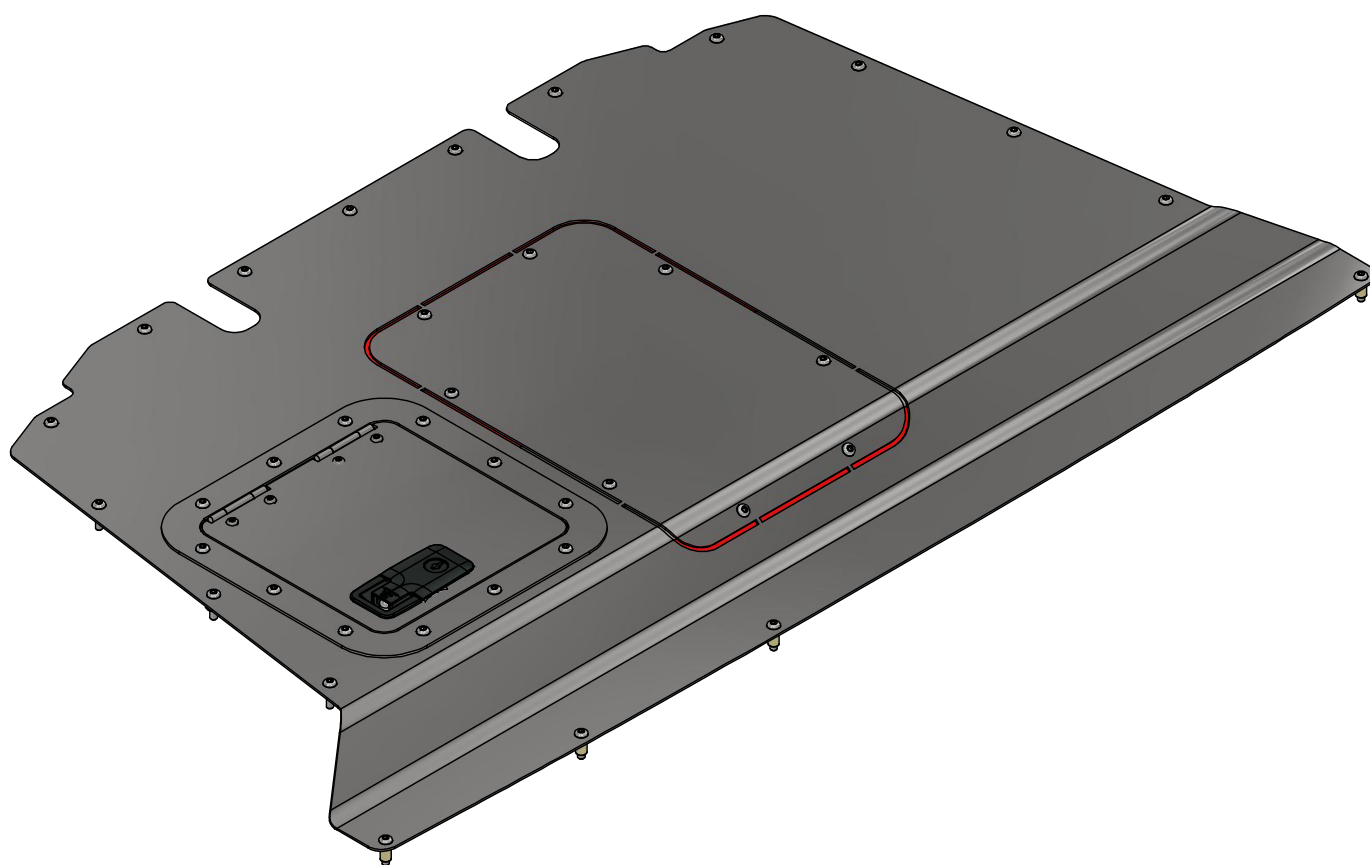


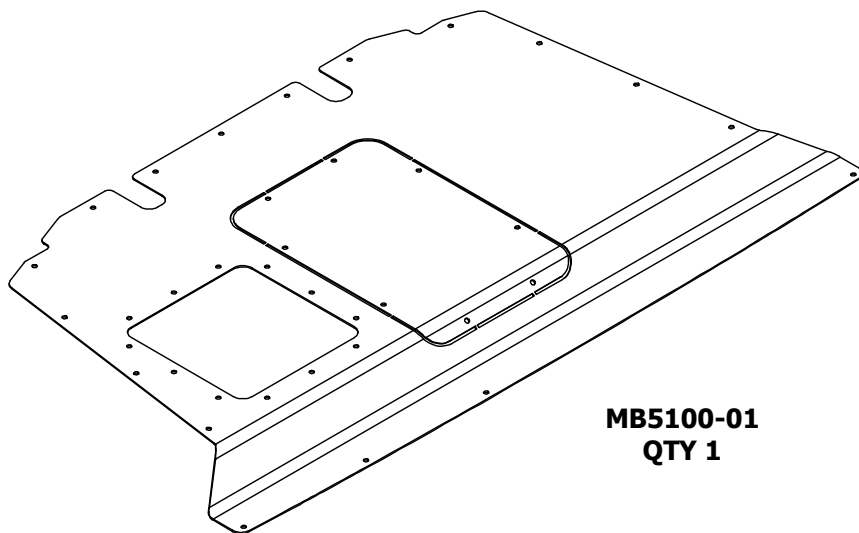
MB5100**MB5100 - Tomahawk Fuel Cell Access Hatch**

Compatible with Year Model (07-18 JK with MB5099)

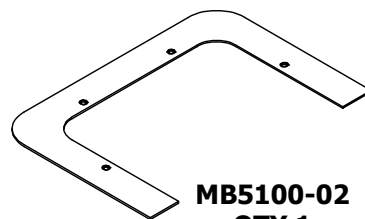
**ASSEMBLY INSTRUCTIONS**

MB5100

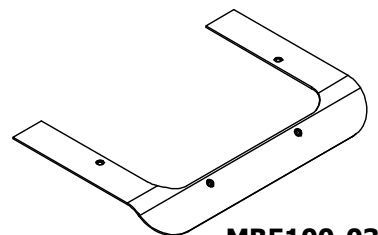
CONTENTS



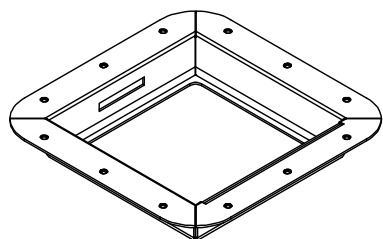
MB5100-01
QTY 1



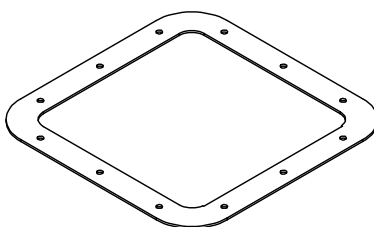
MB5100-02
QTY 1



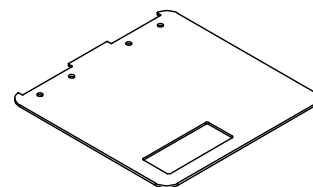
MB5100-03
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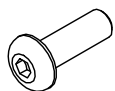
MB5031-01
QTY 1



MB5031-02
QTY 1



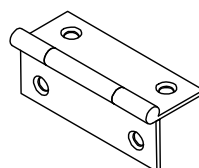
MB5031-04
QTY 1



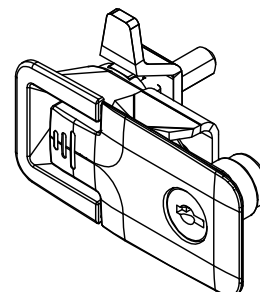
#8-32 x 1/2" BHS-SS
QTY 8



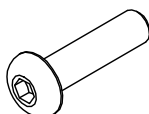
#8-32 Hex Machine Nut SZ
QTY 8



Hinge Butt 2"
QTY 2



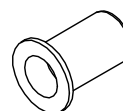
Flush Locking Latch
QTY 1



#10-24 x 3/4" BHS-SS
QTY 37



#10-24 Nylock Nut SZ
QTY 13



#10-24 Riv Nut YZ
QTY 4



Preparation and Installation Guide

Compatibility: This Product is intended to be used with the JK Micro Tomahawk Fuel Cell.

1. Cutting: You Will Need To Cut The Under Floor And Jack Storage Area Out Of The Back Of Your Jeep To Install This Access Hatch.

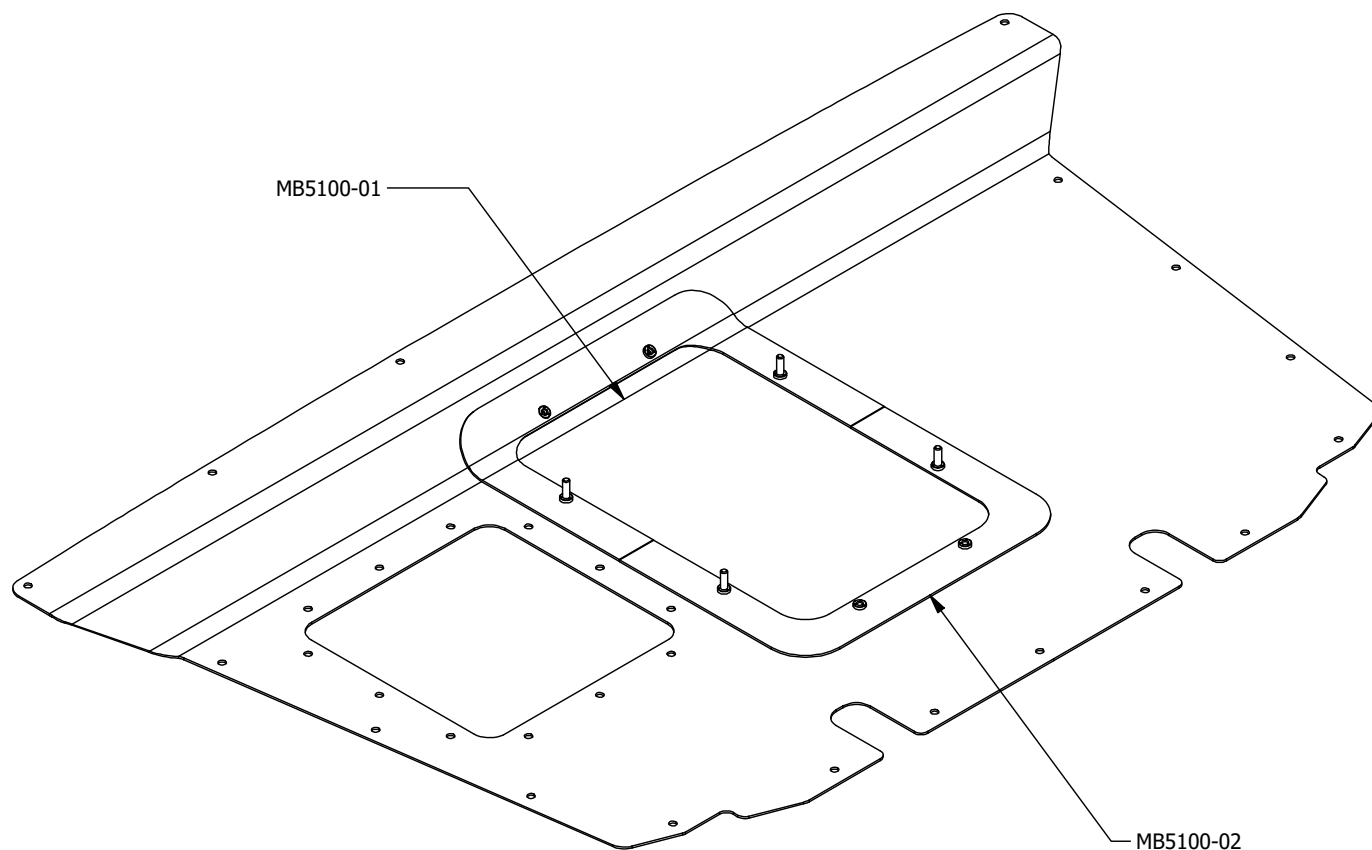
2. Fuel Cell Removal : This access hatch requires drilling holes in the tub. the fuel cell will need to be removed before drilling these holes.

3. Storage Areas: You will loose all the rear storage areas with the access hatch.

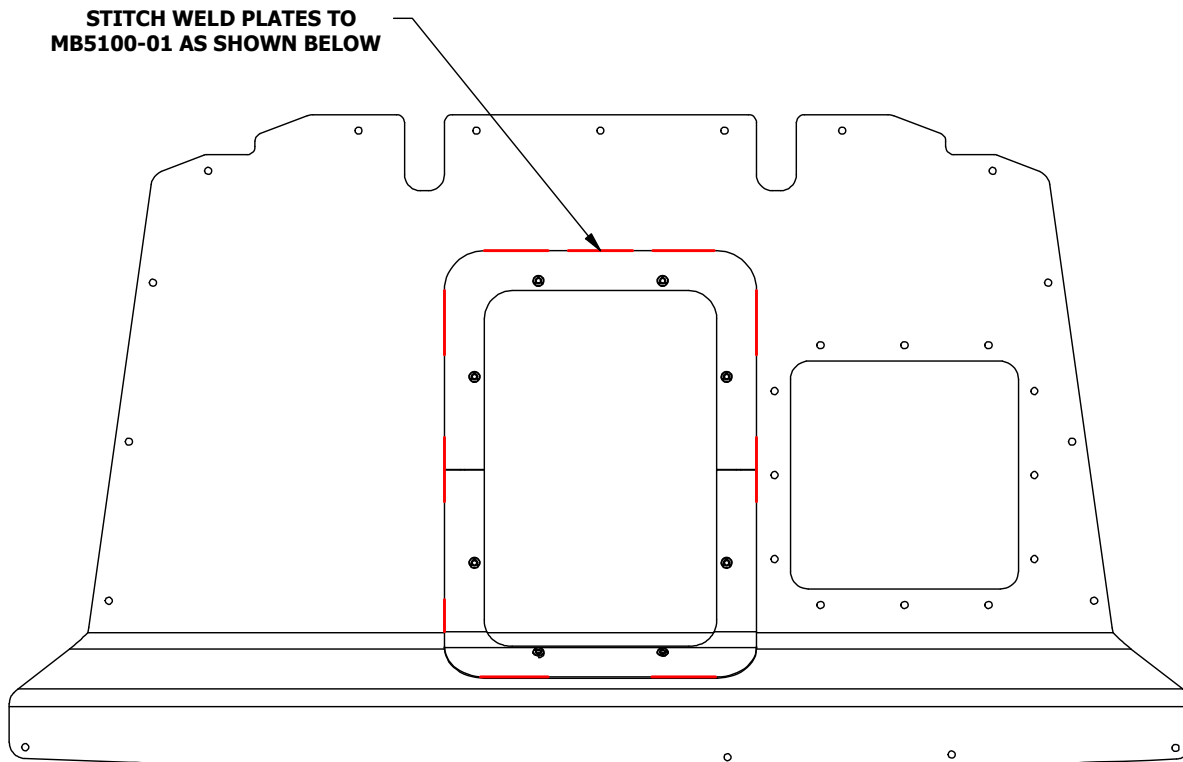
Pro Tip: Use STEEL-IT paint, which can be welded through and easily touched up afterward.

MB5100

**SECURE MB5100-02 AND MB5100-03
WITH PROVIDED FASTENERS**



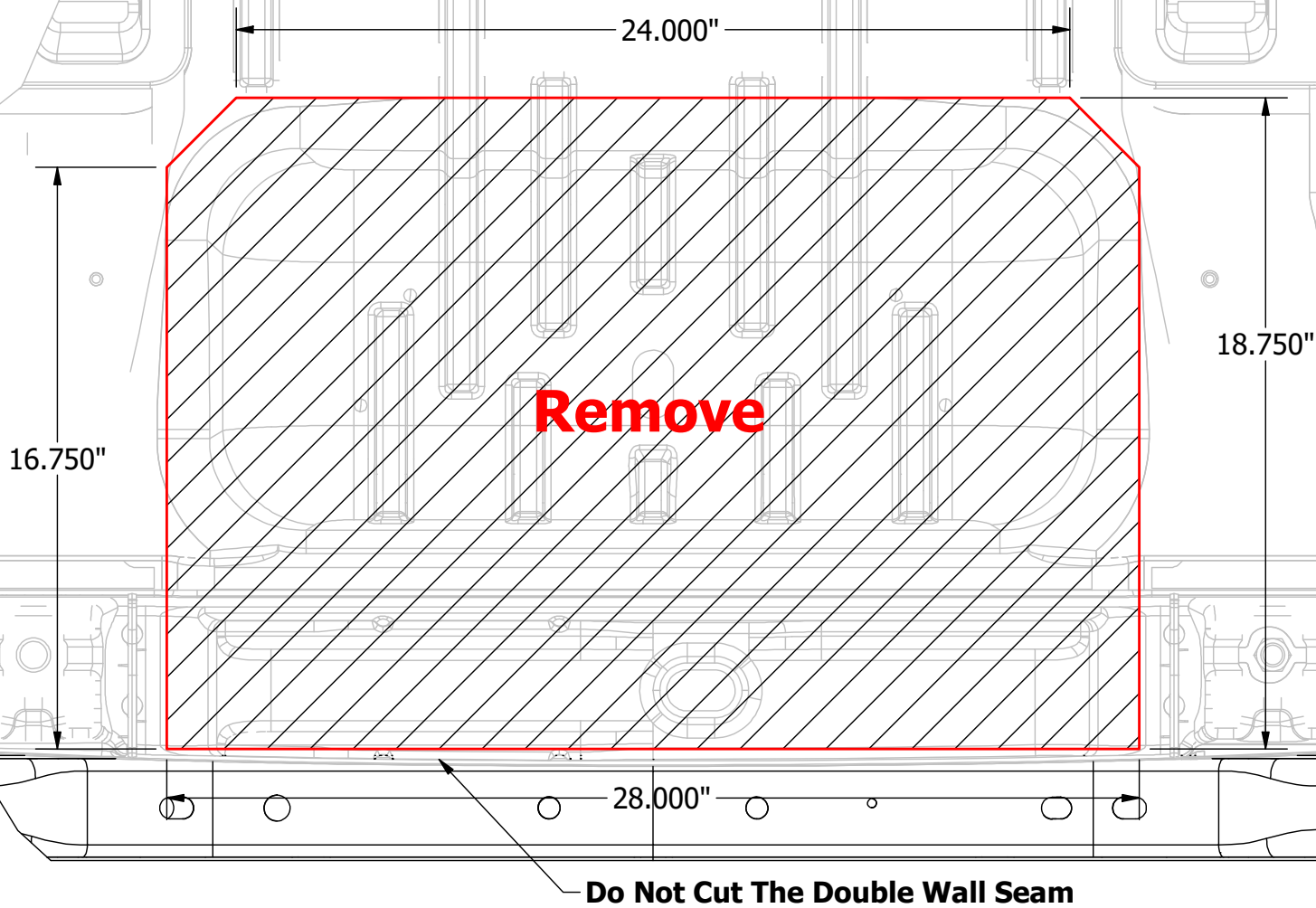
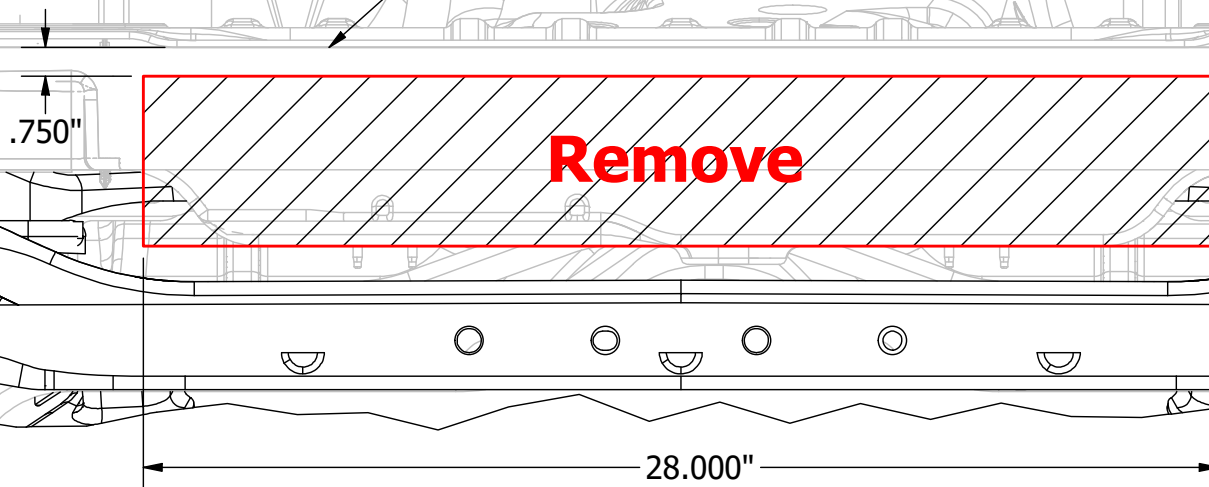
**STITCH WELD PLATES TO
MB5100-01 AS SHOWN BELOW**



Bottom/Underside View

MB5100

CUT OUT THE SECTIONS SHOWN BELOW



MB5100

**MARK THE HOLES ON THE PERIMETER OF MB5100-01.
DRILL OUT THE UPPER HOLE WITH A 3/16" DRILL BIT. USE A
5/16" DRILL BIT ON THE LOWER HOLES WHERE RIVNUTS WILL GO.**

3/16" Holes

5/16" Holes

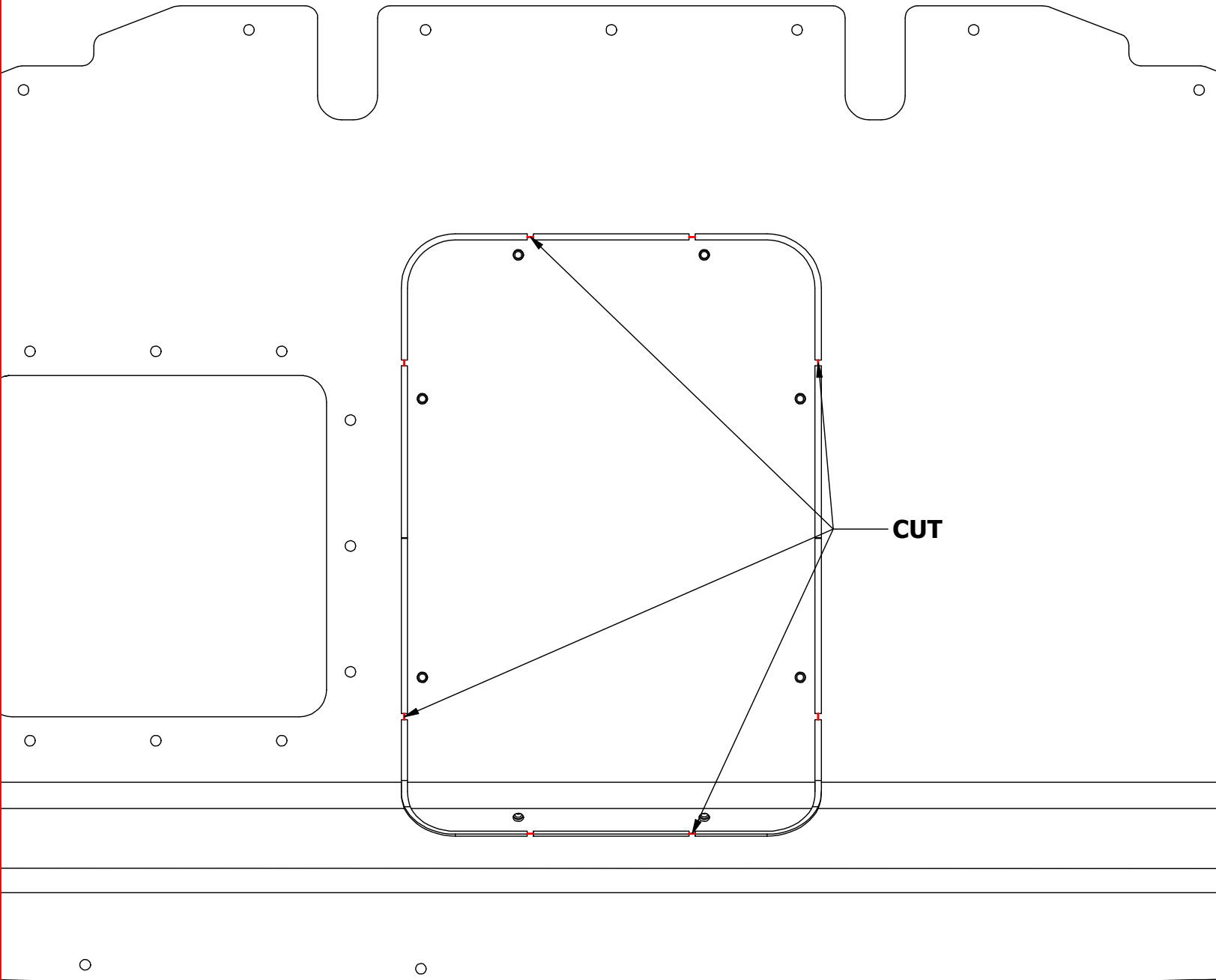
MB5100

**INSERT #10-24 RIVNUTS AFTER MARKING
LOCATIONS AND DRILLING HOLES TO 5/16"**

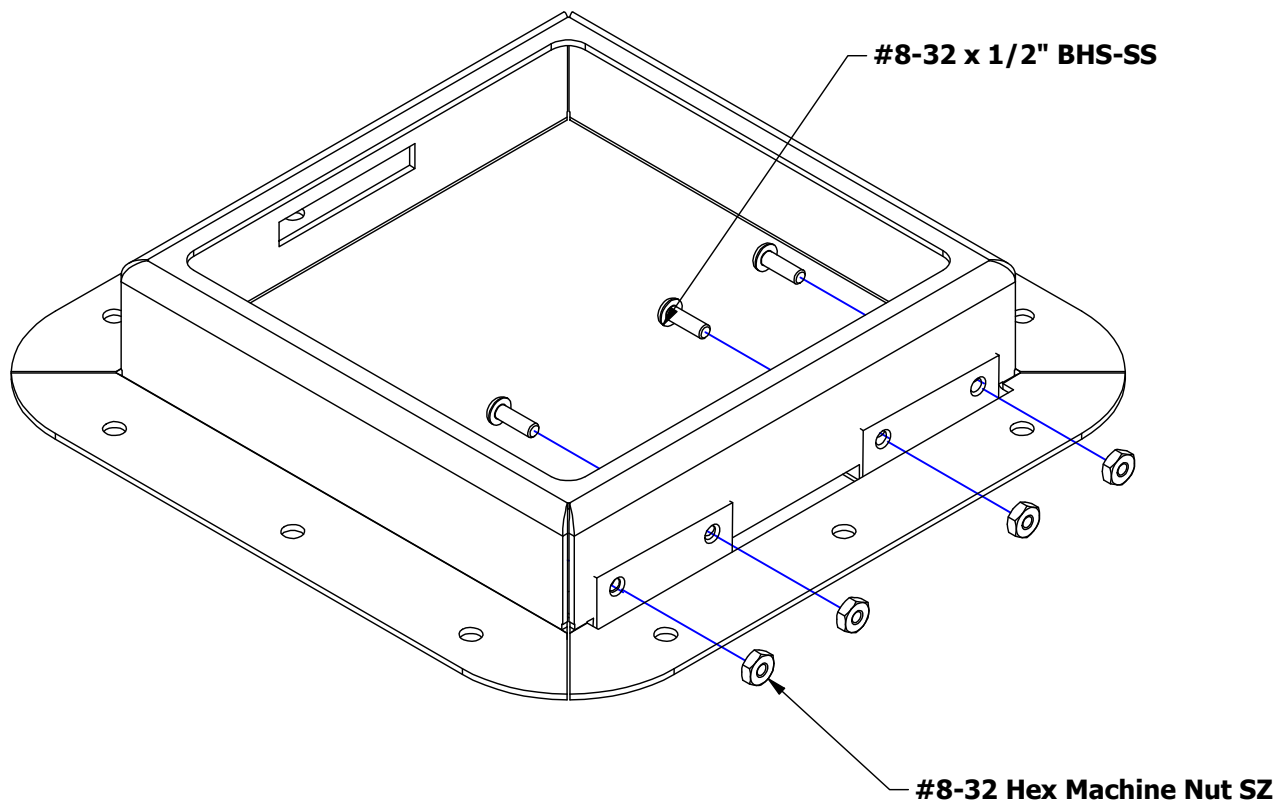
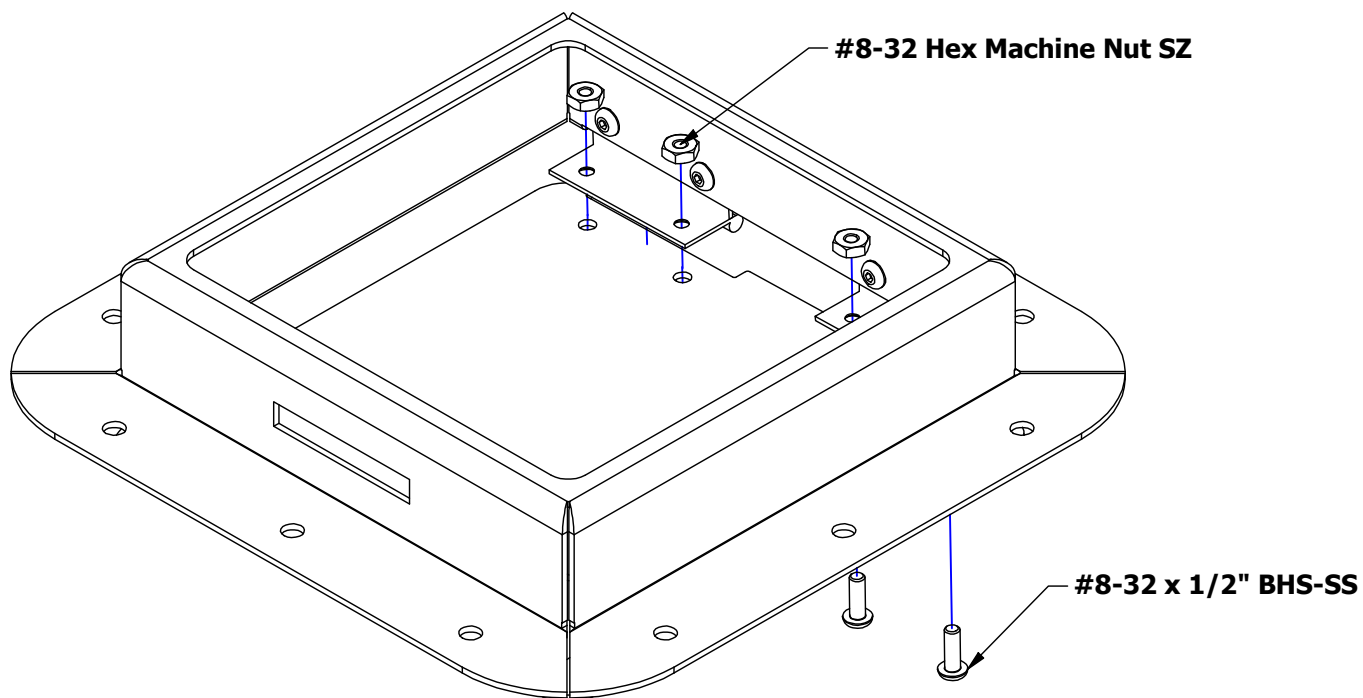
#10-24 Riv Nut YZ

MB5100

BEFORE FASTENING THE ACCESS HATCH IN THE JEEP CUT THE MICRO JOINTS HOLDING THE DOOR TO THE MAIN BODY.



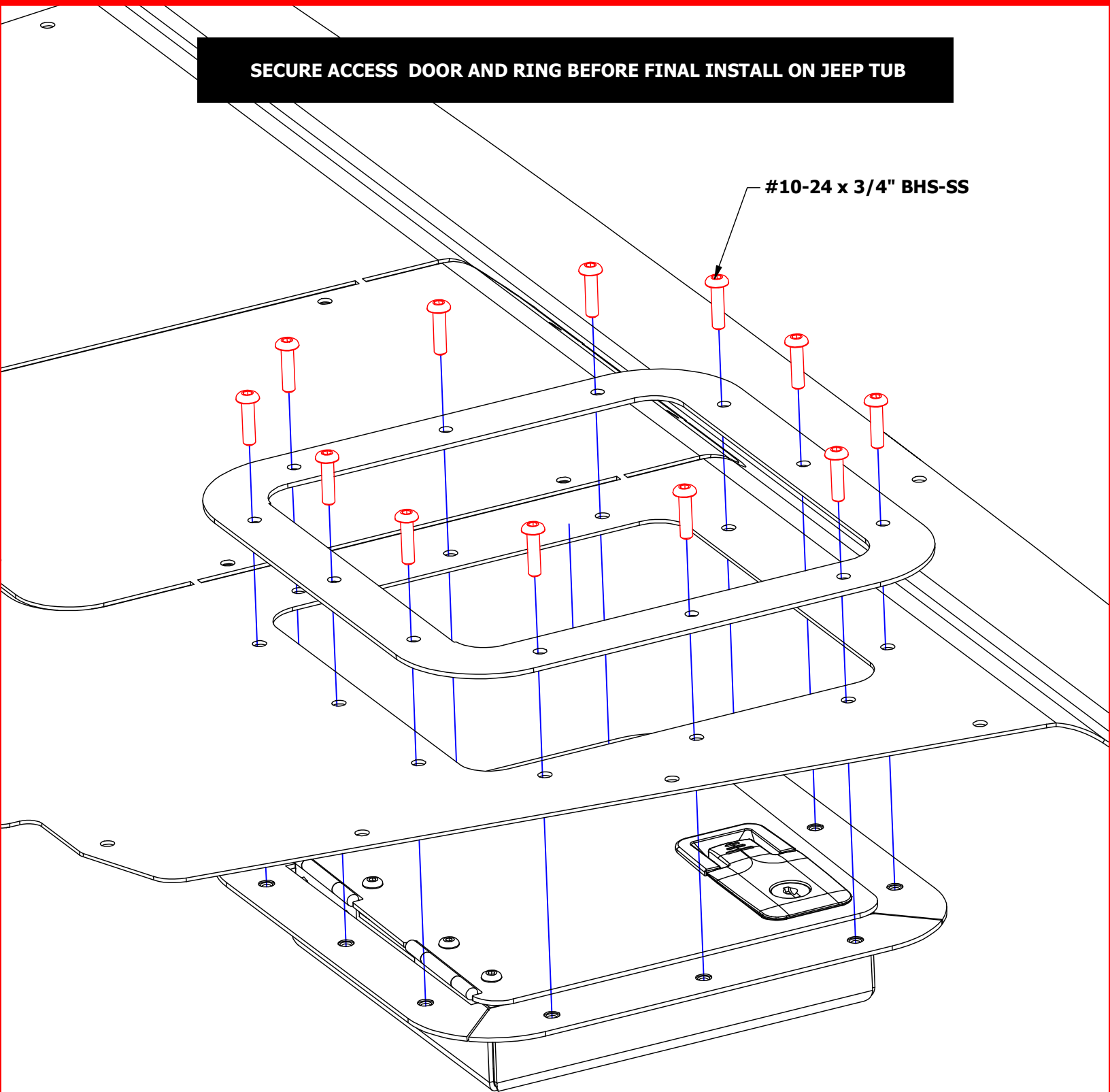
MB5100



MB5100

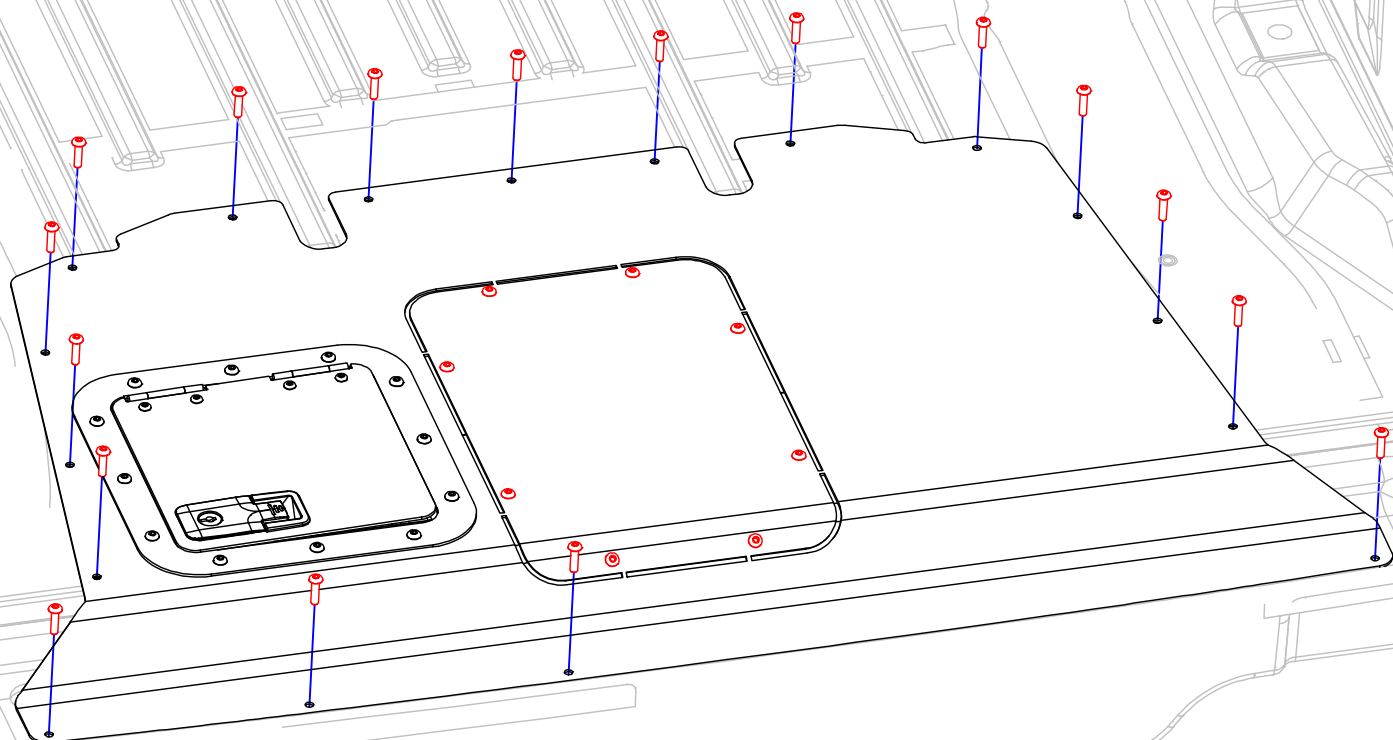
SECURE ACCESS DOOR AND RING BEFORE FINAL INSTALL ON JEEP TUB

#10-24 x 3/4" BHS-SS

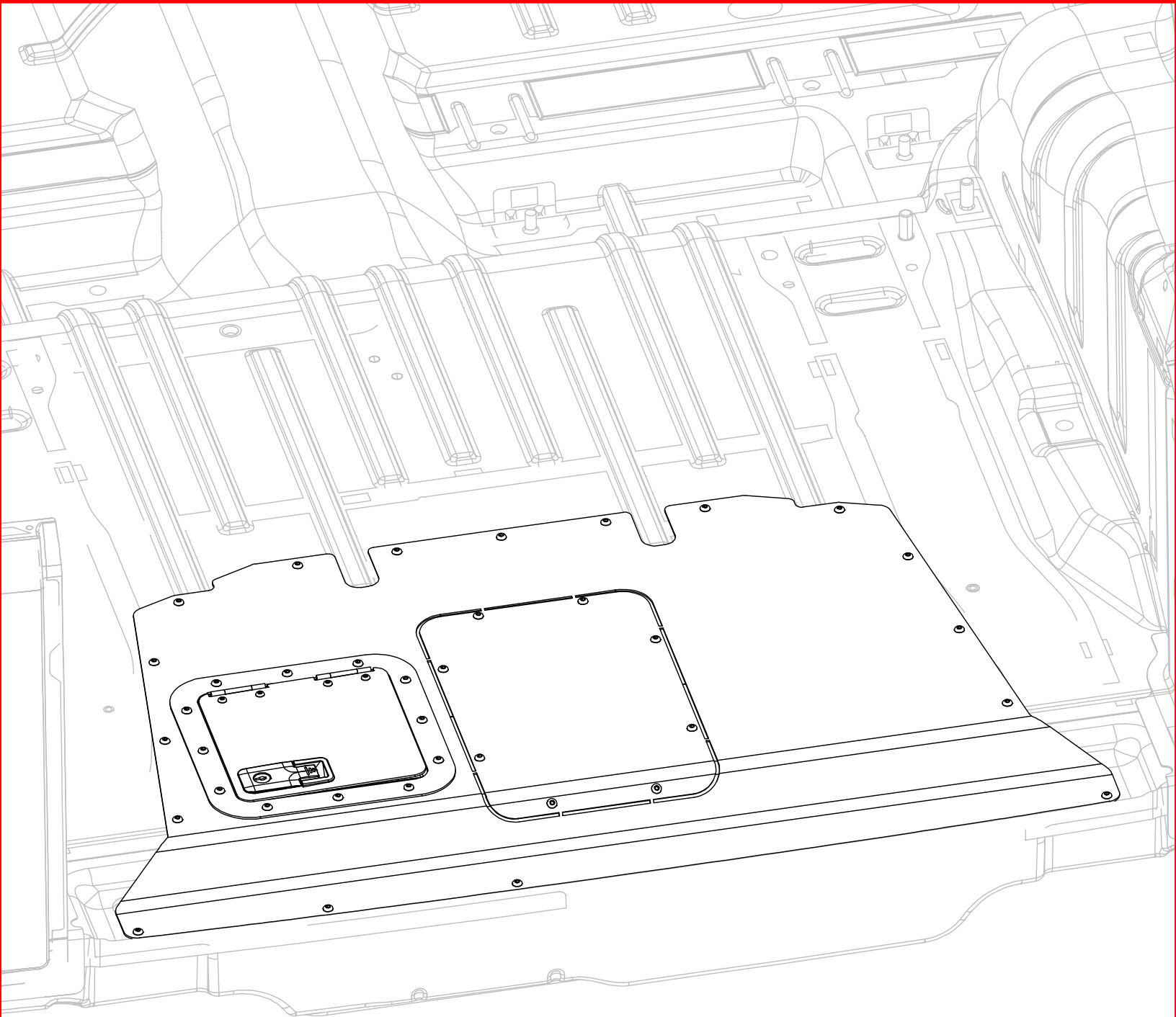


MB5100

SECURE THE MB5100 ACCESS HATCH USING THE PROVIDED #10-24 SCREW AND NYLOCK NUT.



MB5100



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