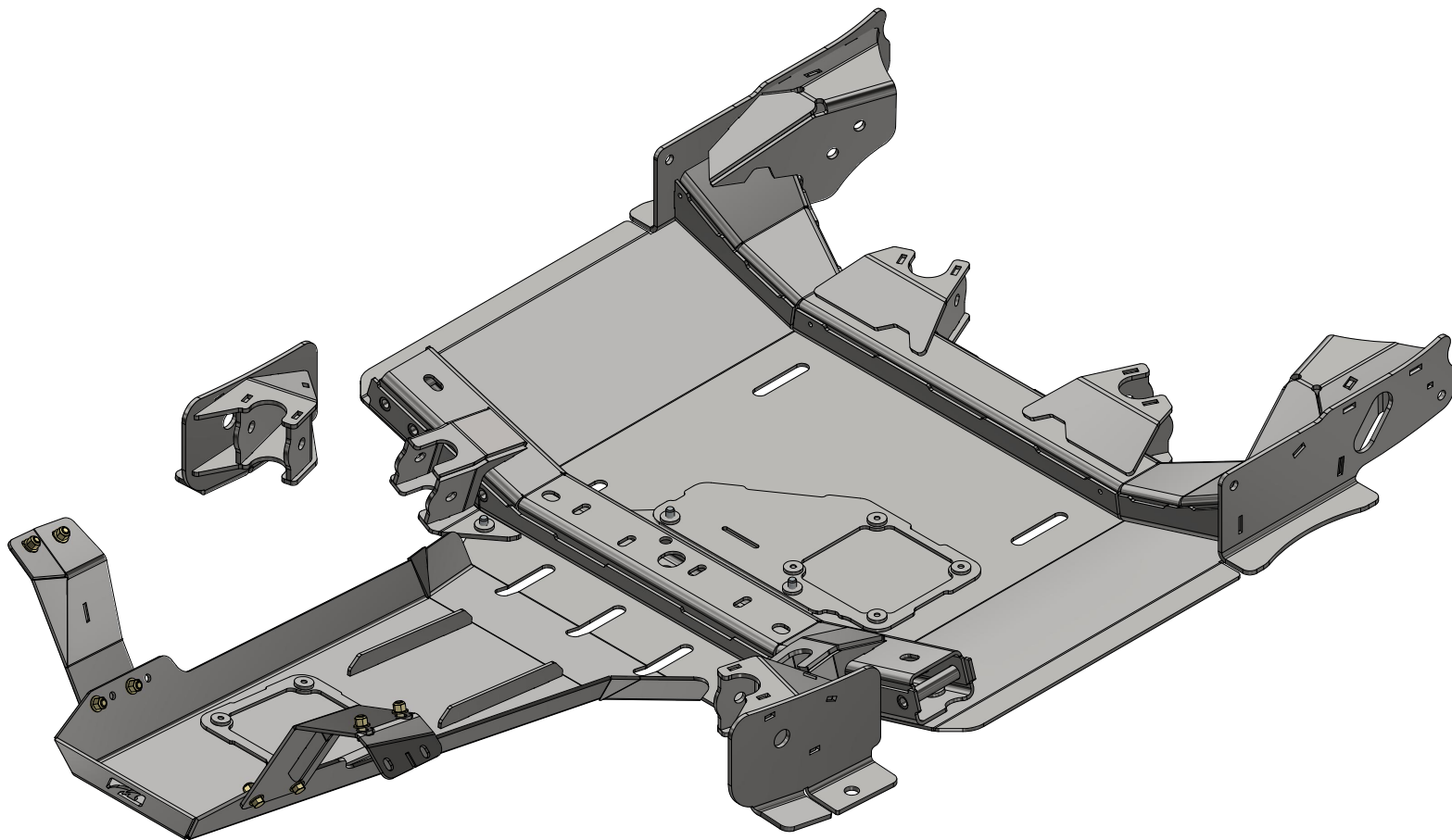
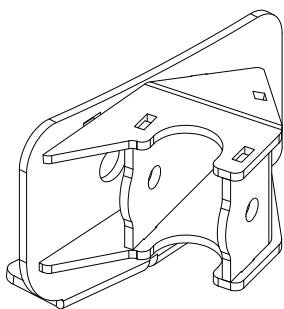


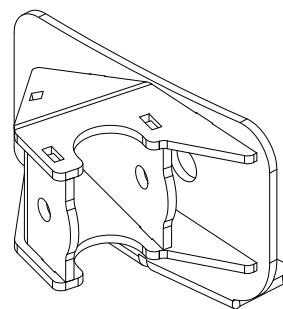
**MB7019 - Double Triangulated Suspension with 10" Rear Stretch for JK****MB7019 - Double Triangulated Suspension with  
10" Rear Stretch**

Compatible with Year Model (07-11 Jeep JK)

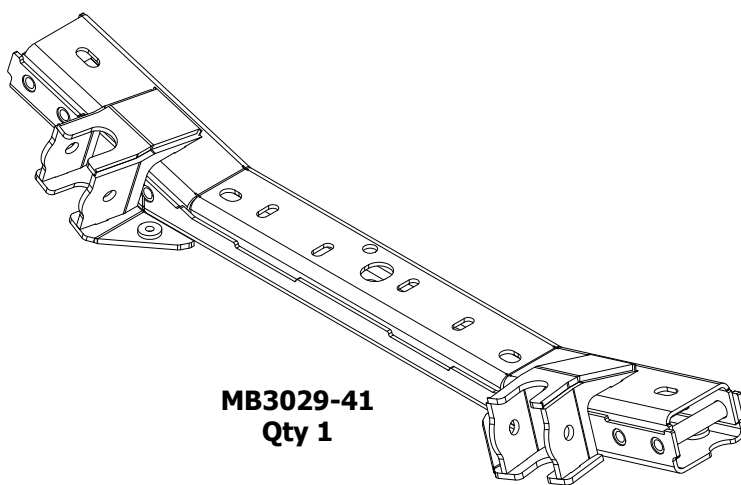
**ASSEMBLY INSTRUCTIONS**

**MB7019 - Shipping****CONTENTS**

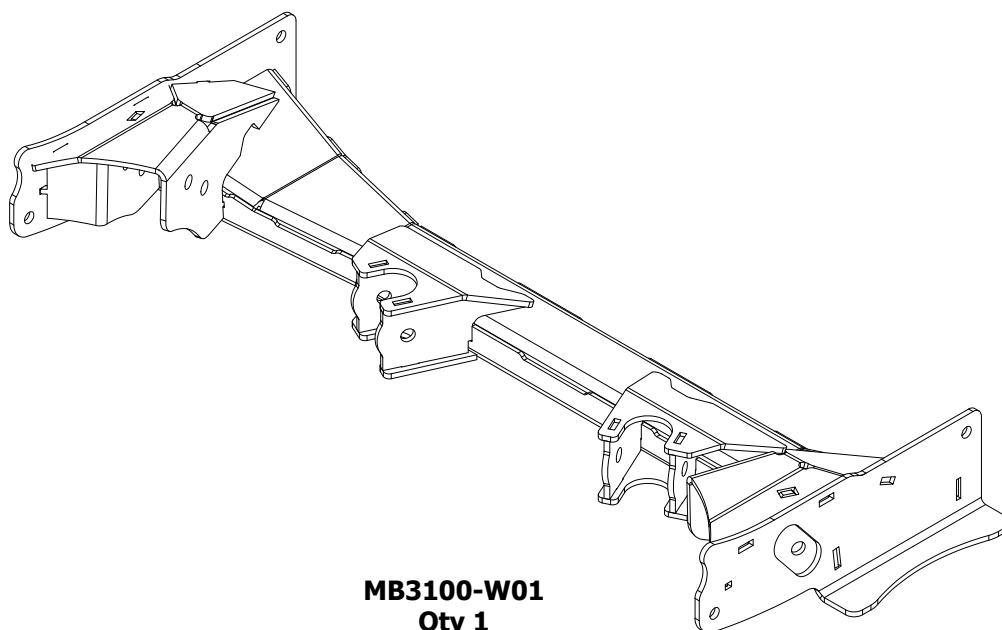
**MB3029-W02**  
**Qty 1**



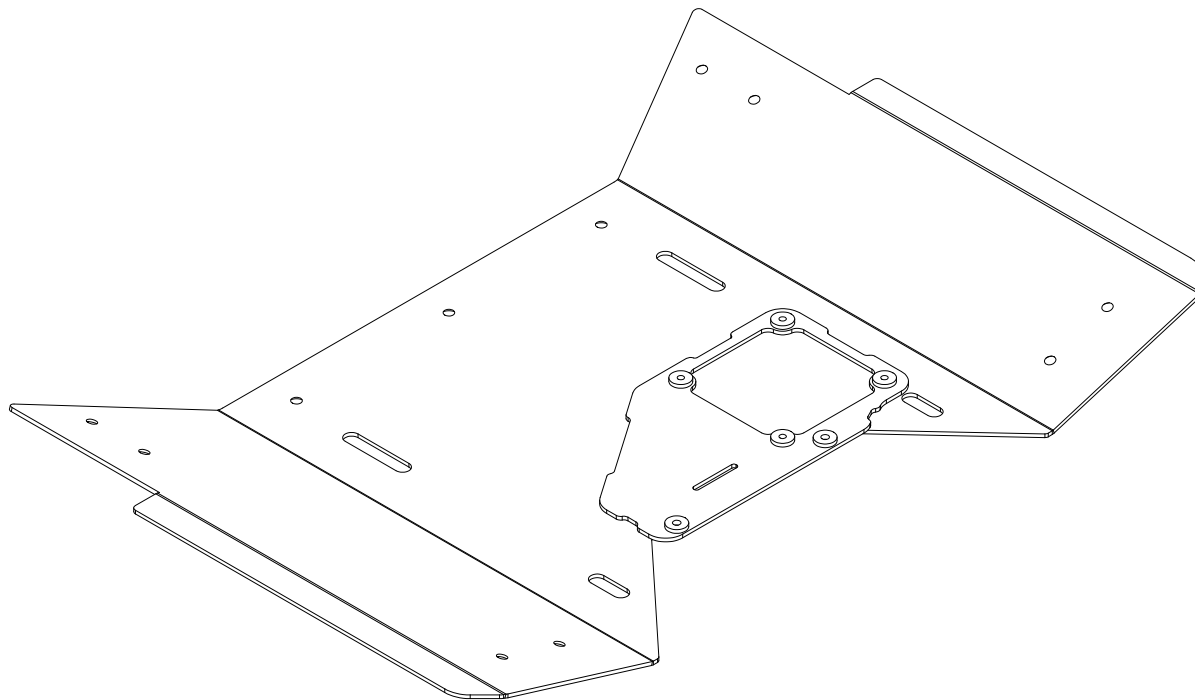
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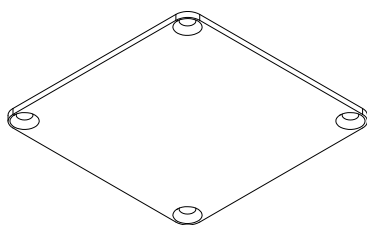
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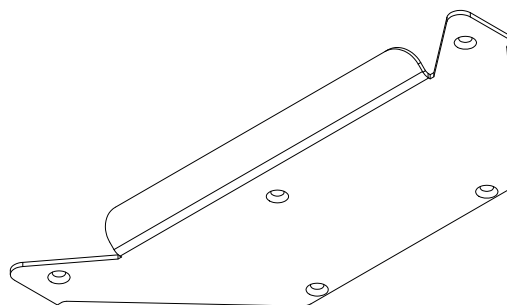
**MB3100-W01**  
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**MB7019 - Shipping****CONTENTS**

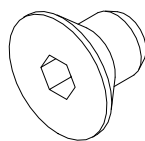
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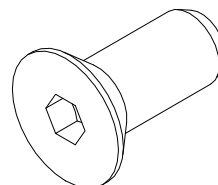
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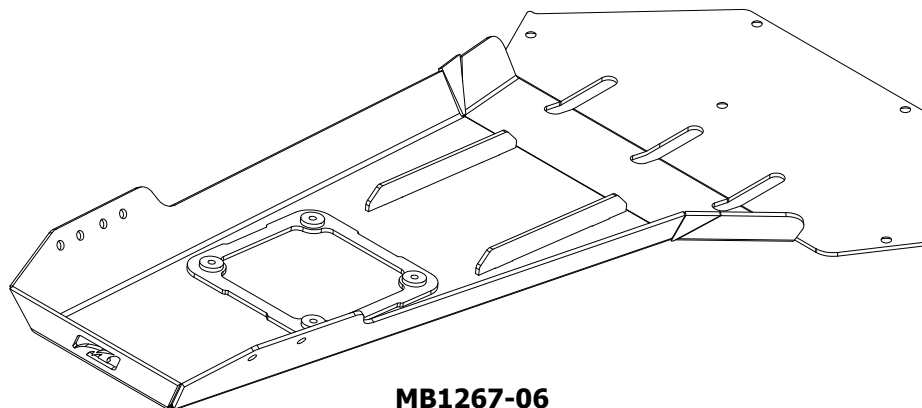
**U021**  
**Qty 1**



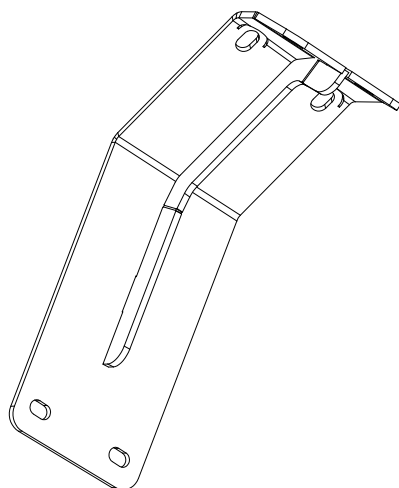
**3/8-16 x 1/2" FHS-BO**  
**Qty 8**



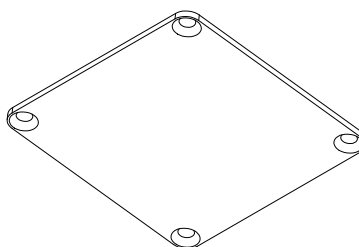
**7/16-14 x 1" FHS-BO**  
**Qty 19**

**MB7019 - Shipping****CONTENTS**

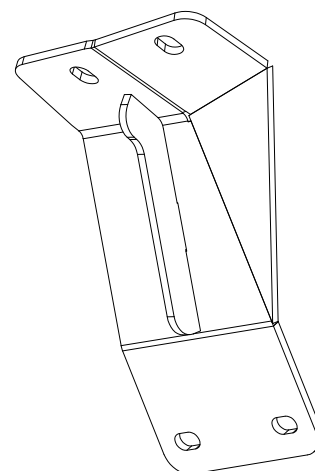
**MB1267-06**  
Qty 1



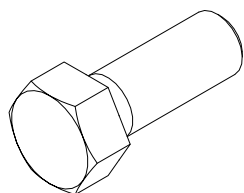
**MB1267-W01**  
Qty 1



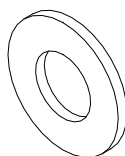
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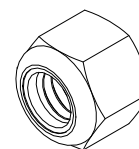
**MB1267-W02**  
Qty 1



**3/8\"-16 x 1\" Gr. 8 NC Hex Cap Screw, YZ**  
Qty 8



**3/8\" Gr. 8 SAE Flatwasher, YZ**  
Qty 16



**3/8\"-16 NC GR. 8 Nylon Insert Locknut, YZ**  
Qty 8



### **Preparation and Installation Guide**

**Compatibility:** This Suspension system ships in bare steel and is designed to replace your suspension with a triangulated front and rear or a triangulated rear and 3 link front. These assemblies instructions cover the basic steps of how to install the suspension brackets. This kit is designed for a 2 5/8" wide suspension joint with a 5/8" bolt. This kit does not require the removal of the jeep body/tub.

**1. Prepare and Inspect:** Unbox and inspect all components to ensure everything is included and free of damage.

**2. Prep and Install:** Remove all the axles and all suspension and follow the instructions on what parts need to be cut from the frame.

**3. Fit Up and Weldout:** Attach all the brackets to the frame and tack to ensure suspension travel is not interfering. Fully weld brackets to the frame after confirming travel is not impeded.

**4. Hardware:** This kit is designed to use 5/8" x 4 1/2" Grade 8 Bolt combined with washers and a locking nut on all the suspension brackets

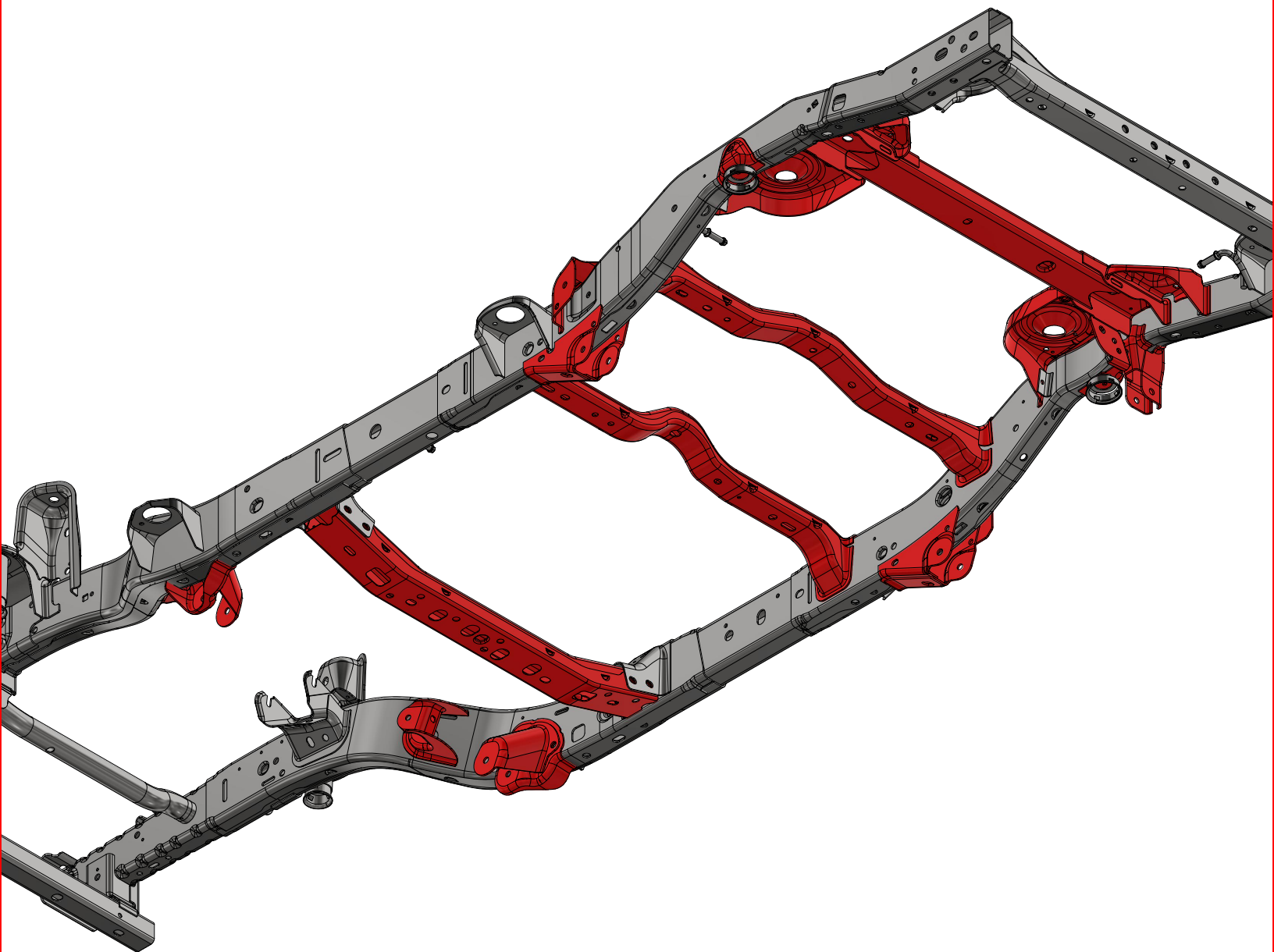
**5. Exhaust:** This kit requires exhaust modifications to work with a 4 link front.

**Pro Tip:** Use STEEL-IT paint, which can be welded through and easily touched up afterward.

For questions or assistance, please contact Motobilt support.

**MB7019 - Double Triangulated Suspension with 10" Rear Stretch for JK**

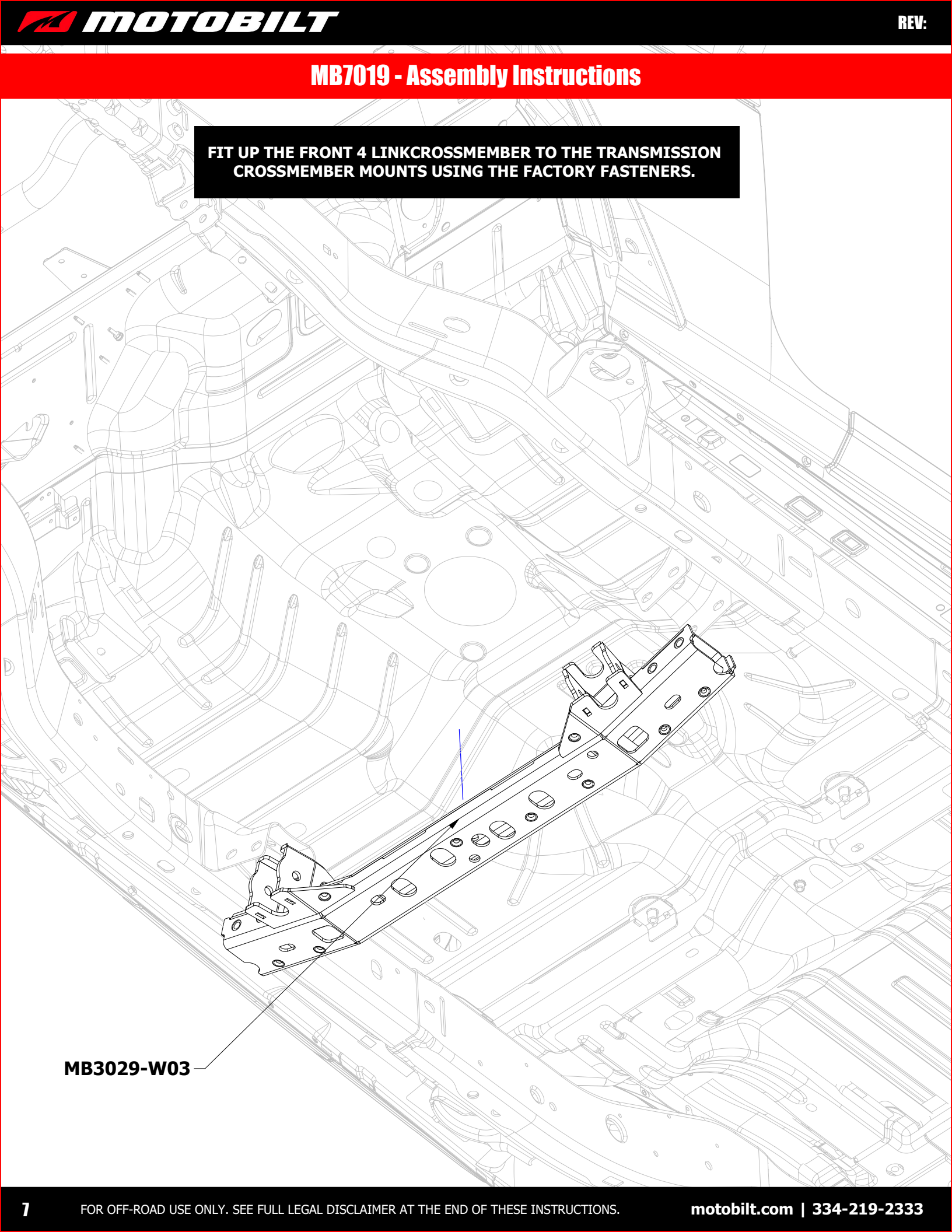
**Remove All The Red Suspension Brackets And Crossmembers**



## MB7019 - Assembly Instructions

**FIT UP THE FRONT 4 LINKCROSSMEMBER TO THE TRANSMISSION CROSSMEMBER MOUNTS USING THE FACTORY FASTENERS.**

**MB3029-W03**



## MB7019 - Assembly Instructions

LOCATE THE UPPER LINK BRACKETS ON THE FRAME USING THE FACTORY HARDWARE AND TREADED HOLE IN THE FRAME.

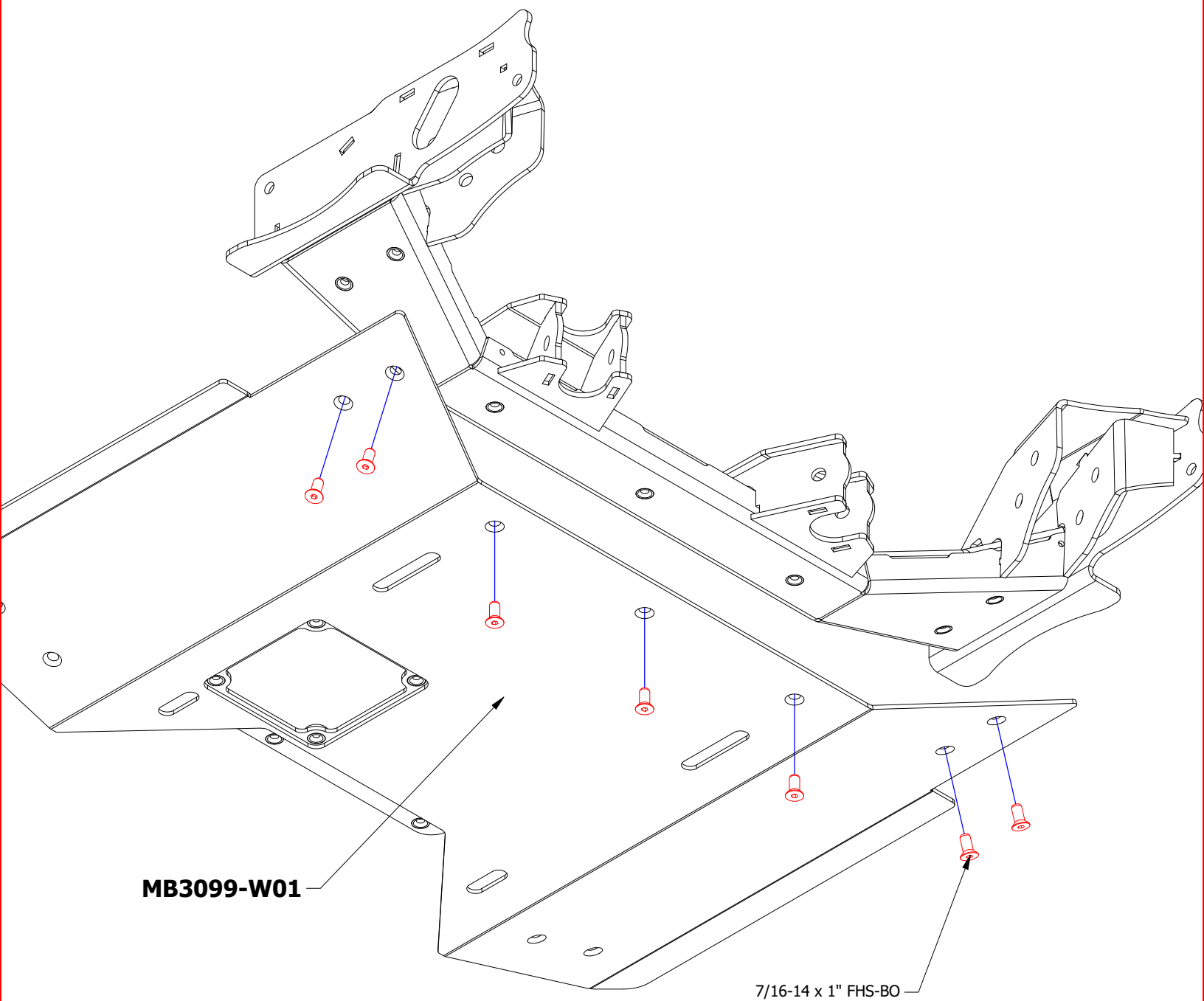
MB3029-W01

MB3029-W02

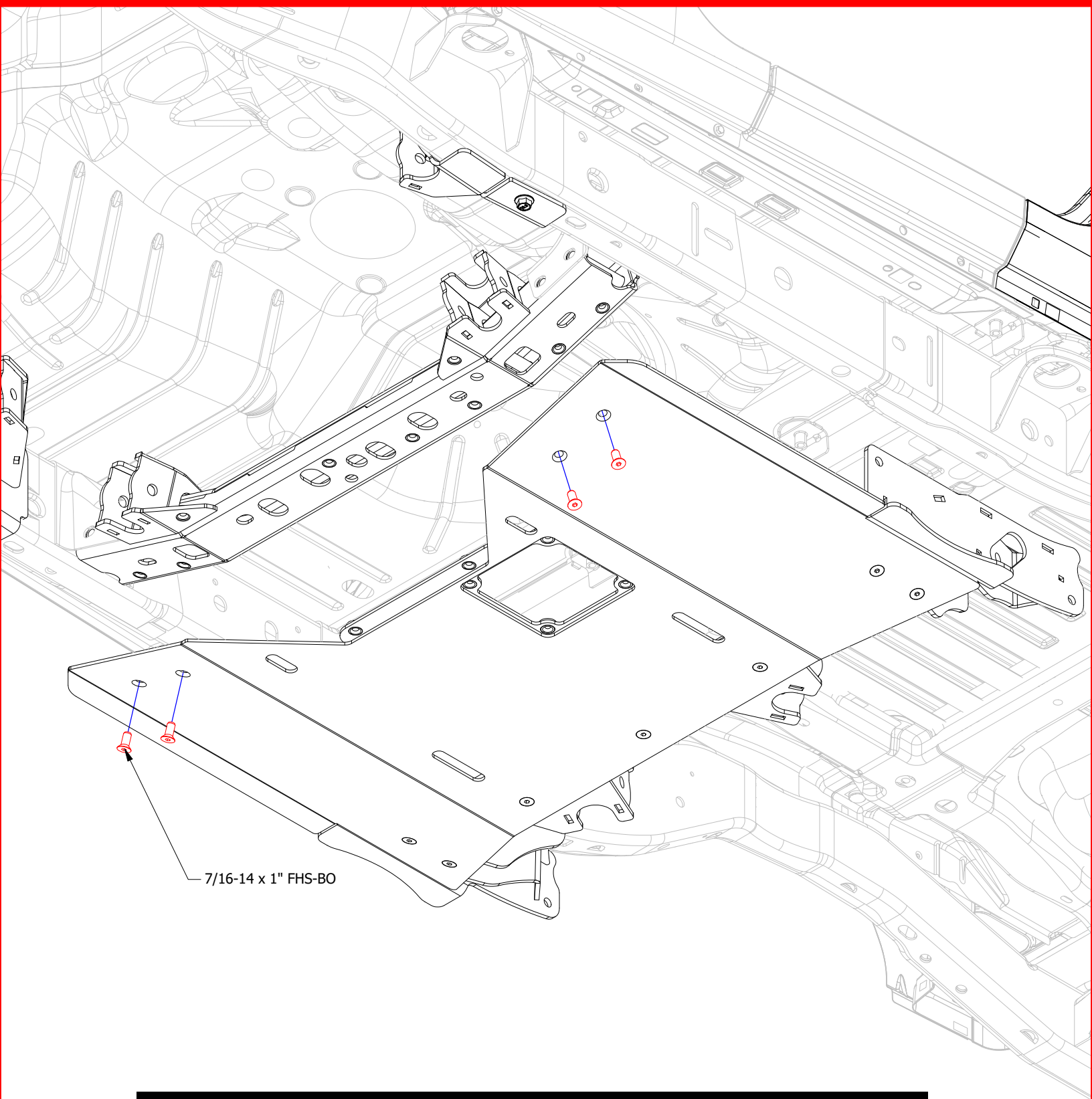
Factory Fasteners

## MB7019 - Assembly Instructions

**FASTEN THE MB3100 REAR CROSSMEMBER TO THE BELLY SKID USING THE SUPPLIED FASTENERS**



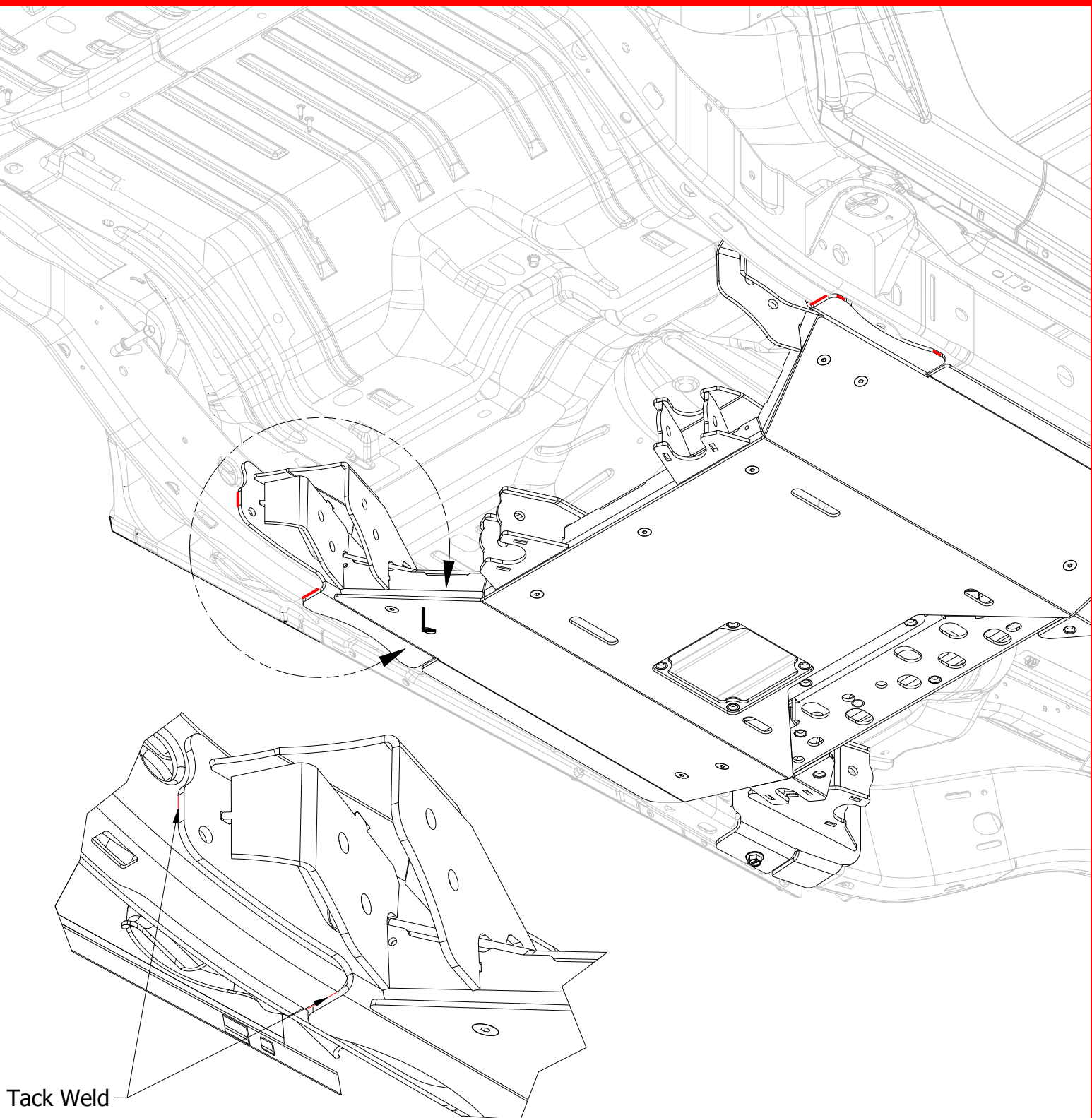
## MB7019 - Assembly Instructions



7/16-14 x 1" FHS-BO

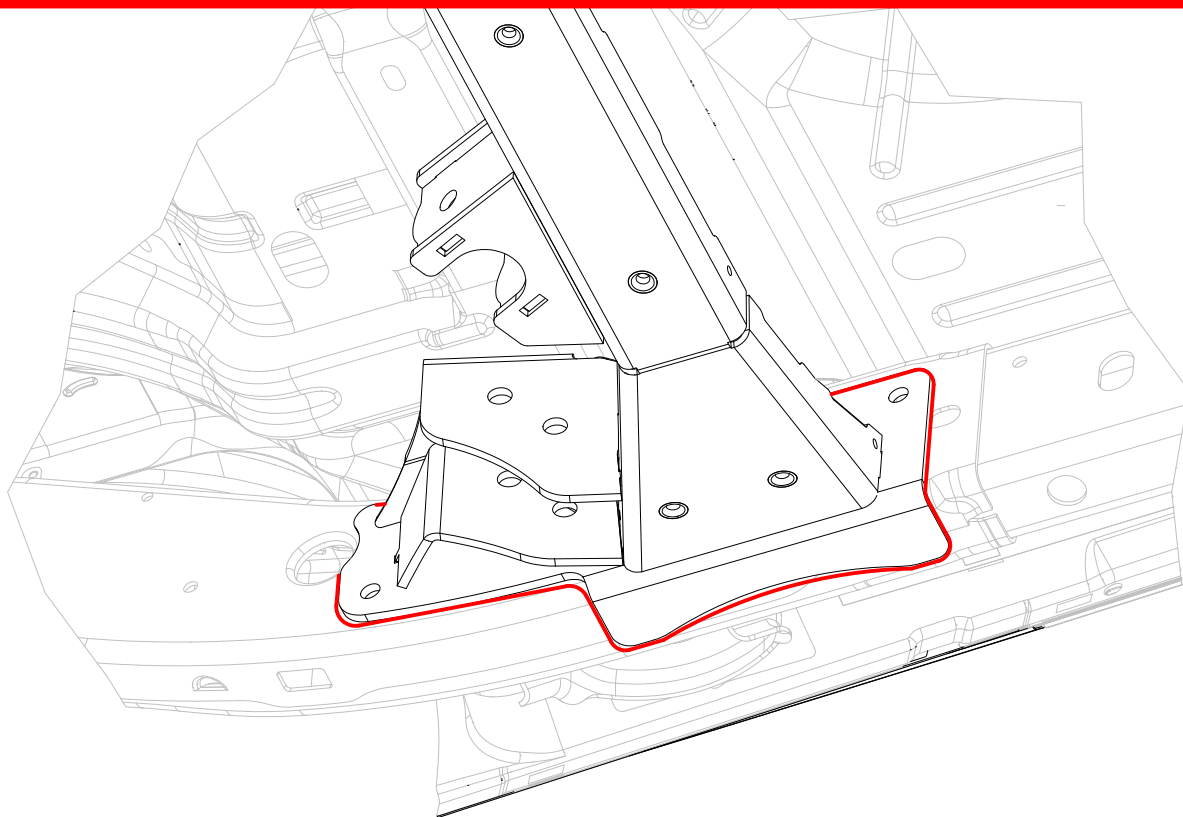
**With The Rear Crossmember Attached To The Belly Skid, Lift The Assembly Up And Secure It To The Front Crossmember With Provided Fasteners.**

## MB7019 - Assembly Instructions

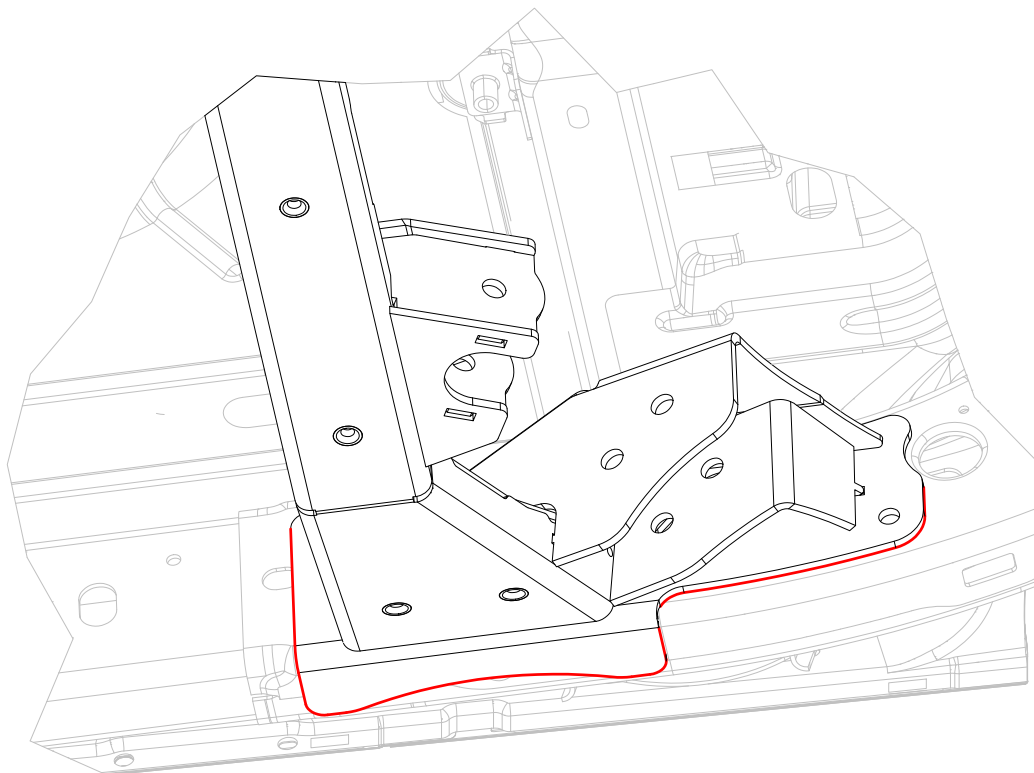


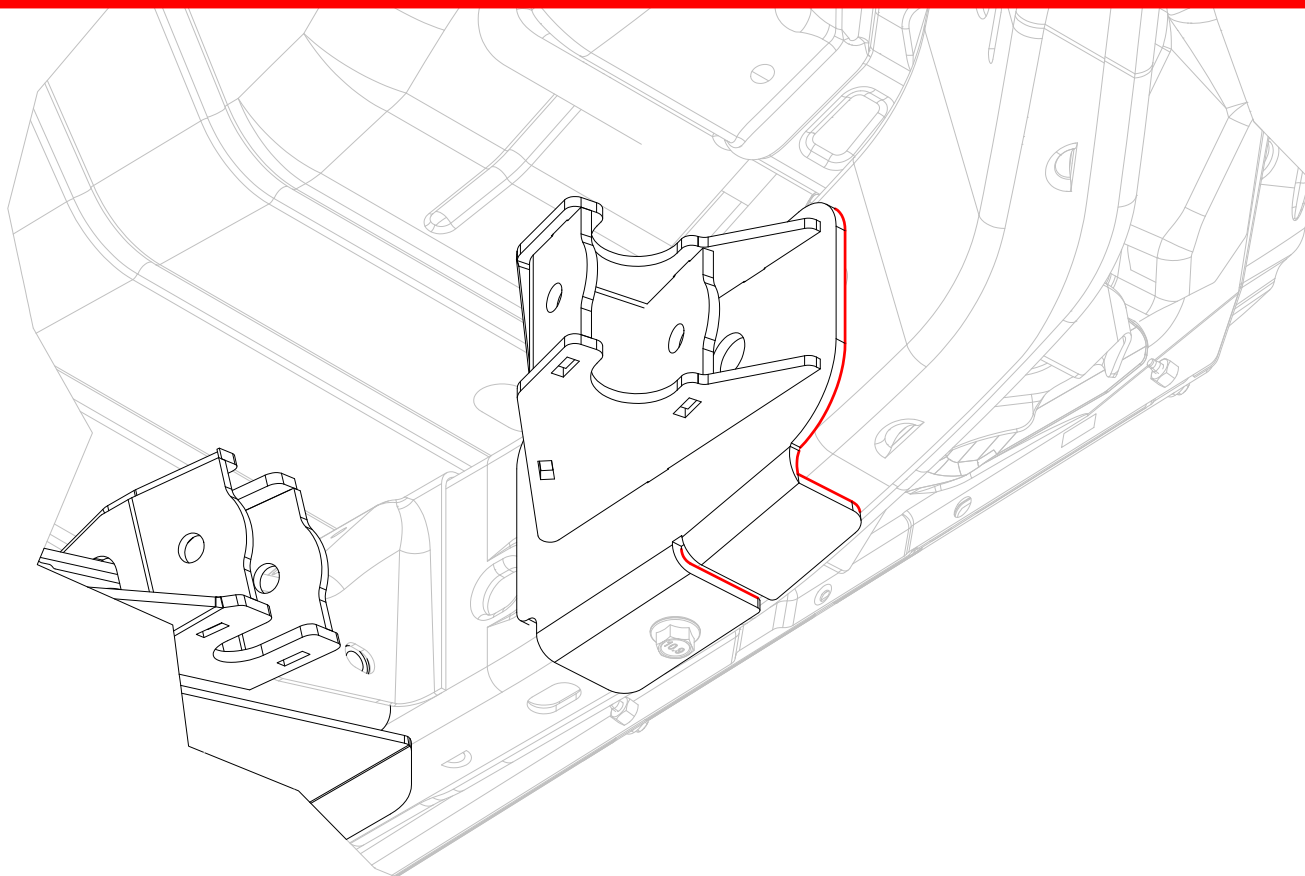
**With The Belly Skid Attached Tack The Rear Crossmember  
In Place So The Belly Skid Can Be Removed.**

## MB7019 - Assembly Instructions

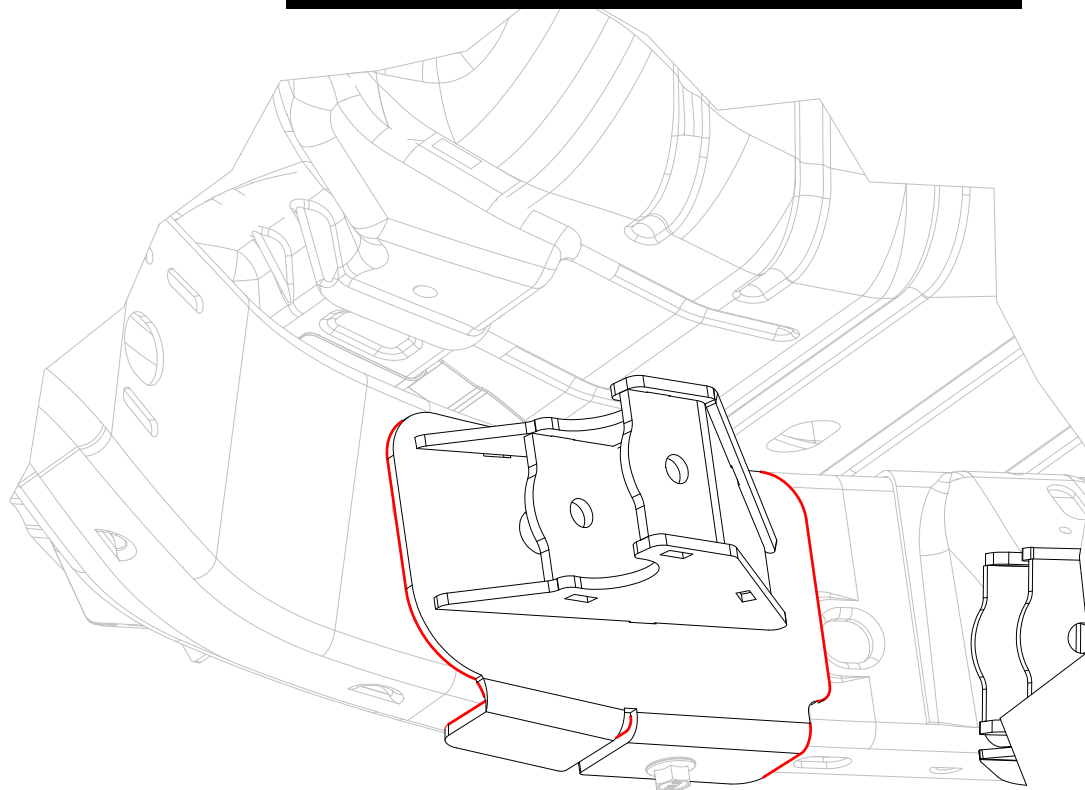


**After Cycling The Suspension Fully Weld The Crossmember To The Frame.**



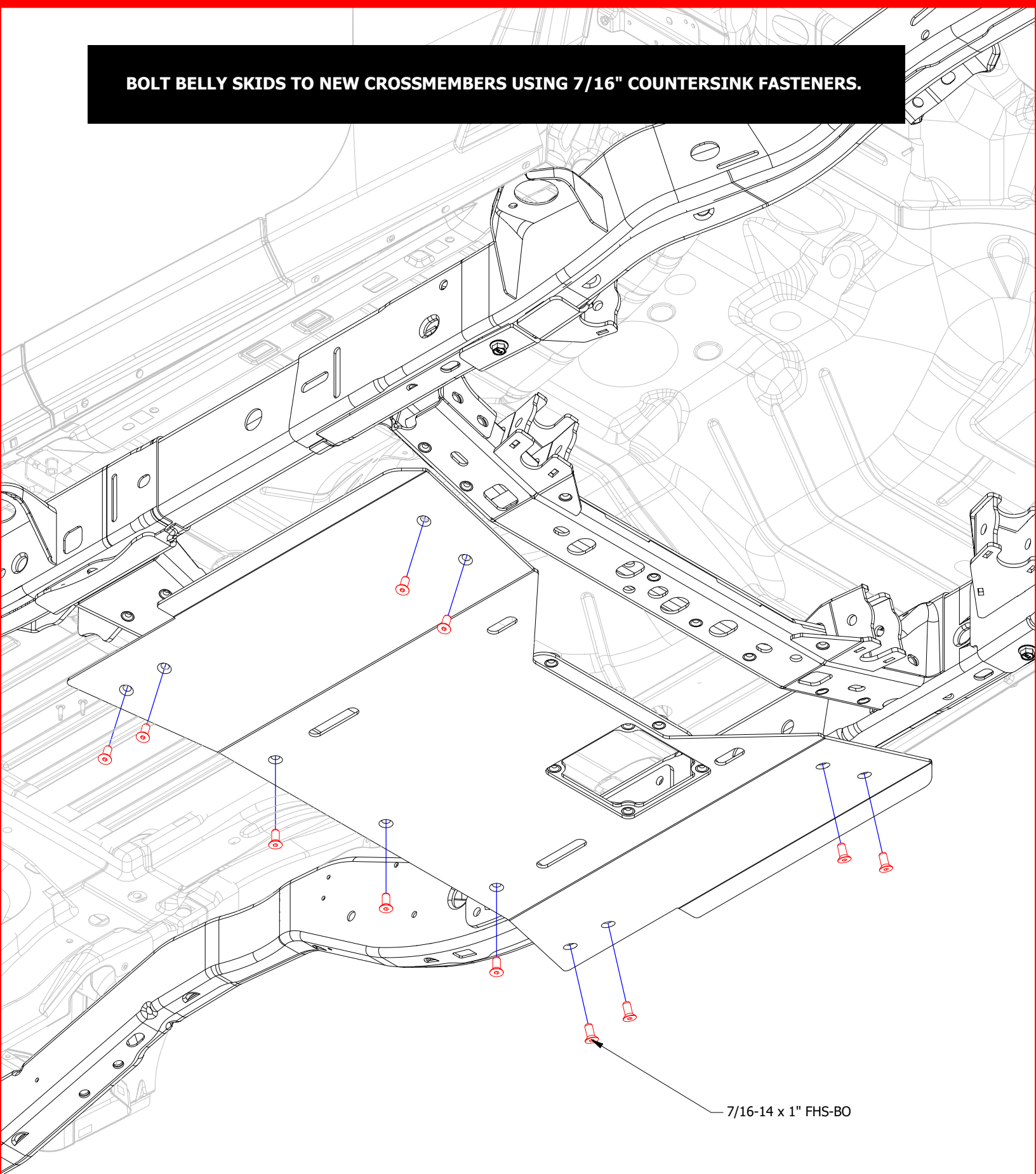
**MB7019 - Assembly Instructions**

**After Cycling The Suspension Fully Weld The Front Upper Link Mounts To The Frame.**



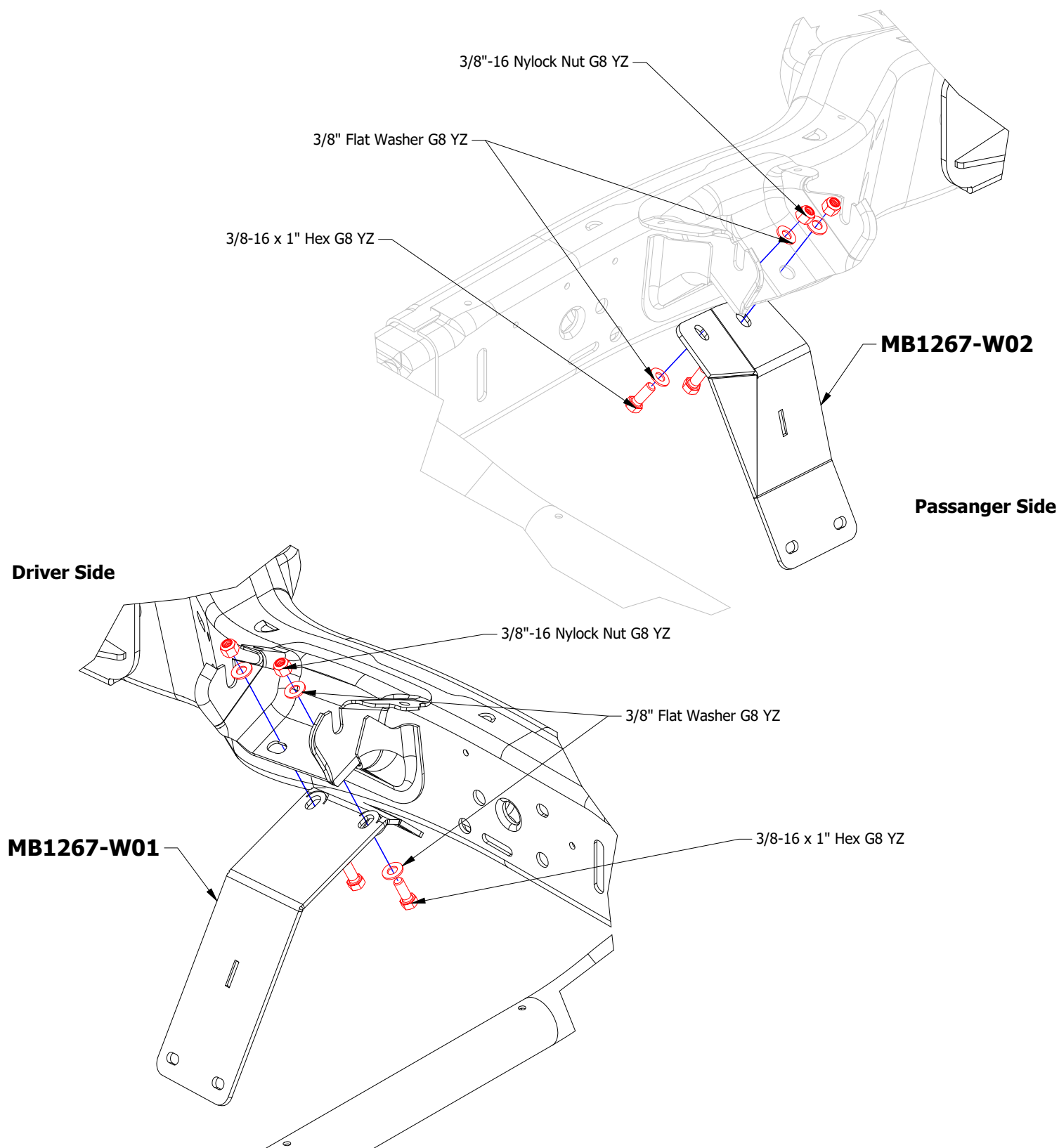
## MB7019 - Assembly Instructions

**BOLT BELLY SKIDS TO NEW CROSSMEMBERS USING 7/16" COUNTERSINK FASTENERS.**



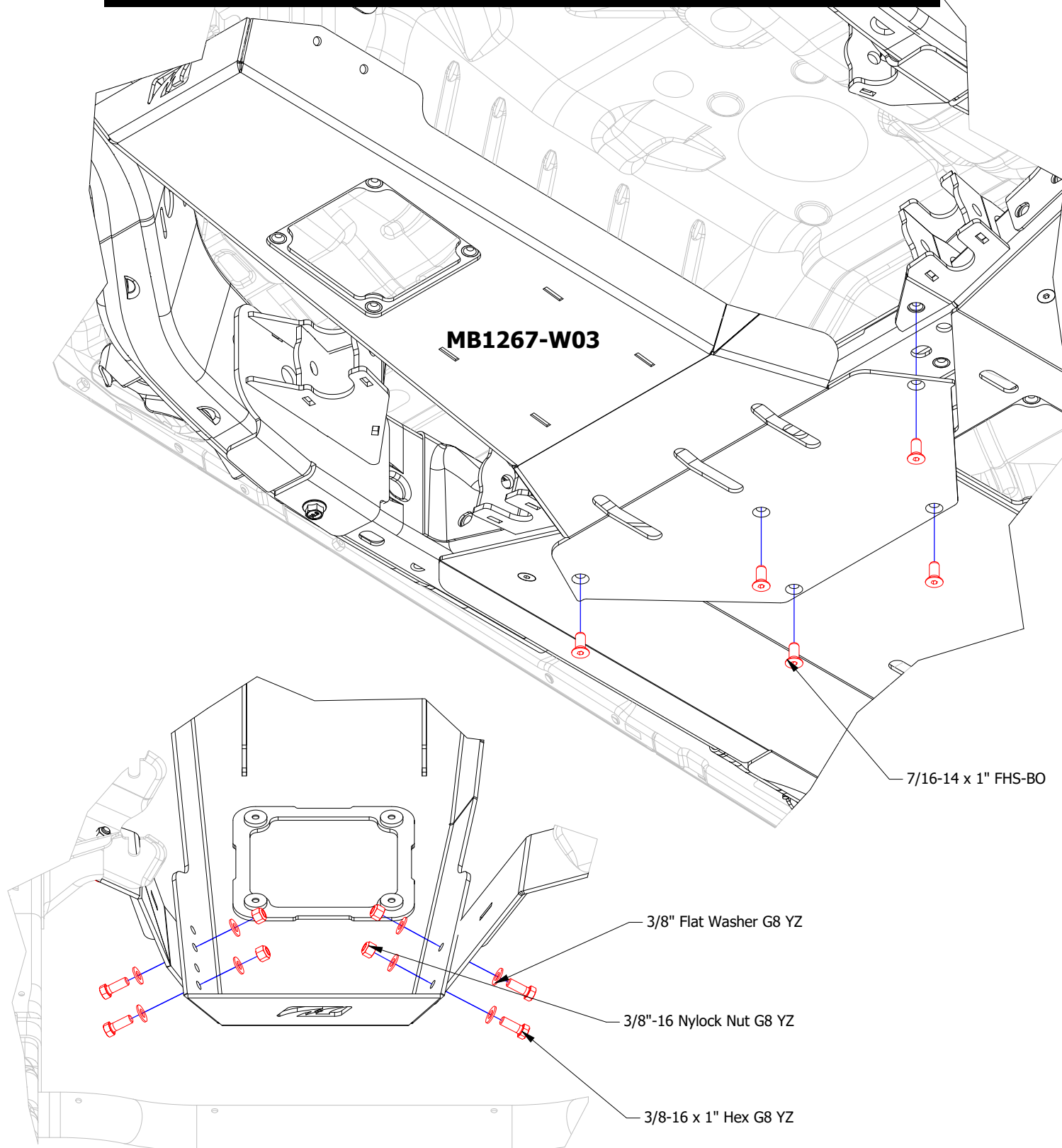
## MB7019 - Assembly Instructions

USE THE PROVIDED FASTENERS TO MOUNT THE ENGINE  
SKID HANGER BASKETS TO THE MOTOR MOUNTS



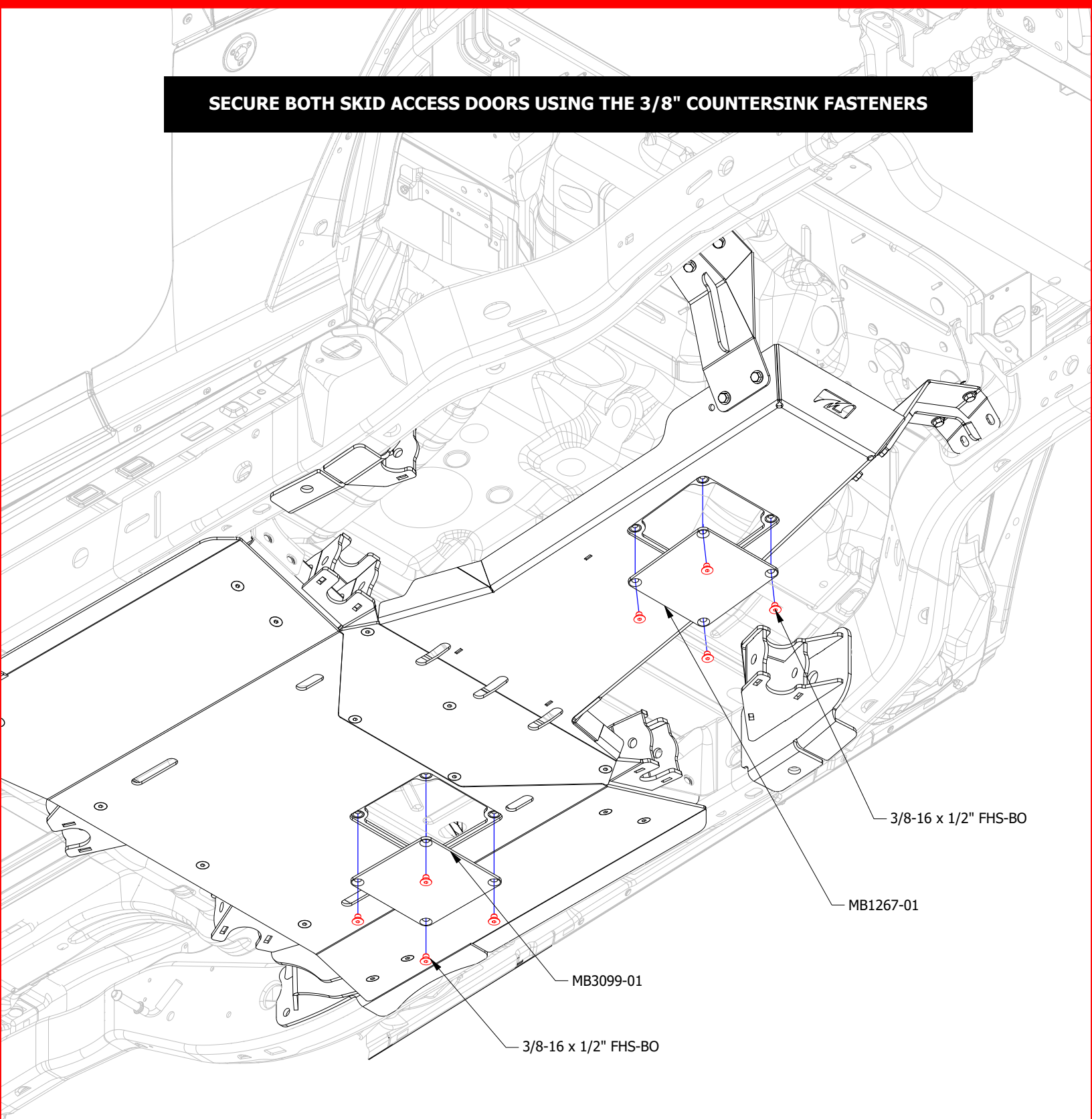
## MB7019 - Assembly Instructions

USE THE PROVIDED FASTENERS TO SECURE THE ENGINE SKID TO THE FRONT CROSSMEMBER AND THE FRONT ENGINE SKID HANGERS



## MB7019 - Assembly Instructions

**SECURE BOTH SKID ACCESS DOORS USING THE 3/8" COUNTERSINK FASTENERS**



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