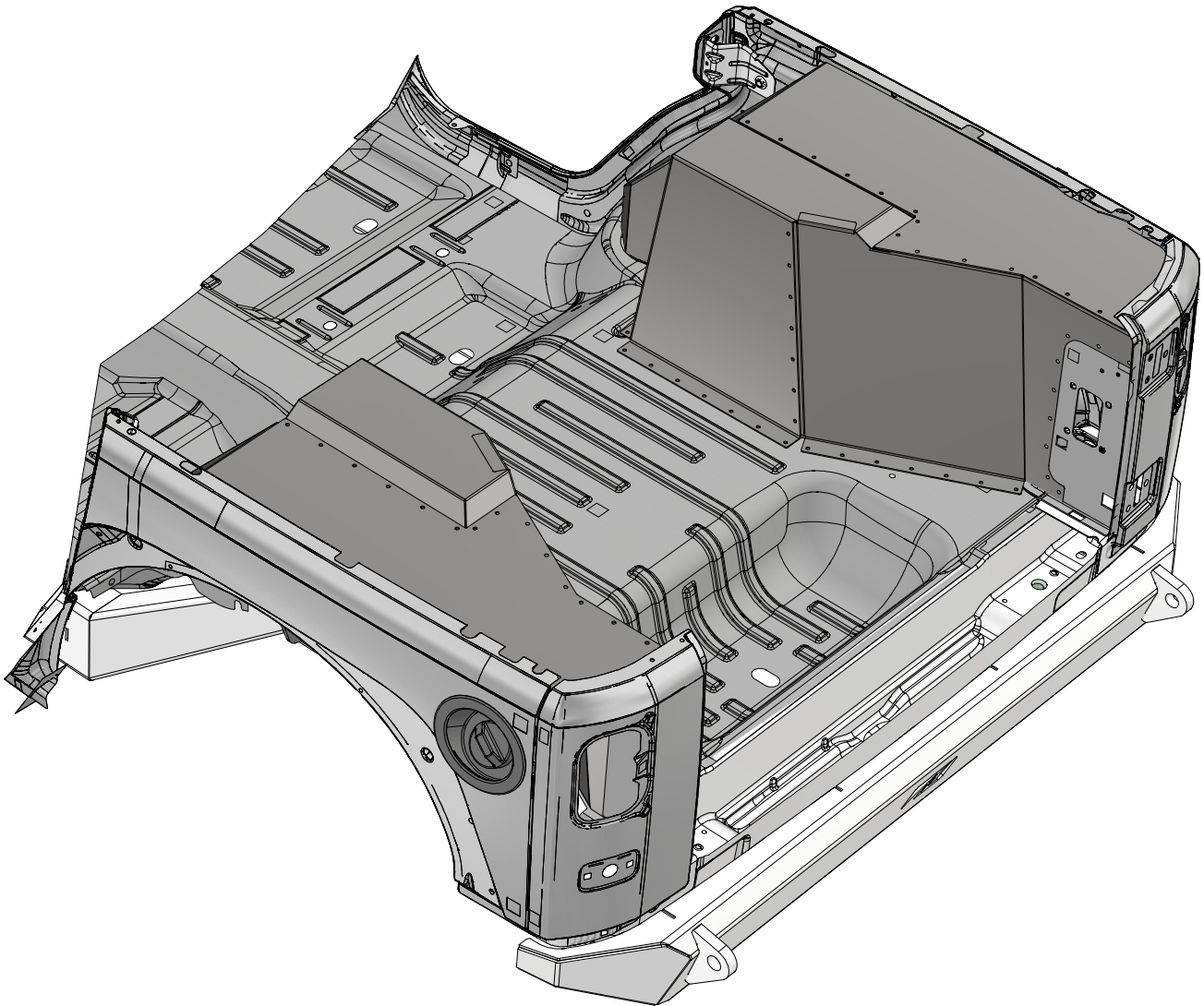


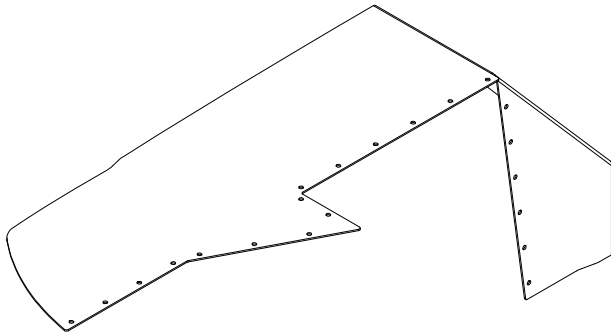
MB5516 HIGH CLEARANCE REAR INNER FENDER FOR JKU



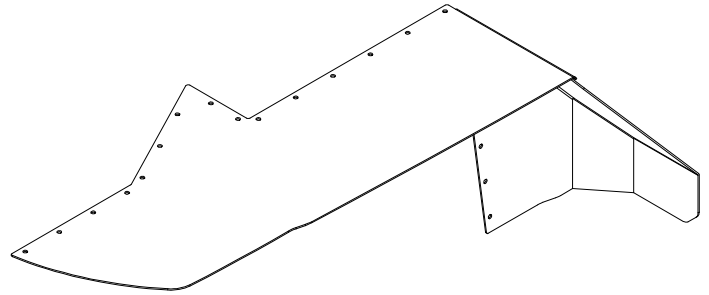
ASSEMBLY INSTRUCTIONS

MB5516 - Assembly Instructions High Clearance Rear Inner Fenders - JKU

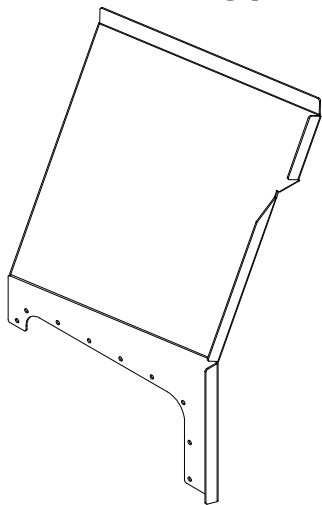
CONTENTS



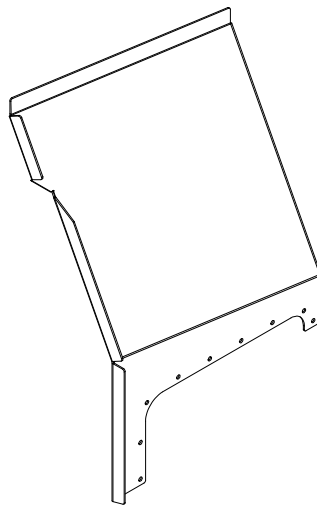
MB5516-01
Qty: 1



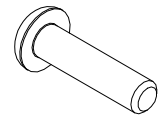
MB5516-01_MIR
Qty: 1



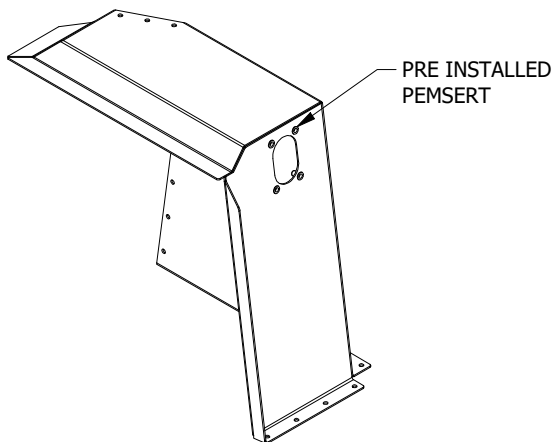
MB5516-02
Qty: 1



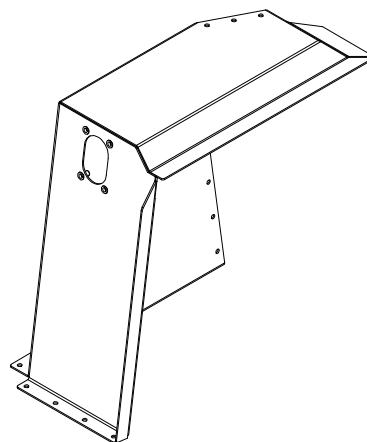
MB5516-02_MIR
Qty: 1



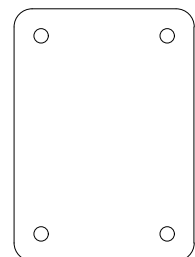
**BUTTON HEAD
SOCKET CAP SCREW**
#10-24 x 3/4" SS
Qty: 8



MB5516-03
Qty: 1



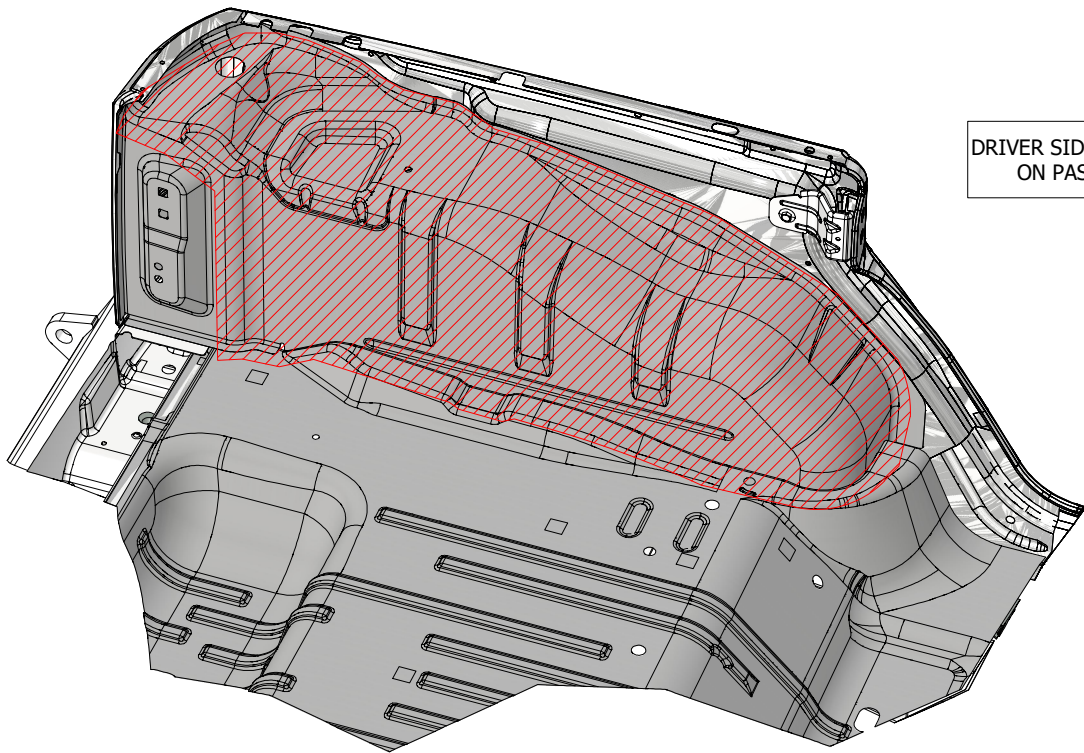
MB5516-03_MIR
Qty: 1



MB5516-04
Qty: 2

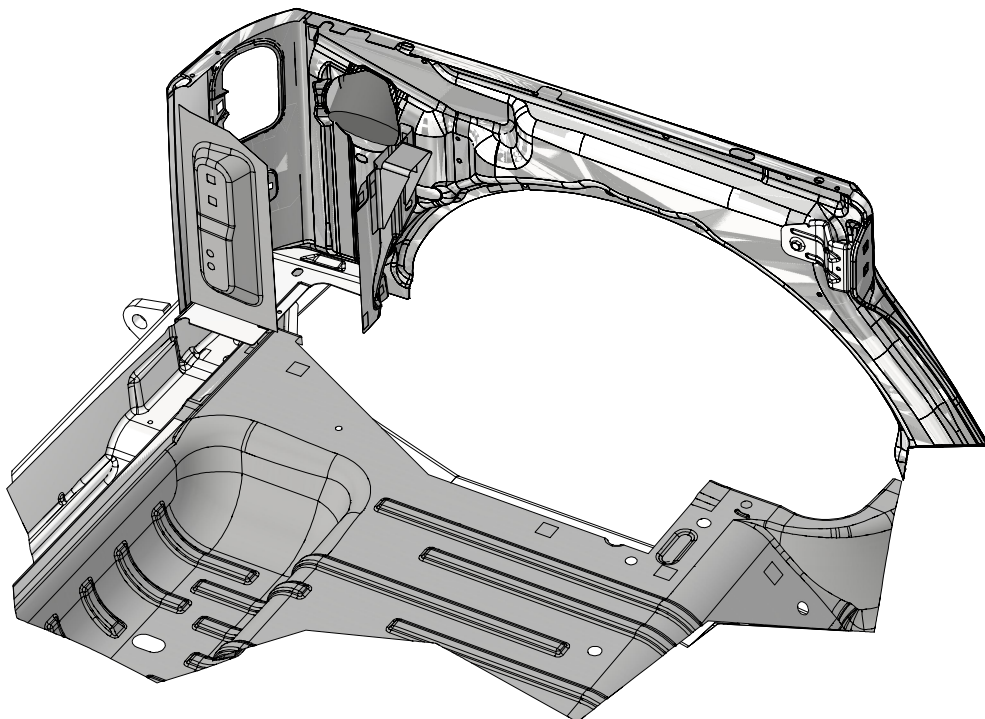
MB5516 - Assembly Instructions High Clearance Rear Inner Fenders - JKU

CUTTING



DRIVER SIDE SHOWN. REPEAT
ON PASSENGER SIDE

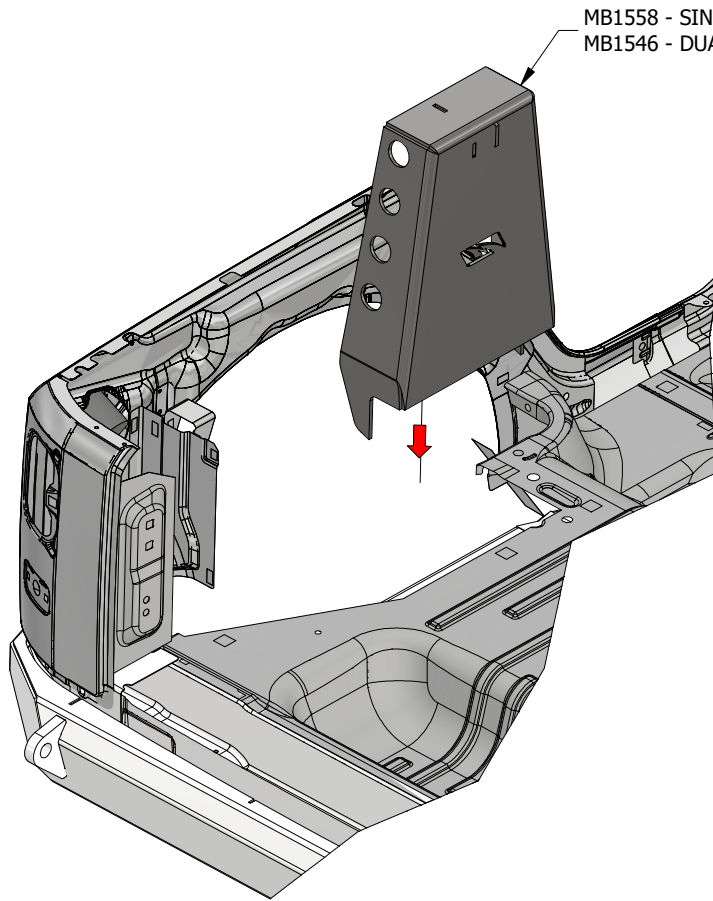
BEFORE CUTTING



AFTER CUTTING

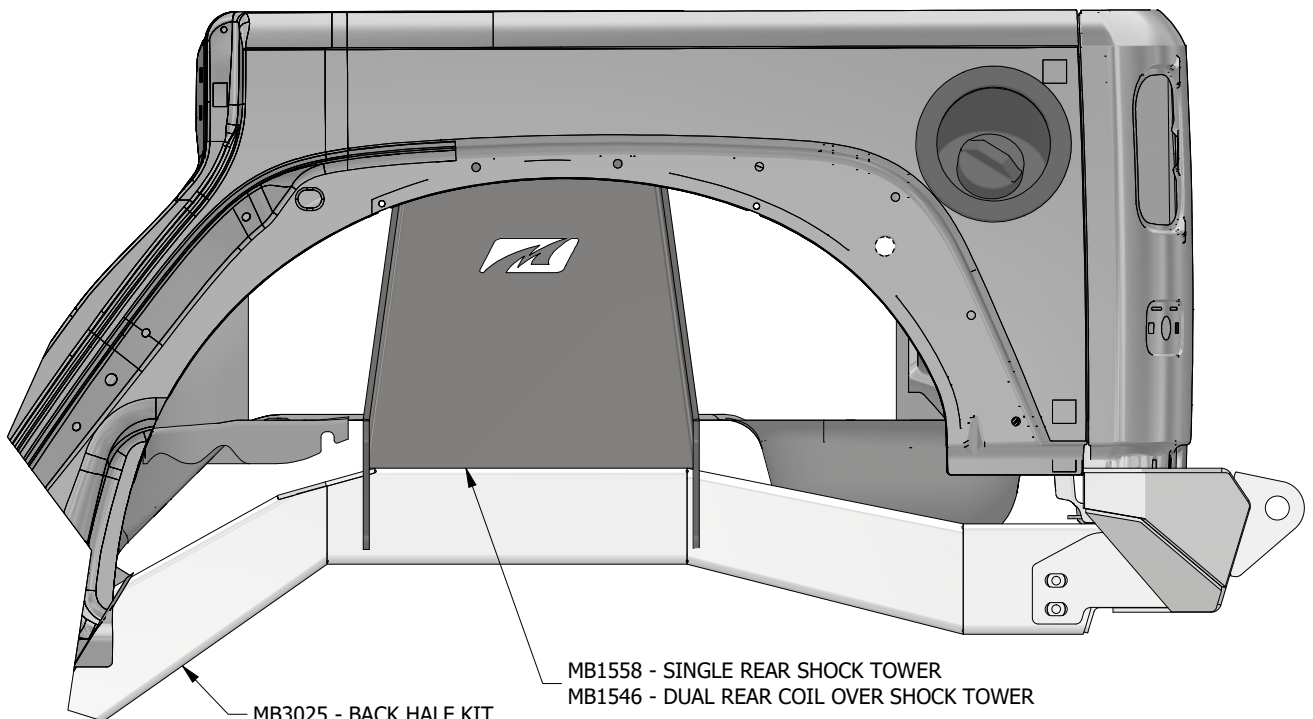
MB5516 - Assembly Instructions High Clearance Rear Inner Fenders - JKU

SHOCK TOWER INSTALLATION (OPTIONAL)



MB1558 - SINGLE REAR SHOCK TOWER
MB1546 - DUAL REAR COIL OVER SHOCK TOWER

IF YOU'RE INSTALLING THE MOTOBILT COIL OVER MOUNTS INSTALL THEM NOW TO FACILITATE ACCESS FOR WELDING



MB1558 - SINGLE REAR SHOCK TOWER
MB1546 - DUAL REAR COIL OVER SHOCK TOWER
MB3025 - BACK HALF KIT

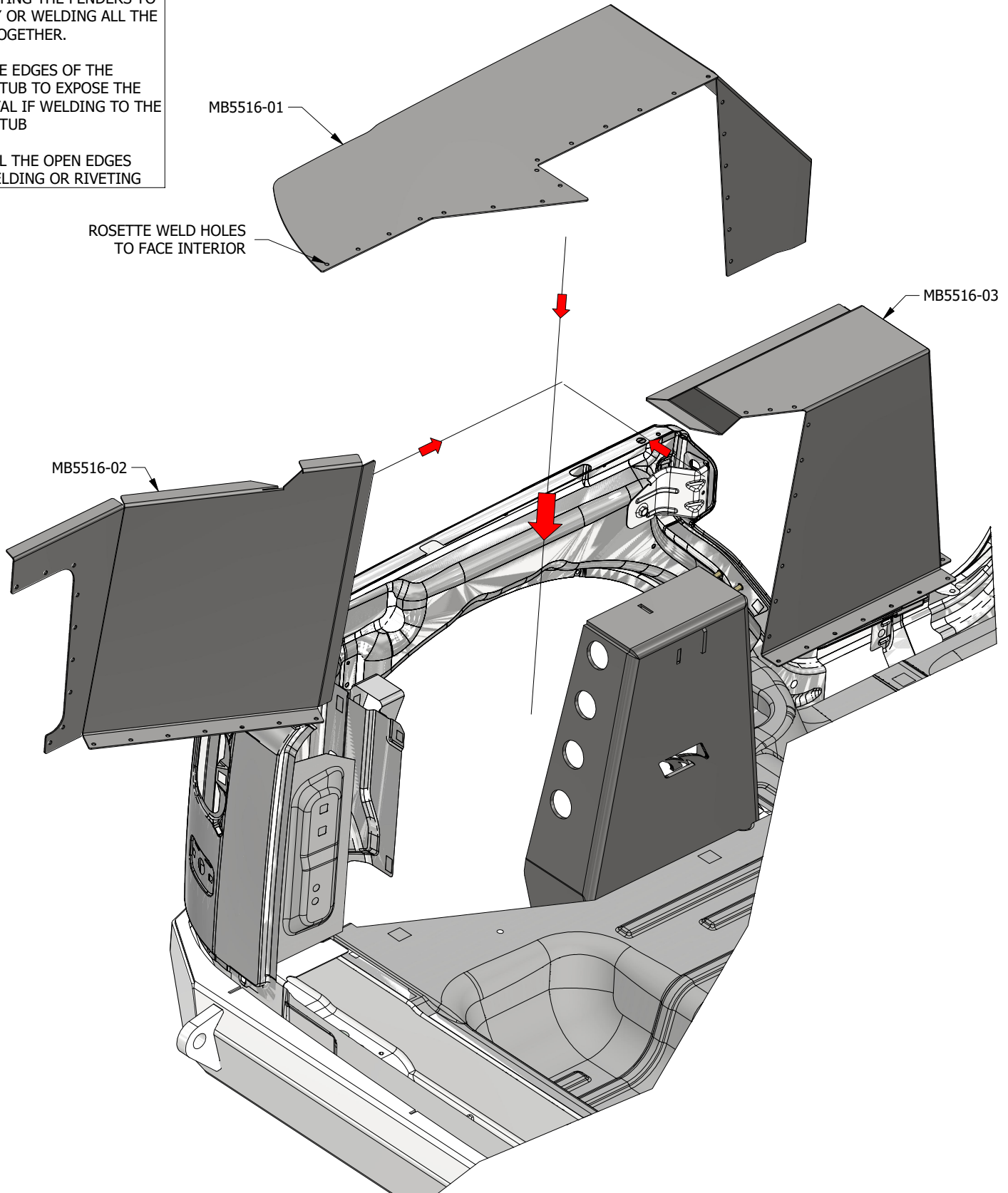
MB5516 - Assembly Instructions High Clearance Rear Inner Fenders - JKU

INNER FENDER ASSEMBLY

ATTACH THE INNER FENDERS TO THE FACTORY TUB BY EITHER DRILLING THROUGH THE TUB AND RIVETING THE FENDERS TO THE BODY OR WELDING ALL THE PANELS TOGETHER.

CLEAN THE EDGES OF THE FACTORY TUB TO EXPOSE THE BARE METAL IF WELDING TO THE FACTORY TUB

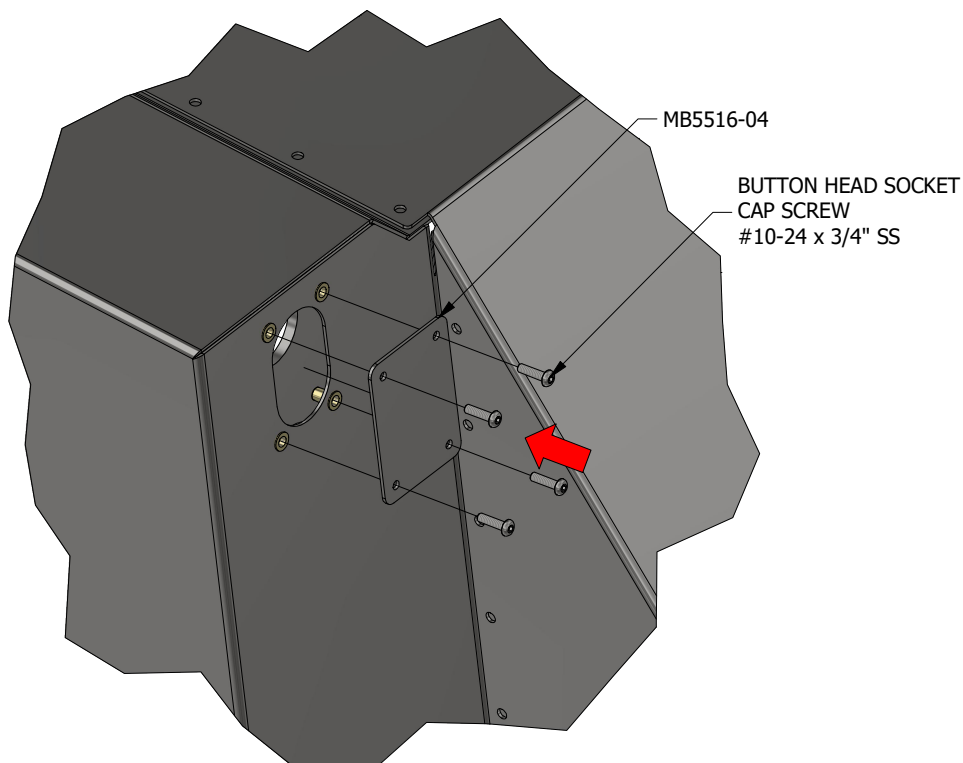
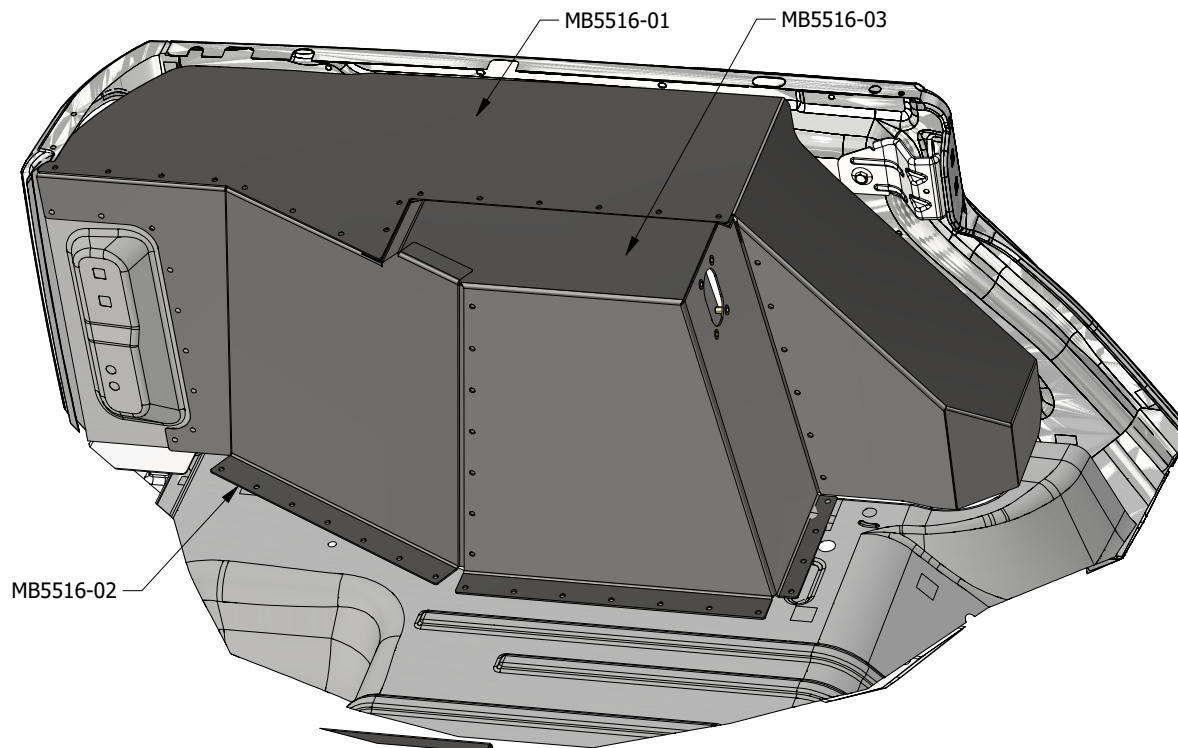
SEAM SEAL THE OPEN EDGES AFTER WELDING OR RIVETING



MB5516 - Assembly Instructions High Clearnece Rear Inner Fenders - JKU

INNER FENDER ASSEMBLY

WELD OR RIVET THE NEW INNER FENDER TO THE BODY. SEAM SEAL ALL EDGES



PAINT OR POWDER COAT ALL EXPOSED METAL TO PROTECT FROM RUST