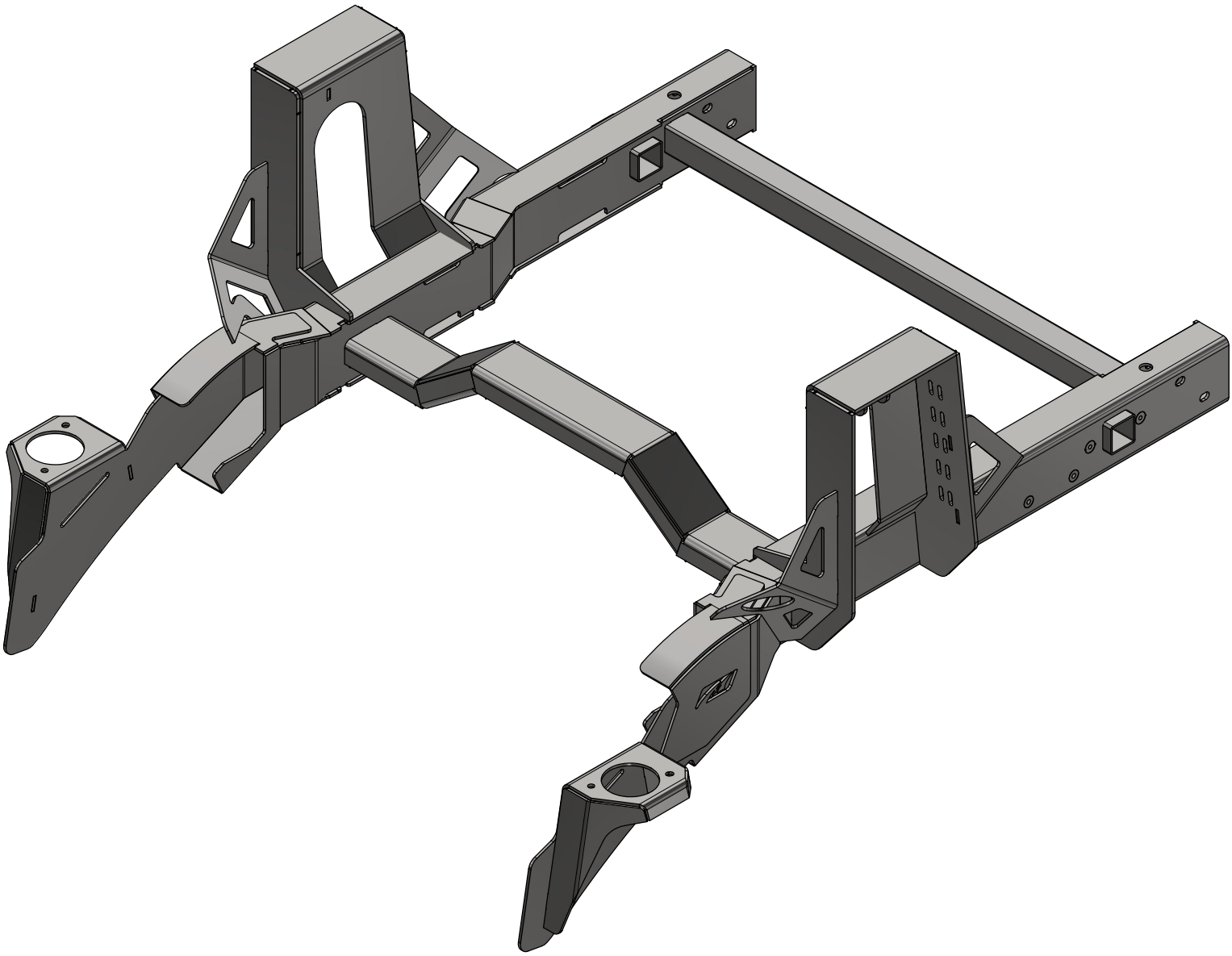
MB3088 Back Half Kit for Jeep JT with Bobbed Bed

Compatible with (Jeep JT with Bob Bed)

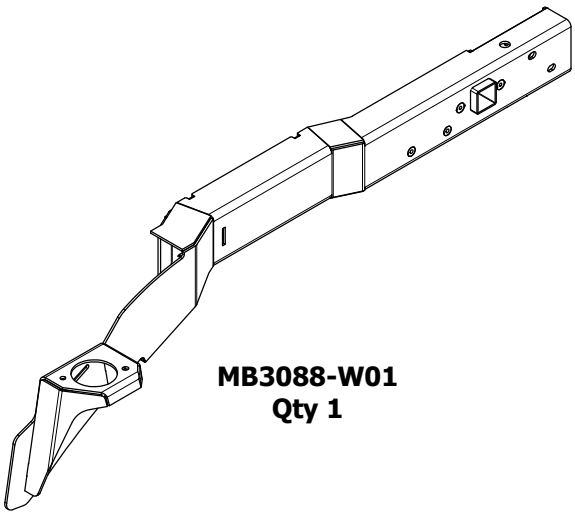


ASSEMBLY INSTRUCTIONS

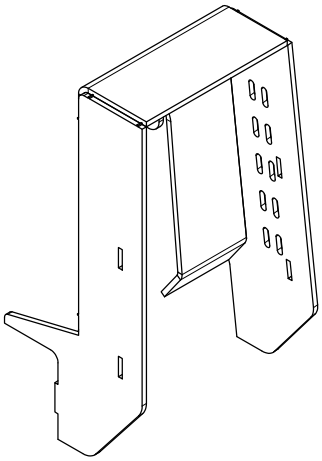
MB3088-Shipping Back Half Kit for JT with Bobbed Bed

CONTENTS

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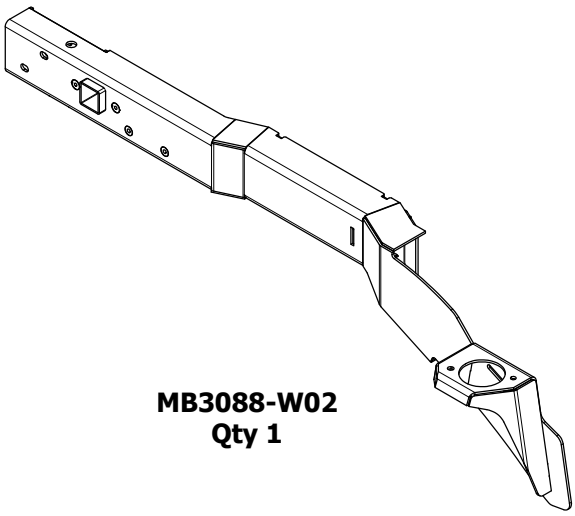


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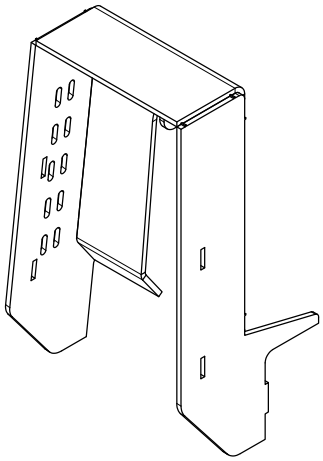


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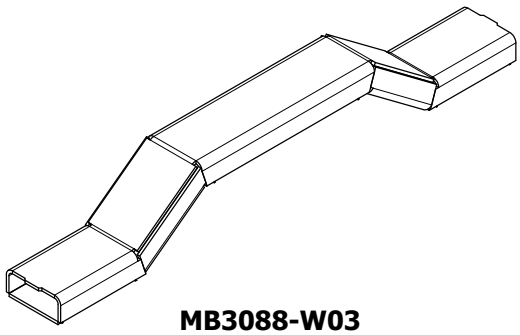
PASSENGER



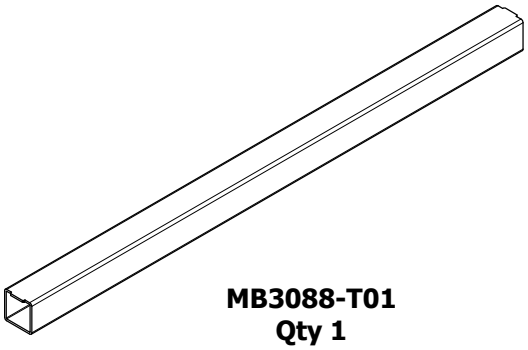
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Qty 1



MB3088-W05
Qty 1



MB3088-W03
Qty 1

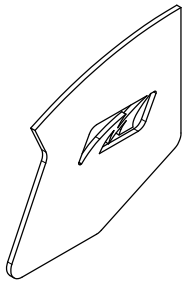


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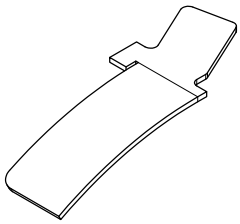
MB3088-Shipping Back Half Kit for JT with Bobbed Bed

CONTENTS

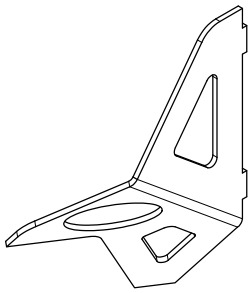
DRIVER



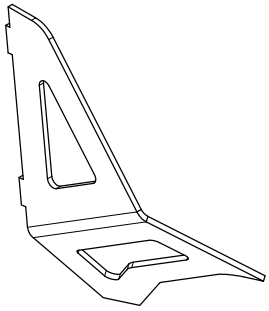
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MB3088-03
Qty 1

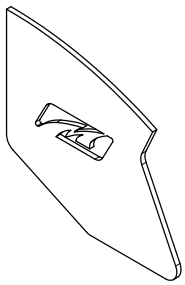


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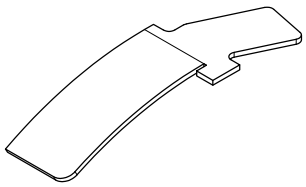


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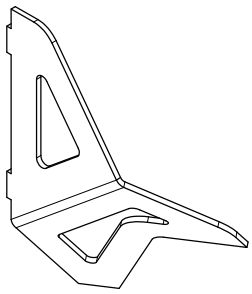
PASSENGER



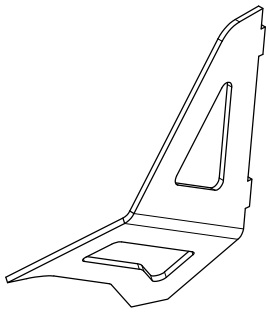
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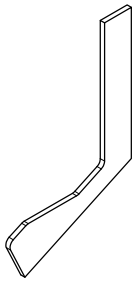
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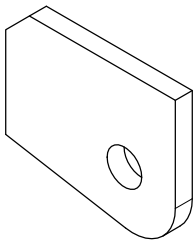
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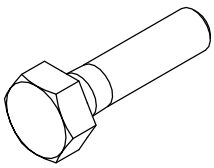
MB3088-08
Qty 1



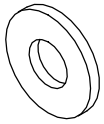
MB3088-09
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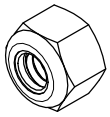
MB3088-11
Qty 2



1/4-20 x 1" Hex G8 YZ
Qty 3



1/4" Flat Washer G8 YZ
Qty 6



1/4"-20 Nylock Nut G8 YZ
Qty 3

Preparation and Installation Guide

Compatibility: This product fit the Jeep JT and replaces the stock rear frame section with a back-half kit that supports a double triangulated rear suspension and after market coilovers or air struts.

1. **Inspect Product:** Unbox and inspect that all parts are included and that nothing is damaged.

2. **Fuel Tank:** This kit requires you to remove the factory fuel tank. See MB5083 Jeep JT fuel cell to relocate behind the rear axle.

3. **Bed Compatbility:** This kit will only fit Jeep JTs with the Motobilt Bobbed Bed (MB1178).

4. **Shocks:** The back half shock towers will allow you to run up to a 2.5" shock and a recommended max length of 16".

5. **Assembly/Welding:** Do not weld any part of the back-half until the frame is confirmed to be square. Verify Diagonal measurements and new frame rails are level to factor frame then fully weld.

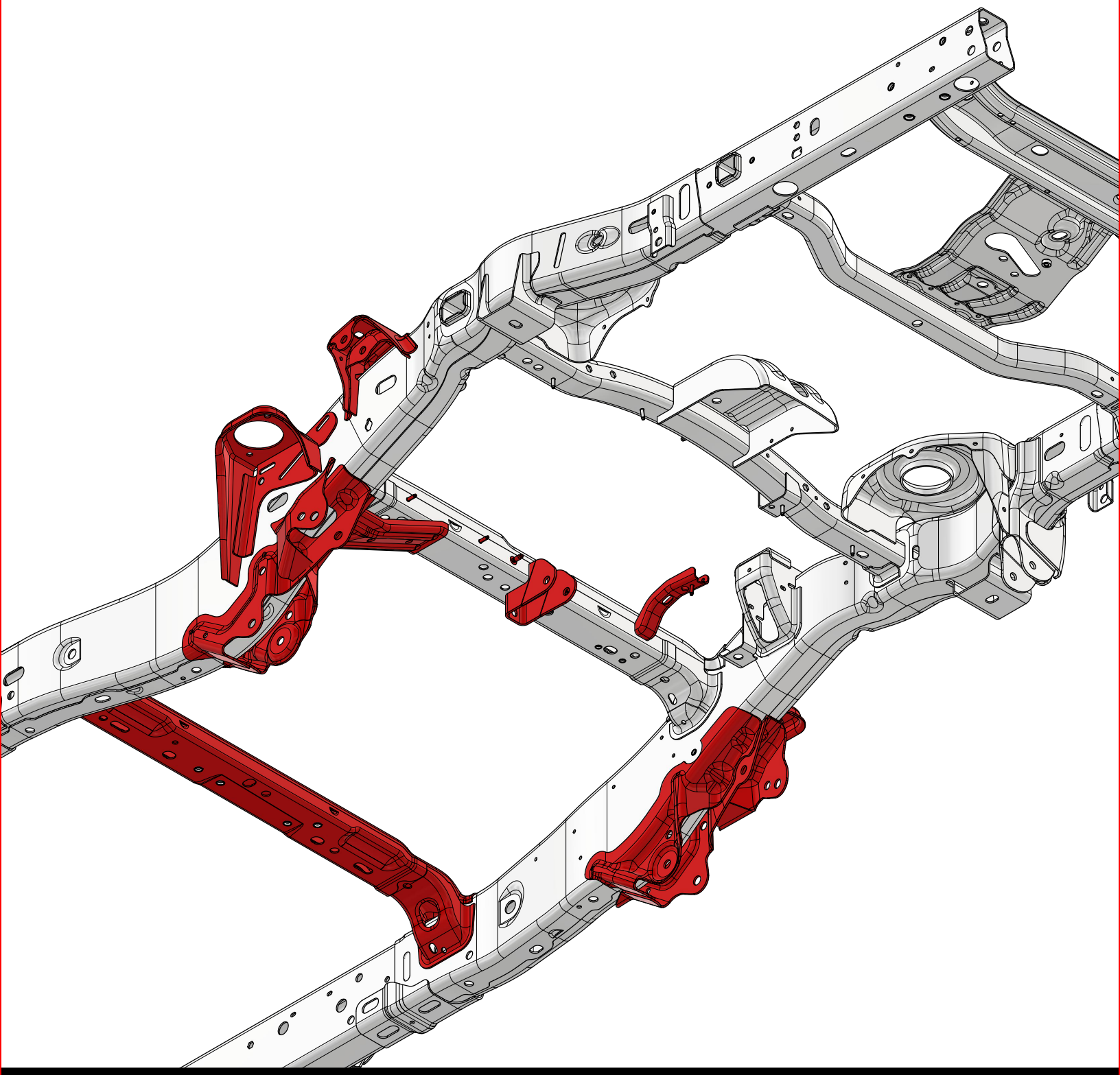
6. **Exhaust Mods:** Expect to modify the exhaust for clearance for suspension and since factory exhaust hangers will be removed.

Pro Tip: Use STEEL-IT paint, which can be welded through and easily touched up afterward.

Note: Motobilt, Inc. products are intended for **OFF-ROAD USE ONLY**. See full legal disclaimer at the end of these instructions.

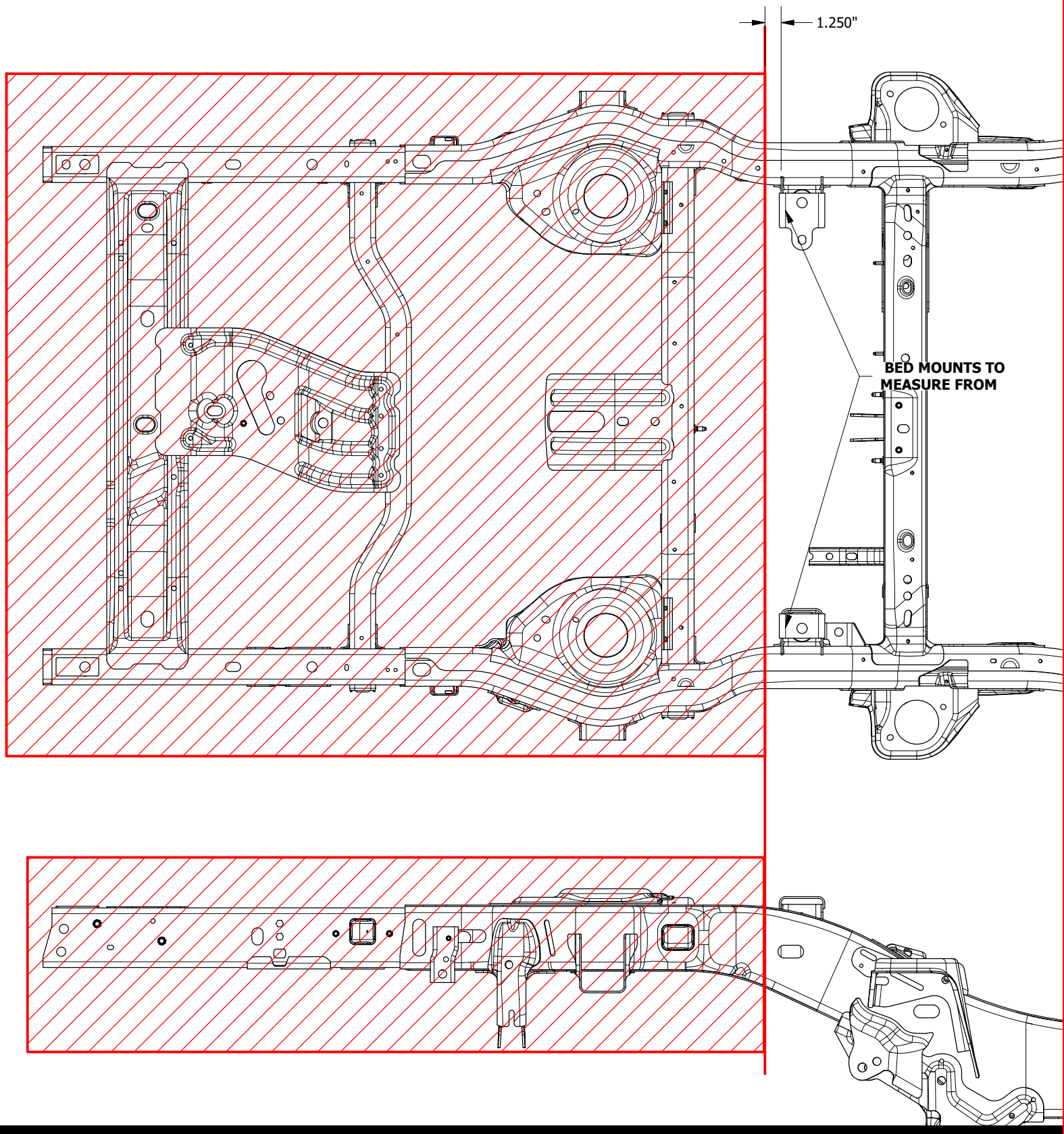
MB3088 - Assembly Instructions

REMOVE ALL OF THE BRACKETS THAT ARE RED



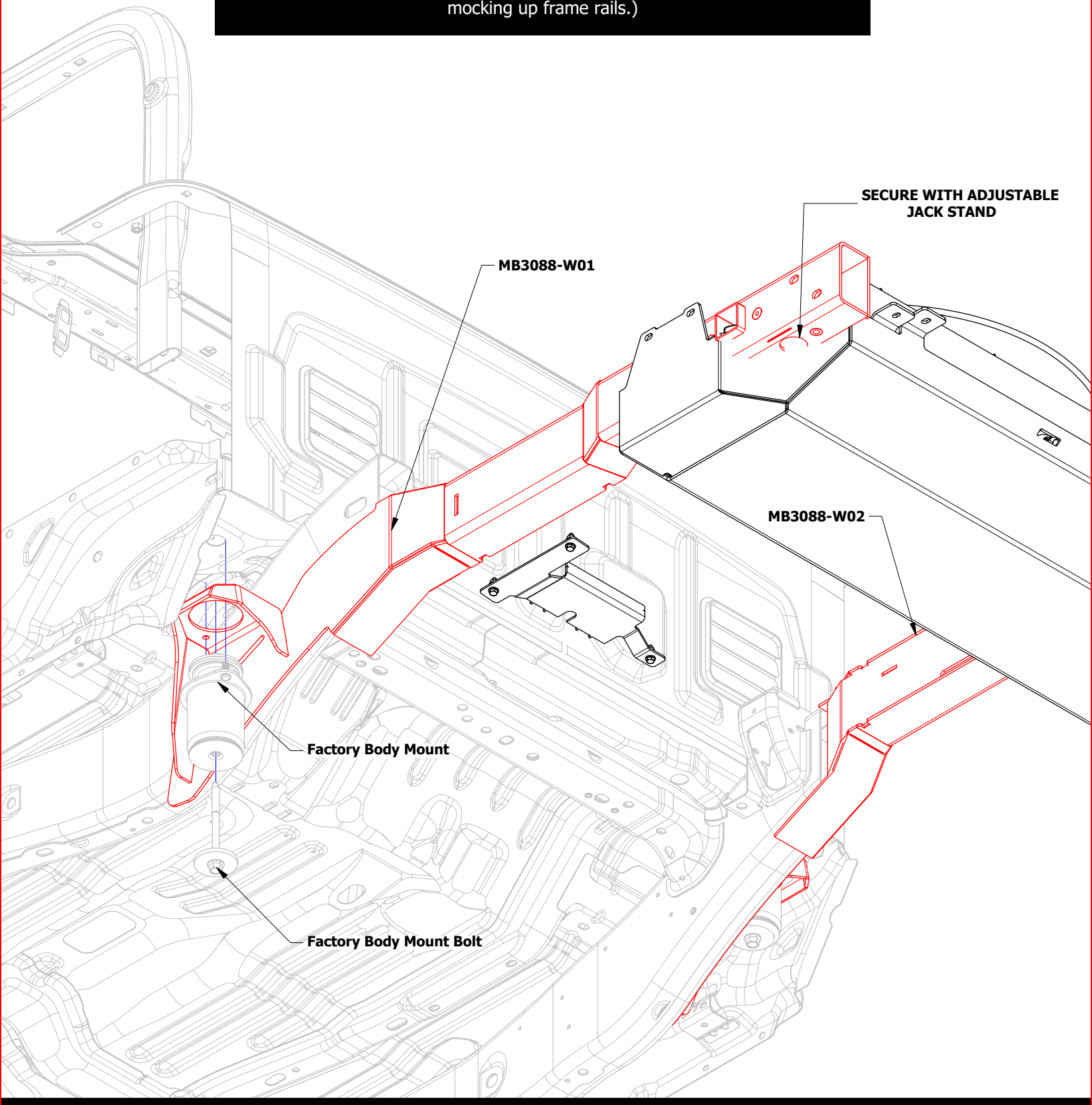
MB3088 - Assembly Instructions

MARK THE CUT LINE ON THE FRAME 1.250" BEHIND THE BED MOUNT. ALL THE SHADED AREAS WILL BE REMOVED WITH THIS CUT.



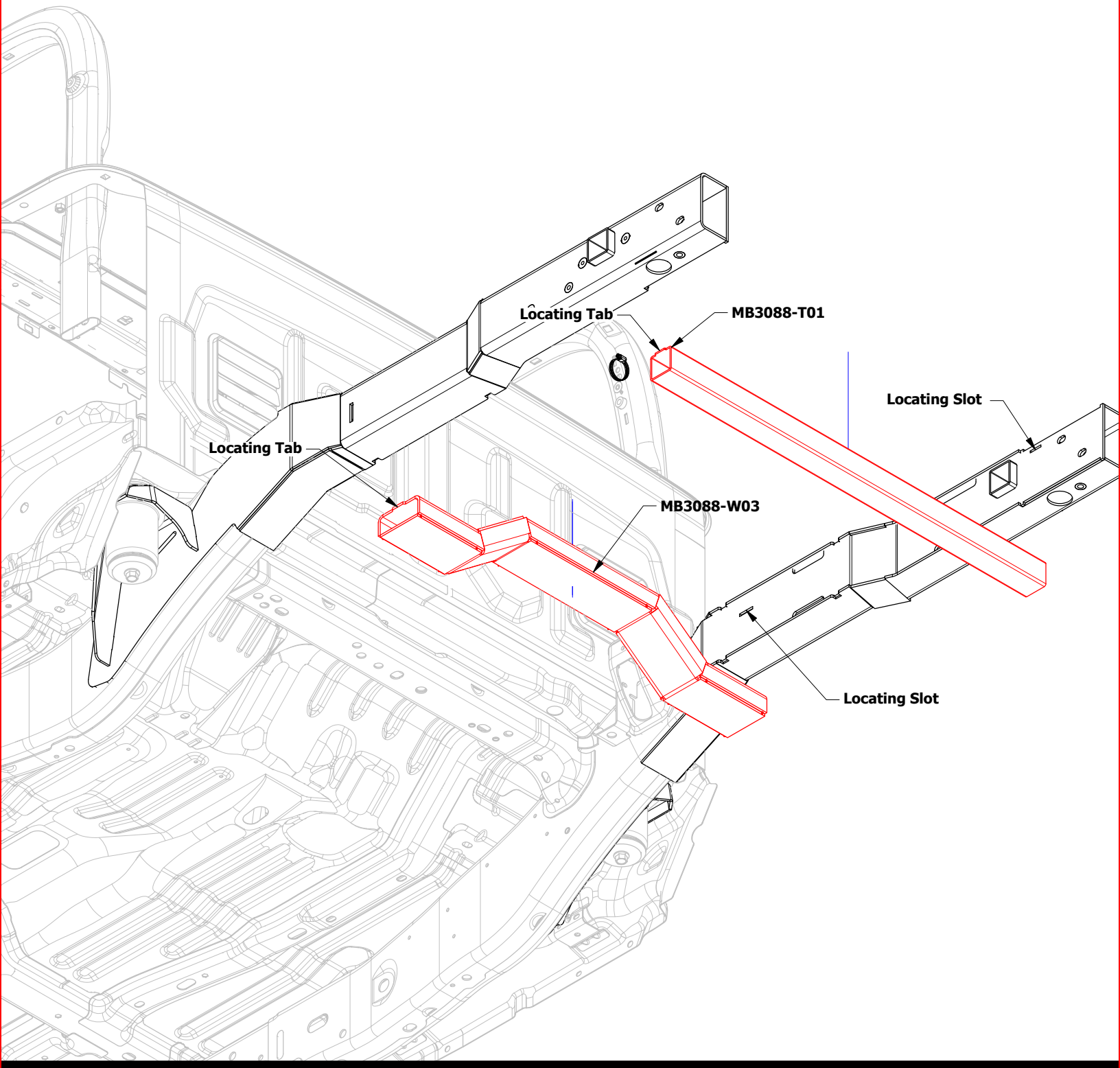
MB3088 - Assembly Instructions

SECURE THE JT BODY MOUNT TO THE NEW FRAME RAIL WELDMENTS AND THEN SECURE TO THE BODY USING THE FACTORY BODY MOUNT BOLT
(Pro Tip: Secure the rear of the frame rail to prevent twisting on the body when mocking up frame rails.)



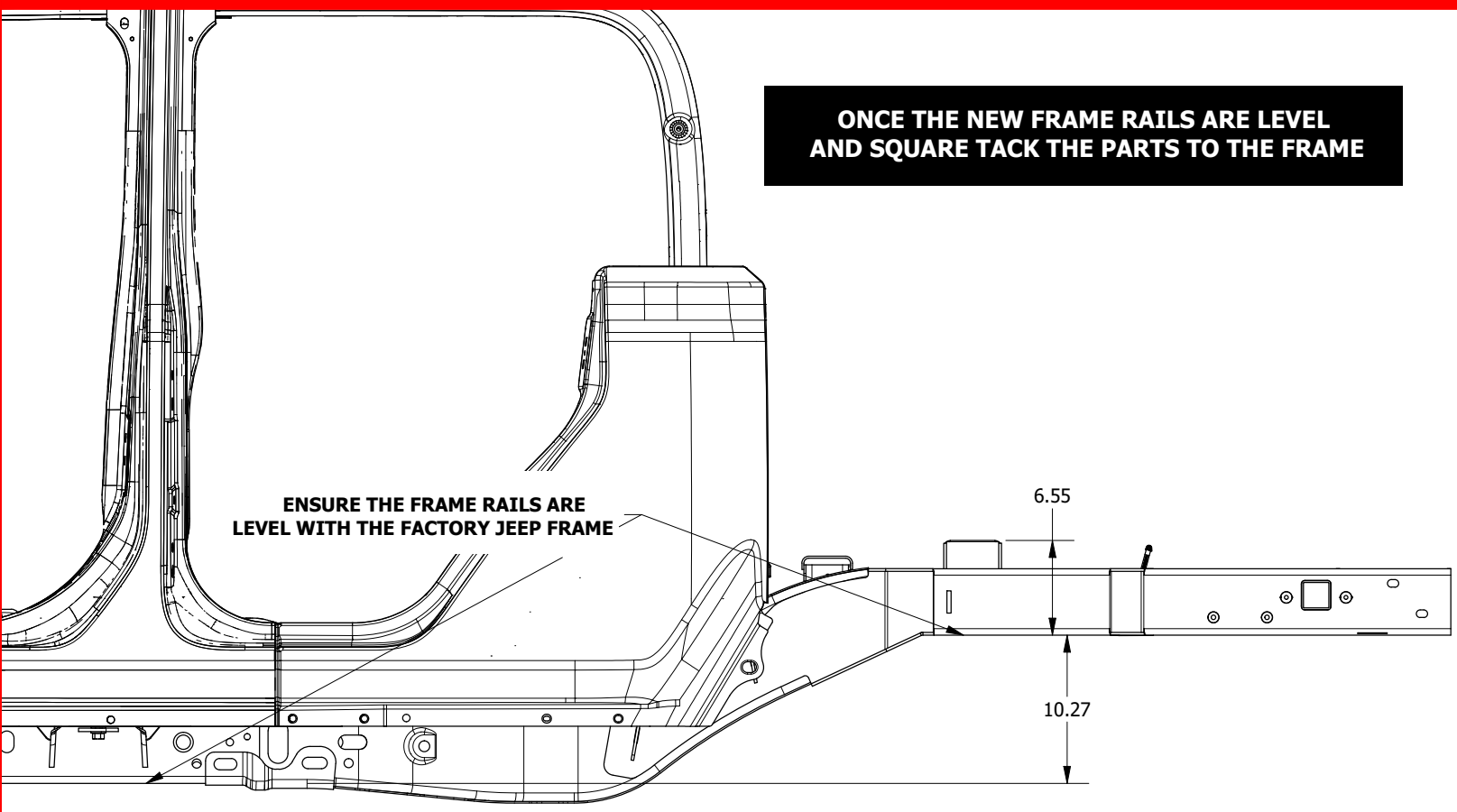
MB3088 - Assembly Instructions

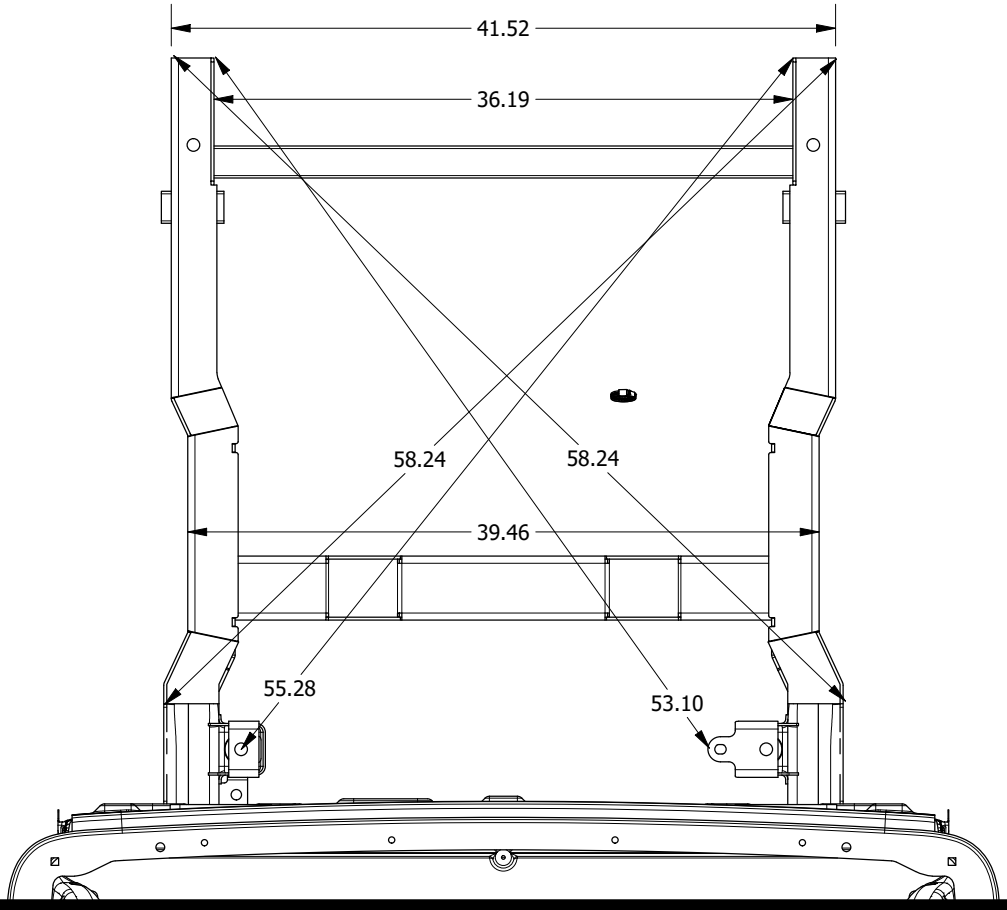
MB3088-W03 WILL LOCATE IN TO THE NEW FRAME RAILS VIA THE TAB AND SLOTS
(Do not weld any parts to the frame until they have be checked for square)



MB3088 - Assembly Instructions

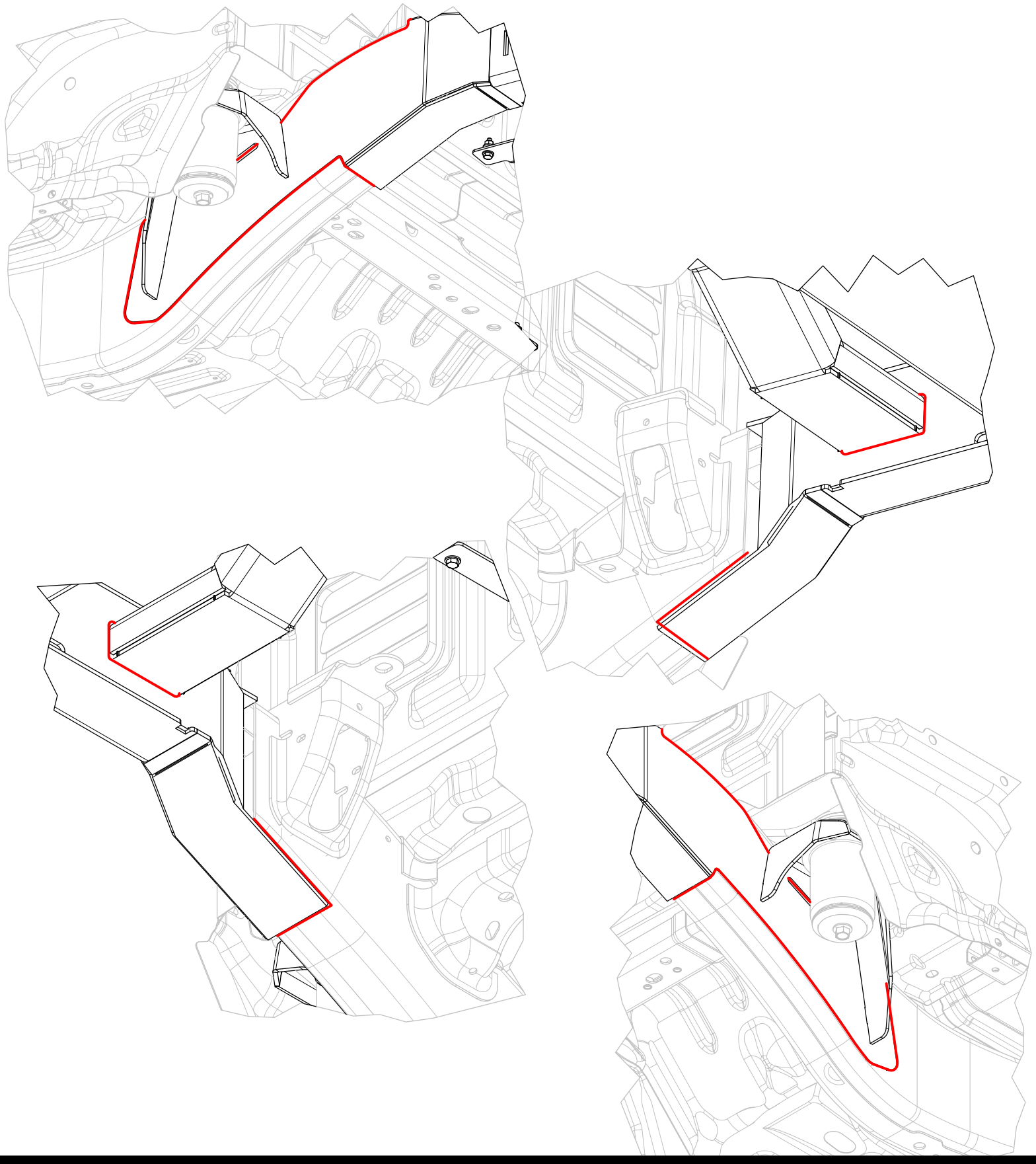
ONCE THE NEW FRAME RAILS ARE LEVEL AND SQUARE TACK THE PARTS TO THE FRAME





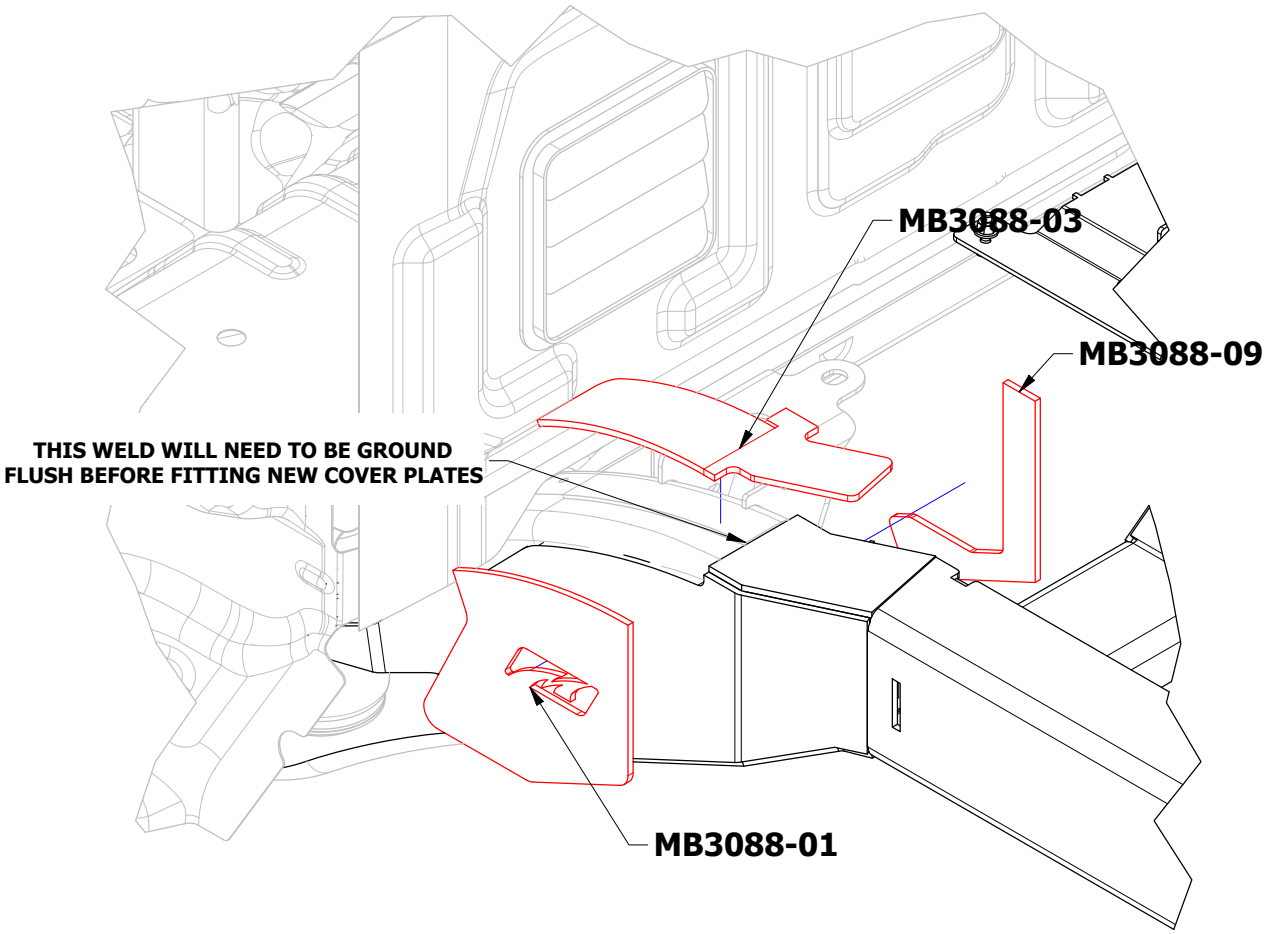
MB3088 - Assembly Instructions

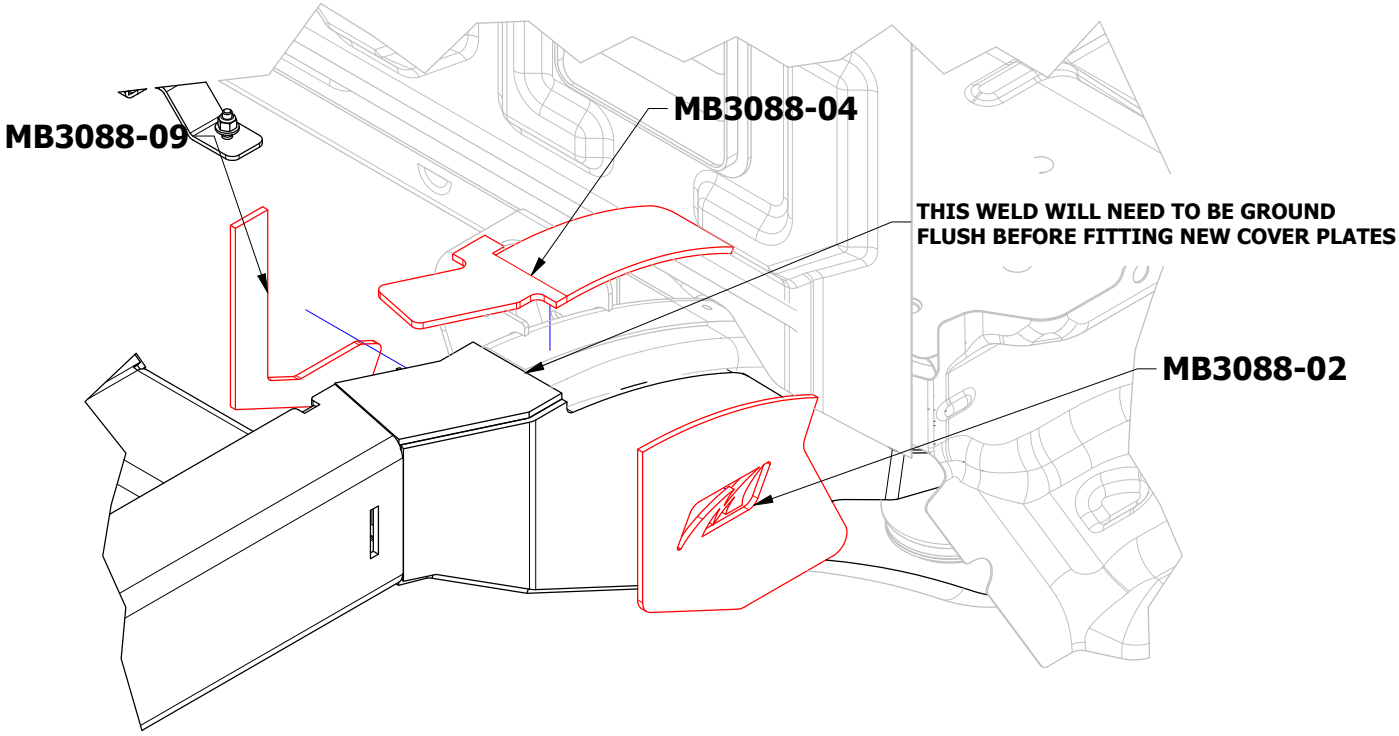
FINISH WELD ALL INDICATED AREAS



MB3088 - Assembly Instructions

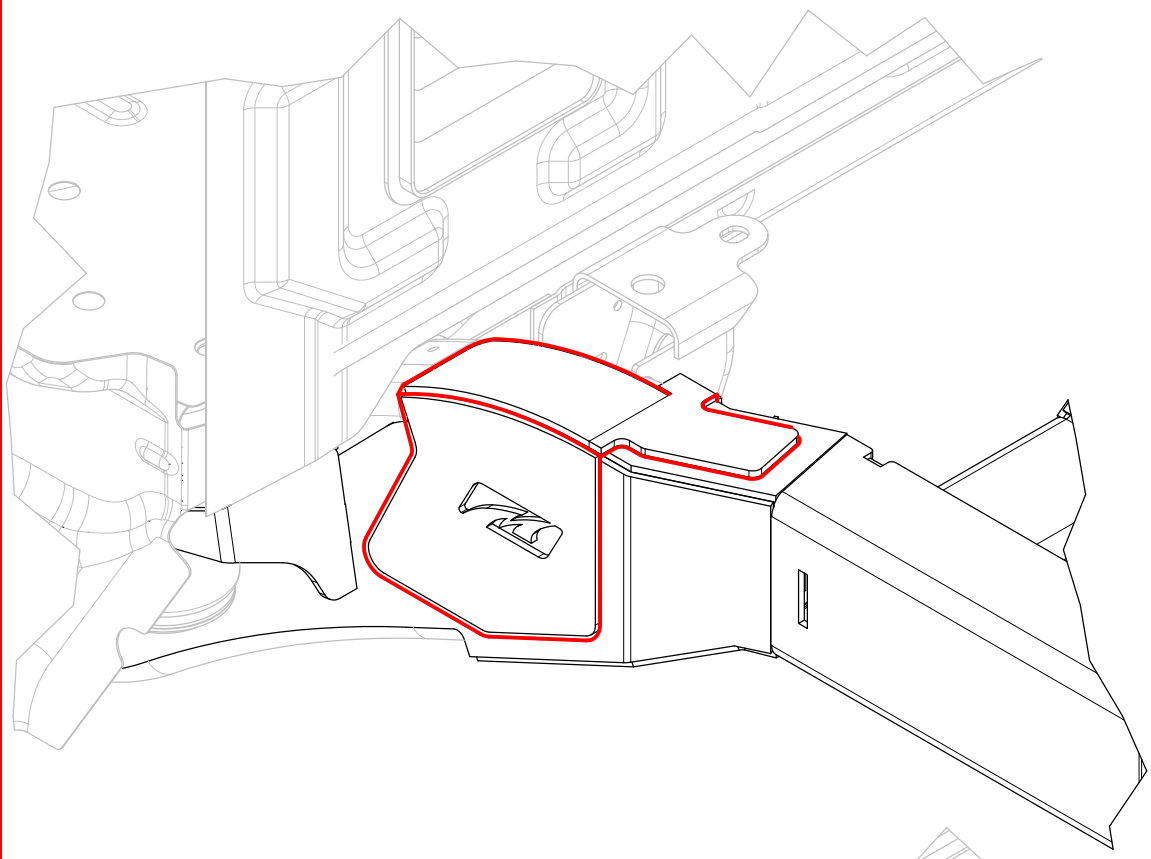
FIT THE FOLLOWING PARTS TO THE NEW FRAME SECTION ONCE IT HAS BEEN FULLY WELDED

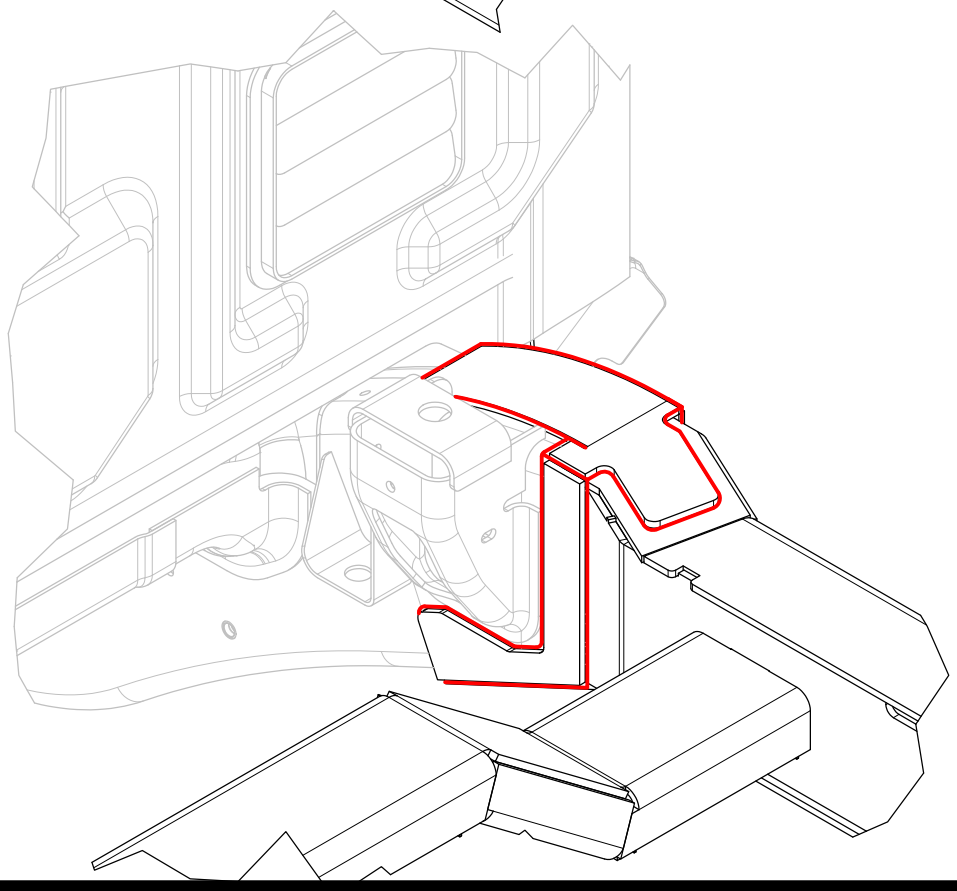




MB3088 - Assembly Instructions

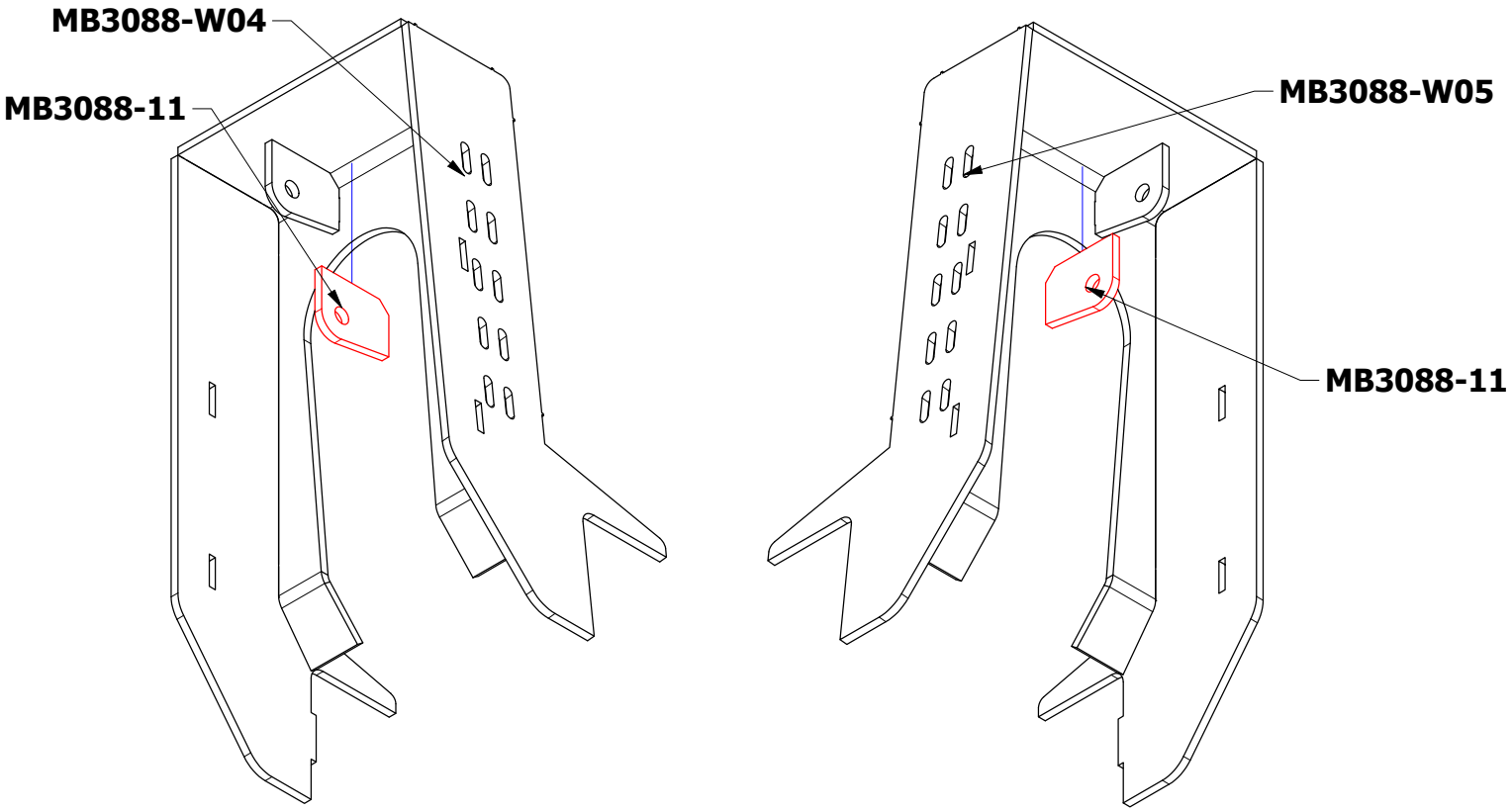
FINISH WELD ALL INDICATED AREAS



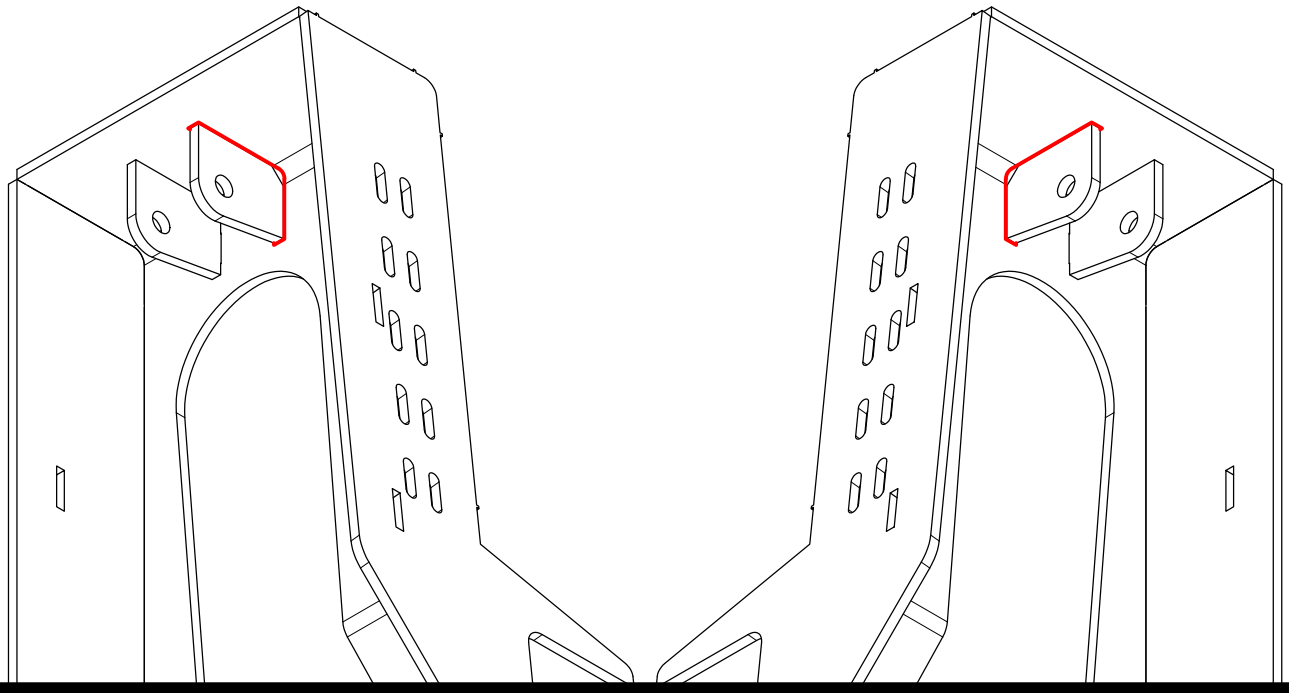


MB3088 - Assembly Instructions

FIT THE FOLLOWING PARTS
(USE A WELD SPACER FOR YOUR SHOCK MOUNTING WIDTH)

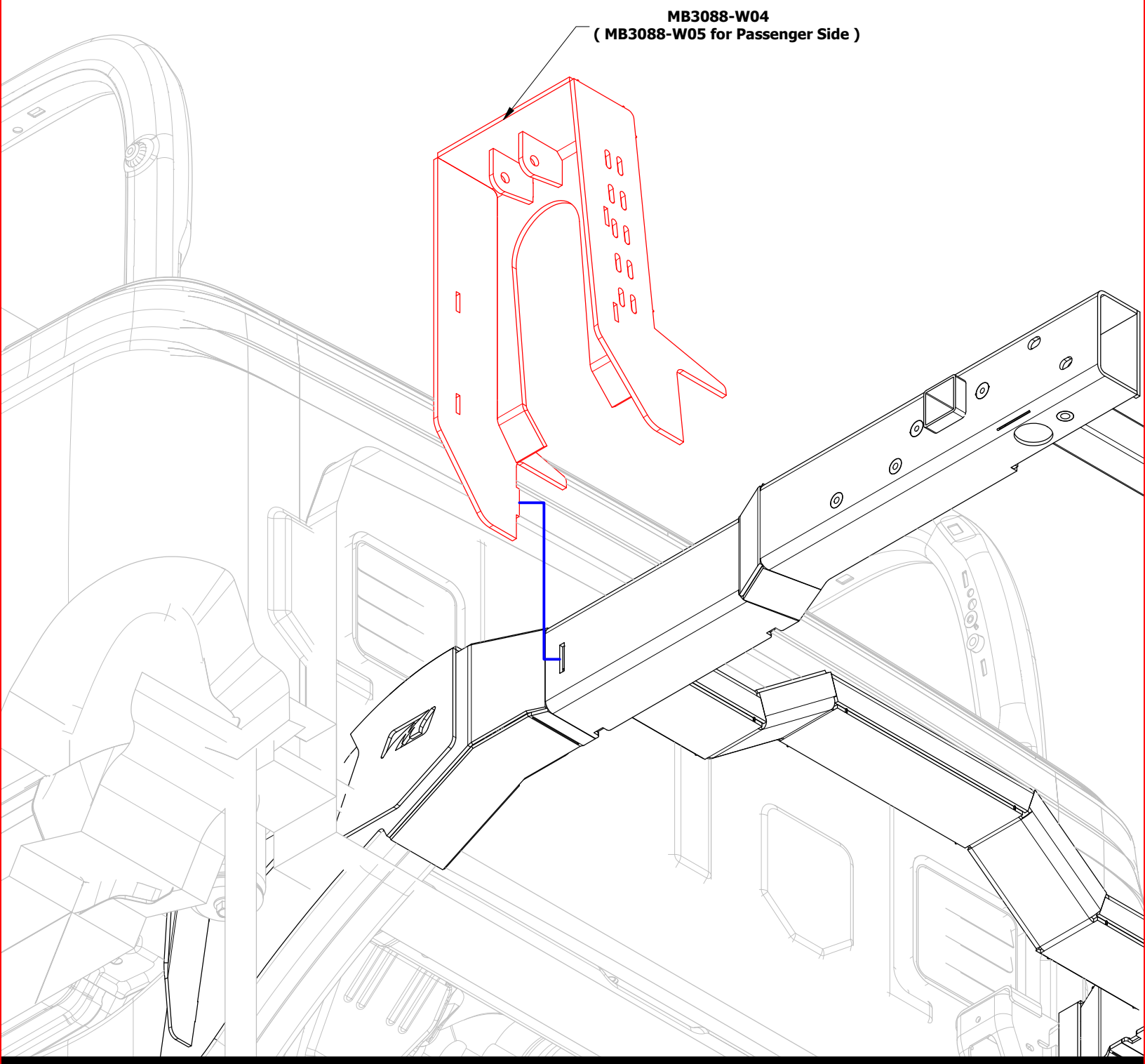


FINISH WELD ALL INDICATED AREAS

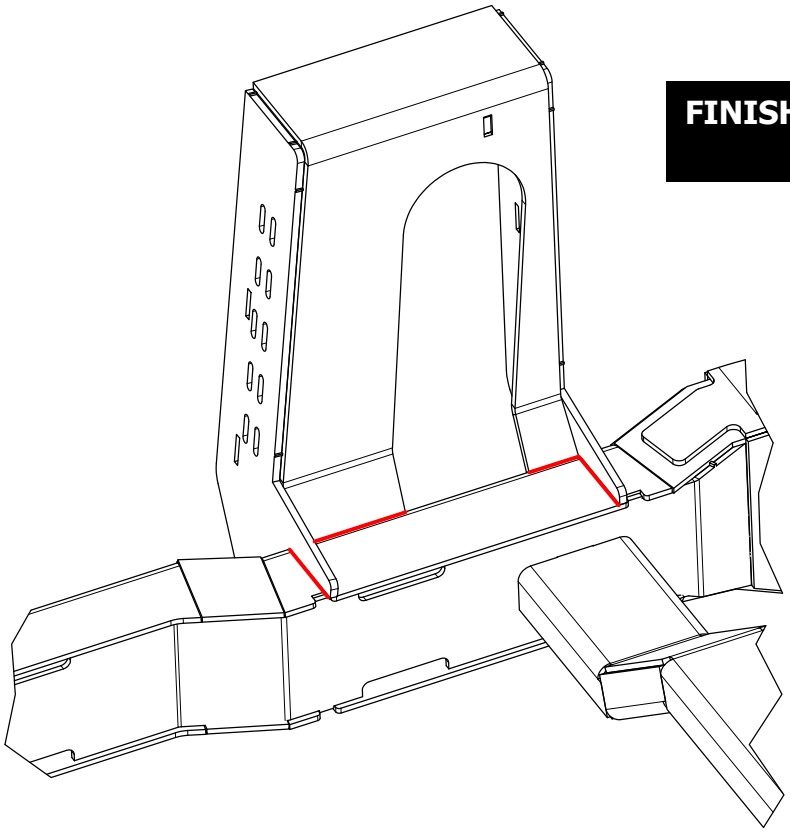


MB3088 - Assembly Instructions

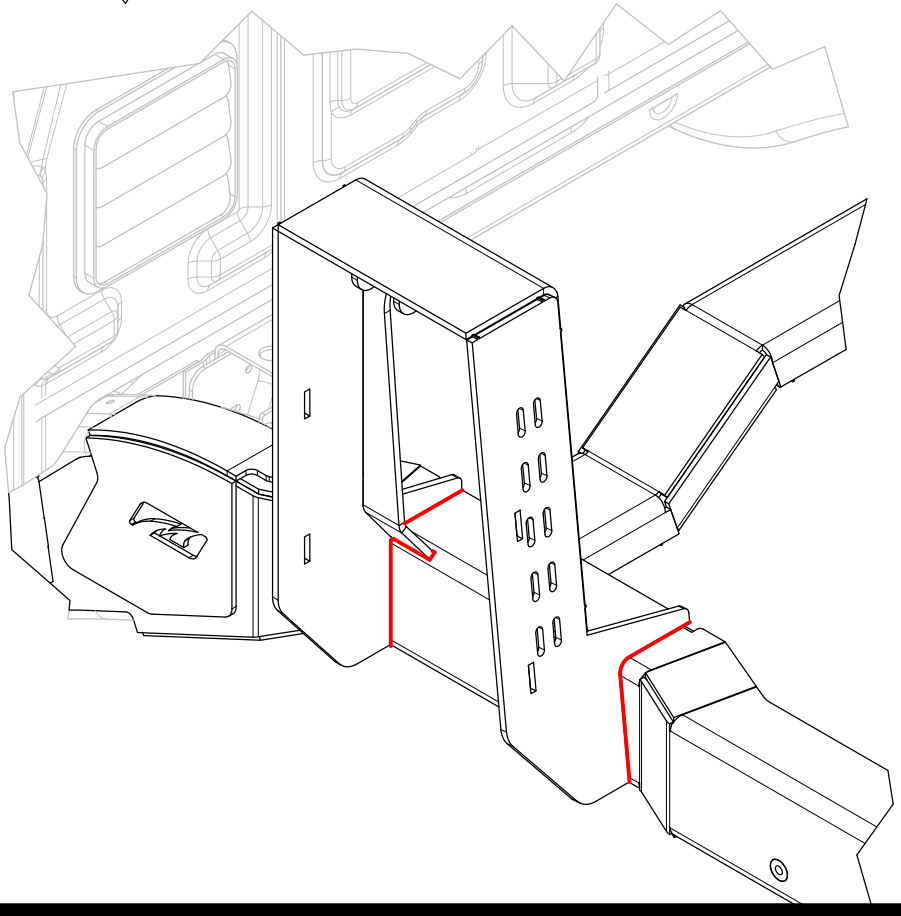
LOCATE THE REAR SHOCK TOWERS TO THE NEW FRAME SECTION USING THE TAB AND SLOT ON THE FRONT OF THE TOWER



MB3088 - Assembly Instructions

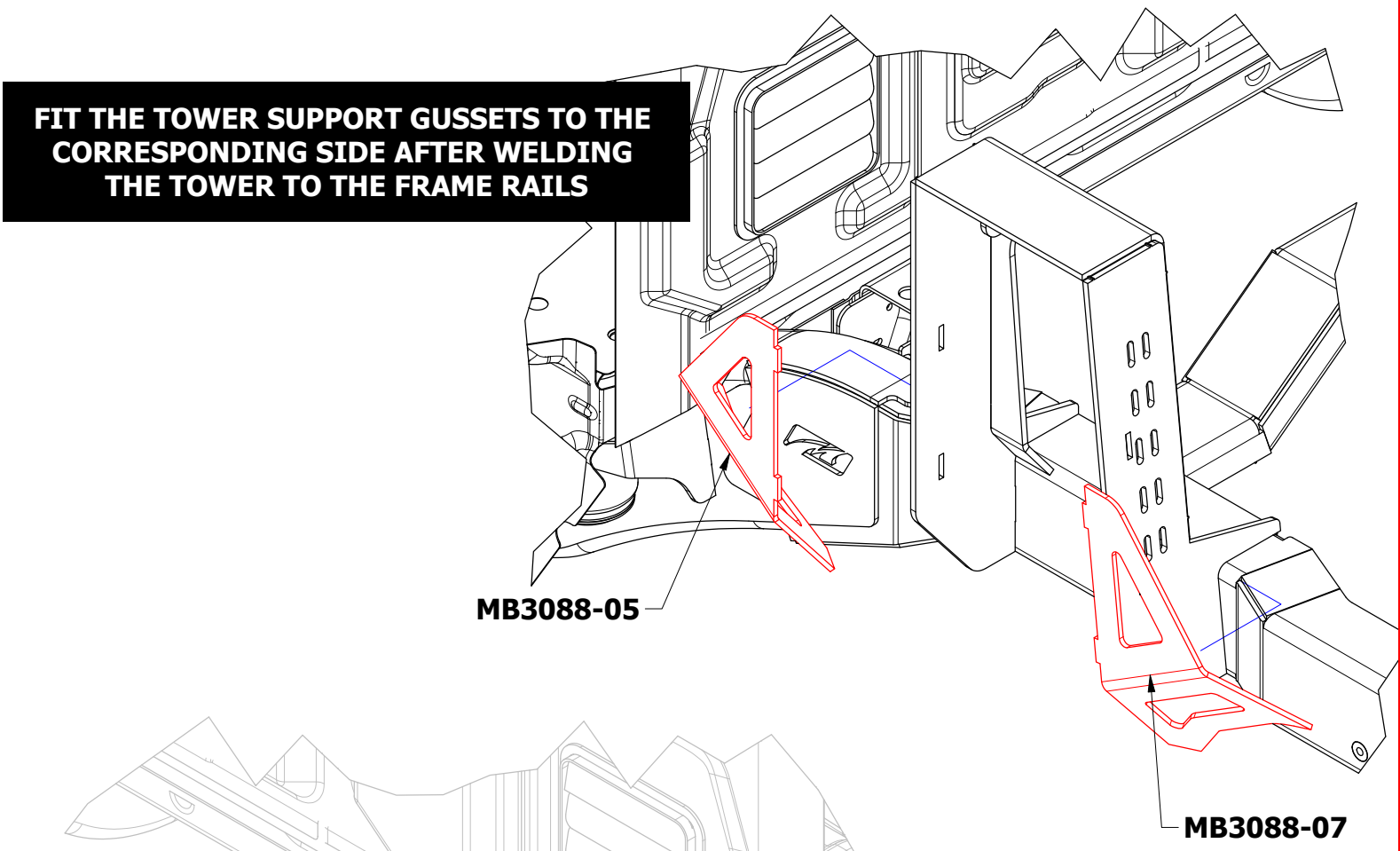


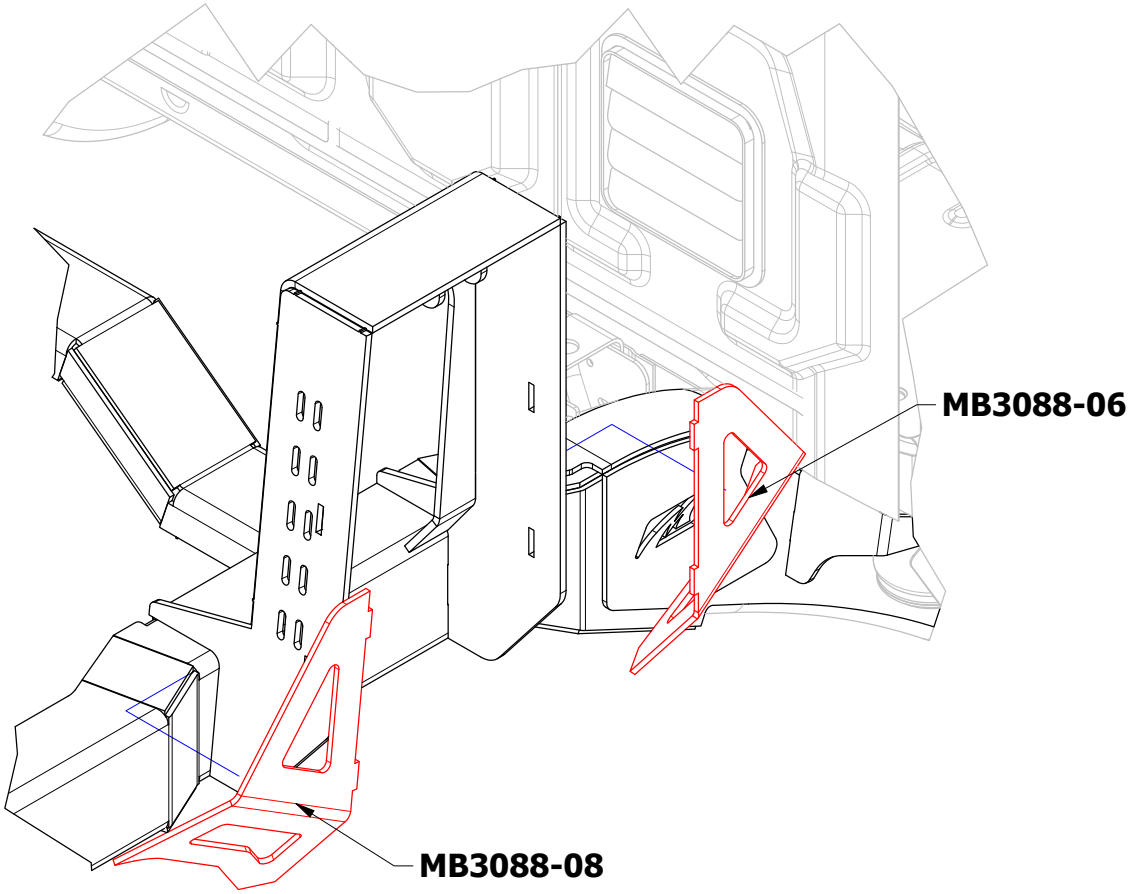
FINISH WELD ALL INDICATED AREAS OF THE DRIVE AND PASSENGER SIDE SHOCK TOWERS



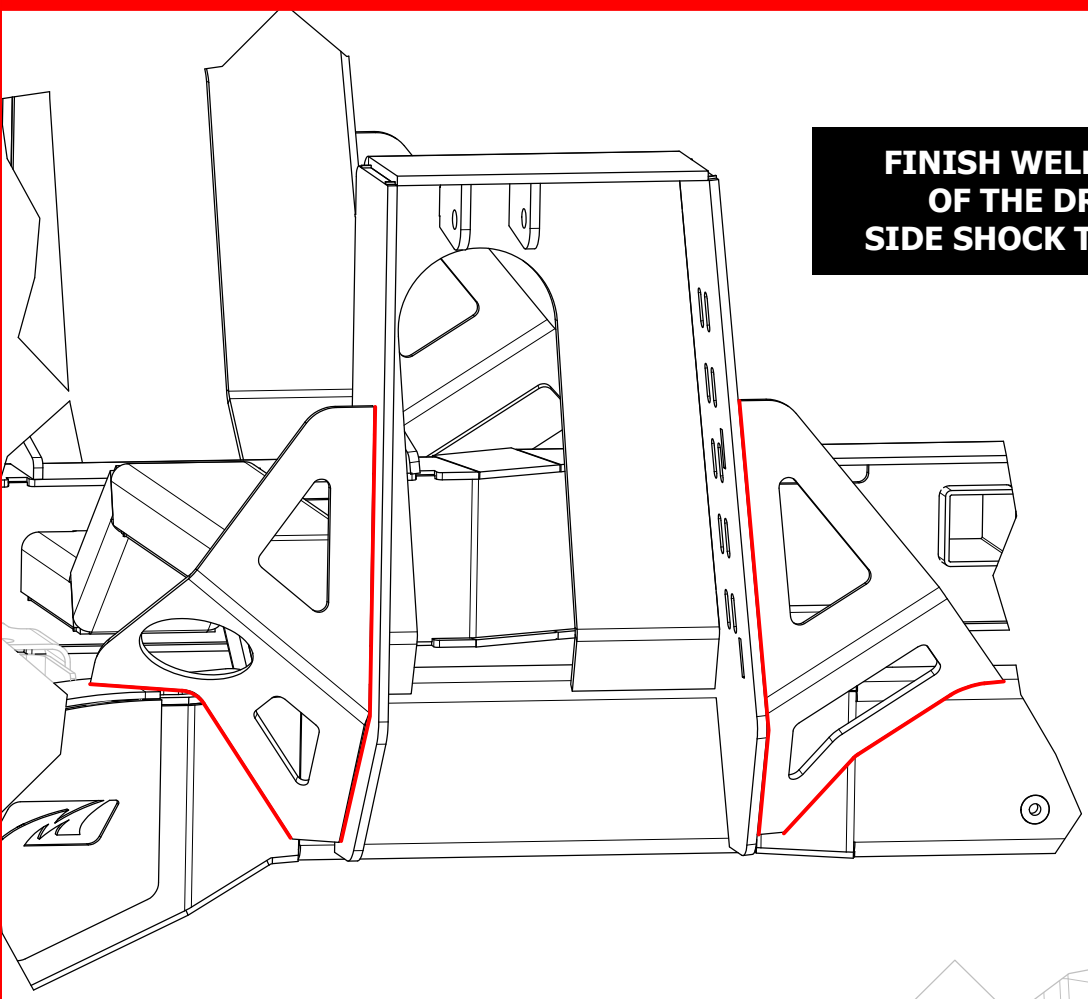
MB3088 - Assembly Instructions

FIT THE TOWER SUPPORT GUSSETS TO THE CORRESPONDING SIDE AFTER WELDING THE TOWER TO THE FRAME RAILS

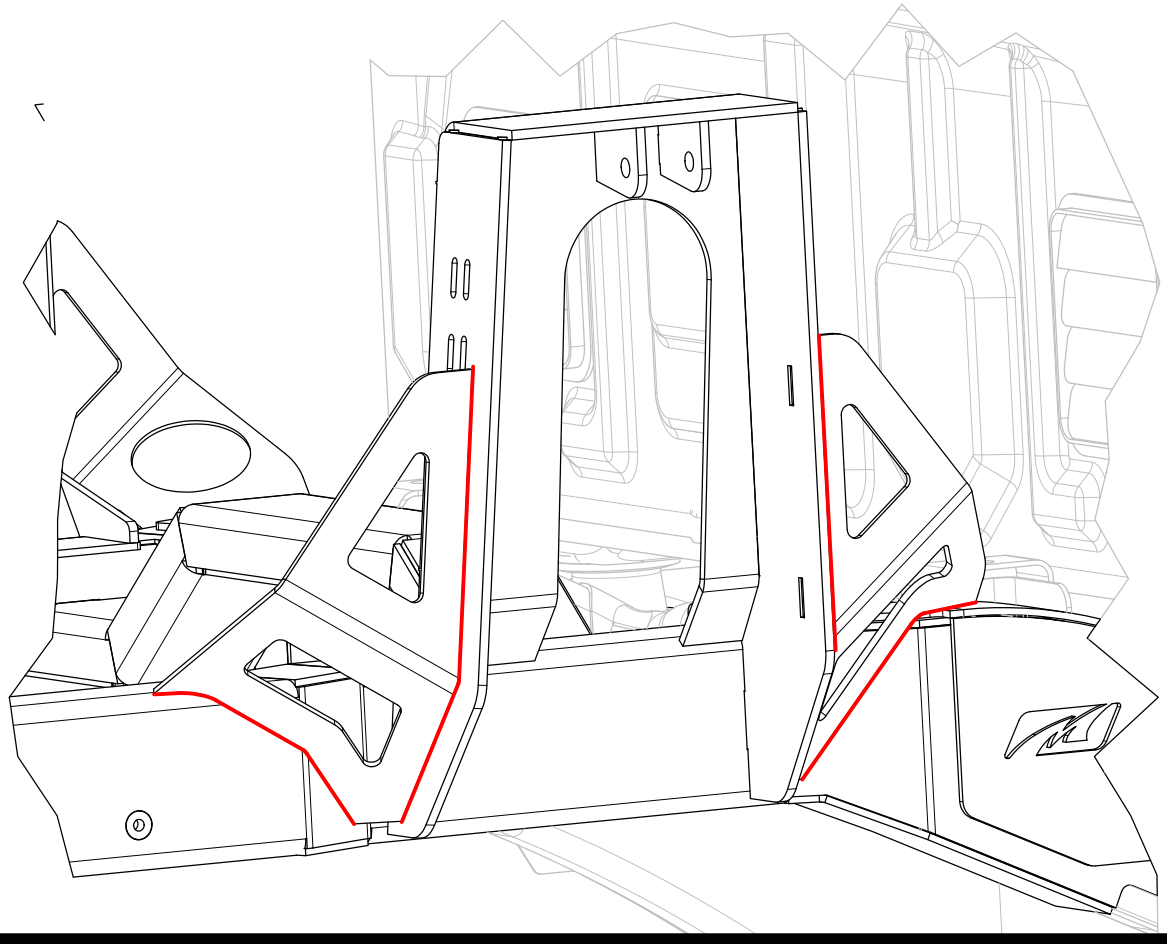




MB3088 - Assembly Instructions

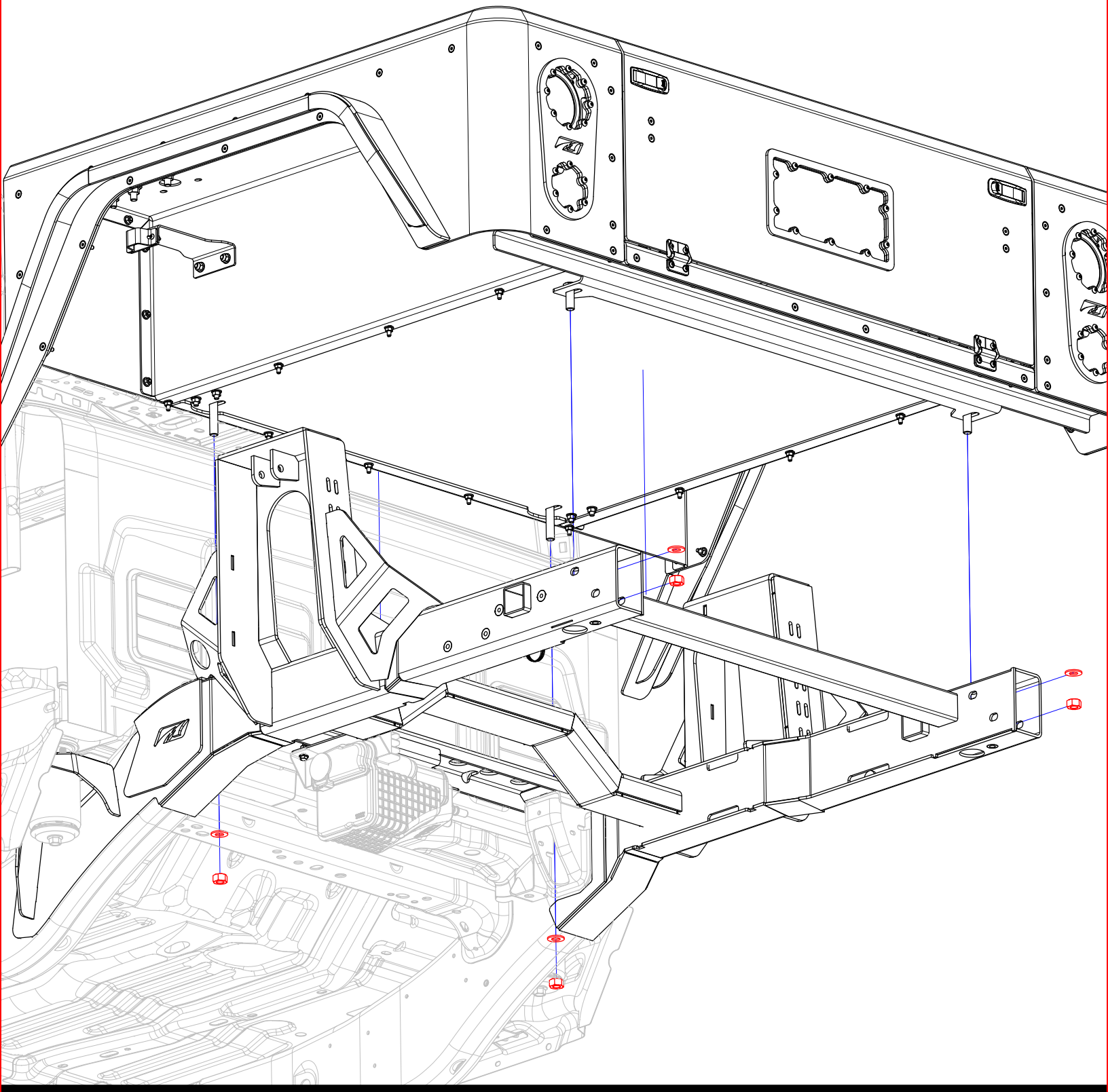


FINISH WELD ALL INDICATED AREAS OF THE DRIVE AND PASSENGER SIDE SHOCK TOWER SUPPORT GUSSETS



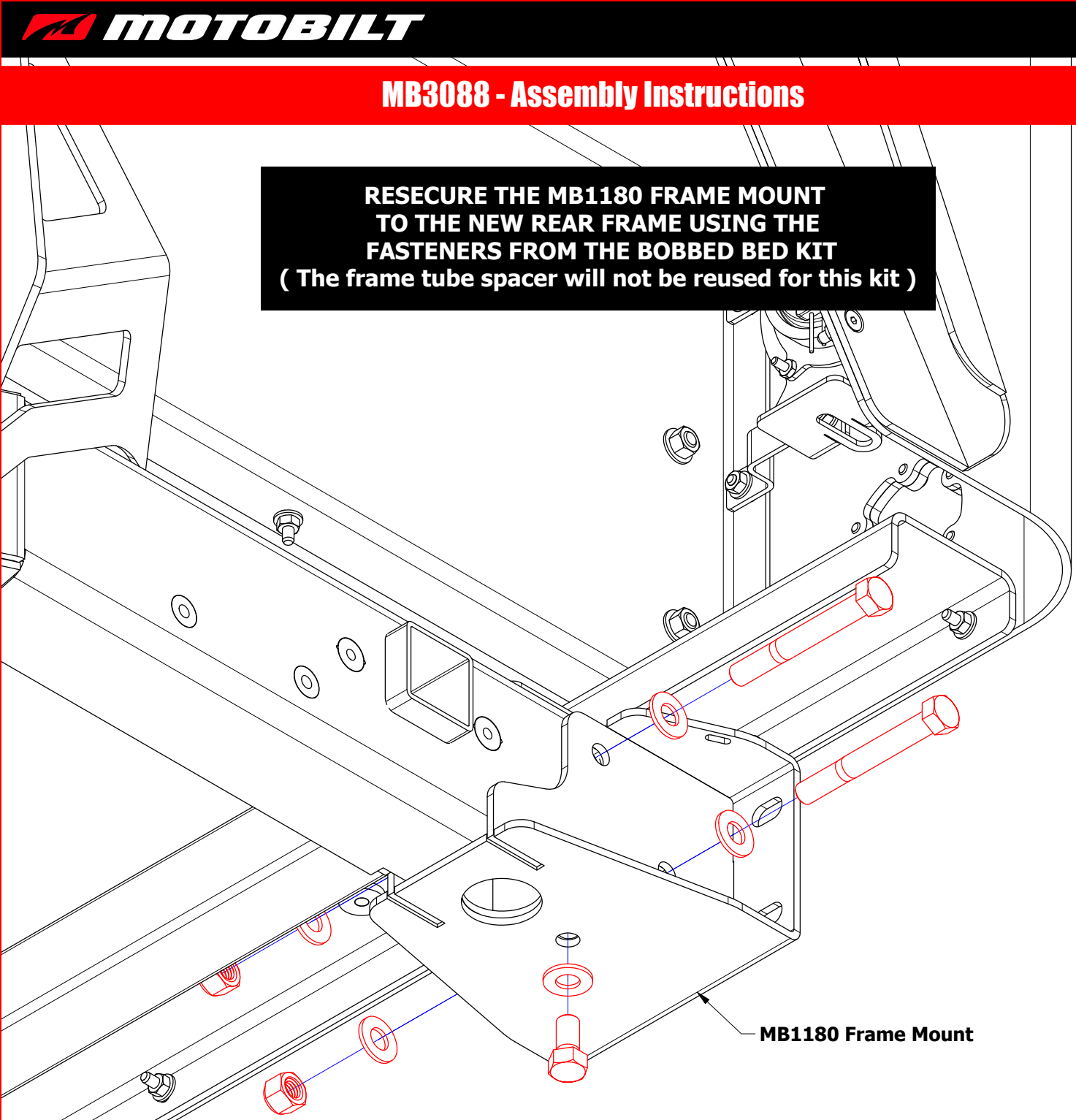
MB3088 - Assembly Instructions

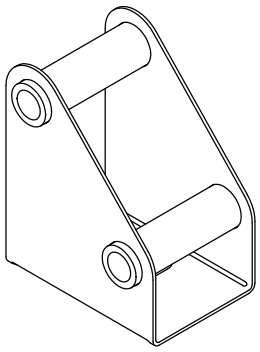
RESECURE THE BED BACK TO THE FRAME REUSING THE BOBBED BED 9/16" FASTENERS



MB3088 - Assembly Instructions

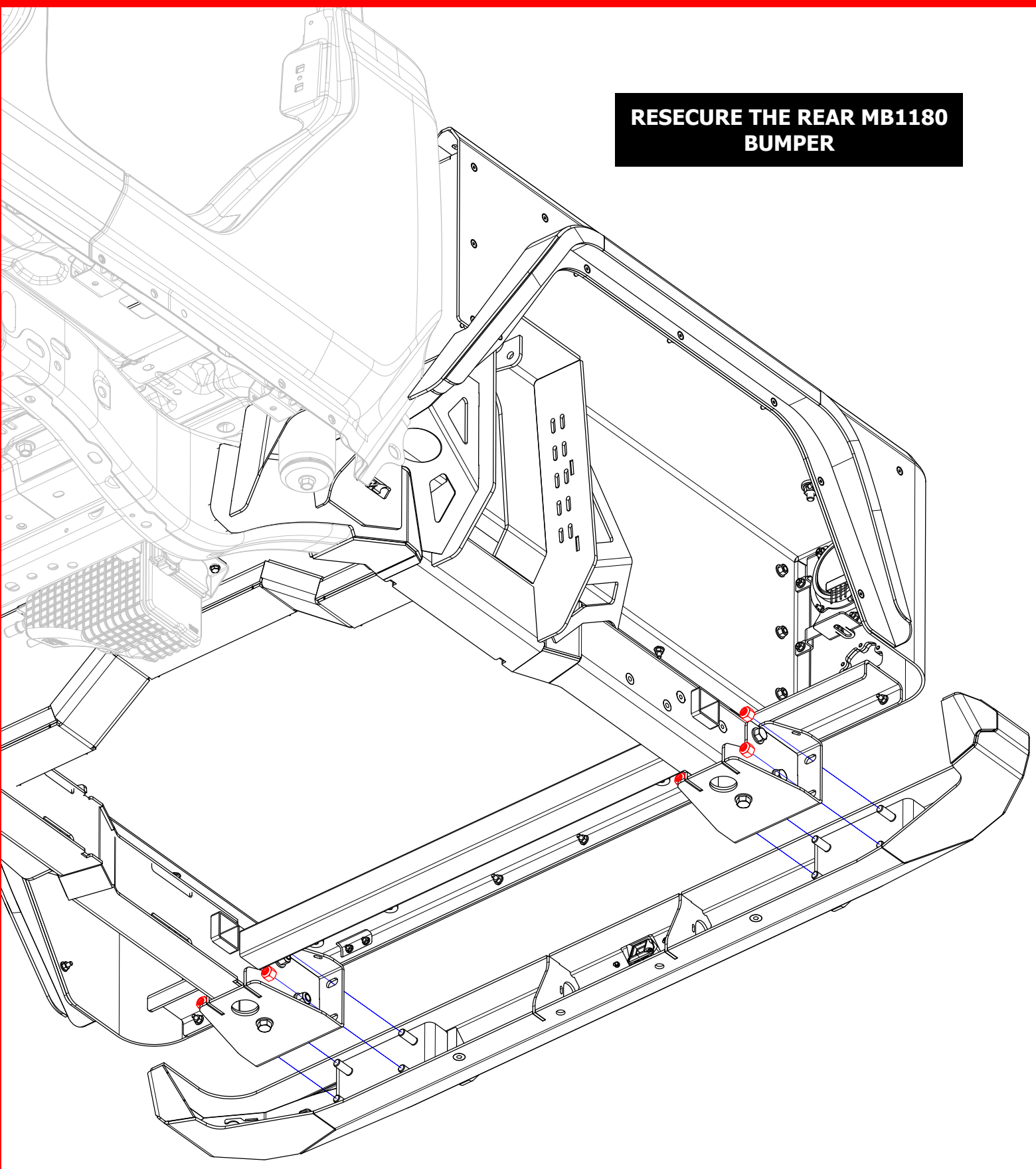
RESECURE THE MB1180 FRAME MOUNT TO THE NEW REAR FRAME USING THE FASTENERS FROM THE BOBBED BED KIT
(The frame tube spacer will not be reused for this kit)





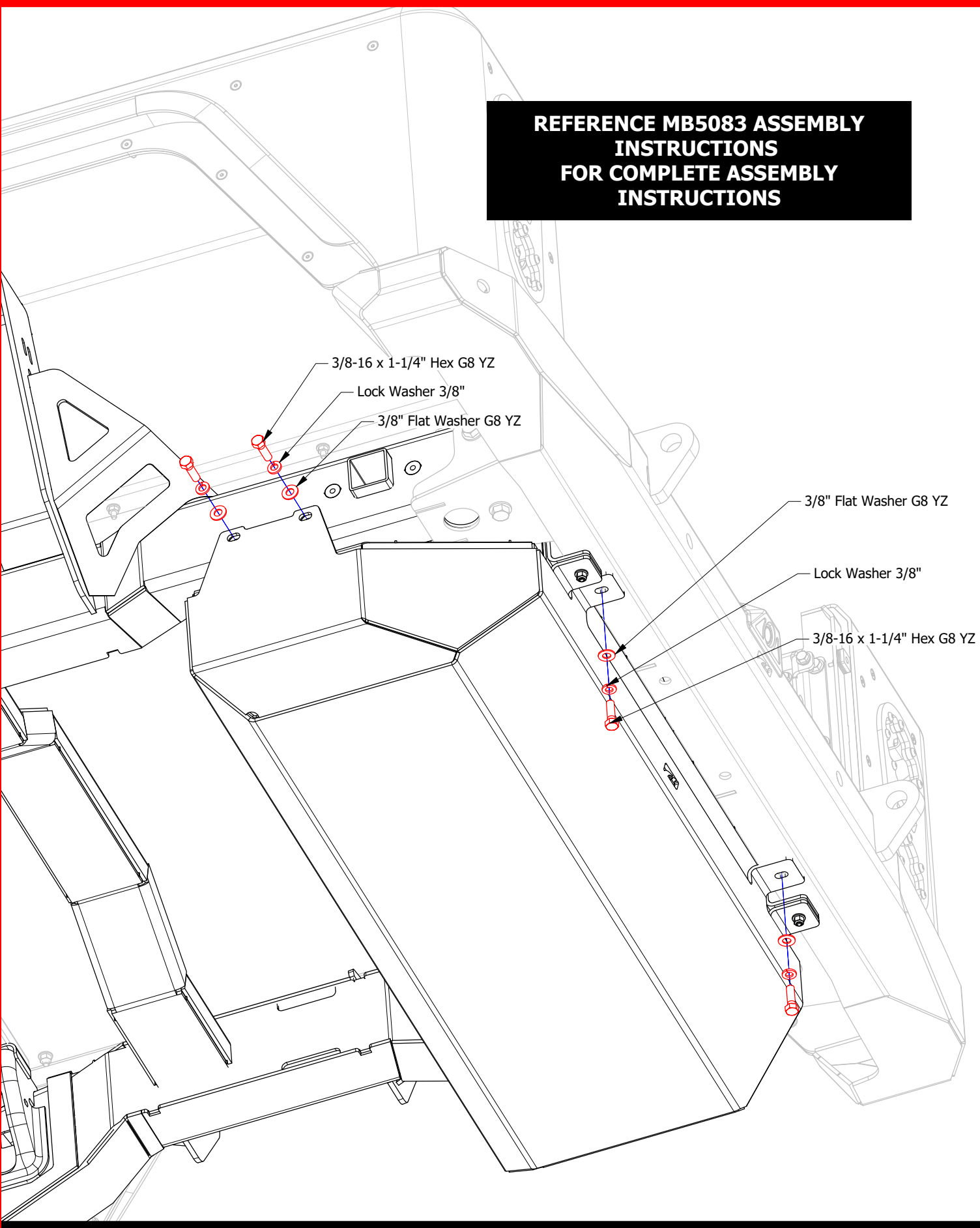
DISCARD THIS PART

MB3088 - Assembly Instructions

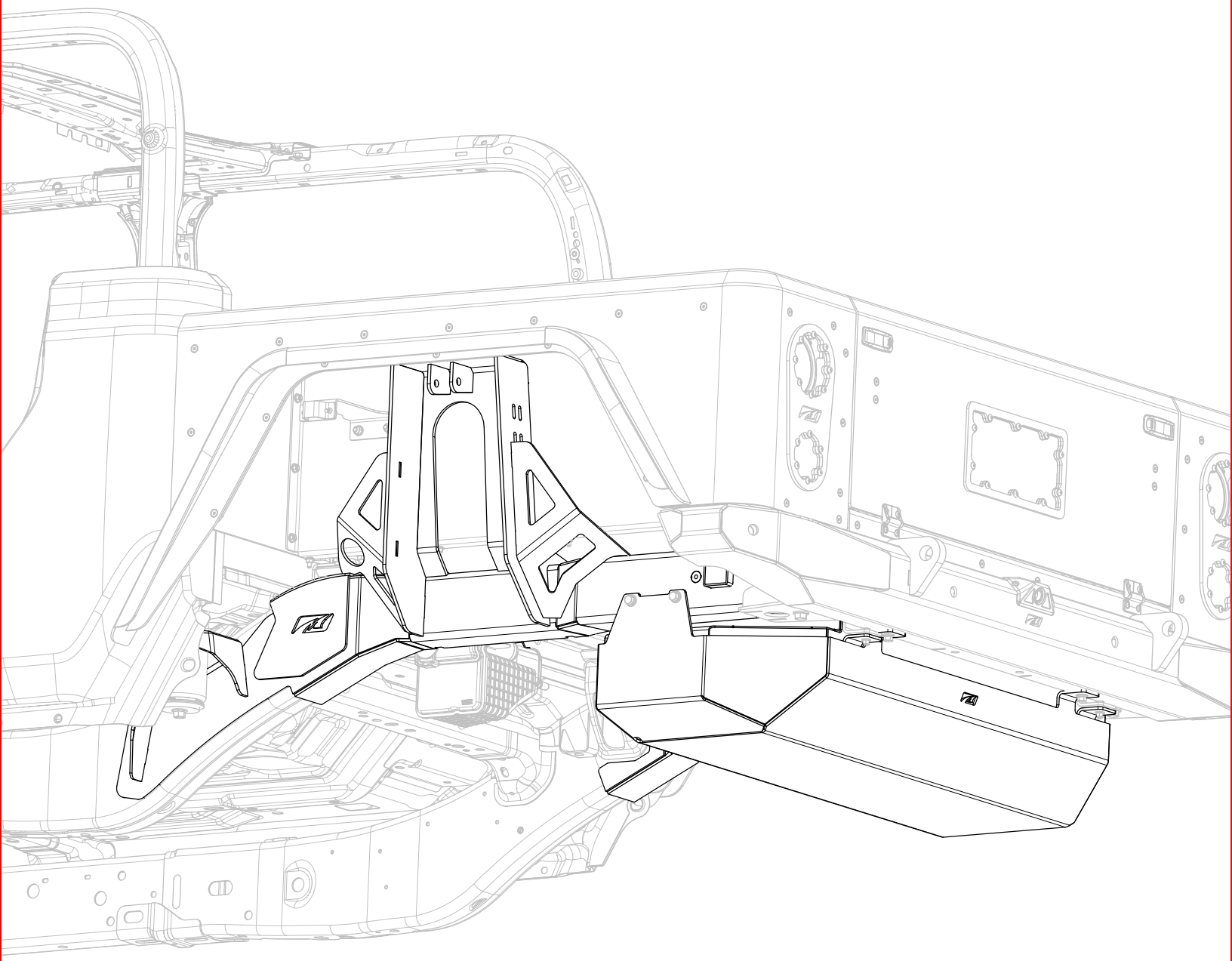


MB3088 - Assembly Instructions

REFERENCE MB5083 ASSEMBLY INSTRUCTIONS FOR COMPLETE ASSEMBLY INSTRUCTIONS



MB3088 - Assembly Instructions



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The purchaser and installer are solely responsible for ensuring that the vehicle and installed products comply with all applicable local, state, and federal laws and safety regulations. Vehicle modifications may void factory warranties and may render the vehicle illegal for use on public roads.

5. MAINTENANCE AND INSPECTION
All products should be inspected regularly for signs of wear, fatigue, or damage. Continued use of damaged or improperly installed equipment increases the risk of failure and potential injury. The responsibility for inspection and maintenance rests solely with the owner and operator.

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